



GROUP

MODEL

Subsequent Repair
Action2017-2018MY
Optima P/HEV (JF P/HEV)
w/Nu 2.0L GDI

NUMBER

DATE

SC218YZ

September 2023

SUBSEQUENT REPAIR ACTION

ENGINE REPLACEMENT INSTRUCTIONS
FOR DTC P1326 (SC218YZ)

SUBJECT:

This bulletin provides information related to the Technical Service Bulletin previously published (SC218) titled "Engine Inspection/Replacement and KSDS S/W Installation". Specifically, this bulletin provides instructions on which procedures to follow if, after installation of the KSDS, any one of the subject vehicles return to the dealer with Diagnostic Trouble Code (DTC) P1326 (Knock Signal Range/Performance).

If DTC P1326 is present, first perform the bearing clearance inspection with the Engine Bearing Clearance Tester device (SST KQ231-2T110QQK). This device checks the rod bearing clearance by placing air and vacuum into the cylinder block. Measure the bearing clearance and follow the instructions in this bulletin. Refer to the flow chart found on pages 2-4, then follow the appropriate procedure as outlined in this bulletin. Before conducting the procedure, verify the vehicle is included in the list of affected VINs.

Note: TSB SC218 must be completed prior to addressing any concerns associated with DTC P1326, under SC218YZ.

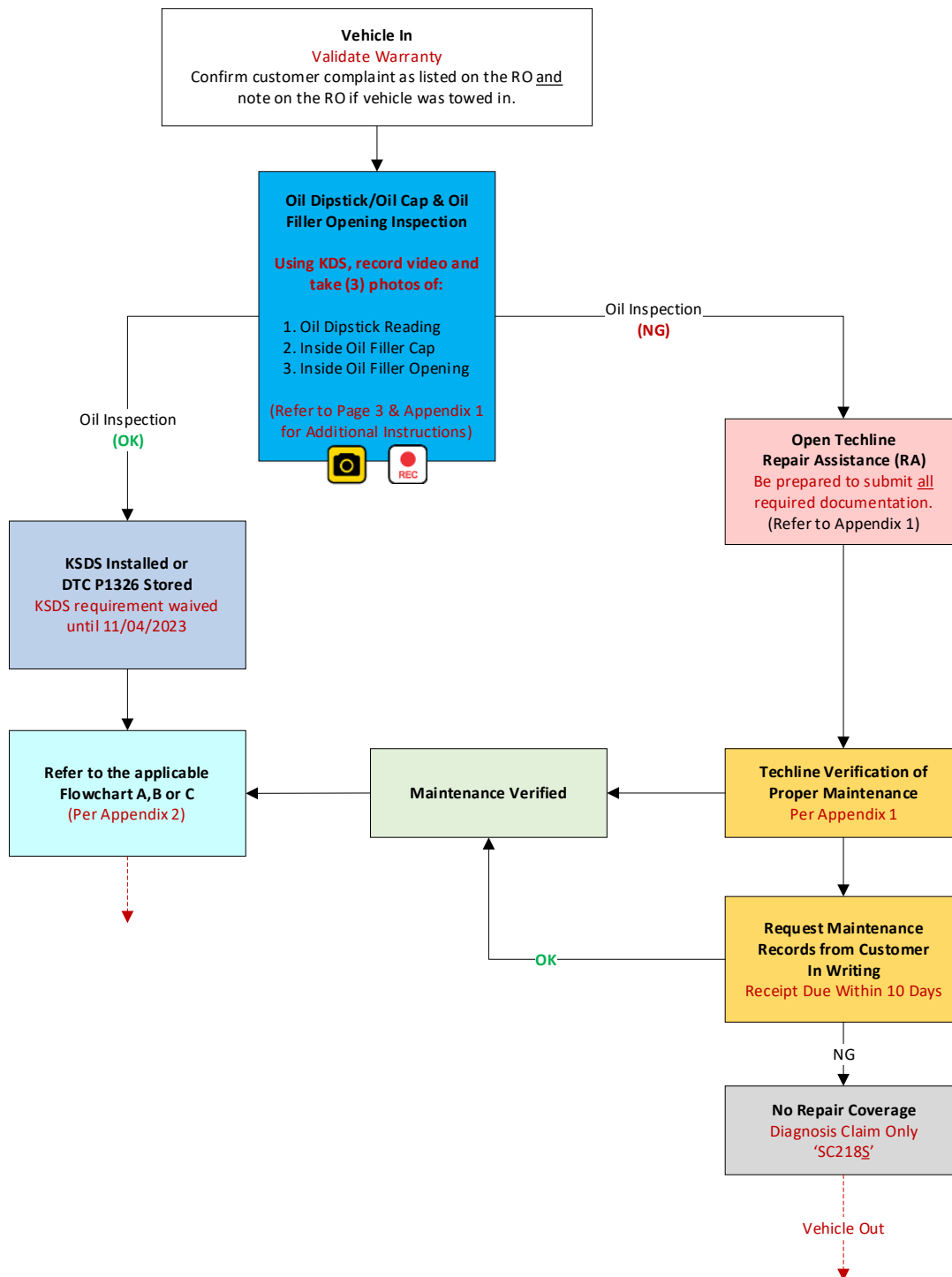
❗ IMPORTANT

A **Vehicle Diagnosis Number (VDN)** must be created with or without DTC P1326, after scanning for DTCs, prior to performing SC218YZ. If a VDN is not created, Warranty claim submission issues **WILL** occur.

📄 NOTICE

To assure complete customer satisfaction, always remember to refer to KDealer+ Warranty Coverage (validation) Inquiry Screen (Service → Warranty Coverage → Warranty Coverage Inquiry) for a list of any additional campaigns that may need to be performed on the vehicle before returning it to the customer.

Main Flowchart:



Follow the applicable flowchart upon documenting customer complaint for one (1) of the three (3) following concerns from Main Flowchart:

- A. DTC P1326 Stored... (Page 4)
- B. ENGINE NOISE... (Page 5)
- C. ENGINE, NO CRANK... (Page 6)

SUBJECT:

ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)

Oil Condition and Oil Level Inspection: (Main Flowchart)

1. Start video showing vehicle and move in towards the dash VIN tag.
2. Measure and record oil dip stick level.
3. Note oil dip stick reading on the RO.
4. Take a picture of the oil reading on dipstick.
5. Inspect the inner/bottom of the oil cap and inside oil filler opening.



Record/Note findings: Oil sludge, varnish, burnt oil smell condition(s) found.

6. Inspect the inner/bottom of the oil cap and inside oil filler opening.



Record/Note findings: Oil sludge, varnish, burnt oil smell condition(s) found.

7. Take a picture of both, the bottom of the oil cap and oil filler opening.

NOTICE

If oil lacquering, oil sludge or oil varnish is present, then the engine is therefore suspect to maintenance neglect. Review of the vehicle's maintenance history is required.

Oil Level Measurement: (Flowcharts B & C → PWA Request)

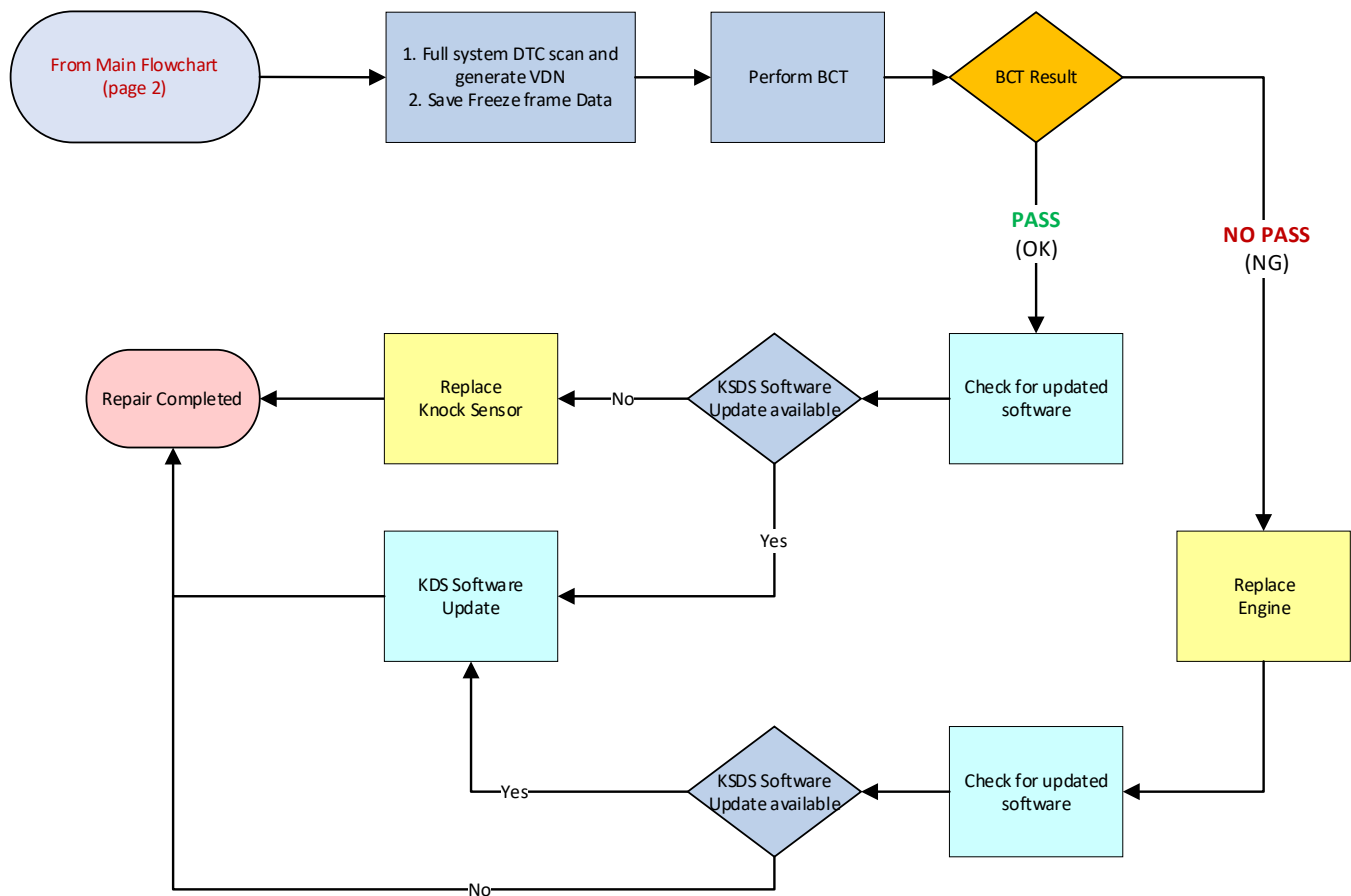
1. Remove oil filler cap, remove oil drain plug and drain oil into the supplied measuring container SST067BUCK and check oil level.
2. Record oil level reading on the RO.
3. Take photo of the drained oil container using KDS and attach to warranty claim PWA request.



Flowcharts A/B/C:

A. DTC P1326 STORED

Create SC218Y Claim – No Techline PWA Required



Note: If any concerns arise during/after completing the flow chart(s), open a Techline case online.

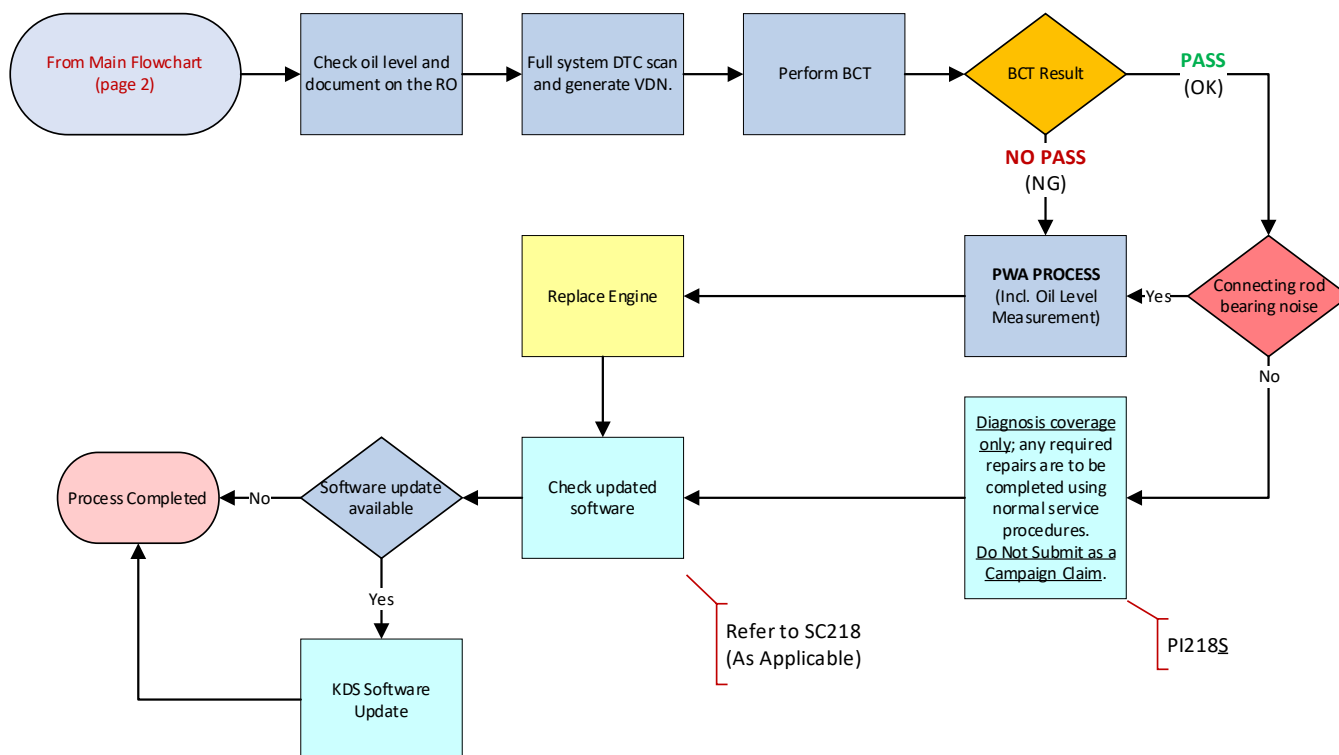
❶ IMPORTANT

Due to recent updates to KDS, always follow the BCT procedure instructions outlined in KDS. You may also refer to [SST067 for BCT Procedure/Calibration information](#).

SUBJECT:

ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)**B. ENGINE NOISE**

Techline PWA Required; Diagnosis only Campaign Possible



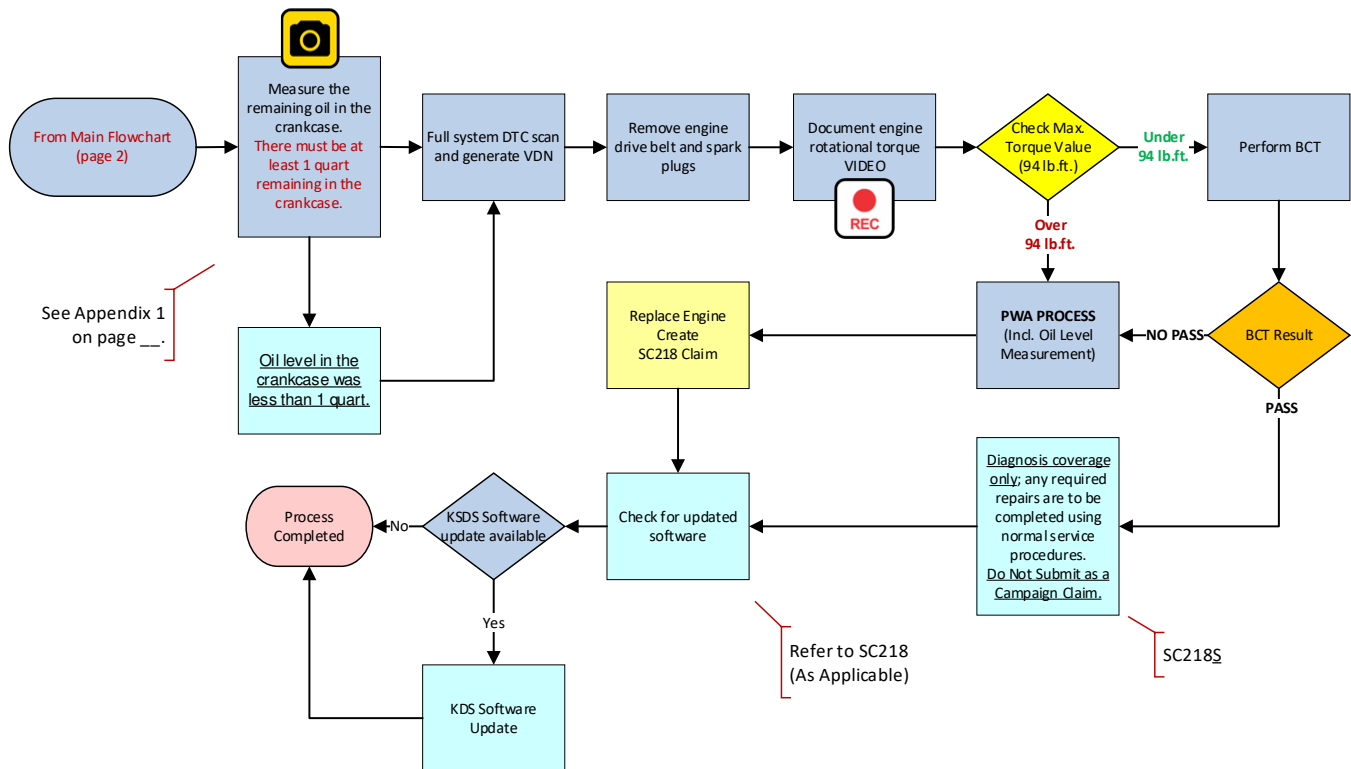
Note: If any concerns arise during/after completing the flow chart(s), open a Techline case online.

① IMPORTANT

Due to recent updates to KDS, always follow the BCT procedure instructions outlined in KDS. You may also refer to [SST067 for BCT Procedure/Calibration information](#).

C. ENGINE NO CRANK

Techline PWA Required; Diagnosis only Campaign Possible



Note: If any concerns arise during/after completing the flow chart(s), open a Techline case online.

IMPORTANT

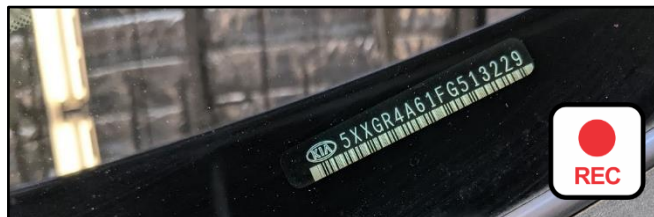
Due to recent updates to KDS, always follow the BCT procedure instructions outlined in KDS. You may also refer to [SST067 for BCT Procedure/Calibration information](#).

SUBJECT:

ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)**Video Instructions for Seized Engine Inspection: (Flowchart C)**

Prepare the vehicle prior to the video by removing the spark plugs and drive belt as well as setting the torque wrench to 94 lb.ft.

1. Start video showing the vehicle being worked on and move the camera in towards the dash VIN tag.



Note: Continue filming video until step 7.

2. Show the removed spark plugs.



3. Show the empty spark plug holes from the engine.



5. Show the removed drive belt and attached torque wrench to crank bolt.



6. Show the engine being cranked and torque specification exceeding 94 lb.ft. torque.



7. Submit video with Techline PWA case.

Engine Replacement Procedure:

1. Replace the engine assembly by referring to the "Engine Mechanical System → Engine And Transaxle Assembly → Engine And Transaxle Assembly → Repair Procedures" chapter in the applicable Shop Manual on KGIS.

Refer to [TSB ENG190](#) for information regarding engine replacement practices.



2. After removal of the engine from the vehicle, remove all components that will need to be transferred by referring to the applicable Shop Manual on KGIS.
3. **Install all removed components from the old engine block onto the new engine block utilizing all parts from Service Kit(s).**

NOTICE

Refer to [TSB ENG083](#) for gasoline direct injection (GDI) specific information, including related warnings and cautions for handling high fuel pressure system components and combustion seals must be compressed after installation and before attempting to install into the cylinder head. Use SST 09353 2B000.

5. Reinstall the assembled engine and transmission/transaxle into the vehicle.

Be sure to:

- Fill crankcase with 5W-30 oil (refer to KGIS for oil fill level requirements)
- Recommended Product: QUARTZ 9000 FUTURE FGC 5W-30 **Full Synthetic** SN PLUS, QUARTZ 9000 FUTURE XT 5W30 **Full Synthetic** SN PLUS, Mobil Super Synthetic 5W30 or above.
If not available, use other brand 5W30 and **Full Synthetic** type with API SN/SN+/SP, ILSAC GF4/GF5 or higher service grade.
- Fill and bleed the cooling system with 50/50 coolant or mixture appropriate for area.
- Pressurize the fuel system before starting the vehicle.
- Reset engine adaptive values and perform steering angle sensor calibration.

6. Confirm that the Rom ID is up-to-date. If not, reflash the ECU to the latest ROM ID available. Refer to PI2002A/B - Knock Sensor Detection System ECU Logic Improvement.
7. Verify proper operation of the vehicle with road test, and **with the engine ON (running), erase any stored DTCs** (e.g., EPS, ESC, and TPMS) that may have been set by this procedure. Verify no leaks exist and ensure engine oil and coolant are at their proper level.

If any DTCs are still active, follow any related diagnosis and repair as needed.

SUBJECT:

ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)**AFFECTED VEHICLE RANGE:**

Model	Production Date Range
Optima P/HEV (JF P/HEV)	June 27, 2016 through April 27, 2018

REQUIRED TOOL:

Tool Name	Tool Part No.	Figure	Comments
Torque Wrench Socket	09314 3Q100		Refer to TSB ENG083 for detailed usage instructions
Injector Combustion Seal Ring Installer	09353 2B000		
Click-Type or Electronic Torque Wrench	N/A		Locally Sourced
Bearing Clearance Tester Kit	KQ231 2T110QQK		Auto-shipped to Dealers For troubleshooting assistance contact the GITA Support Line at: (888) 542-4371. For replacement parts, contact Snap-On Tools at: (888) 542-1011.

REQUIRED PARTS:

Part Name	MY	Model	Part Number	Figure
			Nu 2.0 GDI	
Engine Long Block	17-18MY	JF P/HEV	21101 2EG20FFF	

Service Kits (Nu 2.0L GDI):

Models	Part Name	Engine	Part Number	Figure
JF P/HEV	Service Kit	2.0L GDI	21111 2EGA3FFF	
	Fuel Tube		35305 2E600FFF	
	Knock Sensor		39250 2E000	N/A
	Bolt		21891 3R000	2 EA
	Bolt		21991 3R000	1 EA
	Nut		51759 F6000	3 EA

Service Kit* Includes	ROD ASSY-OIL LEVEL	26611 2E022	1 EA
	GASKET-EXMANI	28521 2E000	1 EA
	GASKET-INMANI	28313 2E000	4 EA
	COMBUSTION SEAL(INJECTOR)	35312 2E613	4 EA
	BACK-UP RING(INJECTOR)	35312 2E611	4 EA
	O-RING (INJECTOR)	35312 2E610	4 EA
	CLIP-INJECTOR	35309 2E610	4 EA
	WASHER SEAL-INJECTOR	35313 2E610	4 EA
	O-RING (HIGH PRESSURE PUMP)	35322 2GTA0	1 EA
	BOLT (HIGH PRESSURE PUMP)	11405 06206K	2 EA
	GASKET (FRT MUFFLER)	28751 2B300	1 EA
	NUT (FRT MUFFLER)	13183 12000	2 EA
	KNOCK SENSOR	39250 2E000	1 EA
	BOLT-FLANGE	11403 08306K	1 EA
	GASKET-EGR PIPE, A1	28491 2E920	1 EA
	GASKET-EGR PIPE, B	28492 2E900	1 EA
	O-RING WTC ASSY	25623 2E000	1 EA
	GASKET-WATER PUMP, UPPER	25123 2E270	1 EA
	GASKET-WATER PUMP, LOWER	25124 2E270	1 EA
	BOLT-SEAL (8X26)	25125 2E270	5 EA
	BOLT-FLANGE	25456 2E000	2 EA
	BOLT-FLANGE	11403 06207S	4 EA

SUBJECT:

ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)**WARRANTY INFORMATION - Flowchart "A" for DTC P1326 STORED:****N Code: N99 C Code: C99**

Model	Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	OP Time	Replacement P/N	Qty.
JF P/HEV (19~20 MY) Nu 2.0 GDI		23060 2E003	0	DTC P1326 + BCT (PASS) + Knock Sensor R&R (SC218Y)	222008R1	1.6 M/H	39250 2E000	1
				DTC P1326 + BCT (PASS) + ECU Software Update (SC218Y)	222008R2	0.8 M/H	N/A	0
				DTC P1326 + BCT (NO PASS) + Engine R&R (SC218Y)	222008R3	8.7 M/H	21101 2EG20FFF 21111 2EGA3FFF 35305 2E600FFF	1 1 1
				DTC P1326 + BCT (NO PASS) + Engine R&R + ECU Software Update (SC218Y)	222008R4	8.9 M/H	21891 3R000 21991 3R000 51759 F6000	2 1 3

WARRANTY INFORMATION - FLOWCHART "B" for Engine Noise:**N Code: N99 C Code: C99**

Model	Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	OP Time	Replacement P/N	Qty.
JF P/HEV (19~20 MY) Nu 2.0 GDI		23060 2E003	0	Check Oil + BCT (PASS) + Check Engine Noise (SC218S)	222008R5	0.8 M/H	Diagnosis Only	0
				Check Oil + BCT (NO PASS) + TL PWA for Engine R&R (SC218Z)	222008R6	8.7 M/H	21101 2EG20FFF 21111 2EGA3FFF 35305 2E600FFF 21891 3R000 21991 3R000 51759 F6000	1 1 1 2 1 3
				Check Oil + BCT (NO PASS) + TL PWA for Engine R&R + Software Update (SC218Z)	222008R7	8.9 M/H		
				Check Oil + BCT (PASS) + Check for Noise + TL PWA Engine R&R (SC218Z)	222008R8	8.7 M/H		
				Check Oil + BCT (PASS) + Check for Noise + TL PWA for Engine R&R + ECU Software Update (SC218Z)	222008R9	8.9 M/H		

Note: Refer to [Warranty Bulletin 2023-28](#) for details regarding coolant and substitute transportation reimbursement requirements. * Photo requirement for Warranty Claim submission as outlined in this publication: Separate photos of the oil dipstick reading, oil filler cap, oil filter opening must be attached to the claim using Warranty Claim Attachment type 'XX - Other'. Failure to provide the required photos may result in claim rejection or chargeback.



SUBJECT:

ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)**WARRANTY INFORMATION - FLOWCHART "C" for No Crank:****N Code: N99 C Code: C99**

Model	Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	OP Time	Replacement P/N	Qty.
JF P/HEV (19~20 MY) Nu 2.0 GDI		23060 2E003	0	Check Oil + Rotate Crank (SC218S)	222008RA	0.5 M/H	Diagnosis Only	0
				Check Oil + Rotate Crank (Pass) + BCT (Pass) (SC218S)	222008RB	1.1 M/H	Diagnosis Only	0
				Check Oil + Rotate Crank (Pass) + BCT (NO Pass) + TL PWA for Engine R&R (SC218Z)	222008RC	9.2 M/H	21101 2EG20FFF 21111 2EGA3FFF 35305 2E600FFF 21891 3R000 21991 3R000 51759 F6000	1
				Check Oil + Rotate Crank (Pass) + BCT (NO Pass) + TL PWA for Engine R&R + Software Update (SC218Z)	222008RD	9.4 M/H		1
				Check Oil + No Crank + TL PWA for Engine R&R (SC218Z)	222008RE	8.6 M/H		2
				Check Oil + No Crank + TL PWA for Engine R&R + Software Update (SC218Z)	222008RF	8.8 M/H		1
								3

Note: Refer to [Warranty Bulletin 2023-28](#) for details regarding coolant and substitute transportation reimbursement requirements. *Photo requirement for Warranty Claim submission as outlined in this publication: Separate photos of the oil dipstick reading, oil filler cap, oil filter opening must be attached to the claim using Warranty Claim Attachment type 'XX - Other'. Failure to provide the required photos may result in claim rejection or chargeback.

NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference SC218YZ* when accessing the KDealer+ system.

SUBJECT:

ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)

WARRANTY CLAIM INFORMATION FOR:

SC218 **Y1**, SC218 **Z1** and SC218 **S** (DIAGNOSIS ONLY CLAIMS):**❗ IMPORTANT**

REFER TO WARRANTY BULLETIN 2023-28 (SC218Y, Z OR SC218S) FOR MODEL-SPECIFIC LABOR OPERATIONS AND TIMES, AS WELL AS SPECIFIC CLAIM SUBMISSION PROCEDURES. **NOTE:** SEE APPENDIX 1 & 2 ON PAGE 12 AND 15 FOR ADDITIONAL TECHLINE PWA INFORMATION REQUIRED.

Flow Chart Symptom #A	Diagnostics	Repairs
SC218<u>Y</u> DTC P1326 (No TL PWA Required)	BCT Pass	R&R Knock Sensor
		ECU Upgrade
	BCT No Pass	Engine R&R
		Engine R&R + ECU Software Update
Flow Chart Symptom #B	Diagnostics	Repairs
SC218<u>Z</u> Engine Noise (TL PWA <u>Required</u>)	Check Oil + BCT Pass	Inspection + Noise Check (N) (SC218<u>S</u> Claim) Repairs under normal warranty coverage MAY apply. Separate TL PWA case required
		Noise Check + TL PWA + Engine R&R
		Noise Check + TL PWA + Engine R&R + ECU Software Update
	Check Oil + BCT No Pass	Engine R&R with TL PWA
		Engine R&R with TL PWA + ECU Software Update
Flow Chart Symptom #C	Diagnostics	Repairs
SC218<u>Z</u> Engine No Crank (TL PWA <u>Required</u>)	Check Oil Amount + Check Crank Rotation (+ 94lb.ft)	Inspection Only (SC218<u>S</u> Claim) - Repairs under normal warranty coverage MAY apply - separate TL PWA case required)
	Check Oil Amount + Crank Rotation (- 94lb.ft) + BCT Pass	Diagnosis Only (SC218<u>S</u> Claim) - Repairs under normal warranty coverage MAY apply - separate TL PWA case required)
	Check Oil Amount + Crank Rotation (-94lb.ft) + BCT No Pass	Engine R&R with TL PWA
		Engine R&R + ECU Software Update with TL PWA
	Check Oil Amount + Crank Rotation (+94lb.ft) (No BCT)	Engine R&R with TL PWA
		Engine R&R + ECU Software Update with TL PWA

Appendix 1 (Techline Prior Work Authorization)

Inspection Type	Findings	Action
Oil Dipstick Oil Filler Cap Oil Filler Opening Note: Using KDS, take (3) photos: 1. Oil Dipstick Reading 2. Inside Oil Filler Cap 3. Inside Oil Filler Opening	Suspect Exceptional Neglect (NG) Physical inspection of engine shows oil sludge/buildup/varnish.	<u>Perform Oil Level Measurement</u> Dealers are to empty crankcase oil into a measuring container and record findings. Note: Take a photo of the oil level using KDS. <u>Request Maintenance Records:</u> <u>Customers may be required to provide Maintenance Records in the absence of sufficient CP/Carfax data.</u> Customers have 5 business days to respond to dealer's request for maintenance records (or to confirm that they are gathering records and/or need additional time), in which case customers will be permitted an additional 5 business days (10 days total) to produce records <u>or</u> confirm they do not have records to provide.
	Oil level & Oil condition (OK)	KSDS Installed <u>or</u> DTC P1326 Stored? Applicable Flowchart A, B or C. <u>KSDS requirement waived until:</u> November 4, 2023

Note: Customers who perform their own maintenance may provide a service record log along with receipts for the purchase of oil filter and engine oil.

Maintenance Record Request	Maintenance Record Results	Action
Kia is required to verify Oil change records from dealers, Carfax (or similar reputable 3rd. parties) but may also request maintenance records from the customer.	- One oil change gap of greater than 14 months and/or 10,500 miles. - Previous diagnosis of excessive oil consumption issues but the customer did not obtain a repair to address such issues within 30 days or 1,000 miles (whichever comes first), subsequent after a completed oil consumption testing and confirmed diagnosis. - No "Exceptional Neglect" can apply to otherwise eligible engine failures that occur within a Class Vehicle's first 15,000 miles.	Exceptional Neglect Determined. Any repairs performed are the customer's responsibility or insurable extended warranty plan. Diagnosis Coverage Only.
	Maintenance Records Provided	Repair Assistance (RA)

SUBJECT:

ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)

Appendix 2 Techline Prior Work Authorization (PWA)

Scenario	Description	Action Required
Flowchart A	DTC P1326 Stored	No TL PWA required.
Flowchart B	Engine Noise	TL PWA required for all dealers - Video of condition Video requirement examples below are for illustration purposes, individual requirements will vary based upon the condition reported: • Video should be continuous and show the VIN (most convenient VIN plate) and pan to show the engine condition. • For engine seizures, attempt to turn over engine with torque wrench in video and exceeding 94 lb.ft. • For hole in engine block, show hole in video • For severe engine noise demonstrate severity of the noise without over accelerating (to RPM redline) the engine in video (Refer to Appendix 3)
Flowchart C	Engine Seized Bearing Clearance Test <u>or</u> No Test	

Note: Additional information may be requested by the Techline agent, including but not limited to screenshot of the stored DTC(s), ROM ID and Bearing Clearance Test (BCT) results.

 NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference **SC218YZ*** when accessing the KDealer+ system.



Appendix 3 (Video Capture & Upload)

Note: Additional information required to open a Techline case including but not limited to screenshot of the stored DTC(s), ROM ID and Bearing Clearance Test (BCT) results.

The Chrome™  browser should be used to access the Techline portal. Follow the steps below to clear the default browser if it is other than Chrome™.

For KDS Tab 10.1 Tablets:

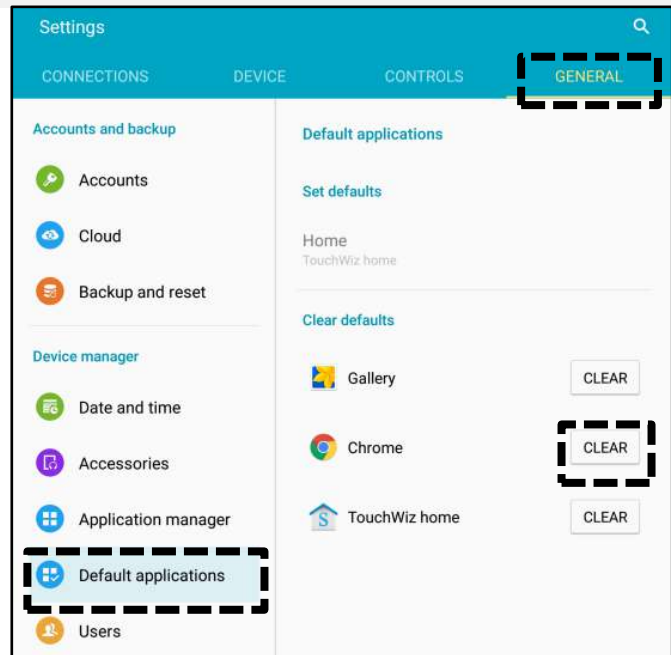
1. Select "Settings" from the App Screen.

2. Select the "General" tab at the top.

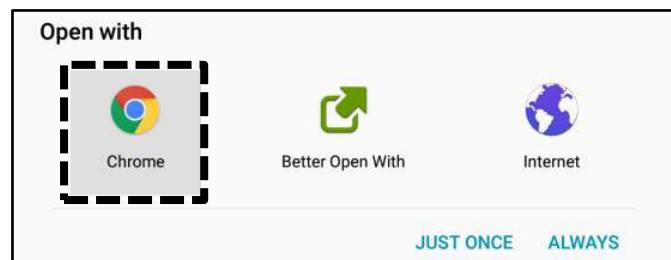
3. Select "Default Applications".

4. If "Internet" is the default browser, select the CLEAR button.

If "Chrome" is the default browser, further action is not required.



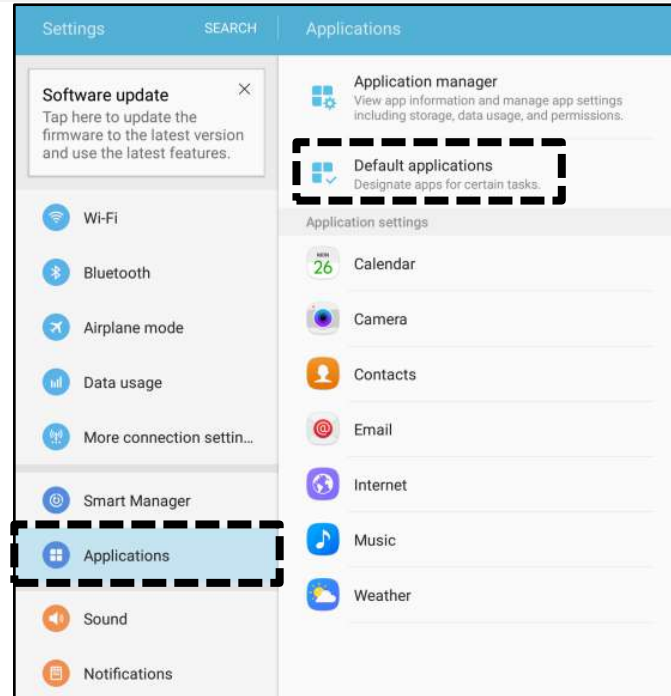
5. When opening the Techline portal, select "Chrome" and select Always".



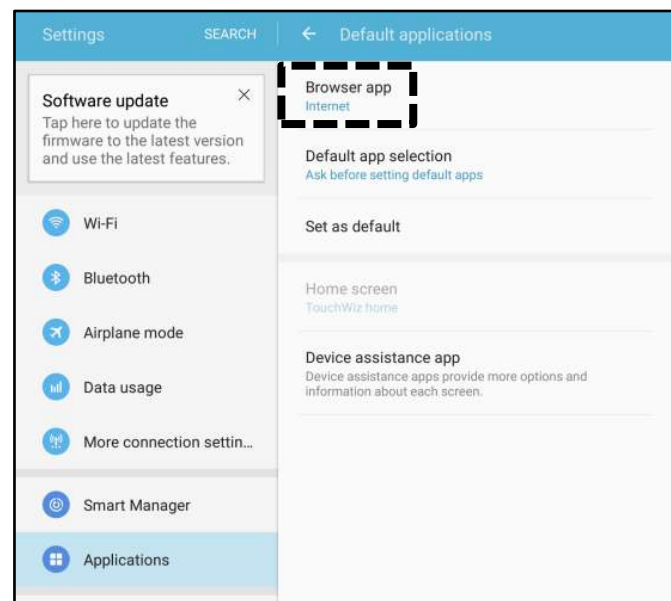
SUBJECT:

ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)**For KDS Tab S2 Tablets:**

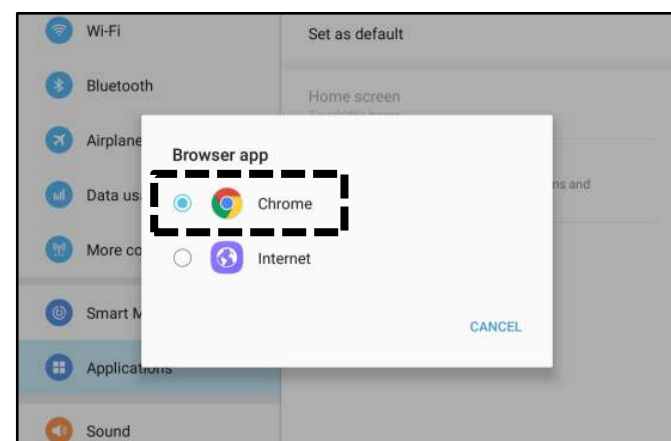
1. Select "Settings" from the App Screen.
2. Select "Applications".
3. Select "Default Applications".



4. Select "Browser app".



5. Ensure "Chrome" is selected.



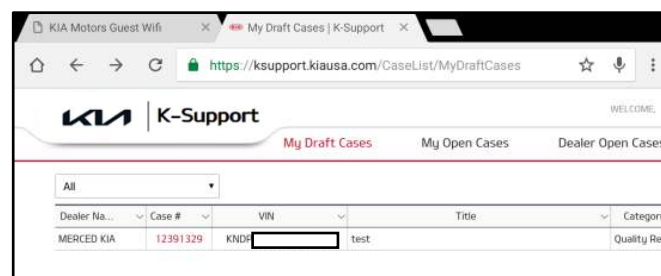
Attaching Video to a Techline Case:

1. Open K-Support in the device Chrome™ browser or select the "Techline" button on KDS home page.

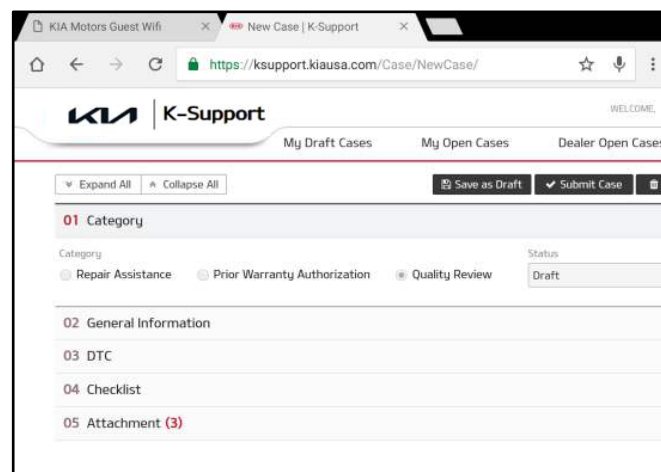
<https://ksupport.kiausa.com>



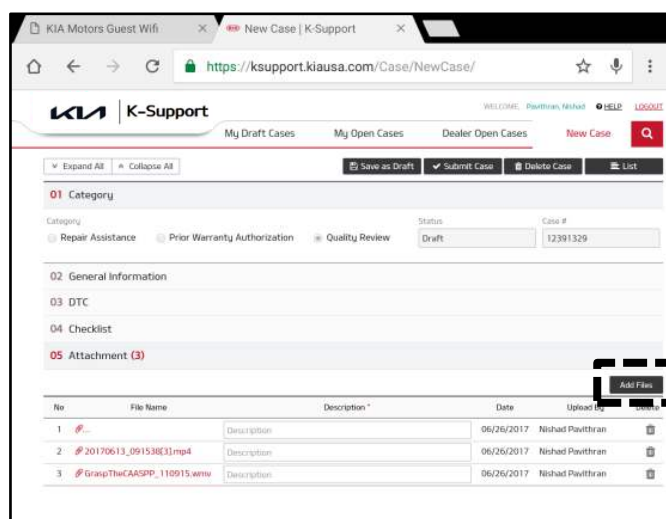
2. Open your existing Techline case for the vehicle requiring a video capture by selecting the case number.



3. Select "Attachment".



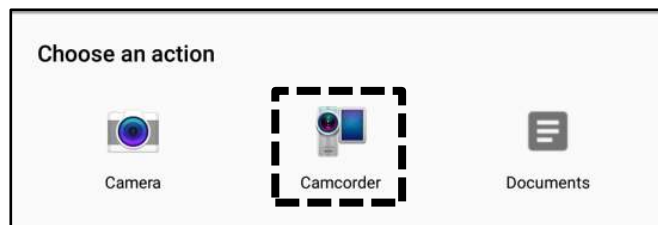
4. Select "Add Files".



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ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (SC218Y/Z)

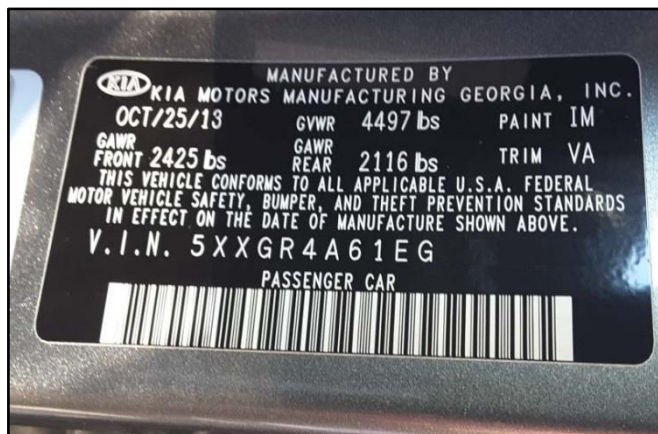
5. Select "Camcorder" and the video camera will open.



6. Start by recording the VIN. Ensure sun glare is not reflecting off windows or other objects.

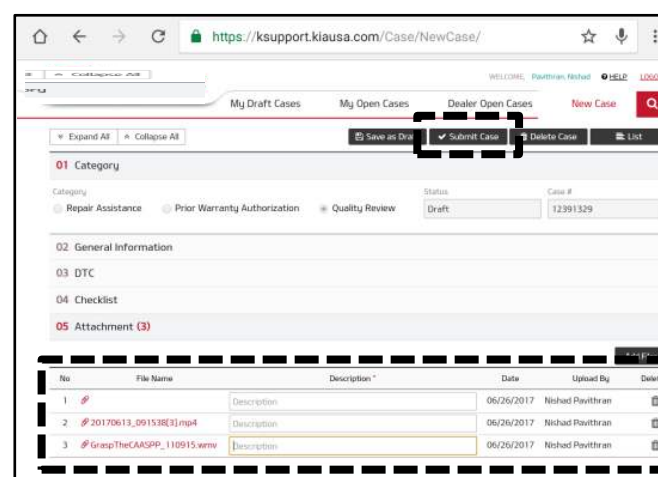
Without stopping the recording, capture the area of the vehicle displaying the issue. i.e.;

- Engine Noise - record the engine.
- Hole In Block - record the side of the engine with the damage.
- Seized Engine - record a technician trying to turn the engine over with a torque wrench.

**NOTICE**

NOTE: Ensure the video size is set to "Limit to email". Only record the VIN and the engine exhibiting the concern. Any additional information will increase the size of the video and make it difficult to upload or download.

7. Stop the video when you captured what is needed. Select "OK" to use this capture or "RETRY" to capture the video again.
8. Ensure a description of the recording. For example, engine knock or smoke from exhaust.
9. Select "Submit Case".



10. Select "Yes" when the confirmation message below appears.

Note: Selecting anything other than "Yes" will not save the video capture.

