



INTRODUCING THE NEW GL-CLASS

GL 450



Welcome to the GL.





Every adventure starts with a big idea.

In 1926, it was Route 66, the first cross-country highway from Chicago to Los Angeles. Today, it's the GL, the first full-sized European luxury SUV from Mercedes-Benz. With European styling, 7-passenger seating, a 335-horsepower V-8 engine and all the luxury, safety and quality you'd expect from Mercedes-Benz, the GL-Class is the perfect way to rediscover America.

The road trip is back.





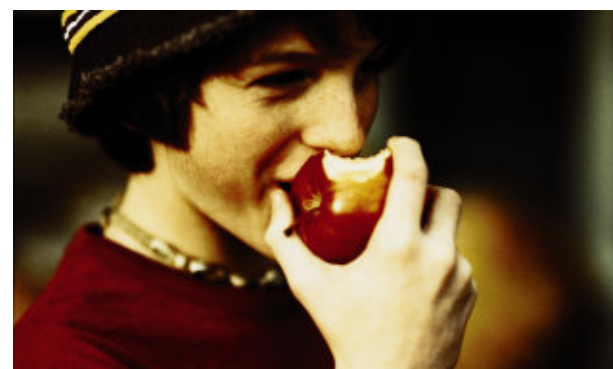
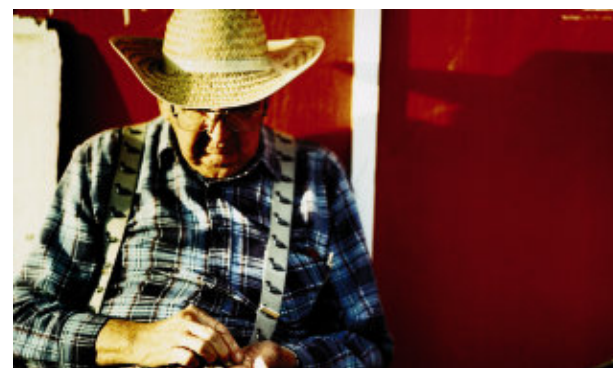
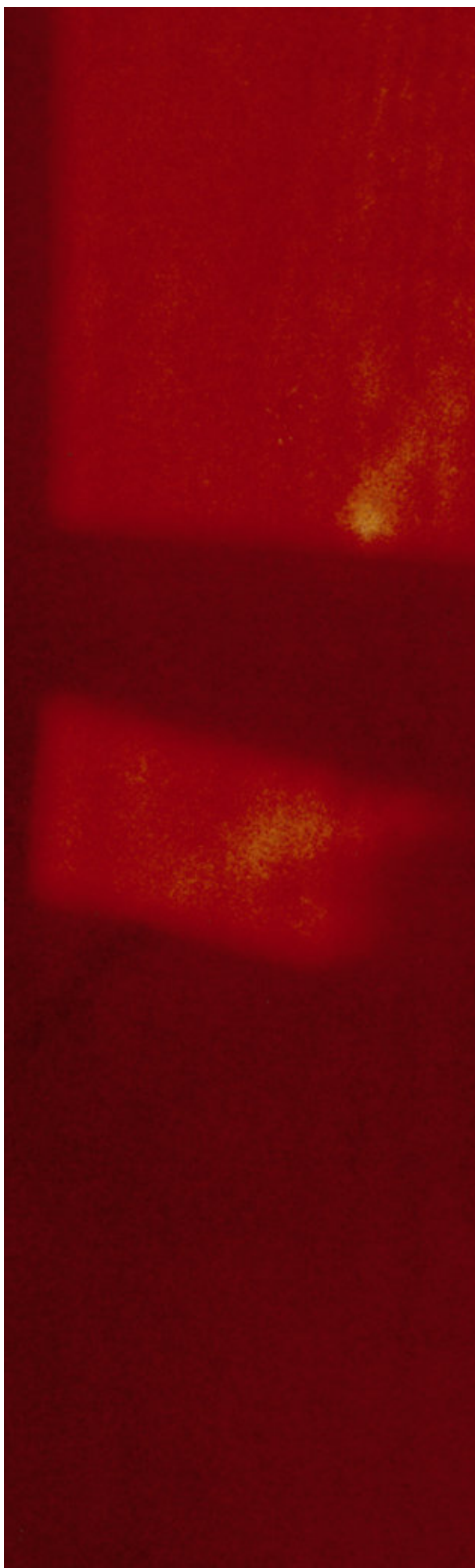
The GL450 is shown in optional Iridium Silver metallic paint with optional Distronic Adaptive Cruise Control, 3-zone climate control with infrared-reflecting glass, wood/leather steering wheel, Leather interior, Burl Walnut wood trim, and Premium, Lighting, Appearance and Sunroof Packages.

Can a navigation system help you find yourself?

It can. The GL's optional DVD-based Navigation System¹ can help you find thousands of points of interest, hidden gems and forgotten places along the way. But when it comes to finding entertainment, one need look no further than the GL-Class itself. An auxiliary input (for MP3 players) and glovebox-mounted 6-disc CD changer are standard with the 8-speaker stereo, and the optional Rear-Seat Entertainment System makes short work of even the longest trips. With all this technology at your disposal, the only place you might get lost is in the moment.

The GL 450 is shown in optional Iridium Silver metallic paint with optional Distronic Adaptive Cruise Control, 3-zone climate control with infrared-reflecting glass, wood/leather steering wheel, Leather interior, Burl Walnut wood trim, and Premium, Lighting, Appearance and Sunroof Packages.

¹ While the Navigation System provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should only consult the map or verbal displays once the vehicle has been stopped in a safe place. Maps do not cover all areas nor all routes within an area.





The image shows the interior of a Mercedes-Benz GL-Class van. The view is from the rear passenger area looking forward. The seats are upholstered in a light-colored leather with visible stitching. There are three rows of seats. The ceiling features a large sunroof. The windows show a view of a desert landscape with mountains in the distance under a cloudy sky.

Make room for possibilities.

It's not a road trip unless you bring friends along. That's why the GL-Class comes equipped with real room for seven adults. Amenities like the standard 3rd-row fixed sunroof and optional 3-zone climate control system bring an added level of luxury and comfort to rear passengers. The GL is also spacious enough to carry everyone's stuff with ease. The individual, power-folding 3rd-row seats fold flat in less than five seconds. Fold both the 2nd and 3rd rows down, and there's over 83 cubic feet of cargo space. Remember, when it comes to adventure, it's not what you bring, but the memories you bring back that count.

Shown in Macadamia with optional Leather interior and Burl Walnut wood trim, and optional Rear-Seat Entertainment System, 3-zone climate control with infrared-reflecting glass, and Premium and Sunroof Packages.

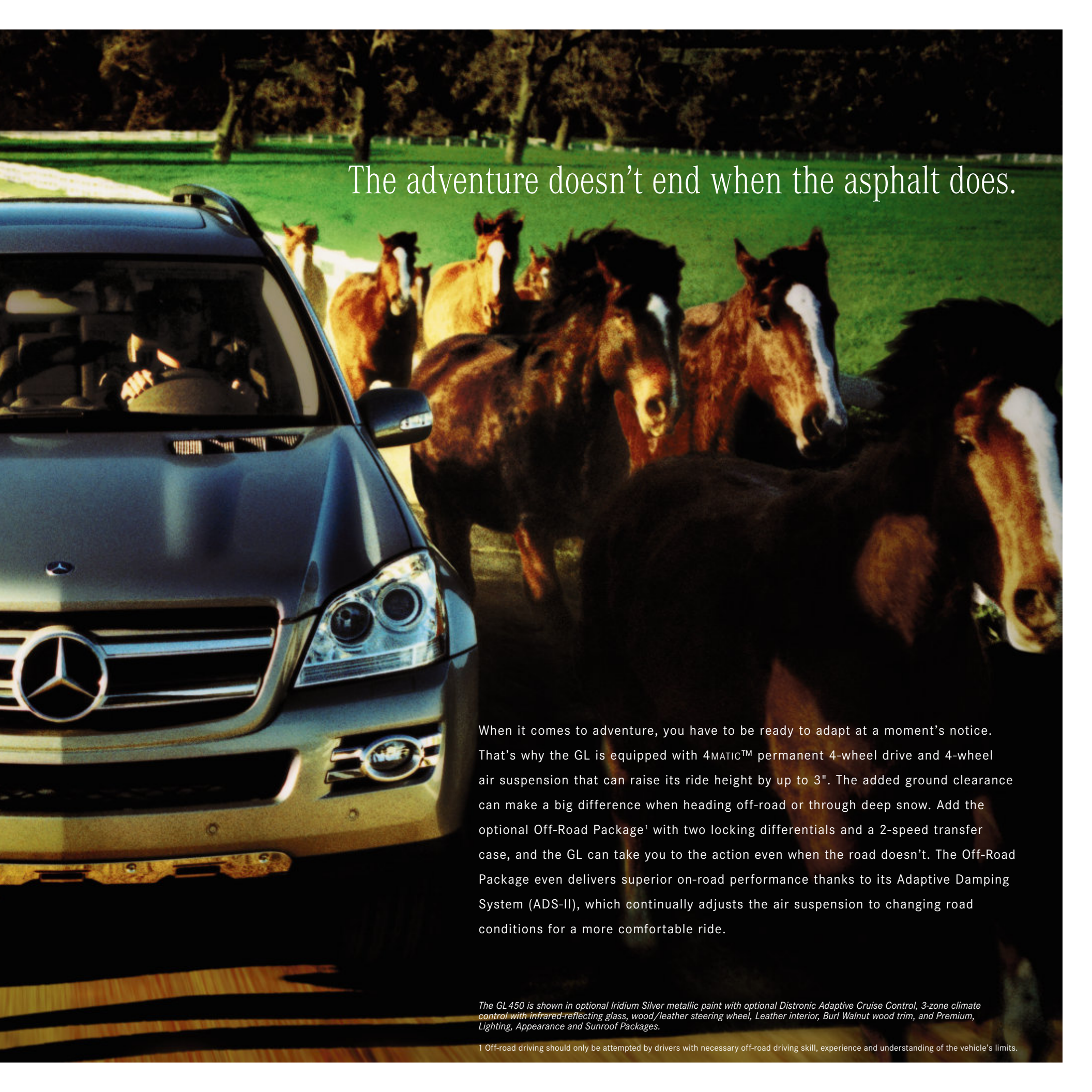






The GL450 is shown in optional Iridium Silver metallic paint with optional Distronic Adaptive Cruise Control, 3-zone climate control with infrared-reflecting glass, wood/leather steering wheel, Leather interior, Burl Walnut wood trim, and Premium, Lighting, Appearance and Sunroof Packages.



A Mercedes-Benz GL450 SUV is shown from a front-three-quarter view, driving on a dirt road. The car is silver with a prominent Mercedes-Benz grille and headlights. In the background, a herd of brown and white horses is running across a green field. The scene is set in a rural area with trees and a fence in the distance.

The adventure doesn't end when the asphalt does.

When it comes to adventure, you have to be ready to adapt at a moment's notice. That's why the GL is equipped with 4MATIC™ permanent 4-wheel drive and 4-wheel air suspension that can raise its ride height by up to 3". The added ground clearance can make a big difference when heading off-road or through deep snow. Add the optional Off-Road Package¹ with two locking differentials and a 2-speed transfer case, and the GL can take you to the action even when the road doesn't. The Off-Road Package even delivers superior on-road performance thanks to its Adaptive Damping System (ADS-II), which continually adjusts the air suspension to changing road conditions for a more comfortable ride.

The GL450 is shown in optional Iridium Silver metallic paint with optional Distronic Adaptive Cruise Control, 3-zone climate control with infrared-reflecting glass, wood/leather steering wheel, Leather interior, Burl Walnut wood trim, and Premium, Lighting, Appearance and Sunroof Packages.

¹ Off-road driving should only be attempted by drivers with necessary off-road driving skill, experience and understanding of the vehicle's limits.



GL450 shown in optional Capri Blue metallic paint with optional trailer hitch, Distronic Adaptive Cruise Control, 3-zone climate control with infrared-reflecting glass, wood/leather steering wheel, Leather interior, Burl Walnut wood trim, and Premium, Lighting, Appearance and Sunroof Packages, and accessory tubular steel grille guard.

Strong enough to carry over a century of Mercedes-Benz ingenuity.

Motorboat? Camper? Racecar? For those who tow, the GL-Class is endowed with a 7,500-lb¹ towing capacity. Just add the optional trailer hitch and the GL is rated for Class IV towing. To make towing safer and easier, the GL uses Trailer Stability Assist (TSA) to detect movements which indicate that the trailer is becoming unstable. It can then apply the 4-wheel ABS brakes individually to help bring the vehicle back under control.²



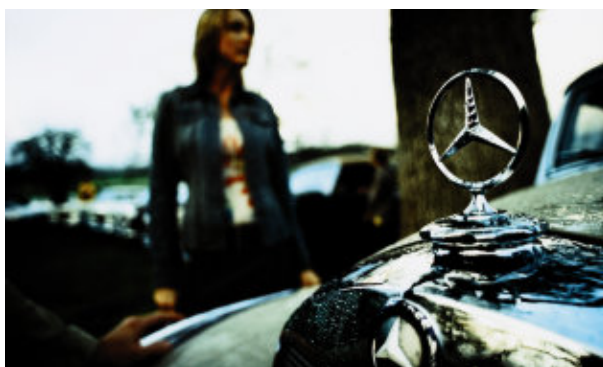
1 Read Operator's Manual before towing. In some states, aftermarket trailer brakes are required. 2 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Performance is limited by available traction, which snow, ice and other conditions can affect. Always drive carefully, consistent with conditions. Best performance in snow and ice is obtained with winter tires. Please always wear your seat belt.





There's no mistaking a thoroughbred.

Everything we've learned in over a century of building sports cars has gone into the performance of the GL-Class. For example, the GL is the only full-sized European luxury SUV to have a unit-body construction. This is also the preferred design for most of the world's high-performance luxury cars because it delivers a smooth, composed ride without sacrificing agility. Its 335-horsepower V-8 engine is mated to the only 7-speed automatic available for more responsive power and fuel efficiency. Combine all this with speed-sensitive steering and nimble handling, and the GL is truly a joy to drive. And a pleasure to travel in.







The GL450 is shown in optional Iridium Silver metallic paint with optional Distronic Adaptive Cruise Control, 3-zone climate control with infrared-reflecting glass, wood/leather steering wheel, Leather interior, Burl Walnut wood trim, and Premium, Lighting, Appearance and Sunroof Packages.



The GL 450 is shown in optional Iridium Silver metallic paint with optional Distronic Adaptive Cruise Control, 3-zone climate control with infrared-reflecting glass, wood/leather steering wheel, Leather interior, Burl Walnut wood trim, and Premium, Lighting, Appearance and Sunroof Packages.



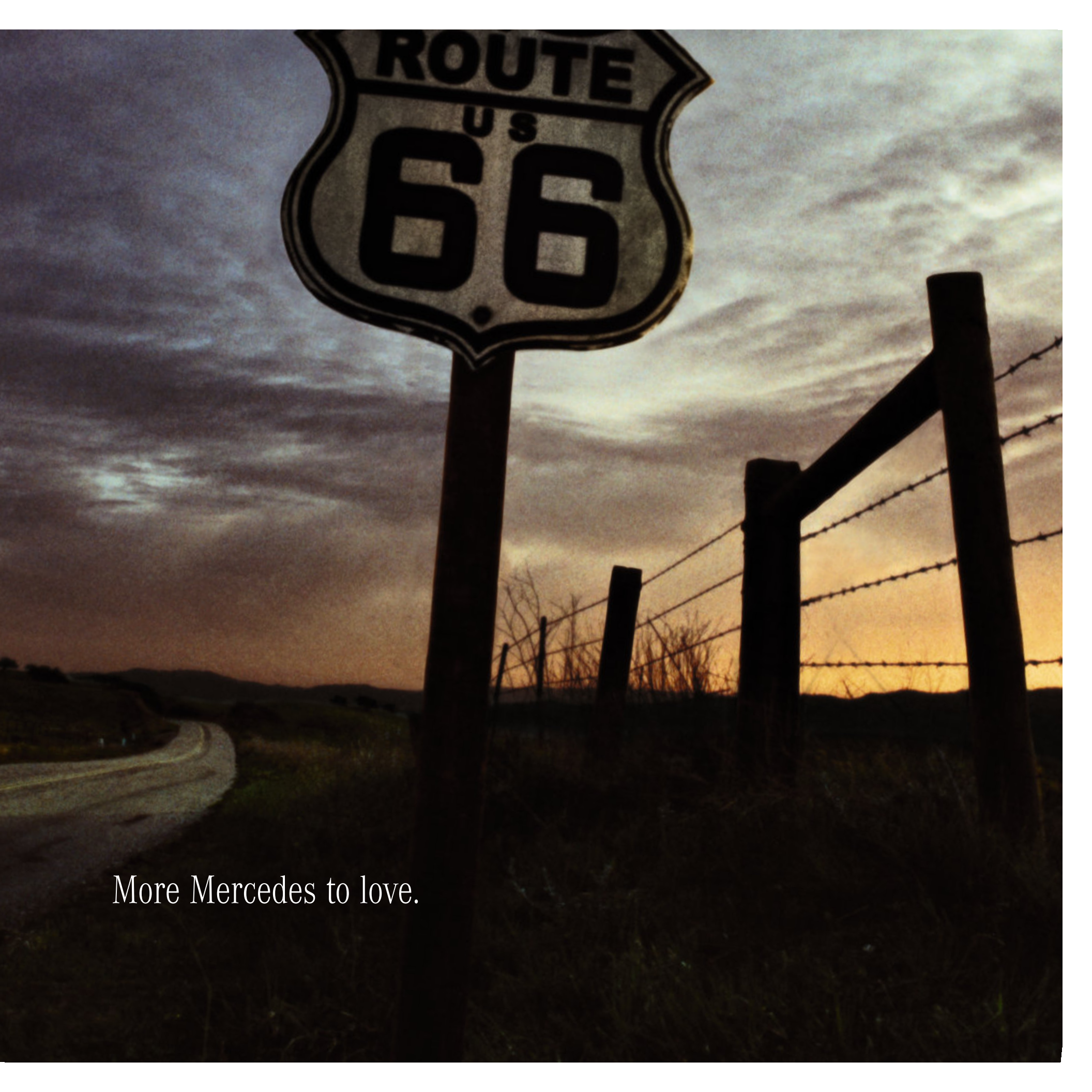
Style: The universal language.

The GL-Class is big and powerful, but its intelligent styling gives it a sleek silhouette and elegant proportions. At the front, its massive grille, chrome ribs and black mesh air dam speak to the power of its V-8 engine. Huge 18" 5-spoke wheels fill the dramatically flared wheel arches as the eye traces the sculpted bodylines toward its powerful back. Privacy glass in the 2nd and 3rd rows furthers the mystique. And for the final word in luxury, the tailgate is available with an optional power opening and closing feature that can be activated via the SmartKey remote or buttons on the tailgate and driver's side door.





The GL450 is shown in optional Iridium Silver metallic paint with optional Distronic Adaptive Cruise Control, 3-zone climate control with infrared-reflecting glass, wood/leather steering wheel, Leather interior, Burl Walnut wood trim, and Premium, Lighting, Appearance and Sunroof Packages.



More Mercedes to love.

Our feature “premier.”

Introducing the GL-Class Premier Edition. With many features and options included as standard equipment, it truly takes the idea of a luxury SUV to the next level. And with only 750 available, it gives a whole new meaning to the exclusivity that is Mercedes-Benz.

GL-Class Premier Edition includes:

- harman/kardon® LOGIC7® digital surround-sound system
- Rear audio controls and plugs
- Hands-Free Communication System (telephone, Multi-Handset Interface and Bluetooth interface sold separately)
- SIRIUS Satellite Radio with six months of service¹
- Power tailgate
- Parktronic (audiovisual parking assist)
- DVD-based Navigation System
- Power tilt/slide sunroof with power rear quarter windows
- Dual-screen/dual-sourced Rear-Seat Entertainment System
- Nappa leather
- Burl Birch wood trim
- 20" wheels
- Chrome running boards
- Chrome roof rails

1 Programming subject to change. Not available in Alaska, Hawaii or Puerto Rico. While the SIRIUS network of satellite and terrestrial antennae provides nearly seamless service throughout the contiguous U.S., SIRIUS service may be unavailable or interrupted for a variety of reasons, including environmental or topographic conditions; in certain locations such as tunnels, parking garages or within or next to large buildings; or near other technologies that can interfere with the SIRIUS signal. SIRIUS, the dog logo and SIRIUS stream names and logos are trademarks of SIRIUS Satellite Radio.



GL-Class Premier Edition



STANDARD AND OPTIONAL FEATURES



SUNROOF WITH POWER REAR QUARTER WINDOWS ○

The front sunroof features power open/close, tilt and one-touch open as well as a tinted-glass panel and sunshade. It is combined with the power pop-out rear quarter windows, which can be controlled via a button on the driver’s door.

Optional.

3RD-ROW FIXED SUNROOF WITH SUNSHADE ●

The 3rd-row fixed sunroof gives a sense of air and spaciousness to the rearmost seats. This tinted see-through panel features a retractable sunshade.

Standard.

REAR VIEW CAMERA¹ ○

This innovative driver-assistance advancement enables you to see what’s behind your vehicle when reversing. When you shift into reverse gear, a wide-angle camera mounted discreetly in the tailgate recess area near the license plate shows you what’s behind the vehicle and displays it on the COMAND screen on the dashboard.

Optional.

TRAILER HITCH² ○

Campers, boats, horses, whatever you tow, the GL-Class was designed with pulling a trailer in mind. Take full advantage of the GL’s 7,500-lb towing capacity with the trailer hitch. This factory-installed option meets Class IV towing requirements. The trailer hitch is also available as a dealer-installed accessory.

Optional.

DISTRONIC ADAPTIVE CRUISE CONTROL³ ○

Distronic Adaptive Cruise Control uses radar to monitor the vehicle ahead and adjusts your speed to help maintain your selected following distance. This system helps make long journeys even more pleasurable by reducing the need for the driver to continually adjust the cruise control setting. If the vehicle ahead sensed by the system suddenly slows or comes to an abrupt stop, the Distronic Proximity Warning System, upon the system’s recognition that its deceleration capability is unable to maintain the selected following distance, will issue an audio warning⁴ in case the driver has not already taken appropriate braking action.

Optional.

It’s engineered to take you a million miles from the mundane.

PARKTRONIC ○

When parking, ultrasonic sensors in the front and rear bumpers detect nearby objects within the system’s range. Audible signals and illuminated displays, visible both on the dashboard and in the rear cabin, can help you maneuver with confidence. This system helps you avoid obstacles that might be outside your field of vision when parking in tight spaces.

Optional.

CARGO SPACE ●

For big weekends, big shopping and big vacations, the GL has enough cargo space to handle it all. Its large, versatile cargo area can hold up to 83.3 cubic feet of luggage, groceries or sporting equipment with the 2nd- and 3rd-row seats folded down. There is 43.8 cu ft of cargo space with the 3rd-row seat folded down. With the 2nd- and 3rd-row seats folded down, the cargo area measures 83.8" long and 40.4" wide. The 60/40-split fold-down 2nd-row seats feature flip-up seat bottoms and fold-down seatbacks.

Standard.

POWER, FLAT-FOLDING, 3RD-ROW SEATS ●

The power, 50/50-split, theater-style 3rd-row seats can be folded completely flat in less than five seconds. Controls for each seat are located in the cargo area and near the 2nd-row seat on the passenger side.

Standard.

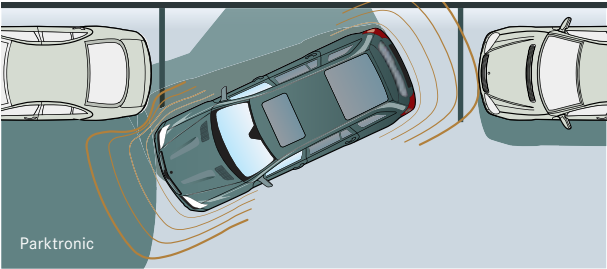
POWER TAILGATE⁵ ○

This feature allows the driver to fully open and close the tailgate via a switch on the driver’s interior door panel. You can also close the tailgate by pressing a button on the underside of the tailgate hatch, or open it with the SmartKey remote.

Optional.

● Standard. ○ Optional or included with a package.

1 Rear View Camera does not audibly notify driver of nearby objects and is not a substitute for actively checking around the vehicle for any obstacles or people. Images displayed may be limited to camera field of view, weather, lighting conditions and the presence of dirt, ice or snow on the camera. Delayed availability. See dealer for details. Must be ordered with DVD-based Navigation System. 2 Read Operator’s Manual before towing. In some states, aftermarket trailer brakes are required. 3 Distronic Adaptive Cruise Control is no substitute for active driving involvement. It does not react to stationary objects, nor recognize or predict the curvature and lane layout of the road or the movement of vehicles ahead, and can only apply a maximum of 20% of vehicle braking power. It is the driver’s responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. 4 Drivers are cautioned not to wait for the Distronic Proximity Warning System before braking, as that may not afford sufficient time and distance to brake safely in all circumstances. 5 Vehicle must be stopped or in Park to use this feature.



Functional



GL450 shown in optional Iridium Silver metallic paint, Macadamia leather and Burl Walnut wood trim interior and optional Rear-Seat Entertainment System, trailer hitch, power tailgate, and Sunroof and Premium Packages.



Luxurious

First-class seating for seven.

HEATED FRONT SEATS ●

For added convenience and year-round comfort, the GL-Class features standard heated front seats with a power 8-way front driver's seat. Three levels of heating can be selected via buttons on the dashboard. Comfortable MB-Tex upholstery is standard throughout the cabin.
Standard.

LEATHER SEATS WITH PREMIUM INTERIOR LIGHTING ○

The interior upholstery can be upgraded to fine, hand-fitted leather on all seats, door panels and front center armrest. Premium interior lighting accents add a soft, warm glow to the cabin while illuminating door handles, dashboard controls and footwells.
Optional.

MULTICONTOUR FRONT SEATS ○

The multicontour front seats deliver an exceptionally comfortable driving experience. Pneumatically adjustable dual-lumbar supports, side bolsters and thigh supports allow for a custom-tailored fit.
Optional.



Optional Black leather and Burl Walnut wood trim interior shown with optional 3-zone climate control, and Sunroof and Premium Packages.

3-ZONE CLIMATE CONTROL ○

The 3-zone climate control option adds 2nd-row controls and vents to the standard front-seat dual-zone climate control system. 3-zone climate control lets the driver, front-seat passenger and 2nd-row occupants all select their own level of heating or cooling. Individual controls for the driver and front-seat passenger are located on the dashboard, while controls for the optional 3rd zone are on the back of the center console. When equipped with this option, the GL-Class is fitted with front, side and rear windows constructed of dual layers of glass and film laminates, which help lessen road and wind noise. In addition, these laminates are coated with special materials that reflect up to 80% of infrared light, to help keep heat out of the cabin and reduce UV rays.

Optional.

BI-XENON CURVE-ILLUMINATING HEADLAMPS ○

To help you see better around corners at night, these headlamps turn along with your steering wheel. As a result, you get a better view into corners by increasing usable illumination by up to 90% over conventional fixed headlamps. Bi-Xenon headlamps deliver superior visibility over halogen headlamps because their brighter, whiter light is much closer to natural sunlight. They also incorporate dynamic level control and high-pressure, heated headlamp washers. When making tight turns at low speeds, the cornering front foglamps illuminate the area on the inside of the turn for better visibility.

Optional.

APPEARANCE PACKAGE ○

The GL450 is available with optional 19" 5-twin-spoke alloy wheels fitted with 275/55 R19 all-season tires. Includes front and rear skid plates.

Optional.

WOOD/LEATHER MULTIFUNCTION

STEERING WHEEL ○

Handcrafted and made to match your vehicle's interior colors, this is a symbol of Mercedes-Benz excellence that you'll experience every time you drive (cannot be ordered with Heating Package).

Optional.

KEYLESS GO ○

A leap in ease and efficiency, Keyless Go lets you unlock your vehicle doors or the tailgate without removing the key from your pocket or purse. To start the vehicle, simply step on the brake pedal and push the start button in the ignition. You can also start the vehicle in the conventional way by removing the Start/Stop button and inserting the SmartKey in the ignition.

Optional.

STANDARD AND OPTIONAL FEATURES



HANDS-FREE COMMUNICATION SYSTEM¹ ○

The Mercedes-Benz Hands-Free Communication System incorporates state-of-the-art communications technology with the engineering expertise of Mercedes-Benz. This system seamlessly integrates approved cellular phones into your vehicle. It allows you to initiate and receive calls through the COMAND system or multifunction steering wheel. Calls are delivered through the audio system, which is automatically paused or muted. Your cellular phone’s address book can also be downloaded through the COMAND system for easy access. For easy dialing, a keypad is integrated into the dashboard controls and incoming caller ID is displayed on the COMAND screen or instrument cluster. In addition to an approved, compatible phone, the Hands-Free Communication System requires either the Bluetooth interface or Multi-Handset Interface (sold separately).

Sold separately. Optional.

BLUETOOTH INTERFACE² Bluetooth™

Now you can make calls and access your phone book without ever taking your cellular phone out of your pocket.¹ Using the accessory Bluetooth interface, the Hands-Free Communication System integrates itself wirelessly with your approved compatible phone.³ Once the Bluetooth interface is initialized with the phone, the system will automatically recognize your phone each time you enter the vehicle.⁴

Sold separately.⁵ Not available with Multi-Handset Interface.

MULTI-HANDSET INTERFACE³

Simply plug your approved cellular phone into the appropriate accessory cradle for hands-free calling. Your phone will then be automatically charged and connected to the vehicle’s Hands-Free Communication System and integrated roof antenna for better reception.

Sold separately.⁵ Not available with Bluetooth interface.

MCS COMAND SYSTEM ●

The modual Cockpit Management and Data (COMAND) system lets you control the audio, and optional Navigation and Hands-Free Communication Systems via a single in-dash unit with a 6.5" color-LCD screen. Controls on the multifunction steering wheel let you change the radio station, adjust the volume and select a track from the CD that’s currently playing. COMAND lets you make and receive phone calls via the Hands-Free Communication System by using the dashboard controls or multifunction steering wheel. The audio system is automatically muted (or the CD paused) when you are on the phone.

Standard.

DVD-BASED NAVIGATION SYSTEM ○

The single-disc DVD-based Navigation System uses Global Positioning System (GPS) satellites to map the route to your location and even help you find points of interest such as restaurants, hotels, ATMs and Mercedes-Benz dealerships. Maps and visual guides are displayed on the screen, while spoken directions can be heard through the audio system.⁶ To keep your navigation maps and Points Of Interest up-to-date, ask your dealer about NavUpdate discs, available to help keep you on track with the most current data.

Optional.

1 Always plug the phone into the cradle for use inside the vehicle or use the Bluetooth interface. Otherwise operating a non-approved phone or radio transmitter with its own attached or built-in antenna while the engine is running can interfere with the vehicle’s electronic systems. For safety reasons, the driver should not use a cellular phone while the vehicle is in motion. We encourage the driver to stop the vehicle in a safe location before answering or placing a call. See your Mercedes-Benz dealer or visit www.Wireless4MB.com for current handset availability. Not all approved phones support all system features. 2 BLUETOOTH INTERFACE DOES NOT PROVIDE PHONE CHARGING OR EXTERNAL ANTENNA. Not all approved phones support all system features. 3 Interface and phone sold separately. See dealer for a list of approved compatible phones. 4 Certain Mercedes-Benz-approved phones support voice interactivity, but not the phone book download feature, with Bluetooth technology. See dealer for details. 5 Includes one-year, unlimited-mileage warranty. See dealer for details. 6 While the Navigation System provides directional assistance, the driver must remain focused on safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system’s audio cues while driving and should only consult the map or verbal displays once the vehicle has been stopped in a safe place. Maps do not cover all areas nor all routes within an area. Not all approved phones support all system features.



8-SPEAKER AUDIO SYSTEM ●

The GL-Class comes equipped with a standard 8-speaker AM/FM audio system with an in-dash CD player. Features include weatherband radio, automatic speed-sensitive volume adjustment, a large color-LCD screen and controls and a standard glovebox-mounted, single-feed 6-disc CD changer capable of playing MP3-coded CDs. An auxiliary input jack in the glovebox allows you to connect an MP3 player (or similar device) directly into the audio system. *Standard.*

**HARMAN/KARDON® LOGIC7®
DIGITAL SURROUND-SOUND SYSTEM ○**

The harman/kardon LOGIC7 7.1-channel digital surround-sound system produces 440 watts of enthralling music power through 11 speakers plus a subwoofer. Digital surround sound adds concert hall-quality realism when listening to FM radio, CD player and optional SIRIUS Satellite Radio.⁷ *Optional.*

SIRIUS SATELLITE RADIO ○

SIRIUS Satellite Radio brings you over 125 digital channels of sports, news, talk and commercial-free music — including live coverage of the NFL®, NHL® and NBA. Local news, weather and traffic information is also available in many markets. When equipped with this feature, a six-month subscription is included if activated immediately upon delivery.⁸ *Optional.*

INDEPENDENT 2ND-ROW AUDIO SOURCE ○

Independent 2nd-row audio source enables 2nd-row passengers to enjoy their own independent audio source. Headphone jacks and volume control give 2nd-row passengers access to all the sources (not including accessory iPod Integration Kit controls when so equipped) of the main audio system once it is selected through the main audio controls. *Optional.*

REAR-SEAT ENTERTAINMENT SYSTEM⁹ ○

The Rear-Seat Entertainment System lets 2nd-row passengers enjoy DVDs and CDs. Two 7" flat-panel-LCD screens (one in each front headrest) can be tilted up or down to adjust the viewing angle. A DVD/CD player and control console are mounted under the 2nd-row seat. An auxiliary input allows you to connect a gaming console, video camera or other peripheral device to the system. The system can be controlled via buttons along the underside of the screens or through the included remote control. Audio is played through the vehicle's audio system or wired headphones plugged into headphone jacks. *Optional.*

7 When equipped with this feature. 8 Programming subject to change. Not available in Alaska, Hawaii or Puerto Rico. While the SIRIUS network of satellite and terrestrial antennae provides nearly seamless service throughout the contiguous U.S., SIRIUS service may be unavailable or interrupted for a variety of reasons, including environmental or topographic conditions; in certain locations such as tunnels, parking garages or within or next to large buildings; or near other technologies that can interfere with the SIRIUS signal. SIRIUS, the dog logo and SIRIUS stream names and logos are trademarks of SIRIUS Satellite Radio. NFL® is a registered trademark of the National Football League and its affiliates. NHL® is a registered trademark of the National Hockey League. The National Basketball Association name is the property of NBA Properties, Inc. 9 Mercedes-Benz recommends that children be supervised while using the system. When equipped with this feature, the auxiliary input jack and accessory iPod Integration Kit are not available. Not compatible with accessory wireless headphones.

● Standard. ○ Optional or included with a package.



Genuine Mercedes-Benz Accessories

1 ACCESSORY TUBULAR STEEL GRILLE GUARD¹

Give your GL-Class an aggressive look with this rugged, polished steel guard. Factory-designed to be structurally integrated into the front end of the GL-Class.

2 ACCESSORY TUBULAR STEEL SIDE STEP BARS

Use these polished, heavy-duty stainless steel side step bars to ease entry and egress, or simply to enhance the profile of your GL-Class. Featuring integrated rubber-lined steps and a snug fit to the contours of the vehicle.

3 ACCESSORY IPOD INTEGRATION KIT:²

YOUR MUSIC. YOUR MERCEDES-BENZ.

Taking your personal music collection with you wherever you go has never been easier. Mercedes-Benz now offers seamless integration of your iPod into the audio system of your GL-Class. With an interface that is compatible with any dock connector-equipped iPod device, your iPod charges even while playing. Steering-wheel controls and a visual display of the track information make your iPod a perfect fit with your Mercedes-Benz. Control your iPod via the steering-wheel buttons:

- Volume Control, Select, Change Menu
- Navigate within the current iPod music menu
- Display of current iPod selection

4 ACCESSORY REAR-SEAT ENTERTAINMENT SYSTEM³

Who's riding in your back seat? Your kids' favorite superhero, a dashing leading man or your favorite comedian? With the Mercedes-Benz accessory Rear-Seat Entertainment System, you can bring along your favorite DVDs, and your 2nd-row seat becomes your own personal movie theater. Your passengers are entertained, and because DVD audio plays over wireless headsets, the driver can concentrate on driving with fewer distractions. The Rear-Seat Entertainment System supports movies in DVD format and music in CD, DVD and MP3 formats. The Mercedes-Benz accessory Rear-Seat Entertainment System includes:

- A state-of-the-art DVD player mounted under the 2nd-row seat to protect it from everyday wear and tear
- A high-resolution 7" color-LCD that conveniently folds away when not in use, for additional security



1 Not for vehicles with optional Parktronic parking assist. Consumers are advised to confirm in advance with the motor vehicle authority in the state in which their GL-Class is registered whether the grille guard complies with license plate mounting and visibility requirements. 2 iPod is a registered trademark of Apple Computer, Inc. All iPod devices are sold separately. Not compatible with optional Rear-Seat Entertainment System. 3 Mercedes-Benz recommends that children be supervised while using the system. When equipped with this accessory, the auxiliary input jack and accessory iPod Integration Kit are not available. 4 Front mud flaps cannot be fitted with side running board.



Dealer-Installed Accessory

- A specially designed, child-friendly remote control featuring a sliding cover that exposes key buttons such as Play, Pause, Rewind and Fast Forward. Picture-quality controls and other advanced user options remain covered
- Two high-quality wireless headsets for ease of operation and easy storage
- Auxiliary jack enables the use of gaming devices (gaming hardware not included)

5 PORRIMA 20" 5-SPOKE ACCESSORY WHEELS

Finish: Sterling silver. Wheel size: 8.5J x 20 ET 56.

Tire size: 275/50 R20.

6 ALDMANAB 19" 7-SPOKE ACCESSORY WHEELS

Finish: Sterling silver. Wheel size: 8.5J x 19 ET 56.

Tire size: 275/55 R19.

7 CHROME DOOR-HANDLE INSERTS

Help protect your finish from scratches and add a touch of style with a set of four chrome door-handle inserts.

8 ROOF CARGO CONTAINERS

Create additional space for sports equipment and luggage with one of our aerodynamic, high-quality roof containers designed to complement your GL-Class. Constructed of lightweight, yet exceptionally durable, impact-tested thermoplastic material. Features pressurized struts for easy lid operation and a security lock. Comes in silver finish, which may be painted to match the body of your GL-Class. Small model holds 11.5 cu ft. Medium model holds 14 cu ft. Large model holds 16 cu ft. All models have a maximum load capacity of 110 lbs. Requires Roof Rack Basic Carrier (sold separately).

Always comply with vehicle maximum load requirements.

See vehicle operation manual for details.

9 MUD FLAPS⁴

Designed to match the contours of the GL-Class, these durable, black plastic mud flaps will help protect your vehicle and followers from small rocks, mud and salty road spray. Available in pairs for the front and rear.

Please ask your dealer for a copy of the GL-Class Accessory Brochure, featuring the full line of available Genuine Mercedes-Benz accessories.

Performance

V-8

4.6-LITER V-8 ENGINE ●

The GL 450's 4.6-liter V-8 engine is equal parts engineering marvel and mean machine. Its 339 lb-ft of torque is available at low engine speeds for ample muscle when hauling a heavy load or accelerating flat out on a straightaway. This 335-horsepower powerplant propels the GL 450 from 0 to 60 in just 7.4 seconds.¹ For its size and power, the GL's engine is remarkably quiet and efficient. That is thanks to an overall engine design concept that stresses lightweight components such as pistons and connecting rods, as well as a free-breathing induction featuring four valves per cylinder and continuous camshaft adjustment for both intake and exhaust. The result is an engine that is equally at home cruising on the interstate as it is heading off-road.

Standard.

7-SPEED TRANSMISSION ●

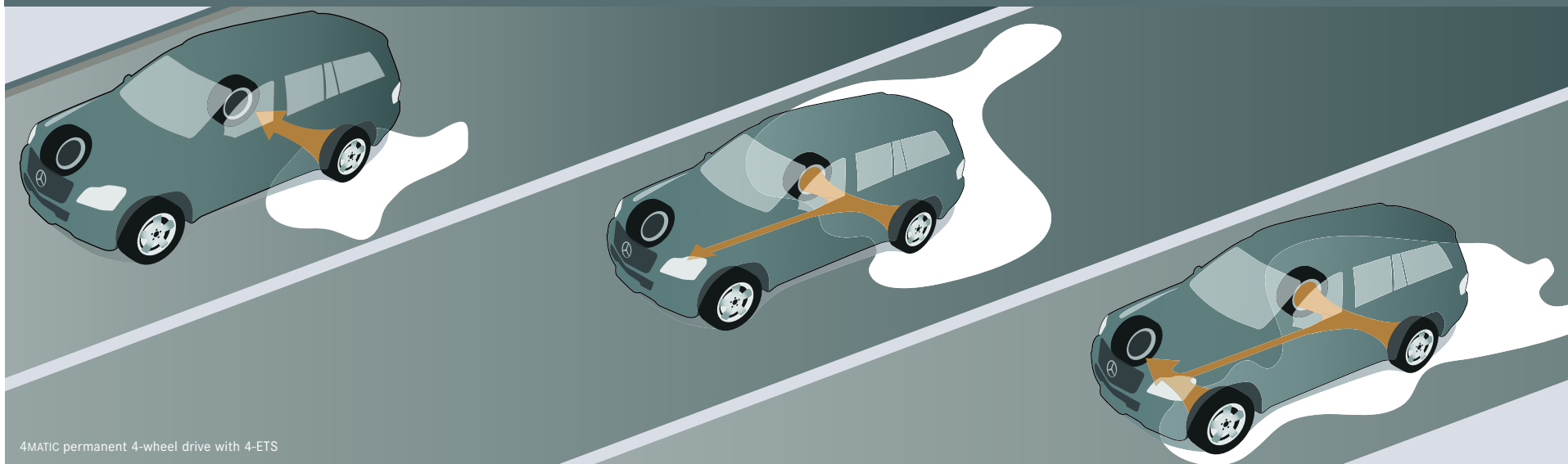
The GL 450 is the only vehicle in its class to come with a 7-speed automatic transmission as standard equipment. This wide range of closely spaced gears gives the driver the ideal gear ratio for virtually any driving condition, which means smoother cruising and immediate response for acceleration and passing. It also helps improve fuel efficiency during highway driving.

Standard.

¹ Stated rates of acceleration are based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.



HANDLING



UNIT-BODY CONSTRUCTION ●

The GL-Class is the only full-sized European luxury SUV in its class to feature unit-body construction. Building the body as a single structure reduces weight, while retaining exceptional strength and rigidity for better all-around performance.

The unit body also resists twisting and flexing for more precise handling and a smoother, quieter, better-controlled ride, on-road or off.

Standard.

4MATIC™ PERMANENT 4-WHEEL DRIVE WITH 4-WHEEL ELECTRONIC TRACTION SYSTEM (4-ETS) ●

For enhanced traction in even the slipperiest of conditions, the Mercedes-Benz 4MATIC 4-wheel drive system incorporates our advanced 4-wheel Electronic Traction System. 4-ETS can get you going even when only one wheel has grip. Sensors at each wheel monitor traction. If one or more wheels start to slip, 4-ETS can brake those wheels individually and shift power to the wheels with the most traction. It can rebalance power seamlessly and enhances the overall effectiveness of 4-wheel drive.

Standard.

DOWNHILL SPEED REGULATION (DSR) ●

To help you maintain control when descending a steep grade or off-road. Downhill Speed Regulation can hold your vehicle at a slow, steady speed without you having to step on the brake pedal. When you hit the DSR button, the system modulates the throttle and Antilock Braking System (ABS) to help hold you at a speed of 4 mph. You can adjust the speed anywhere between 3 and 10 mph via the multifunction steering wheel. DSR can be used in either Forward or Reverse gear and can be deactivated by pressing the accelerator or the DSR button again.

Standard.

HILL-START ASSIST ●

To help prevent unwanted vehicle rollback when taking off from a stop on an incline, hill-start assist automatically maintains brake pressure for approximately one second after the driver releases the brake pedal. The system is automatically deactivated when the vehicle is level, the gear selector is in Park or Neutral or the parking brake is set.

Standard.

BRAKES ●

A large, powerful vehicle, the GL-Class is fitted with similarly prodigious brakes: 14.7" ventilated disc brakes with 2-piston calipers in the front and 13.0" disc brakes in the rear. For added confidence and control in emergency stopping, the GL is equipped with 4-channel antilock disc brakes on all four wheels. This Antilock Braking System is an important accident avoidance tool because it helps maintain steering ability under heavy braking. When the system senses that brake lockup is imminent, it acts to pump the front brakes individually or rear brakes together (as needed) up to 30 times per second. When the off-road driving program is switched on or LOW RANGE¹ is selected, an ABS profile designed for off-road use is automatically activated. Off-road ABS helps to shorten braking distances at low speeds and gives the driver the possibility of steering out of a situation. The GL-Class also incorporates Electronic Brake Force Distribution, which shifts additional braking force to the rear wheels for improved balance and braking power when stopping in a straight line.

Standard.

7,500-LB TOWING CAPACITY ●

The GL has a 7,500-lb towing capacity (Class IV). Optional trailer hitch² required for towing.

Standard.

TRAILER STABILITY ASSIST³ (TSA) ●

A trailer in tow can adversely affect the driving dynamics of a vehicle. That's why the GL-Class is equipped with Trailer Stability Assist. ESP[®] sensors monitor for oscillations caused by the trailer's movement. The system then intervenes by using the brakes to help stabilize the vehicle. Once ESP is satisfied that the vehicle and trailer are under control, braking intervention is ceased.

Standard.

SPEED-SENSITIVE STEERING ●

The GL-Class features speed-sensitive power rack-and-pinion steering. At lower speeds, the system delivers more power for easy maneuverability in tight spaces, such as parking garages and driveways. At higher speeds, the power is adjusted for improved road feel and control.

Standard.

¹ When equipped with this feature. ² Read Operator's Manual before towing. In some states, aftermarket trailer brakes are required. ³ See dealer for connection details.



OFF-ROAD PACKAGE³ ○

The GL-Class is available with the optional Off-Road Package, which combines front and rear skid plate protection with the following suspension and off-road performance enhancements.

ADAPTIVE DAMPING SYSTEM (ADS-II)

The Adaptive Damping System enables you to tailor your driving experience with three selectable driving modes – Sport, Comfort and Auto – at the touch of a button. ADS-II continually optimizes ride and handling by individually adjusting each wheel’s shock-absorber rate every time the wheel changes its direction of up-down travel.
Optional as part of the Off-Road Package.

2-SPEED TRANSFER CASE

A 2-speed transfer case lets the driver choose between an on-road gearing ratio (1:1) and a low-range ratio (2.93:1). The low-range ratio dramatically increases the torque to the drive wheels for traction on loose surfaces, pulling heavy loads or climbing steep inclines. The driver may choose between gearing ratios – either when stopped or when driving at slower speeds⁴ – by turning a knob on the dashboard.
Optional as part of the Off-Road Package.

TWO LOCKING DIFFERENTIALS

When driving on uneven terrain on which one or more wheels may lose their grip, the driver can keep torque going to the wheels with traction by using the differential locks. If equipped with this system, the GL features two locking differentials: one for the center and one for the rear wheels. A thumbwheel on the center console offers three settings: automatic (engages axle lock only when necessary), manual inter-axle lock and manual engagement of both differential locks.
Optional as part of the Off-Road Package.

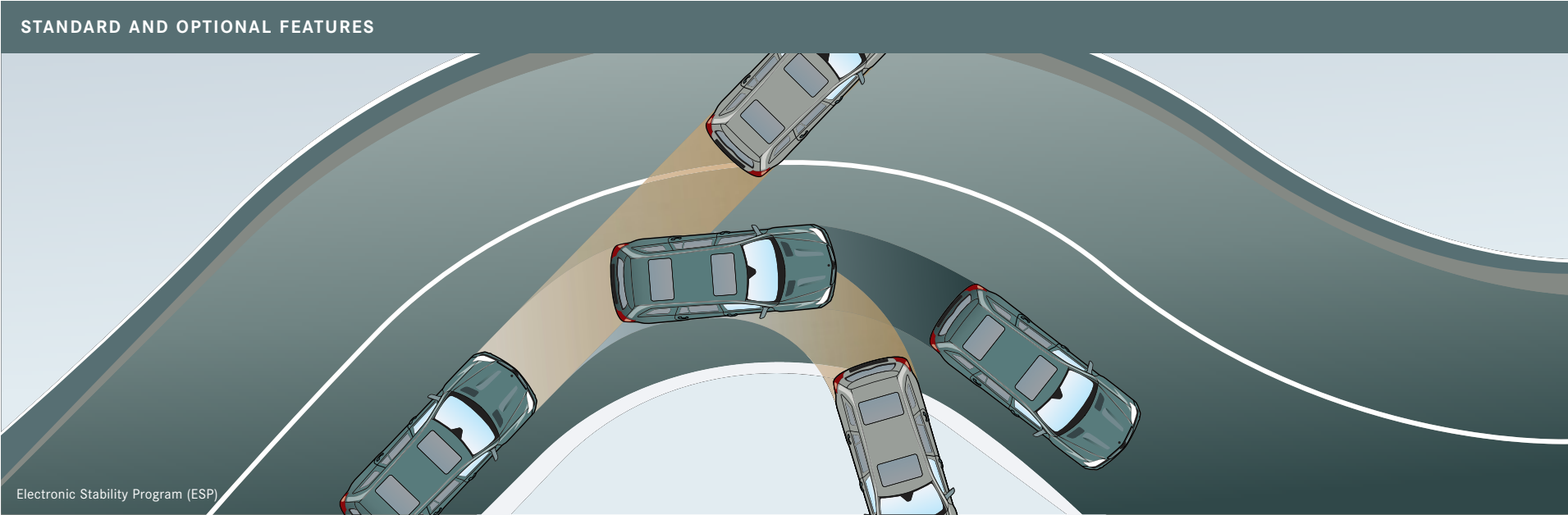
AIR SUSPENSION ●

For a balanced, comfortable ride, the GL is equipped with electronically controlled air springs on all four wheels, which adjust to changing driving conditions. To help manage additional cargo or passenger weight, the suspension system adjusts automatically to level the vehicle.
Standard.

MULTILINK INDEPENDENT SUSPENSION ●

The GL uses an independent double wishbone suspension in the front for exceptional poise and control, even under severe braking. In the rear, an independent 4-arm multilink design controls rear-wheel movement with outstanding precision. For more dynamic handling, the front axle assembly, front suspension and steering gear are all preassembled along with the engine and transmission and connected directly to the unit body. The use of high-strength, lightweight aluminum suspension components helps reduce unsprung weight and improve handling.
Standard.

3 Off-road driving should only be attempted by drivers with necessary off-road driving skill, and experience and understanding of the vehicle's limits. 4 Maximum speeds for transferring between gearing ratios are as follows: high-to-low, 25 mph; low-to-high, 40 mph.



12-WAY AIR BAG PROTECTION¹ ●

The GL features the 12-way protection of an 8-air bag system. It includes dual-stage front air bags, front and 2nd-row side-impact air bags and full-length window curtain air bags. The window curtain air bags deploy along all three rows of windows on the affected side. When combined with properly worn seat belts, they help to protect outboard occupants from head injury and broken glass in certain side impacts or rollovers.

Standard.

BODY STRUCTURE ●

The unit body of the GL-Class uses advanced technology and robust materials to create a virtual fortress for its seven passengers. High-Strength/Low-Alloy (HSLA) steel is used in many areas throughout the vehicle and makes up 62% of the body structure.² Roof pillars employ three layers of steel, and doors feature steel crossbeams. Full-width front and rear crossmembers, along with a reinforced floorpan and door sills, combine to provide protection in a variety of impacts. Advanced front and rear crumple zones progressively deform to help absorb the energy of an impact, while underhood components are staggered to help prevent them from stacking up in a frontal impact, thereby reducing the likelihood of intrusion into the cabin. An ellipsoidal front bulkhead helps channel some of the forces of a frontal impact under, over and around the passenger cabin.

Standard.

ELECTRONIC STABILITY PROGRAM (ESP®) ●

The Electronic Stability Program continuously monitors your vehicle's motion to help keep you going in your intended direction. If it detects wheelspin, severe understeer (plowing ahead when trying to turn) or oversteer (fishtailing), ESP can brake individual wheels and reduce engine power to help bring the vehicle back under control. ESP is especially important in helping to control your vehicle during accident-avoidance maneuvers and helping to avoid a sideways sliding motion to reduce the possibility of rollovers.³ Mercedes-Benz pioneered this important safety feature in 1995 and has continued to refine its performance ever since.

Standard.

ACTIVE HEAD RESTRAINTS ●

In the case of a rear impact exceeding a preset threshold, the Active Head Restraints spring forward, reducing the distance between the head restraint and the front-seat occupants' heads. This action helps limit the rearward travel of their heads, thus reducing the possibility of whiplash-like neck injuries.

Standard.

BRAKE ASSIST (BAS)⁴ ●

Research has shown that drivers rarely apply the brakes hard enough or soon enough during an emergency situation. Brake Assist monitors pedal application speed to sense emergency braking and will provide additional braking power.

Standard.

SEAT BELTS ●

Seat belts are arguably the most important passive safety feature, so the GL incorporates seat belts with Emergency Tensioning Devices (ETDs) and adaptive belt force limiters at all outboard seating positions. In the event of a collision exceeding a preset threshold, the ETDs use a pyrotechnic charge to instantly remove slack from the seat belts. Adaptive belt force limiters allow a slight amount of give in the seat belts. This helps to more evenly distribute the forces between the seat belts and air bag (for front-seat occupants)¹ and reduce the peak seat-belt forces on the occupant.

Standard.

ROLLOVER SENSOR ●

If sensors identify that the vehicle may begin to lift/tip, in certain evasive maneuvers, or if it senses a potential loss of control, the vehicle will automatically deploy the seat-belt Emergency Tensioning Devices to help reduce occupant movment and, if deemed necessary, inflate the window curtain air bags.¹

Standard.

LOW TIRE PRESSURE WARNING SYSTEM ●

The Low Tire Pressure Warning System can automatically detect a substantial loss of tire pressure in any wheel and alert the driver via an illuminated icon on the multifunction display. The system does not display which wheel is affected.

Standard.

1 WARNING: THE FORCES OF A DEPLOYING AIR BAG CAN CAUSE SERIOUS OR FATAL INJURIES TO A CHILD UNDER AGE 14. THE SAFEST SEATING POSITION FOR YOUR CHILD IS IN THE REAR SEAT, BELTED INTO AN APPROPRIATE, PROPERLY INSTALLED CHILD SEAT, OR CORRECTLY WEARING A SEAT BELT IF TOO LARGE FOR A CHILD SEAT. SEE OPERATOR'S MANUAL FOR ADDITIONAL WARNINGS AND INFORMATION ON AIR BAGS, SEAT BELTS AND CHILD SEATS. 2 By weight. 3 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Best performance in snow is obtained with winter tires. Please always wear your seat belt. 4 Braking effectiveness also depends on proper brake system maintenance, and tire and road conditions.

Safety





WOOD TRIM

- Gloss

Burl Walnut wood¹

Birdseye Maple wood

INTERIOR UPHOLSTERY AND TRIM

- Available in MB-Tex and Leather¹

Ash

Macadamia

Black

EXTERIOR PAINTWORK

- Non-Metallic

960 Alabaster White

040 Black
- Metallic

775 Iridium Silver

197 Obsidian Black

723 Pewter

693 Desert Silver

544 Barolo Red

359 Capri Blue

816 Everest Green

¹ Optional Leather includes Burl Walnut wood trim.



Color And Trim

DESIGN A GL-CLASS ALL YOUR OWN

Customize the look of your GL-Class to reflect your personal style. First choose from a variety of metallic and non-metallic exterior paints. Then combine your favorite upholstery color with either Birdseye Maple or optional Burl Walnut high-gloss wood trim. All exterior colors are available with all upholstery colors. The GL-Class comes with MB-Tex upholstery standard and leather as an optional upgrade combined with Burl Walnut high-gloss wood trim. When it comes to the comfort and safety of our drivers, nothing is left to chance.

SCRATCH-RESISTANT PAINT:

BEAUTY AT THE FOREFRONT OF SCIENCE; PROTECTION AT THE MOLECULAR LEVEL ●

To keep your GL's exterior looking its best for a long, long time, Mercedes-Benz uses one of the world's most advanced automotive coating technologies. The clearcoat finish Mercedes-Benz used on your GL is based on leading-edge chemistry that enables the molecules in the paint to cross-link as the paint cures. This molecular cross-linking forms a strong, dense network, almost like an invisible chain-link fence. The resulting finish offers considerably greater and longer-lasting resistance to fine scratches – such as those caused by car washes and environmental factors – than conventional paint finishes, for an enduring deep gloss. *Standard.*

FEATURES LIST

ENGINE	GL 450
Engine size and type	4,663-cc DOHC 32-valve V-8. Die-cast aluminum alloy cylinder block. Aluminum alloy heads.
Net power	335 hp @ 6,000 rpm
Net torque	339 lb-ft @ 3,000 rpm
Compression ratio	10.7:1
Fuel and ignition system	Sequential multipoint electronic fuel injection and single-spark ignition. 2-stage resonance intake manifold.
Fuel requirement	Premium unleaded gasoline, 91 pump octane.
Fuel tank (capacity—reserve)	26.4 gal—3.4 gal

DRIVETRAIN	GL 450
Transmission type	7-speed automatic.
Transmission features	Steering wheel-mounted shift buttons allow for Touch Shift gear selection. Electronically controlled shifting. Driver-adaptive programming adjusts shift points to the driver's current driving style. Driver-selectable Comfort mode starts vehicle moving in 2nd gear, or 2nd Reverse gear, and upshifts at lower rpm to help improve control on slippery surfaces.
Drive configuration	Permanent 4-wheel drive. 50/50 front/rear torque split.
Axle ratio	3.7:1
Off-road driving program	One-button off-road driving program allows driver to simultaneously engage programming recalibrations of the traction system, antilock brakes, engine management and automatic transmission designed to enhance control in conditions typical to off-highway driving. ¹
Downhill Speed Regulation (DSR)	Driver-activated DSR automatically modulates the throttle, brakes and ABS to maintain a preset crawl speed when descending hills. Speed is pre-programmed at 4 mph, but may be adjusted to between 3 and 10 mph via the multifunction steering wheel. DSR can be used when gear selector is in Drive or Reverse. Driver can override DSR by pressing the accelerator or switching DSR off via its console-mounted switch.
Hill-start assist	To help prevent unwanted vehicle rollback when taking off from a stop on an incline, hill-start assist automatically maintains brake pressure for approximately one second after the driver releases the brake pedal. The system is automatically deactivated when the vehicle is level, the gear selector is in Park or Neutral, or the parking brake is set.

TRACTION/STABILITY	GL 450
Electronic Stability Program (ESP®)	ESP compares the driver's intended course, via steering and braking inputs, to the vehicle's response, via lateral acceleration, rotation (yaw) and individual wheel speeds. ESP then brakes individual front or rear wheels and/or reduces excess engine power as needed to help correct understeer (plowing) or oversteer (fishtailing). ESP also integrates all-speed traction control, which senses drive-wheel slip under acceleration and individually brakes the slipping wheel or wheels, and/or reduces excess engine power until control is regained. ²
4-wheel Electronic Traction System (4-ETS)	Standard 4-ETS monitors the speed of all four wheels to detect wheel slip, then applies individual brakes as needed (to provide the effect of locking the front, rear and/or center differentials), and/or reduces excess engine power. 4-ETS continually balances the torque split to help ensure that power is permitted to flow to the wheel or wheels with traction. ³

PERFORMANCE	GL 450
Acceleration ³	7.4 seconds
Towing capacity ⁴	7,500-lb (Class IV)

CHASSIS	GL 450
Suspension configuration	Front: Independent double wishbone with high-strength forged aluminum-alloy upper arms and cast-iron lower arms. Antidive geometry. Stabilizer bar. Rear: Independent 4-arm multilink. High-strength forged aluminum-alloy upper arms. Geometry for antisquat and alignment control. Stabilizer bar.
Air suspension	Four-wheel air suspension with spring-struts. Automatically compensates for changes in passenger and load weight. Vehicle level can be lowered or raised by up to 3" via a button on the dashboard.
Steering	Speed-sensitive, power-assisted rack-and-pinion with integrated hydraulic damper. Steering wheel turns: 3.6 lock-to-lock. Turning circle: 39.7 curb-to-curb.

WHEELS/TIRES	GL 450
Wheels	18" 5-spoke aluminum-alloy 18" x 8.5"
Tires	265/60 R18 all-season.

BRAKES	GL 450
Brake system	Dual-circuit power-assisted 4-wheel disc.
Brake disc – calipers, front	14.7" ventilated, cast-iron, 2-piston fixed.
Brake disc – calipers, rear	13.0" ventilated, cast-iron, 1-piston floating.
Antilock Braking System (ABS)	ABS senses impending wheel lockup under heavy braking and pumps the front brakes individually or the rear brakes together (to help maintain stability) as needed up to 30 times per second to prevent lockup and maintain steering ability. With off-road driving program selected, automatic loose-surface program helps shorten stopping distances from speeds under 18 mph.
Brake Assist (BAS)	BAS senses emergency braking via the speed at which the driver presses the brake pedal and immediately applies maximum available power boost, potentially reducing the overall stopping distance by eliminating the delay caused by a common human tendency not to brake hard enough, soon enough. Reducing pressure on the brake pedal releases Brake Assist. ⁵
Electronic Brake Force Distribution	Standard Electronic Brake Force Distribution shifts additional brake force to the rear wheels in straight-line braking, to promote more even brake-pad wear. For stability in curves, a normal front/rear split is restored.

EXTERIOR DIMENSIONS	GL 450
Wheelbase	121.1 in
Overall length	200.3 in
Overall height	72.4 in
Overall width	75.6 in
Track, front/rear	65.0 in/65.1 in
Drag coefficient	0.37
Curb weight	5,296 lbs
Ground clearance	7.9–10.9 in

INTERIOR DIMENSIONS	GL 450
Front headroom	40.1 in
Front legroom	40.3 in
Front shoulder room	58.4 in
2nd-row headroom	40.6 in
2nd-row legroom	39.5 in
2nd-row shoulder room	58.9 in
3rd-row headroom	38.2 in
3rd-row legroom	34.2 in
3rd-row shoulder room	50.5 in

INTERIOR DIMENSIONS ⁶	GL 450
Cargo volume Seats up	14.3 cu ft
Cargo volume 3rd row down	43.8 cu ft
Cargo volume 2nd/3rd row down	83.3 cu ft
Cargo length Seats up	18.9 in
Cargo length 3rd row down	51.5 in
Cargo length 2nd/3rd row down	83.8 in
Smallest cargo Width between wheel wells	40.4 in

1 Off-road driving should only be attempted by drivers with necessary off-road driving skill, and experience and understanding of the vehicle's limits. 2 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Best performance in snow is obtained with winter tires. Please always wear your seat belt. 3 Stated rates of acceleration are based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load. 4 With optional trailer hitch. Read Operator's Manual before towing. In some states, an aftermarket trailer brake is required. 5 Braking effectiveness also depends on proper brake system maintenance, and tire and road conditions. 6 Unsecured cargo can become hazardous in a collision. Always secure cargo using floor-mounted tie-downs.

FEATURES LIST		42 / 43
GL 450	EXTERIOR	
●	Four 18" 5-spoke alloy wheels with 265/60 R18 all-season tires.	
●	Chrome-ribbed grille, color-keyed door handles and bodyside moldings.	
●	Color-keyed bumpers with chrome trim.	
●	Dual square polished stainless steel exhaust tips.	
●	Tinted fixed sunroof above 3rd row with retractable sunshade.	
●	Electrically heated rear window with auto-shutoff based on time, driving speed and outside temperature.	
●	Dual aero-blade windshield wipers.	
●	Rain-sensing variable intermittent wipers measure rainfall on windshield and adjust wiper speed and frequency accordingly.	
●	Intermittent rear-window wiper with washer. When the front wipers are on, shifting to reverse activates the rear-window wiper.	
○ ⁵	Dual-heated power side mirrors linked to optional driver's seat memory with auto-dimming rearview and left-side mirror.	
●	Electrically assisted tailgate closing feature gently pulls tailgate snug once it is set on its latch.	
●	Privacy glass for rear doors, rear quarters and tailgate.	
●	Black protective-coated roof rails (with 220-lb roof load capacity).	
●	Variable-focus halogen headlamps with projector low beams and clear high-impact polycarbonate lenses.	
●	Halogen front foglamps and rear foglamp, left side.	
●	Selectable light-sensing headlamps can be set set via the Auto position of the headlamp switch to automatically illuminate in darkness.	
●	Programmable daytime running lamps with auto-on override in darkness.	
●	Automatic lamp substitution uses a nearby lamp if a critical bulb fails.	
●	Touch Turn Signals flash three times with one touch of turn-signal lever. Auxiliary LED turn signal indicators are integrated into side mirror housings.	
GL 450	INTERIOR	
●	Leather multifunction steering wheel provides additional convenient controls for basic audio, optional phone functions and operation of the multifunction display.	
●	Fingertip shift buttons behind steering wheel.	
●	Electronic cruise control (adjusts by 1 and 5 mph increments).	
●	Illuminated vanity mirrors in sun visors.	
○ ⁵	Power tailgate allows driver to open and close the trunk via the switch on the driver door panel or under the trunk lid.	
●	1st- and 2nd-row power windows with one-touch express up/down.	
○ ⁵	Auto-dimming rearview mirror.	
●	Front center console with padded armrest, metal-trimmed lateral assist grips, enclosed storage and dual large-capacity cupholders.	
●	Illuminated 2-tier glovebox.	
●	12-volt power outlets in ashtray, below glovebox, in back of center console and cargo area side panel.	
●	Retractable cargo cover.	
●	Magazine nets on backs of front seats. Parcel net in right front footwell.	
●	Illuminated, carpeted cargo area with floor-mounted tie-down hooks.	
●	Six reading lamps. Courtesy lamps with programmable fade-out time. Entrance lamps in all four doors.	
●	6 cupholders and 2 bottle holders.	
GL 450	SEATING/TRIM	
●	8-way power-adjustable front seats. Driver-adjustable lumbar support.	
●	Heated front seats.	
●	2nd-row 60/40-split/flat-folding rear seatbacks and easy-entry passenger-side seat cushions.	
●	3rd-row split/flat-folding power seatbacks.	
●	Hand-polished Birdseye Maple wood trim on dash and doors.	
●	Leather-wrapped steering wheel.	
○ ⁵	Wood/leather multifunction steering wheel (not available with Heating Package).	
●	MB-Tex upholstery.	
●	Stainless steel door sill trim, including tailgate.	
●	Velour floor carpeting and floor mats.	
●	Aluminum trim on doors and along console assist grips.	
GL 450	CLIMATE CONTROL	
●	Dual-zone automatic climate control with dual rotary temperature controls, automatic control of blower speed and airflow distribution (with manual override). Dash-top diffuser vent. 2nd-row air vents at rear of front console. 2nd-row controls for automatic and manual airflow distribution, and rear-vent shutoff.	
●	Electrostatic dust and pollen filter.	
●	Tunnel mode offers one-touch closing of all windows, the sunroof and cabin air intake via the air-recirculation button. Pressing and holding button restores previous window and sunroof positions.	
GL 450	AUDIO/NAVIGATION/TELEMATICS	
●	Modular COMAND Cockpit Management and Data system integrates: – AM/FM stereo/weatherband radio, single-CD player and a large color-LCD screen. – Controls for glovebox-mounted single-feed 6-disc CD changer with MP3 player capabilities, optional Navigation System, and Telephone Integration Kit. SIRIUS Satellite Radio and iPod playlist/track (with accessory iPod Integration Kit). ⁶ – Ten mode-dependent soft keys alongside screen for easy access to commands and menus.	
●	Glove-box mounted single-feed 6-disc CD changer with MP3 player capabilities and 8-speaker audio system with automatic speed-sensitive volume adjustment.	
●	Auxiliary input jack in glovebox allows connection of an MP3 or digital music player to the audio system.	
●	Fiber-optic network offers precise, high-speed communication among components, optional phone and SIRIUS Satellite Radio. ⁷	
○ ⁵	harman/kardon® LOGIC7® digital surround-sound system, with 14 speakers, 5.1-channel amplifier, multichannel digital surround-sound technology ⁸ and Digital Dynamic Volume Control.	
○ ⁵	Hands-Free Communication System (telephone, Multi-Handset Interface and Bluetooth interface sold separately). ⁹	
●	Tele Aid System uses GPS satellites plus a cellular link to provide 24-hour live assistance for: emergency aid (SOS button), information (<i>i</i> -button) or Roadside Assistance Service (Wrench button). Basic Tele Aid Security & Care service included. ¹⁰	

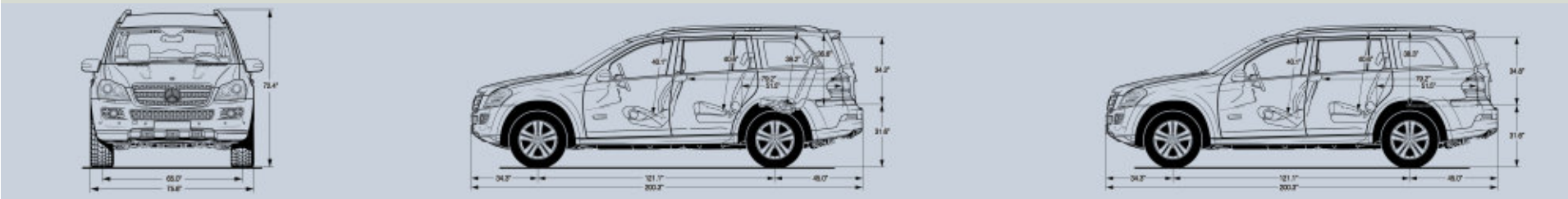
5 Optional or part of an Option Package. See optional equipment listing on page 44. 6 iPod is a registered trademark of Apple Computer, Inc. All iPod devices are sold separately. 7 When equipped with this feature. 8 Surround sound provided for FM radio, CD playback and optional SIRIUS Satellite Radio. 9 Accessories required. Sold separately. See dealer for details. 10 When equipped with Tele Aid, first year's Tele Aid Security & Care service provided at no additional cost with subscription. Subscription and acquaintance call required for service to be active. System operates only where cellular and GPS coverage are available, and requires adequate power supply. Owner must authorize vehicle tracking by providing passcode and a valid stolen vehicle police report number. PIN code required to activate Remote Door Unlock. See dealer for details of telematics services.

FEATURES LIST

GL 450	INSTRUMENTATION	GL 450	RESTRAINT SYSTEMS
●	Electronic analog speedometer, tachometer, fuel gauge and quartz clock. Black gauges with white markings set in angled tubes with silver rings.	●	Integrated Restraint System: ³ – Driver and front passenger are each provided with an adaptive dual-stage front air bag and a side-impact air bag. – Driver and front passenger are each provided with a 3-point seat belt with an Emergency Tensioning Device (ETD) and an adaptive belt force limiter. – 2nd- and 3rd-row outboard passengers are each provided with a 3-point seat belt with ETD and an adaptive belt force limiter. – 2nd-row center passenger is provided with a 3-point seat belt. – Adaptive dual-stage front air bags are deployed in response to frontal impact severity exceeding a preset deployment threshold.³ – 2nd-row outboard passengers are provided with side-impact air bags.
●	Digital display of odometer and Touch Shift gear/mode selection.		
●	Multifunction display in instrument cluster, scrolled via steering-wheel controls to operate and display various menus and vehicle features: – Resettable trip meter and outside temperature indicator. – Digital speedometer, Maintenance System (see below). – Radio station, CD player/changer, iPod playlist/track (with accessory iPod Integration Kit),¹ optional SIRIUS Satellite Radio.¹ – Optional DVD-based Navigation System route guidance.¹ – Vehicle reminder and message indicator. – Driver-programmable settings for instruments, lighting, vehicle and convenience features. – Trip computer (elapsed time, fuel consumption, distance to empty). – Optional Telephone Integration Kit phone book.¹ – Optional Distronic Adaptive Cruise Control settings.¹	●	Window Curtain Air Bags: ³ – In a side impact exceeding a preset threshold, a multichamber air bag deploys along the front and rear side windows on the affected side of the vehicle in all 3 rows.
●	Low Tire Pressure Warning System alerts driver to loss of tire pressure via the multifunction display.		– Integrated rollover sensor automatically deploys the ETDs and, if deemed necessary, the Window Curtain Air Bags (spanning all 3 rows) in the event of a detected rollover.
●	Mercedes-Benz Maintenance System Plus displays distance remaining to next basic maintenance service, indicates type of service due and provides automatic reminder feature when service interval draws near. System also monitors brake-pad wear.	●	Active Head Restraint for front passenger/driver.
●	Messages/audible reminders for open door or optional sunroof; exterior lamp failure; low fuel, engine oil, coolant or washer fluid; and to release parking brake, switch off headlamps or remove ignition key.	●	Occupant Classification System (OCS): ⁴ – OCS automatically turns the front passenger’s front air bag on or off based on the weight category determined by weight sensor readings from the front passenger seat. – OCS adjusts air bag inflation rates based on the weight categories determined by the readings.
GL 450	LOCKING AND SECURITY	●	ETDs are deployed in a front or rear impact exceeding a preset threshold of severity, or certain rollovers. A front ETD will not deploy if seat belt is unfastened.
●	SmartKey uses an electronic code to unlock the steering column and ignition. Removing SmartKey from ignition disables engine computer to help prevent unauthorized starting.	●	Automatic Collision Notification engages the Tele Aid SOS function if an air bag or ETD deploys. ²
●	SmartKey remote control integrates: Door lock/unlock buttons, tailgate unlock button (or optional power tailgate open/close) and panic alarm. Driver may selectively unlock only the driver’s door and fuel filler, or all doors plus the tailgate and fuel filler.	●	Universal LATCH system (Lower Anchors and Tethers for Children) at 2nd- and 3rd-row outboard seating positions. All seating positions, except the driver, are equipped with seat-belt retractors to help secure child seats. ³
●	SmartKey offers infrared-remote opening/closing of windows and sunroof.	●	Active front seat belts include automatically height-adjustable shoulder belts and lower points attached to seat frames.
	SmartKey remote locking uses redundant infrared and radio-frequency signals for improved range, and rolling-code signals for protection from transmitter cloning.	●	All head restraints, adjustable for height and fore-aft.
●	Driver-programmable driveaway locking automatically locks the doors when the car reaches 9 mph.	●	Individually height-adjustable head restraints. Three in 2nd row and two in 3rd row.
●	Night security illumination uses the car’s exterior lights to help illuminate a path after parking. Driver-programmable intervals allow lights to stay on for 15, 30, 45 or 60 seconds, or not at all.		
●	Locator lighting uses the car’s lights to help light a return path when the car is remote-unlocked in the darkness. Unlocking car activates illuminated entry system.		
●	Tele Aid includes: – Anti-Theft Client Alarm Notification with remote panic feature. – Integrated 3-button garage door control, compatible with HomeLink.[®] – Tele Aid GPS-based Stolen Vehicle Recovery allows law enforcement agencies to track and recover stolen vehicles.² – Tele Aid Remote Door Unlock allows the owner to have doors automatically unlocked in the event the SmartKey gets locked inside the vehicle.² – Tele Aid Automatic Alarm Notification alerts Mercedes-Benz to contact vehicle owner if antitheft alarm sounds.²		

1 When equipped with this feature. 2 When equipped with Tele Aid, first year’s Tele Aid Security & Care service provided at no additional cost with subscription. Subscription and acquaintance call required for service to be active. System operates only where cellular and GPS coverage are available, and requires adequate power supply. Owner must authorize vehicle tracking by providing passcode and a valid stolen vehicle police report number. PIN code required to activate Remote Door Lock and Unlock. See dealer for details of telematics services. 3 WARNING: THE FORCES OF A DEPLOYING AIR BAG CAN CAUSE SERIOUS OR FATAL INJURIES TO A CHILD UNDER AGE 14. THE SAFEST SEATING POSITION FOR YOUR CHILD IS IN THE REAR SEAT, BELTED INTO AN APPROPRIATE, PROPERLY INSTALLED CHILD SEAT, OR CORRECTLY WEARING A SEAT BELT IF TOO LARGE FOR A CHILD SEAT. SEE OPERATOR’S MANUAL FOR ADDITIONAL WARNINGS AND INFORMATION ON AIR BAGS, SEAT BELTS AND CHILD SEATS. 4 OCCUPANT CLASSIFICATION SYSTEM (OCS) IS DESIGNED TO TURN THE FRONT PASSENGER’S FRONT AIR BAG OFF WHEN THE SYSTEM SENSES THE WEIGHT OF A TYPICAL CHILD 12 MONTHS OLD OR LESS, PLUS THE WEIGHT OF A STANDARD APPROPRIATE CHILD RESTRAINT. SEE OPERATOR’S MANUAL FOR IMPORTANT ADDITIONAL INFORMATION ON THESE SYSTEMS, AND FOR FURTHER INFORMATION REGARDING THE TRANSPORTATION OF CHILDREN HEAVIER THAN A TYPICAL 12-MONTH-OLD.

DIMENSIONS



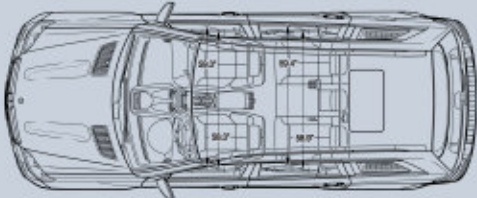
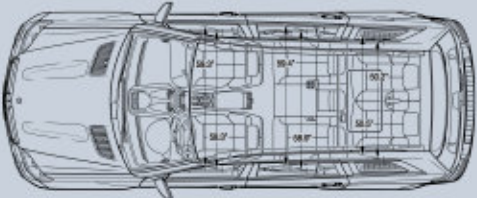
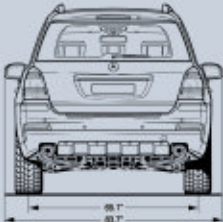
GL 450	INDIVIDUAL OPTIONS
○	Rear View Camera ⁵ .
○	DISTRONIC Adaptive Cruise Control.
○	Wood/leather multifunction steering wheel (not available with Heating Package).
○	Power tailgate.
○	Keyless Go.
○	Trailer hitch.
○	Rear-Seat Entertainment System. Dual screen with DVD player.
○	3-zone CFC-free automatic climate control with: - Individual temperature/airflow controls for driver, front- and 2nd-row passengers. - Automatic control of blower speed and airflow distribution (with manual override). 2nd-row operating panel with controls for temperature, blower speed and airflow direction. Front-cabin operating panel can control rear-cabin settings. Sun sensor. - Activated charcoal filter with smog-sensing automatic recirculation mode. Infrared-reflecting glass for windshield and front doors helps reduce radiant heat penetration. - Ceiling-mounted vents for 2nd and 3rd row.
○	Multicontour front seats.
○	Leather seats with premium interior lighting and Burl Walnut wood trim.



GL 450	OPTION PACKAGES
○	Sunroof Package: • Power tilt/sliding, glass sunroof with sunshade and one-touch glass panel. • Power rear quarter windows. • Dual sunshades for driver and passenger.
○	Entertainment Package: • harman/kardon® LOGIC7® digital surround-sound system. • SIRIUS Satellite Radio.⁶ • Hands-Free Communication System (telephone, Multi-Handset Interface and Bluetooth interface sold separately). • Rear audio controls.
○	Lighting Package: • Bi-Xenon curve-illuminating headlamps. • Heated headlamp washers. • Cornering fog lamps.
○	Appearance Package: • 19" 5-twin-spoke alloy wheels with all-season tires. • Front and rear skid plates.
○	Off-Road Package: • Adaptive Damping System (ADS-II). • 2 locking differentials. • 2-speed transfer case. • Front and rear skid plate.
○	Premium Package: • Entertainment Package, power tailgate, Parktronic parking assist, DVD-based Navigation System, auto-dimming/power-fold mirrors, cargo nets, Memory System and power steering wheel.
○	Heating Package: • Heated rear seats, steering wheel and washer system.

5 Delayed availability. See dealer for details. 6 Programming subject to change. Not available in Alaska, Hawaii or Puerto Rico. While the SIRIUS network of satellite and terrestrial antennae provides nearly seamless service throughout the contiguous U.S., SIRIUS service may be unavailable or interrupted for a variety of reasons, including environmental or topographic conditions; in certain locations such as tunnels, parking garages or within or next to large buildings; or near other technologies that can interfere with the SIRIUS signal. SIRIUS, the dog logo and SIRIUS stream names and logos are trademarks of SIRIUS Satellite Radio.

● Standard. ○ Optional or included with a package.

DIMENSIONS		
		



Tele Aid

TELE AID¹

Tele Aid puts a variety of services at system subscribers’ fingertips with three simple buttons: the SOS button, the Wrench button and the *i*-button.

- SOS button: In case of an emergency, push the SOS button for a Tele Aid Response Specialist who can notify police, paramedics or other emergency personnel of your vehicle’s location. SOS is automatically triggered in the event of an air-bag or seat-belt Emergency Tensioning Device (ETD) deployment.
- Wrench button: If you need Mercedes-Benz Roadside Assistance, push the Wrench button. Service personnel will help you identify the trouble and dispatch Roadside Assistance if necessary.
- *i*-button: Push the *i*-button to contact the Customer Assistance Center or to be connected to your Mercedes-Benz dealer. You can also reach the Concierge Service, receive Route Assistance and access Tele Aid’s Traffic Information service.^{2,3}

TELE AID SECURITY & CARE SERVICE

You’re already driving a very safe car. Now the Tele Aid Security & Care service enhances your sense of security by providing emergency notification services, connection to Roadside Assistance, Remote Door Unlock, Stolen Vehicle Recovery, i-Operator’s Manual, Anti-Theft Client Alarm Notification and more. Keep your annual subscription up-to-date and enjoy the peace of mind that comes from knowing you and your family have an added measure of security and care. With an active Tele Aid subscription, you may be eligible for a discount from your insurance provider.

TELE AID LUXURY & CONVENIENCE PACKAGE²

The Tele Aid Luxury & Convenience Package builds on the services of the Tele Aid Security & Care service and adds access to premium services that enhance your in-vehicle experience every time you get into your Mercedes-Benz.

Upgrading to the Tele Aid Luxury & Convenience Package is as easy as pressing the *i*-button and speaking with a Tele Aid Response Specialist.

- Personal Concierge acts as your personal assistant on the road. The Tele Aid Concierge Service offers you the gift of time and convenience by fulfilling your requests for nearly “anything, anytime, anywhere” at the touch of a button. You can also use the Online Concierge, which allows you to access your Personal Concierge via your computer or even your PDA from the convenience of your home, office or anywhere you have Internet access.
- Tele Aid’s Traffic Information service provides full metro traffic reports within 30 miles of your location, metro street traffic, programmable radius traffic, details on traffic conditions along your route and more.³
- Route Assistance connects you to a trained specialist who has the resources to locate and help you get to your destination.

1 Tele Aid equipment is standard on all GL-Class vehicles. First year’s Tele Aid Security & Care service provided at no additional cost with subscription. Subscription and acquaintance call required for service to be active. Service operates only where cellular and GPS coverage are available, and requires adequate power supply. Owner must authorize vehicle tracking by providing passcode and a valid stolen vehicle police report number. PIN code required to activate Remote Door Unlock. See dealer for details of telematics services. 2 Concierge Service available only with Tele Aid Luxury & Convenience Package. Traffic Information and Route Assistance use is included as part of the additional cost of the Tele Aid Luxury & Convenience Package and is available at an additional per-use charge when used with the Tele Aid Security & Care service. See dealer for details. 3 Traffic Information is available in over 100 cities, is based on available broadcast data and is not available in all areas. Reports are provided based on your vehicle’s current location (within a predefined radius) or along any of up to five regular commutes that you program in at the Tele Aid website. Route Assistance is limited to available digitized map data, which does not include all areas nor all routes within an area.

24-HOUR ROADSIDE ASSISTANCE



The first of its kind, the Mercedes-Benz Roadside Assistance Program is still the only one that remains in effect for the life of the vehicle. Our Roadside Assistance technicians draw on years of experience and training to get you back on the road as quickly as possible.⁴

MERCEDES-BENZ WARRANTIES



Our New Vehicle Limited Warranty runs for 48 months or 50,000 miles, whichever comes first. And anytime during the new vehicle warranty coverage, you can also purchase a Mercedes-Benz Extended Limited Warranty that will provide additional protection when the New Vehicle Limited Warranty expires.⁵

THE MERCEDES-BENZ MAINTENANCE SYSTEM



We've made caring for your vehicle easier than ever. With the Mercedes-Benz Maintenance System, the service intervals are fixed and predictable — every 13,000 miles or one year (10,000 miles or one year for AMG models).⁶ Your vehicle will even remind you, about one month before service is due, via an automatic display on the dashboard that also tells you which type of maintenance service is due.

THE NO-CHARGE SERVICE WELCOME



Getting proper care for your Mercedes-Benz is easiest when you go to the people who know your vehicle — and you — best: your Mercedes-Benz Center's Service Department. To help you get acquainted, just bring your vehicle in for a no-charge first visit between 1,000 and 3,000 miles or 1–3 months in service, whichever occurs first, where your dealer will perform a diagnostic check and address any questions you may have. It's part of our no-charge Service Welcome, which also provides your first tire rotation at no charge anytime before 6,500 miles.⁷

24-HOUR CUSTOMER SERVICE



Our Customer Assistance Center is your one-stop source for answers. Whether you need to know how to use your audio system, find the nearest Mercedes-Benz dealer, get pricing or learn about personal and automotive accessories, just call 1-800-FOR-MERCEDES or press the Tele Aid *i*-button in your vehicle.⁸

SIGN AND DRIVE SERVICE



Our legendary Roadside Assistance Service includes bringing you some fuel if you've run out, replacing a flat tire with your spare or jump-starting your car if the battery dies. All at no charge, and all for as long as you're driving a Mercedes-Benz — even somebody else's.⁹ Help is as close as your vehicle's Wrench button⁸ or just a phone call away at 1-800-FOR-MERCEDES.

TRIP INTERRUPTION BENEFITS



In the unlikely event that a breakdown covered by your MBUSA New Vehicle Limited Warranty occurs more than 100 miles from your home, leaves your Mercedes-Benz inoperable or unsafe to drive and requires overnight repairs at a Mercedes-Benz Center, you'll be reimbursed up to \$300 per day for any documented expenses — for up to three days — including meals, lodging and substitute transportation.

ALTERNATE TRANSPORTATION PROGRAM



When you bring your vehicle into a Mercedes-Benz Center for servicing during the warranty period, ask about your dealer's Alternate Transportation Program — so you can maintain your busy schedule while your dealer maintains your vehicle.¹⁰

MERCEDES-BENZ FINANCIAL



Mercedes-Benz Financial offers an impressive array of flexible and convenient financing options. To determine whether purchasing or leasing is right for you and to estimate the monthly payment amount on your next Mercedes-Benz, visit MercedesBenzFinancial.com.

MBUSA.COM



Whether you need to locate the closest Mercedes-Benz dealer or want to know about financing and leasing options, MBUSA.com can help. This comprehensive website covers virtually every aspect of Mercedes-Benz ownership. You can also use MBUSA.com to peruse the extensive catalog of Mercedes-Benz accessories or set up an Online Portfolio to save all of your automotive preferences. Quick, easy and always at your service, MBUSA.com puts a world of information just a mouse-click away.

- **Model Selector:** Find the perfect Mercedes-Benz based on performance, price and bodystyle.
- **Photos And Videos:** Mercedes-Benz photos, wallpaper, screen savers, running footage, TV commercials and more.
- **Build Your Own:** Build your dream Mercedes-Benz online. You can even send the particulars to your local dealer to help them set up a test drive for you.
- **Purchase Inquiry:** Schedule a test drive, order a brochure, learn more about a model and explore financing and leasing options.
- **Locate A Dealer:** Finding your nearest dealer is easy with detailed maps and driving directions.
- **Owners Online:** This exclusive online resource offers owner benefits that extend beyond your vehicle. Access your Mercedes-Benz Financial account, configure your Tele Aid System, get vehicle maintenance tips and find answers to frequently asked questions. Plus, you'll receive exclusive offers and promotions, and advance notice of what's new and exciting at Mercedes-Benz.

4 Vehicle must be accessible from main roads. Roadside Assistance repairs may involve charges for parts, service and towing. Depending on the circumstances, these services may be provided by an outside service, courtesy of Mercedes-Benz Roadside Assistance. For full details of the Roadside Assistance Program, please see your dealer. 5 Please see your dealer for warranty details as well as for terms, conditions and pricing for extended warranty options. Surcharges apply after the first year. 6 Whichever comes first. Requires use of 229.5-spec oil and high-performance fleece oil filter. Driver is responsible for monitoring fluid levels and tire pressure between service visits. See Maintenance Booklet for details. 7 On models with different-sized front and rear tires, which cannot be rotated, dealer will inspect tires and set inflation pressure. Follow tire manufacturer's recommendations. 8 First year's Tele Aid Security & Care service provided at no additional cost with subscription. Subscription and acquaintance call required for service to be active. Service operates only where cellular and GPS coverage are available, and requires adequate power supply. 9 For full details of Sign and Drive service, as well as the Roadside Assistance Program, please see your dealer. 10 Certain restrictions may apply. Terms, conditions and dealer participation may vary.



The GL450 is shown in optional Iridium Silver metallic paint with optional Distronic Adaptive Cruise Control, 3-zone climate control with infrared-reflecting glass, wood/leather steering wheel, Leather interior, Burl Walnut wood trim, and Premium, Lighting, Appearance and Sunroof Packages.

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