



Technical Service Bulletin

45 DTC C1399F0 is stored in the ABS control module

45 24 38 2063679/4 January 12, 2024. Supersedes Technical Service Bulletin Group 45 number 22-24 dated May 20, 2022 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
e-tron GT, and RS e-tron GT	2022 – 2024	All	Not Applicable

Condition

REVISION HISTORY		
Revision	Date	Purpose
4	-	Revised header (Added Model Year)
3	05/20/2022	Revised header (Added Model Year)
2	07/23/2021	Revised <i>Warranty</i> (Updated Claim Type)

Customer states:

- Recuperation too low when braking on new vehicle.

Or

- After brake discs/brake pads have been replaced.

Workshop findings:

The following DTC may be stored in the ABS control module, -J104- (address word 0003):

- DTC C1399F0** (Brake application mode active).

Technical Background

The brake application mode for breaking in the pad on the disc is being used for the first time at Audi.

This can be initiated with the Test Plan “003 Brake-In Service Pads”.

At the same time, recuperation is deactivated and braking is performed manually. During this time, the specified DTC (C1399F0) is logged in the ABS control module, J104 (address word 0003).



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The breaking-in process then takes place when the brakes are applied while driving. This is not shown actively to the customer in the instrument cluster or the MMI.

This mode and the DTC are deactivated automatically when the required amount of energy is reached, (for example: when the breaking-in process is complete).

Production Solution

Not applicable.

Service

If the brake discs and/or brake pads are replaced, or a DTC is present, proceed as follows:

- Select the following Test Plan in ODIS (via GFF or Guided Functions): *003 Break-in service brakes*.
- Reevaluate the vehicle and release it afterward.

Warranty

Claim Type:	• 110 up to 48 Months/50,000 Miles. • If the vehicle is outside any warranty, this Technical Service Bulletin is informational only.		
Service Number:	4708		
Damage Code:	0011		
Diagnostic Time:	GFF	0150 0000	Time stated on the diagnostic protocol (Max 40 TU)
	Road test prior to the service procedure	No Allowance	0 TU
	Road test after the service procedure	No Allowance	0 TU
Claim Comment:	As per TSB 2063679/4		



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All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Additional Information

All part and service references provided in this TSB (**2063679**) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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