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GLK 350 shown on front cover in optional Iridium Silver metallic paint with optional Premium 1 Package .



The 2010 GLK

Mercedes-Benz





Great engineering
is great engineering
at any size.



Mercedes-Benz Firsts

- 1886 The automobile
- 1921 The supercharged engine
- 1931 Independent suspension
- 1951 The crumple zone
- 1954 Fuel injection
- 1971 A patent for the air bag
- 1989 The pop-up roll bar
- 1990 4-wheel Electronic Traction System
- 1995 Electronic Stability Program (ESP®)
- 1997 Low-emission SUV
- 1998 10-way air-bag protection
- 1999 Active Body Control
- 1999 AIRMATIC Semi-Active Suspension
- 2000 DISTRONIC Adaptive Cruise Control
- 2001 KEYLESS-GO
- 2002 PRE-SAFE®
- 2002 Automatic brake drying
- 2003 7-speed automatic transmission
- 2004 High-output, high-efficiency V-6 engine
- 2006 BlueTEC
- 2007 AGILITY CONTROL suspension

It's been quite a ride. Inventing the automobile. Pioneering the crumple zone. Winning countless races. Yet as storied as this past is, the present and future are what matter most. That's why Mercedes-Benz is developing hybrids and even fuel-cell cars. And CO₂ emissions are falling across the entire fleet.

And finally, there's the new GLK—a compact twist on the DNA of our award-winning SUVs—to round out the lineup. Brilliantly.

GLK 350 shown at left in optional Iridium Silver metallic paint with optional Premium 1 Package.



Up for anything because
it's been through everything.
The new GLK.

In November 2006, a team of 30 Mercedes-Benz engineers and mechanics circled the globe with one goal in mind: to combine their SUV expertise into one vehicle. For the next two years, they test-drove the remarkable GLK more than 1.5 million miles. Over punishing terrain. In the Arctic Circle. In the African desert. The GLK endured it all, resulting in performance both spirited and efficient. The uncompromising exterior, with roof rails, chrome accents and bold 19" wheels, flashes its authority like a badge. Of course, the 2010 GLK also features pure Mercedes-Benz touches like dual-zone climate control, Bluetooth® for hands-free calling¹ and 54 cu ft of cargo space.² So, step up. Or step aside.

GLK350 shown in Black paint with optional 4MATIC 4-wheel drive, running boards and Premium 1 Package. Please see page 29 for Endnotes.





Big performance

The GLK drives big for its size because its upright windshield design and standard 19" wheels help provide a commanding view of the road. The long, flat hood also contributes to the substantial ride.

Continually variable suspension

Our patented AGILITY CONTROL technology selectively adjusts to changes in road conditions for the most balanced ride possible.

4MATIC 4-wheel drive with 4-wheel Electronic Traction System (4-ETS)

Take comfort in this available system's ability to provide maximum grip, even on slippery roads.³

Dual-exhaust system

Unlike certain systems, the GLK does not have a single exhaust system with two cosmetic tailpipes. It's the real deal.



Trial by fire. And ice.

The new GLK started down slopes of up to 70%.⁴ In a range of extreme temperatures, no less, from -11° F to 158° F. How is it so capable on-road and off? An AGILITY CONTROL suspension and available 4MATIC 4-wheel drive, for starters. These advances arm it with performance-passing quality that can flatten hills and straighten turns. In short, it drives like a Mercedes-Benz.

A 7-speed automatic and a 268-horsepower V-6 combine to put muscle behind the GLK's lightning-fast reflexes. The dual chrome exhaust tips say it all: this is an SUV that hits 60 mph in 6.5 seconds.⁵ So you get the most versatile, most comfortable vehicle you demand. No, everyday driving may not be as extreme as our testing conditions. But it is nice to know the GLK was designed to conquer them. With ease.

GLK 350 shown at left in Mars Red paint with optional running boards and Appearance, Lighting and Premium 1 Packages. Please see page 29 for Endnotes.

In a land where pavement turns from snow to ice and back in milliseconds, the test team drove the GLK through a slalom course on a frozen lake. Why? To precision-tune the steering while the wheels self-adjusted to slippery surfaces.³

In addition, our pioneering Electronic Stability Program (ESP®) has been recalibrated for extreme conditions. ESP still continually monitors vehicle movements, braking wheels individually and reducing engine power to counteract understeer (plowing) and oversteer (fishtailing).³ Only now it does so with greater skill – even if you’re towing a trailer.⁶

And if uncertain situations do arise, the body structure leaves no doubt; it’s made from over 70% high-strength steel. All for an unrivaled sense of security.

Played chicken with a frozen lake
so you’ll never have to be scared of
an icy parking lot.

Electronic Stability Program (ESP)	Continually monitors vehicle movements to help keep you going in your intended direction, correcting wheelspin, understeer (plowing) and oversteer (fishtailing). ³
Active Front Head Restraints	Helps reduce the risk or severity of whiplash-type neck injuries by moving up and slightly forward any time a preset rear-impact threshold is exceeded.
Enhanced air-bag protection	Our air-bag system is so comprehensive, it includes six air bags that deploy eight different ways, including full-length Window Curtain Air Bags. ⁷
Tire Pressure Monitoring System	Should your tire pressure fall below preset levels, you’ll get both an audio and a visual warning.

GLK 350 shown at right in optional Steel Grey metallic paint with optional running boards, 4MATIC 4-wheel drive and Lighting Package. Please see page 29 for Endnotes.







Cabin comfort.
From African desert to
American downtown.

While the road may not be mined with frozen lakes, sand dunes or severe inclines, it often presents challenges of its own like rough surfaces, traffic jams and bad weather. That's why the interior is designed to sound just the right notes of convenience, luxury and versatility. Regardless of conditions outside.

GLK 350 shown at left in Black paint with optional running boards and Appearance, Lighting and Premium 1 Packages.





Bluetooth® interface

Allows for hands-free use of a compatible phone and can even store phone book information.¹

Ergonomics

The cockpit is designed to keep driver distraction to a minimum, from the central controller for accessing numerous features—including stereo and climate controls—to the enlarged windshield for focusing on the road.

Multifunction steering wheel

Control many functions without removing your hands from the wheel, which is leather-wrapped for customary Mercedes-Benz style.

COMAND system

This option unifies an assortment of features, including hard-drive-based navigation, and keeps track of them all on a vivid 7" color-LCD screen.

The cockpit has been designed not just to comfort—in terrains tough and tougher—but to keep driver distraction to a minimum. Hence, Bluetooth connectivity for hands-free calling; a central controller for the 8-speaker stereo and a 5" color-LCD screen atop the dashboard for maximum safety.

Opt for the Multimedia Package and the instrument panel comes equipped with the intuitive COMAND system, hard-drive-based navigation, a 6-disc CD/DVD changer and a harman/kardon LOGIC7® surround-sound system with theater-grade Dolby® Digital 5.1. The package even includes Enhanced Voice Control to help you operate it all clearly and quickly.

GLK 350 shown with Burl Walnut wood trim, optional Almond/Black leather interior, and optional Multimedia and Premium 1 Packages. Please see page 29 for Endnotes.

Rest easy—and easily. The 8-way power front seats offer infinite settings to elevate the rich interior experience. Optional heated front seats and available leather upholstery further enhance the cabin.

Open the optional Panorama Sunroof for remarkably large views of the sky. Or close it and set distinctly perfect conditions for yourself and your passengers via dual-zone climate control with class-leading rear vents. Elegant touches, like privacy glass and a leather-trimmed steering wheel, come standard, to ensure every seat is the best in the house.

8-way power seats

Both the driver and front passenger can find their position of choice with a variety of settings to choose from.

Panorama Sunroof

An option—and an invitation. To wide-screen views of the sky, even for rear-seat passengers.

Dual-zone climate control

Driver and front passenger can select their preferred temperature, airflow levels and more.

Heated Seats

This option lets you and your front passenger warm up on cool days.

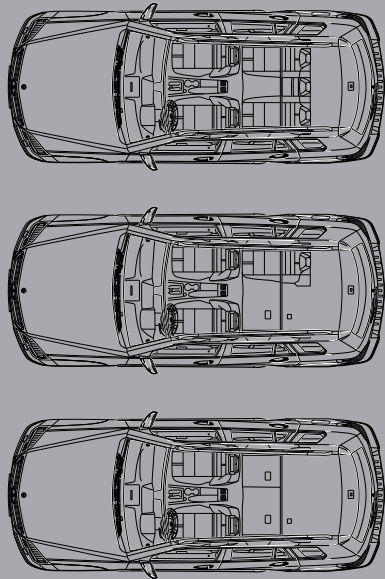




Easily holds 54 cu ft of survival gear.

True versatility is a vehicle that offers intelligence and efficiency in equal measure. That's why you can drive with confidence, as the GLK delivers "a very solid package," according to *Car and Driver*,⁸ yet leaves a relatively small carbon footprint.

The vehicle is also large enough to leave room for the imagination. Release the optional power tailgate with the press of a button and fill the cargo bay with up to 54 cu ft² of groceries or camping equipment. This space can also be arranged in any number of configurations. In the GLK, you're encouraged to define life for yourself. Now that's versatility.



GLK 350 shown in Black paint with optional Grey/Black leather interior, Rear-Seat Entertainment System, and Lighting and Premium 1 Packages. Please see page 29 for Endnotes.





Efficiency Not only is the GLK a highly versatile SUV with 54 cu ft of flexible cargo space;² it's one that leaves a relatively small carbon footprint.

Roof rails With a 165-lb load capacity, these help you secure items like bicycle racks with ease and elegance.

Running boards Brushed-aluminum and rubber-studded, this option enhances the exterior and prepares the GLK even better for city, shore and ski excursions alike.

Trailer hitch Whether you enjoy camping or boating, you can haul up to 3,500 lbs of fun with this exciting option.³





Built with less energy,
more recyclable parts and
all of our passion?

Where will you take it from here?

GLK 350 shown at left in optional Iridium Silver metallic paint with optional Premium 1 Package.
Please see page 29 for Endnotes.

Power

3.5-liter V-6 engine

The V-6 in the GLK is as efficient as it is exuberant. It commands 268 horsepower and 258 lb-ft of peak torque to keep your adrenaline flowing, moving from 0 to 60 mph in just 6.5 seconds.² Continually variable timing on both the intake and exhaust valves coupled with a dual-stage intake manifold helps this powerplant deliver 100% of its peak torque from 2,400–5,000 rpm, ensuring immediate response to every throttle input.

7-speed automatic transmission

Enjoy the ideal gear ratio in virtually every driving situation. This driver-adaptive design comes equipped with Touch Shift and results in smoother cruising and immediate response for acceleration and passing, and even improved fuel efficiency on the highway. Clearly, our passion for engineering isn't limited to our engines.



Performance

4MATIC 4-wheel drive

Available for the GLK-Class, this permanent 4-wheel-drive system provides optimum traction—even in slippery conditions—thanks to our advanced 4-wheel Electronic Traction System (4-ETS). 4-ETS can get you going even when only one wheel has grip. Sensors at each wheel monitor traction. If one or more wheels start to slip, 4-ETS brakes those wheels individually and ensures that power is delivered to the wheel or wheels with traction, keeping you cruising along.³

Advanced braking systems

The dual-circuit hydraulic disc brakes in the GLK offer our electronic 4-channel Antilock Braking System (ABS), an industry landmark pioneered by Mercedes-Benz in 1978. Take comfort in powerfully precise, nearly fade-free stopping control courtesy of large brake-disc dimensions. The systems are also enhanced with still more innovations, from Brake Drying that helps maintain maximum stopping power in inclement weather to Hill-Start Assist that helps prevent rolling back from a stop on inclines.¹⁰

Brake Assist (BAS)

Research shows that drivers seldom apply the brakes hard enough, soon enough in emergency situations. BAS monitors brake-pedal application speed to sense emergency braking and, in such cases, can deliver maximum stopping power, thereby helping to reduce overall stopping distances.¹⁰

AGILITY CONTROL suspension

Assured handling and a balanced ride—in a range of driving circumstances. It's all due, in part, to the GLK's 3-link front and multilink rear suspension that boasts our AGILITY CONTROL breakthrough with an amplitude-dependent damping system. This innovation adjusts dampers based on road conditions and the driver's current driving style. The result is individual—and automatic—control of each wheel for optimum stability and superb comfort.



Amenities

Appearance Package ○

For those who desire more of the chrome-accented design of the GLK, this package outfits the vehicle with aluminum roof rails and brilliant 20" 7-spoke light-alloy wheels. All for an even more electrifying exterior.

Optional.

PARKTRONIC system ○

When parking, ultrasonic sensors in the bumpers detect nearby objects within the system's field of view. Audible signals and illuminated displays help you maneuver with confidence. This system helps you avoid obstacles that might be outside your field of vision when parking in tight spaces.

Optional.

Trailer hitch ○

Campers, boats and more—whatever you are towing, the GLK has been designed with pulling a trailer in mind. Take full advantage of its 3,500-lb towing capacity with the trailer hitch. This factory-installed option allows the vehicle to meet Class II towing requirements.⁵

Optional.

Power tailgate ○

This convenient feature lets you fully open the liftgate at the touch of a button on the driver's door, SmartKey or liftgate. Press another button and it power-closes automatically.

Optional.

Running boards ○

Made from strong yet lightweight stainless steel and studded with rubber, this option enhances the sporty GLK exterior and prepares it even better for city, shore and ski excursions alike. And not only do they look great, they give you a nice boost when you're securing items to the roof rails.

Optional.

Privacy glass ●

Passengers in the rear cabin of the GLK will enjoy an added touch of privacy with these specially tinted windows. The privacy glass also provides an elegant finish to the vehicle itself.

Standard.

Bi-Xenon headlamps with corner-illuminating front lamps ○

Our Lighting Package includes this piercing innovation, with superior visibility over halogen headlamps. Their brighter, whiter light is simply closer to natural sunlight. Bi-Xenon headlamps also incorporate dynamic level control and high-pressure heated headlamp washers. To help you see better in the dark when making tight turns at low speeds, the corner-illuminating front lamps shine toward the inside of the turn. Turning the steering wheel or using the turn-signal indicators at low speeds activates this function, which is particularly useful in parking structures, suburban neighborhoods or when turning into driveways.

Optional.

8-way power front seats ●

Iconic seat-shaped controls help you find your ideal front seating position among a vast array of settings. As an extra benefit, the 8-way driver and front passenger seats offer optional 4-way pneumatic lumbar support for your lower back, making long drives as comfortable as short ones. With the optional Premium 1 Package, you can also enjoy the convenience of memory settings for the driver's seat, exterior mirrors, and an adjustable power steering column.

Standard.

Heated front seats ○

For added convenience and year-round comfort, the GLK-Class offers heated front seats. Three levels of warmth can be selected.

Optional.

Dual-zone automatic climate control ●

Both the driver and front passenger can select his or her own level of heating or cooling, thanks to left and right controls on the dashboard. In addition to a sun sensor that sends more cool air to warmer areas of the cabin, the system comes equipped with a charcoal filter that, when activated, automatically recirculates interior air upon detecting a significant increase in smog.

Standard.





Panorama Sunroof ○

This attractive option gives you and your passengers remarkably large views of the sky and gives the cabin a lighter, airier feel. And if any of you feel that there's a bit too much sun, simply click on the power sunshade.

Optional.

Bluetooth® interface ● Bluetooth

Make calls and answer calls without taking your hands off the steering wheel, as the GLK offers Bluetooth connectivity for hands-free calling. When your Bluetooth-compatible phone¹¹ is synched up to the system, just leave your phone in your pocket and enjoy hands-free conversations over the sound system.¹

Standard.

SIRIUS® Satellite Radio ○ SIRIUS SATELLITE RADIO

Enjoy a 6-month subscription to SIRIUS with over 130 channels including 69 channels of 100% commercial-free music, plus news, talk, entertainment, traffic, weather and data. SIRIUS is also home to live play-by-play broadcasts of the biggest sports—NFL, NASCAR,® NBA and games from over 150 college sports teams. SIRIUS is sure to be one of your favorite cabin appointments.¹²

Optional.

8-speaker sound system ●

The AM/FM audio system that comes with the GLK includes eight speakers, a 100-watt system, a single in-dash CD player (which can play MP3-encoded discs as well as prerecorded CDs) and an auxiliary input jack¹³ (cable sold separately) in the glovebox for plugging in MP3 players.

Standard.

Multimedia Package ○

Central to this offering: our COMAND system for easy mastery over the included Rear View Camera; the 600-watt, 11-speaker harman/kardon LOGIC7 surround-sound system with Dolby® Digital 5.1; and the optional iPod/MP3 Media Interface. You can also access audio, phone and navigation functions with Enhanced Voice Control. The navigation itself is hard-drive-based, displaying your route—with Zagat Survey® restaurant suggestions and more—on a 7" color-LCD screen.¹⁴ Clearly, this package enhances not just your drive, but your destination.

Optional.

harman/kardon LOGIC7® surround-sound system with Dolby® Digital 5.1 ○



Eleven speakers and 600 watts deliver a true studio-sound experience from your iPod/MP3 player (via a plug in the glovebox), available SIRIUS Satellite Radio, the 6-disc CD/DVD changer and discs in DVD-Audio, DVD-Video and PC memory card formats. Enjoy many playback formats, too, including DTS tracks. For CD-Audio formats, the optional Multimedia Package comes with a Gracenote® database that shows song-title and artist information on the 7" COMAND screen.

Optional.

Voice Control ○

This advance gives you access to many of the audio, Navigation and Hands-Free Communication system functions. Dial phone numbers, change radio stations and find your destination, simply by activating the feature and speaking out loud.

Optional.

iPod® Integration Kit ○

Bring your music wherever you drive, thanks to this smooth integration of your iPod into the audio system of your vehicle. The steering wheel lets you view the track information display and control iPod buttons like Volume, Select and Change Menu. Better yet, your iPod also charges while it's playing.¹⁵

Optional.

Rear-Seat Entertainment System ○

The Rear-Seat Entertainment System lets 2nd-row passengers enjoy DVDs and video games. Two 8" flat-panel-LCD screens on the backs of each front seat provide large, colorful views. An auxiliary input allows you to connect a gaming console, video camera or other peripheral device to the system. Each screen can also display distinct images simultaneously. And wireless headphones help keep noise from disrupting the cabin. Remote controls make all the fun both simple and convenient.¹⁶

Optional.





Integrated Supplemental Restraint System

The GLK-Class features the 8-way protection of a 6-air-bag system. It includes dual-stage front air bags (adaptive for the passenger side), front-seat side-impact air bags and full-length Window Curtain Air Bags. The Window Curtain Air Bags deploy along the front and rear side-door windows on the affected side of the vehicle to help protect outboard occupants from head injury and broken glass in certain side impacts or rollovers that exceed the deployment threshold.⁷



Antilock Braking System (ABS)

ABS senses impending wheel lockup under heavy braking and pumps the front brakes individually or the rear brakes together. This intelligent system can pump the brakes as needed up to 30 times per second to prevent lockup and preserve steering ability.¹⁰

Active Front Head Restraints

In the case of a rear impact exceeding a preset threshold, the Active Front Head Restraints move forward and slightly upward, reducing the distance between the head restraints and the front-seat occupants' heads. This action helps limit the rearward travel of their heads, thus reducing the possibility or severity of whiplash-type neck injuries.

Electronic Stability Program (ESP®)

This advance continually monitors your vehicle's motion to help keep you going in your intended direction. If it detects wheelspin, severe understeer (plowing) or oversteer (fishtailing), ESP can brake individual wheels and reduce engine power to help bring the vehicle under control.³ Mercedes-Benz pioneered this safety landmark in 1995 and has continued to refine its exacting performance ever since.

Innovative seat-belt technology

Equipped with Emergency Tensioning Devices (ETDs) and belt force limiters,¹⁷ seat belts are arguably our most important passive safety feature. If a collision exceeds a preset threshold, the ETDs instantly remove slack from the seat belts. Belt force limiters allow a slight amount of give in the seat belts and reduce the peak seat-belt forces on the occupant.

Tire Pressure Monitoring System

The Tire Pressure Monitoring System will automatically detect a substantial loss of tire pressure in any wheel and alert the driver via a warning message.

Side-impact protection

Reinforced doors, side sills and floorpan are part of an integrated safety design that also includes high-strength seat structures and front-seat side-impact air bags. All of these systems work together to help protect occupants during side impacts.

Protection

Body structure

A range of precision safety elements work together to help protect you and your passengers in the event of a collision. Raising the bar for the industry, the body consists of about 50% High-Strength/Low-Alloy and 20% Ultra-High-Strength/Low-Alloy steel for an exceptionally rigid structure. Moreover, advanced front and rear crumple zones deform progressively to help absorb the energy of an impact. A front bulkhead also helps channel some of the forces of a frontal impact around the cabin, away from the occupants.



Passive safety systems

- Dual-stage front air bags for driver and front passenger
- Front-seat side-impact air bags and Window Curtain Air Bags
- Active Front Head Restraints
- Seat-belt tensioners and belt force limiters in the front and rear outboard seats
- Passenger safety cell

Active safety systems

- Electronic Stability Program (ESP®)
- 4-wheel Electronic Traction System (on GLK 350 4MATIC)
- Brake Assist (BAS)
- ADAPTIVE BRAKE system

Color and Trim

Design a GLK all your own

Choose between stylish MB-Tex or optional leather upholstery. Then make your selection from an array of metallic and non-metallic exterior paints. And to keep your vehicle's exterior looking its best for a long time, Mercedes-Benz uses nanotechnology—specifically, microscopic ceramic nano-particles.

Each ceramic nano-particle is tens of thousands of times thinner than a human hair, but when joined together they are incredibly durable. When the clearcoat is applied, the nano-particles float around freely in the liquid paint. The resulting finish offers considerably greater and longer-lasting resistance to fine scratches—such as those caused by car washes and environmental factors—than conventional paint finishes, for an enduring deep gloss. With this many smart choices, there's bound to be a design combination for you.

Interior trim*



Aluminum

Burl Walnut wood

Interior upholstery



Black*

Almond/Black*

Grey/Black*

- Exterior paintwork, non-metallic

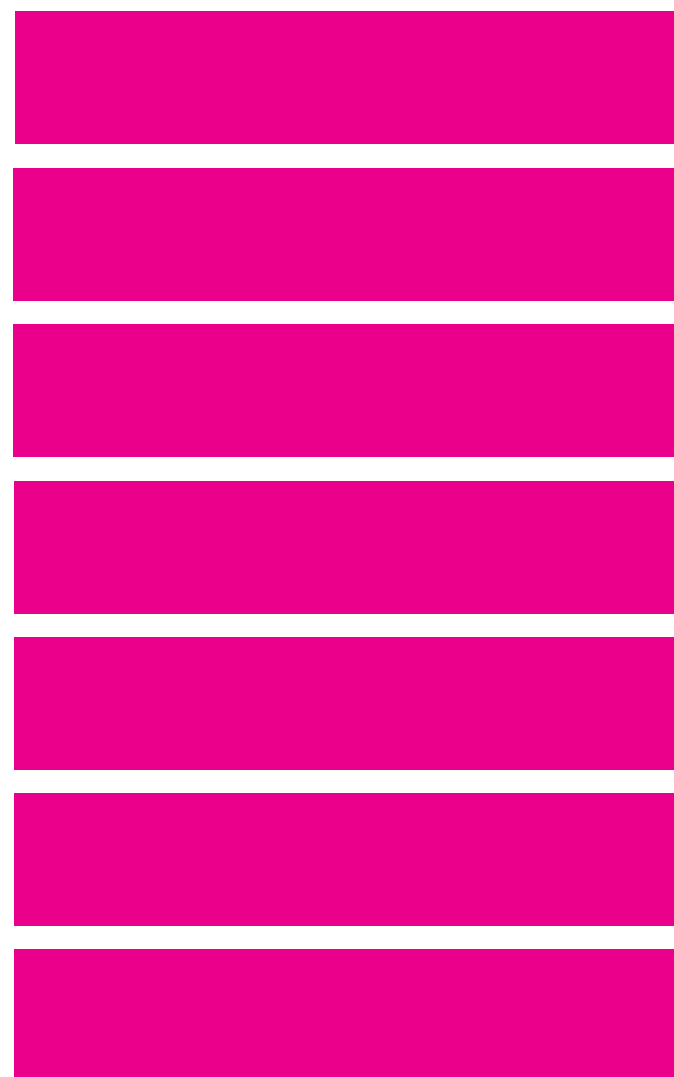


Black

Mars Red

Arctic White

— Exterior paintwork, metallic^d



Obsidian Black

Capri Blue

Barolo Red

Jade Green

Steel Grey

Iridium Silver

Sand Beige

Service

Mercedes-Benz Tele Aid^a

Three buttons put a multitude of services at system subscribers' fingertips: emergency response (SOS button), roadside assistance (Wrench button) and even information services (*i*-button).^b Enhance your sense of security with Remote Door Unlock and Stolen Vehicle Recovery. Enhance your control with features like real-time traffic updates. With an active Mercedes-Benz Tele Aid subscription, you may be eligible for a discount from your insurance provider.

Mercedes-Benz Search & Send

The Internet is a great tool for planning trips and vacations, and Search & Send makes it even more effective. Use Yahoo!® Local Maps and Google™ Maps to plan routes and attractions, then send that information directly to your vehicle's Navigation System. Information can also be sent to you while you're traveling, so friends can forward tips on great things to do and see, or the best way to go.

Mercedes-Benz Concierge

Expand your privileges with access to a Personal Concierge that fulfills your requests for nearly "anything, anytime, anywhere" and an Online Concierge for accessing your Personal Concierge via your computer or PDA wherever Internet access is available, as well as Traffic Information^c and Route Assistance.^d

24-hour Roadside Assistance

The first of its kind and still the only one that remains in effect for the life of the vehicle. Our Roadside Assistance technicians draw on years of experience and training to get you back on the road as quickly as possible.^e

Mercedes-Benz Limited Warranties

Our New Vehicle Limited Warranty runs for 48 months or 50,000 miles, whichever comes first. And anytime during the new vehicle warranty coverage, you can purchase a Mercedes-Benz Extended Limited Warranty that will extend protection after the New Vehicle Limited Warranty expires.^f

Mercedes-Benz Maintenance System

Routine service intervals are fixed and predictable at every 10,000 miles or one year, whichever occurs first.^g About one month before service is due, your vehicle will remind you via a dashboard display that your next service is approaching. You may also pay for required maintenance in advance with Prepaid Maintenance and enjoy the convenience of having the cost included in your monthly lease or finance payment.^h

Complimentary Tire Rotation

Stop by your Mercedes-Benz Center's Service Department for a no-charge first tire rotation anytime before 5,000 miles.ⁱ

24-hour Customer Service

Our Customer Assistance Center is your one-stop source for answers. Whether you need to know how to use your audio system, find the nearest Mercedes-Benz dealer, get pricing or learn about personal and automotive accessories, just call 1-800-FOR-MERCEDES or press the Mercedes-Benz Tele Aid *i*-button in your vehicle.

Dealer Alternate Transportation Program

Whenever you bring your vehicle into an official Mercedes-Benz Center for servicing during the warranty period, ask about your dealer's Alternate Transportation Program—so you can maintain your busy schedule while your dealer maintains your vehicle.^k

Sign and Drive service

Our legendary Roadside Assistance service includes bringing you some fuel if you've run out, replacing a flat tire with your spare or jump-starting your car if the battery dies. All at no charge, and all for as long as you're driving a Mercedes-Benz—even somebody else's.^j Help is as close as your vehicle's Wrench button (for Mercedes-Benz Tele Aid subscribers) or just a phone call away at 1-800-FOR-MERCEDES.

Trip Interruption benefits

In the unlikely event that a breakdown covered by your MBUSA New Vehicle Limited Warranty occurs more than 100 miles from your home, leaves your Mercedes-Benz inoperable or unsafe to drive and requires overnight repairs at a Mercedes-Benz Center, you'll be reimbursed up to \$300 per day for any documented expenses—for up to three days—including meals, lodging and substitute transportation.

Mercedes-Benz Financial

Mercedes-Benz Financial offers a wide and impressive array of flexible and convenient financing options. To determine whether purchasing or leasing is right for you and to estimate the monthly payment of your next Mercedes-Benz, visit MercedesBenzFinancial.com.

European Delivery Program

With our factory delivery program, enjoy a honeymoon with your new Mercedes-Benz as you savor the delight of driving it in the land where it was built—while you enjoy a 7% savings on many models.^l Also take advantage of the optional Rally Package, which takes you through the Black Forest and the Alps, then on to Munich, staying at luxurious, historic hotels all along the way.

To learn more about these and many other services—including dealer locations and financing options—visit us at MBUSA.com today.

a Mercedes-Benz Tele Aid equipment is optional on all GLK-Class models. When equipped with this feature, first year's Mercedes-Benz Tele Aid service provided at no additional cost with subscription. Subscription and acquaintance call required for service to be active. Service operates only where cellular and GPS coverage are available and requires adequate power supply. Owner must authorize vehicle tracking by providing passcode and a valid stolen vehicle police report number. Passcode required to activate Remote Door Unlock. See dealer for details of telematics services. b Concierge service available only with Mercedes-Benz Concierge. Traffic Information and Route Assistance use is included as part of Mercedes-Benz Concierge and is available at an additional per-use charge when used with the Mercedes-Benz Tele Aid service. See dealer for details. c Performance of the automated voice system varies depending on the noise level in and around the vehicle. Traffic Information is based on available broadcast data, not available in all areas and only provided for routes that have been personalized on the Mercedes-Benz Tele Aid website (up to five routes) or are within a specified radius of your vehicle's present location. See Mercedes-Benz Tele Aid section of MBUSA.com for available cities. d Route Assistance is available for an additional charge with the Mercedes-Benz Tele Aid service and included as part of Mercedes-Benz Concierge. e Vehicle must be accessible from main roads. Roadside Assistance repairs may involve charges for parts, service and towing. Depending on the circumstances, these services may be provided by an outside service, courtesy of Mercedes-Benz Roadside Assistance. For full details of the Roadside Assistance Program, please see your dealer. f Please see your dealer for warranty details as well as for terms, conditions and pricing for extended warranty options. A surcharge for extended warranties may apply if purchased more than 30 days after the vehicle is purchased. g Whichever comes first. Requires use of 229.5-spec oil and high-performance fleece oil filter for gasoline engines and 229.51-spec oil for diesel engines. Mercedes-Benz recommends Mobile 1 Oil. Driver is responsible for monitoring fluid levels and tire pressure between service visits. See Maintenance Booklet for details. h Prepaid Maintenance only covers items that are critical to ensuring the long-term performance of your vehicle. Ask your dealer for a brochure containing details regarding coverage and terms. i On models with different-sized front and rear tires, which cannot be rotated, dealer will inspect tires and set inflation pressure. Follow tire manufacturer's recommendations. j For full details of Sign and Drive service, as well as the Roadside Assistance Program, please see your dealer. k Certain restrictions may apply. Terms, conditions and dealer participation may vary. l European Delivery discount available on select models. Please see your dealer for details.

Accessories

A Mercedes-Benz is the definition of luxury and performance. It can also be a statement of personal style. So take a moment to survey our genuine accessories. Each is designed, engineered and tested to the same exacting standards as your vehicle. Which is to say, to your own high standards.

Aerodynamic Package

Shade the edges of your vehicle from end to end with this trio of enhancements. The rear spoiler sharpens the back bumper; the roof spoiler heightens the roofline. Both are ready for quick installation!¹⁸ Lastly, the precision-fitted front lower-spoiler trim lowers the bodyline of the GLK for a more dramatic sweep—and improved airflow. Together, this trio amplifies the dynamic appearance overall.

Exterior accents

Our high-sheen chrome foglamp covers and trim tailgate, coupled with stainless-steel roof rails, complement the range of coordinating exterior refinements!¹⁸ In addition, help protect your finish from scratches and add yet another touch of class with our set of four chrome door-handle inserts.

Cargo area tray and box

Solidly made, specially fitted and easily cleaned, this large tray features 2" sides and protects the cargo area of your GLK. A cargo box is also sold separately to support and secure tall objects such as grocery bags.



Carrier bars and roof cargo system

Preserve the sophistication of your vehicle as you transport myriad items, all safely and securely. In conjunction with our basic carrier bars, this carrier system can be enhanced with available components to accommodate bicycles, ski and snowboard racks, and more. Optional cargo containers—aerodynamic and lightweight, yet exceptionally durable—let you add up to 16 cu ft of extra space for sports equipment and luggage. Not using the carrier bars? Not a problem. They can easily be stowed in the accompanying nylon storage bag.

Universal Media Interface (UMI)

Upgrade the sound system of your vehicle with this dynamic navigation and entertainment tool. Its map technology provides the best possible directions to your destination, while its music integration invites you to provide your own soundtrack via MP3-player hookup. And it's all easily accessed by the central controller or the multifunction steering wheel. There's also Real-Time Traffic assistance with automatic rerouting to help avoid backups. So even if you take a different road, you still enjoy the same UMI pleasures.



Light-alloy wheels

Our accessory wheels boldly enhance your GLK. One set is a massive 20" twin 5-spoke design, the other an arresting 19" 7-spoke design, and both flash a sterling-silver finish.

ENGINE

3,498-cc DOHC 24-valve V-6

Aluminum-alloy cylinder block.

268 hp @ 6,000 rpm

Net torque: 258 lb-ft @ 2,400–5,000 rpm

Compression ratio: 10.7:1

Premium unleaded gasoline.

Fuel tank (capacity—reserve): 17.4 gal—2.1 gal

DRIVETRAIN

7-speed automatic.

Rear-wheel drive or optional 4MATIC 4-wheel drive.

Rear axle ratio: 3.46:1 (3.67:1 with 4MATIC)

TRACTION/STABILITY

Electronic Stability Program (ESP®)

Optional 4MATIC 4-wheel drive with

4-wheel Electronic Traction System (4-ETS).

PERFORMANCE

0–60 mph: 6.5 seconds⁵ (est.)

Fuel economy

GLK 350: EPA estimate/highway estimate: Information not

available at time of printing. See your dealer for details.

GLK 350 with optional 4MATIC 4-wheel drive: EPA estimate/

highway estimate: Information not available at time of printing.

See your dealer for details.

CHASSIS

Suspension configuration:

3-link front. Independent multi-link rear.

AGILITY CONTROL suspension.

Steering: Rack-and-pinion.

Turning circle: 37.7 ft curb-to-curb.

WHEELS/TIRES

19" 10-spoke light-alloy wheels.

235/50 R19, all-season tires.

BRAKES

Dual-circuit hydraulic braking system.

Brake discs, front: 13.0" ventilated.

Brake discs, rear: 12.0" ventilated.

EXTERIOR DIMENSIONS

Wheelbase: 108.5 in

Overall length: 178.2 in

Overall height: 66.9 in

Overall width (with side mirrors folded out): 79.4 in

INTERIOR DIMENSIONS

Front headroom: 39.0 in

Front legroom: 41.4 in

Front shoulder room: 55.2 in

Rear headroom: 39.7 in

Rear legroom: 35.1 in

Rear shoulder room: 55.4 in

Cargo capacity, all seats up/2nd row down:

23.3 cu ft/54.7 cu ft

EXTERIOR

- Dual chrome polished exhaust tips.
- Electrically heated rear window with auto-shutoff based on time, driving speed and outside temperature.
- Dual heated power mirrors.
- Halogen headlamps and front foglamps.
- Selectable light-sensing headlamps.
- Programmable daytime running lamps with auto-override in darkness.
- Panorama Sunroof.
- Privacy glass.
- Exterior chrome accents.

INTERIOR

- Central controller provides easy, convenient operation of select vehicle systems.
- Multifunction steering wheel.
- Power windows, all with one-touch express-up/down.
- Electronic cruise control.
- 4-way (tilt/telescoping) manually adjustable steering column.

SEATING

- 8-way power front seats.
- MB-Tex upholstery and trim.
- Leather-trimmed steering wheel and gearshift knob.
- Aluminum trim on console and doors.

CLIMATE CONTROL

- Digital dual-zone automatic climate control with individual driver and front-passenger temperature control.
- Electrostatic dust and pollen filter.
- Sun sensor provides improved temperature control by detecting intensity and direction of the sun.

AUDIO/TELEMATICS

- 5" color-LCD display for radio and CD player.
- AM/FM stereo/weatherband radio.
- In-dash single-CD player with MP3 capability.
- 8-speaker audio system.
- Auxiliary audio input jack for MP3 player in glovebox.¹³
- Bluetooth® interface for hands-free calling.¹

LOCKING/SECURITY

- SmartKey remote control integrates: Remote Door Lock/Unlock buttons, liftgate, removable valet key and panic alarm. Driver may selectively unlock only the driver's door and fuel filler or all doors plus the liftgate and fuel filler.
- SmartKey offers infrared-remote opening/closing of windows and the available Panorama Sunroof from outside the car.
- Driver-programmable drive-away locking can automatically lock all the doors when the car reaches 9 mph.
- Night security illumination uses the car's exterior lights to help illuminate a path after parking or when car is remote-unlocked.
- Antitheft alarm with remote panic feature.

INSTRUMENTATION

- Electronic analog speedometer, tachometer and gauges for fuel and coolant temperature.
- Digital display for clock and Touch Shift gear/mode selection.
- Multifunction display in instrument cluster can be scrolled via steering-wheel controls to operate and display various menus and vehicle features:
 - Odometer, trip meter and outside temperature indicator.
 - Digital speedometer, Maintenance System (see below).
 - Radio station, CD player/CD changer and iPod® playlist/ track (with optional iPod Integration Kit or iPod/MP3 Media Interface).
 - Hard-drive-based Navigation System route guidance.¹⁴
 - Vehicle reminder and message indicator.
 - Driver-programmable settings for instruments and lighting, vehicle and convenience features.
 - Trip computer (elapsed time, fuel consumption and distance to empty).
- Mercedes-Benz Maintenance System displays distance remaining to next basic maintenance service, indicates type of service due and provides automatic reminder when service interval draws near.
- Tire Pressure Monitoring System.

RESTRAINT SYSTEMS

- **Integrated Restraint System:**
 - Driver and front passenger are each provided with a dual-stage front air bag (adaptive for the passenger side), a side-impact air bag, an Active Front Head Restraint and a 3-point seat belt with an Emergency Tensioning Device (ETD) and adaptive belt force limiter.⁷
 - Rear outboard passengers are each provided with a 3-point seat belt with an ETD and belt force limiter.
 - Rear center passenger is provided with a 3-point seat belt.
- Window Curtain Air Bags are deployed along the front and rear side-door windows on the affected side of the vehicle in a side impact exceeding a preset deployment threshold.⁷
- Dual-stage front air bags (adaptive for the passenger side) are deployed in response to frontal impact severity exceeding a preset deployment threshold.⁷
- Occupant Classification System (OCS) automatically adjusts the inflation rate of the front passenger's front air bag based on the weight category determined by weight sensor readings from the front passenger seat.¹⁹
- ETDs are deployed in a front or rear impact exceeding a preset threshold of severity, or certain rollovers. A front ETD will not deploy if seat belt is unfastened. The opposite-side ETDs also deploy in side impacts exceeding the deployment threshold.
- LATCH (Lower Anchors and Tethers for Children) system at rear outboard seating positions. Selectable passenger seat-belt retractors help secure child seats.⁷
- Front seat belts include manually height-adjustable shoulder belts and lower points attached to seat frames.
- Automatically height-adjusting rear outboard shoulder belts.
- Active Front Head Restraints adjust for height and fore-aft.
- Active Front Head Restraints in the front seats reduce the distance between the head restraint and the head in the event of certain rear-end collisions, helping limit rearward movement of the head and thereby reducing the chances of whiplash-type injuries.
- Three individual rear head restraints.

INDIVIDUAL OPTIONS

- In-dash 6-disc CD changer.
- Mercedes-Benz Tele Aid System.²⁰
- iPod Integration Kit (in glovebox).
- Metallic paint.
- Heated front seats.
- PARKTRONIC system.
- iPod/MP3 Media Interface (in glovebox).
- Trailer hitch (Class II).⁵
- Brushed-aluminum rubber-studded running boards.
- Rear-Seat Entertainment System.
- Rear-Seat Entertainment System pre-wiring.

OPTION PACKAGES

- **Premium 1 Package:**
 - SIRIUS Satellite Radio.¹²
 - Power liftgate.
 - Auto-dimming driver-side and rearview mirrors.
 - Garage door opener.
 - Rain-sensing wipers.
 - Memory Package and 4-way lumbar support for driver's seat, exterior mirrors and steering column.
 - Integrated compass in rearview mirror.
 - 115V AC power outlet.
 - Panorama Sunroof.
- **Multimedia Package:**
 - COMAND system with hard-drive-based navigation.
 - 6-disc CD/DVD changer.
 - harman/kardon LOGIC7® surround-sound system with Dolby® Digital 5.1.
 - Enhanced Voice Control for audio, telephone and navigation.
 - Rear View Camera.²¹
 - 11 speakers with 600 watts of power.
 - 7" color-LCD display.
 - Gracenote® media database.
 - Zagat® Restaurant Guide.
- **Full Leather Seating Package:**
 - Full leather seating.
 - Premium interior lighting.
- **Appearance Package:**
 - 20" 7-spoke light-alloy wheels.
 - Aluminum roof rails.
- **Lighting Package:**
 - Bi-Xenon headlamps with Active Curve Illumination.
 - Headlamp washing system.
 - LED taillamps.
 - Corner-illuminating lamps.

Please see page 29 for Endnotes.

● Standard. ○ Optional or included with a package.

ENDNOTES

- 1 BLUETOOTH® INTERFACE DOES NOT PROVIDE PHONE CHARGING OR EXTERNAL ANTENNA. PHONE BOOK DOWNLOAD AND VOICE INTERACTIVITY FEATURES ARE DEPENDENT ON SELECTED HANDSET.
- 2 With 2nd-row seats folded. Unsecured cargo can become hazardous in a collision. Always secure cargo using floor-mounted tie-downs.
- 3 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Performance is limited by available traction, which snow, ice and other conditions can affect. Always drive carefully, consistent with conditions. Best performance in snow is obtained with winter tires.
- 4 Stated climbing and lateral stability performance based upon manufacturer's track results under controlled conditions with professional drivers, and may vary depending on terrain.
- 5 Stated rates of acceleration are based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.
- 6 Read Operator's Manual before towing. In some states, aftermarket trailer brakes are required. See dealer for details.
- 7 WARNING: THE FORCES OF A DEPLOYING AIR BAG CAN CAUSE SERIOUS OR FATAL INJURIES TO A CHILD UNDER AGE 13. THE SAFEST SEATING POSITION FOR YOUR CHILD IS IN THE REAR SEAT, BELTED INTO AN APPROPRIATE, PROPERLY INSTALLED CHILD SEAT, OR CORRECTLY WEARING A SEAT BELT IF TOO LARGE FOR A CHILD SEAT. SEE OPERATOR'S MANUAL FOR ADDITIONAL WARNINGS AND INFORMATION ON AIR BAGS, SEAT BELTS AND CHILD SEATS.
- 8 Gillies, Mark. 2008. 2010 Mercedes-Benz GLK 350 4MATIC – First Drive Review. *Car and Driver*, October.
- 9 Applicable where recycling programs are available.
- 10 Braking effectiveness also depends on proper brake system maintenance, and tire and road conditions.
- 11 Interface and phone sold separately. See dealer for a list of approved compatible phones.
- 12 SIRIUS and the SIRIUS dog logo are registered trademarks of SIRIUS Satellite Radio Inc. NFL is a registered trademark of the National Football League. NASCAR® is a registered trademark of the National Association for Stock Car Auto Racing, Inc. NBA is a registered trademark of NBA Properties, Inc. All rights reserved. For full Terms & Conditions, visit sirius.com. Pricing and programming are subject to change. Not available in Alaska, Hawaii or Puerto Rico. Six-month service subscription included with purchase.
- 13 Prevents access to the auxiliary port for other uses.
- 14 While the Navigation System provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should only consult the map or visual displays once the vehicle has been stopped in a safe place. Maps do not cover all areas or all routes within an area.
- 15 iPod® is a registered trademark of Apple Computer, Inc. All iPod devices are sold separately. Feature not compatible with iPod Shuffle. Charging function not compatible with iPhone 3G. See dealer for details.
- 16 Rear-Seat Entertainment System prevents access to the auxiliary port for other uses and cannot be combined with accessory iPod Integration Kit. Mercedes-Benz recommends that children be supervised while using the system.
- 17 Front and rear outboard seats only. Front-seat belt force limiters are adaptive.
- 18 Professional installation required. Please see your dealer for details.
- 19 OCCUPANT CLASSIFICATION SYSTEM (OCS) IS DESIGNED TO TURN THE FRONT PASSENGER'S FRONT AIR BAG OFF WHEN THE SYSTEM SENSES THE WEIGHT OF A TYPICAL CHILD 12 MONTHS OLD OR LESS PLUS THE WEIGHT OF A STANDARD APPROPRIATE CHILD RESTRAINT. SEE OPERATOR'S MANUAL FOR IMPORTANT ADDITIONAL INFORMATION ON THIS SYSTEM AND FOR FURTHER INFORMATION REGARDING THE TRANSPORTATION OF CHILDREN HEAVIER THAN A TYPICAL 12-MONTH-OLD.
- 20 Mercedes-Benz Tele Aid equipment is optional on all GLK-Class models. When equipped with this feature, first year's Mercedes-Benz Tele Aid service provided at no additional cost with subscription. Subscription and acquaintance call required for service to be active. Service operates only where cellular and GPS coverage are available and requires adequate power supply. Owner must authorize vehicle tracking by providing passcode and a valid stolen vehicle police report number. Passcode required to activate Remote Door Unlock. See dealer for details of telematics services.
- 21 Rear View Camera does not audibly notify driver of objects outside the system's field of vision, which includes nearby objects, and is not a substitute for actively checking around the vehicle for any obstacles.