

 HYUNDAI Technical Service Bulletin	GROUP CAMPAIGN	NUMBER 20-01-024H-2
	DATE DECEMBER 2020	MODEL(S) SEE APPLICABLE VEHICLES BELOW
SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMPAIGN T3G)		

This TSB supersedes 20-01-024H-1 to update the following:

- Adding separate op code/part tables on pages 16 & 17 for 2016 Sonata model year 2.4L to clarify engine part number to order
- Update Table of Contents on page 3 to reflect the first addition above
- Update Warranty Information Notes #3-7 on page 2 to elaborate and clarify on claim submission.
- Update references to 'OIL Check' by changing to 'OIL Measure' in op code tables below

All service technicians should review the new service procedures referenced in the revised T3G TSB 20-01-004H-3 regarding Engine Removal and Replacement, which utilizes updated shop manual procedures to increase efficiency, resulting in significant time savings.

★ IMPORTANT

*** Dealer Stock & Retail Vehicles ***

Dealers must perform this Service Campaign on all affected vehicles prior to customer retail delivery and whenever an affected vehicle is in the shop for any maintenance or repair.

Please note that this TSB references the op codes to use for claim submission and the parts required based on the vehicle's inspection results from TSB # 20-01-004H-3.

Description: Applicable vehicles with 2.0L Turbo and 2.4L GDI engines may experience the Check Engine warning lamp illuminated with DTC P1326. Follow the procedure to inspect the vehicle and replace the engine or update the engine ECU software based on the inspection results. Consult the Hyundai Warranty Policy & Procedures and the below chart to determine New or Reman engine usage.

Applicable Vehicles:

Certain 2011-2014 MY Sonata (YF) vehicles with 2.0L Turbo and 2.4L engines
 Certain 2015-2019 MY Sonata (LF) vehicles with 2.0L Turbo and 2.4L engines
 Certain 2013-2018 MY Santa Fe Sport (AN) vehicles with 2.0L Turbo and 2.4L engines
 Certain 2019 MY Santa Fe (TM) vehicles with 2.0L Turbo and 2.4L engines
 Certain 2014-2015 MY Tucson (LM) vehicles with 2.4L engines
 Certain 2018-2019 MY Tucson (TL) vehicles with 2.4L engines
 Certain 2019 MY Veloster N (JSN) vehicles with 2.0L Turbo engines

****For 17MY Sonata 2.4L with production date on 5/13/2016 to 5/19/2016:**

- If production date is before 5/13/2016, order 21101-2GK33QQH.
- If production date is after 5/19/2016, order 21101-2GK34QQH.
- If the last 6 digits of the VIN are **below**, order 21101-2GK33QQH.
- If the last 6 digits of the VIN are **not below**, order 21101-2GK34QQH.

Circulate To: General Manager, Service Manager, Parts Manager, Warranty Manager, Service Advisors, Technicians, Body Shop Manager, Fleet Repair

443013	443094	443107	443124	443137	443148	443159	443173	443202
443026	443095	443109	443125	443138	443149	443160	443175	443206
443051	443097	443110	443127	443139	443150	443161	443178	443208
443069	443098	443113	443128	443140	443151	443162	443181	443210
443083	443099	443114	443131	443141	443152	443164	443185	
443086	443100	443116	443132	443142	443153	443165	443187	
443087	443102	443117	443133	443143	443154	443166	443195	
443089	443104	443119	443134	443145	443156	443167	443196	
443091	443105	443120	443135	443146	443157	443170	443197	
443093	443106	443123	443136	443147	443158	443171	443200	

Warranty Information Notes:

- 1) For **11-18MY** vehicles: Submit Claim on **Campaign Claim Entry Screen**.
- 2) For **19MY** vehicles: Submit Claim on **Warranty Claim Entry Screen**. **Use Q75 for Nature Code, ZZ1 for Cause Code**.
- 3) The Campaign 953 Engine ECM update is only required if new software is available, in which case, choose one of the following methods:
 - Select a T3G OP Code with the ECM update included if available **OR**
 - Submit a separate campaign claim for the ECM update using Campaign 953 OP Codes (in addition to submitting applicable T3G OP Code)
- 4) PA Approval **required** for OP Codes **with engine** replacement.
 - **Note:** OP Codes for engine replacement should only be used if engine replacement is deemed necessary by the service procedure in the T3G TSB (TSB# 20-01-004H-3 or latest revision)
- 5) PA Approval **NOT required** for OP Codes **without engine** replacement.
- 6) If a **part is in need of replacement** and the **failure is directly caused by Campaign T3G** related engine failure, or if **additional labor** is required while performing Campaign T3G:
 - Submit one compiled separate claim using the same Repair Order number AND
 - Submit with 21101NTT using the engine Causal Part number associated with the T3G OP Code AND
 - Ensure part replacement and punch times are accurate and that they match the labor performed along with the service manager's signature approving the TT time.
 - For TT time best practices, refer to Hyundaidealer.com > Service Tab > Documents Library > Warranty > ATT-NTT Documentation and Claim Submission Guide
 - Note: If the part replacement does not require additional labor, follow the above steps and use the system minimum of .1 labor time with a quantity of 1.
- 7) If a **part is found in need of replacement** while performing this campaign and the affected part (**failure not directly caused by Campaign T3G**) is still under warranty, submit a separate claim using the same Repair Order. If the affected part(s) are out of warranty, request a Prior Authorization # for goodwill consideration prior to completing the Campaign.

Key Notes for Op Code Tables:

NOTE 1: *RM in 3rd column of tables refers to Reman Engine.

NOTE 2: For 2017MY Sonata engine replacement, please refer to page 1 for specific instructions.

NOTE 3: For op codes with where **ECM Update is in red font**, submit a separate campaign claim for the ECM update using Service Campaign 953 op codes.

NOTE 4: For op codes with OIL MEASURE (YES), please note that there is a prior step in TSB # 20-01-004H-3 (or latest version) to identify if there is any lower end damage to the vehicle. If lower end damage applies, please use the applicable workflow path in TSB# 20-01-004H-3 (or latest version).

TABLE OF CONTENTS:

Refer to applicable op codes according to model, model years, Smart Cruise Control (SCC) (if applicable), and Front Wheel Drive/All Wheel Drive (FWD/AWD)

Note: A Reman engine may not be available for certain vehicle models/model years listed in this TSB.

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- 15) 2013 Santa Fe Sport 2.0T (FWD) (non-SCC) – Pages 22-23
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- 20) 2014-2016 Santa Fe Sport 2.0T (FWD) (SCC) – Pages 32-33
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- 23) 2017-2018 Santa Fe Sport 2.0T (FWD) (non-SCC) – Page 38
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- 26) 2017-2018 Santa Fe Sport 2.0T (AWD) (SCC) – Page 41
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- 32) 2014-2016 Santa Fe Sport 2.4L (FWD) (SCC) – Pages 52-53
- 33) 2014-2016 Santa Fe Sport 2.4L (AWD) (non-SCC) – Pages 54-55
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- 38) 2017-2018 Santa Fe Sport 2.4L (AWD) (SCC) – Page 61
- 39) 2014-15 Tucson 2.4L (FWD) – Page 62
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- 41) 2018 Tucson 2.4L (FWD) – Page 64
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1) 2011-13 Sonata 2.0T Op Code Table

Model	MY	NEW/ RM*	SCC/Non -SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	2011-13	NEW	N/A	2.0T	Poor Engine Start	211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AG	6.6
		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AI	6.6
		NEW	N/A	2.0T		211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AH	6.8
		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AJ	6.8
		NEW	N/A	2.0T		211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326AA	7.5
		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326AC	7.5
		NEW	N/A	2.0T		211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326AB	7.7
		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326AD	7.7
		-	N/A	2.0T		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326AY	1.3
		-	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326AZ	1
		NEW	N/A	2.0T	PMIL-ON P1326	211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AK	6.6
		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AM	6.6
		NEW	N/A	2.0T		211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AL	6.8
		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AN	6.8
		NEW	N/A	2.0T	Engine Noise	211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AO	6.6
		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AQ	6.6
		NEW	N/A	2.0T		211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AP	6.8
		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AR	6.8
		NEW	N/A	2.0T		211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326AU	6.6
		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326AW	6.6
		NEW	N/A	2.0T		211012GK60QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AV	6.8

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		RM	N/A	2.0T		211012GK60QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AX	6.8
		N/A	N/A	2.0T	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326AE	0.5
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326AF	0.4
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326AS	0.8
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326AT	0.7
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A			

2) 2011-2013 Sonata 2.4L Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	2011-13	NEW	N/A	2.4L	Poor Engine Start	211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BG	6.1
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BI	6.1
		NEW	N/A	2.4L		211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BH	6.3
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BJ	6.3
		NEW	N/A	2.4L		211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326BA	7
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326BC	7
		NEW	N/A	2.4L		211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326BB	7.2
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326BD	7.2
		-	N/A	2.4L		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326BY	1.3
		-	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326BZ	1
		NEW	N/A	2.4L	PMIL-ON P1326	211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BK	6.1
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BM	6.1
		NEW	N/A	2.4L		211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BL	6.3
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BN	6.3
		NEW	N/A	2.4L	Engine Noise	211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BO	6.1
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BQ	6.1
		NEW	N/A	2.4L		211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BP	6.3
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BR	6.3
		NEW	N/A	2.4L		211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326BU	6.1
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326BW	6.1
		NEW	N/A	2.4L		211012GK50QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BV	6.3
		RM	N/A	2.4L		211012GK50QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BX	6.3
		N/A	N/A	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326BE	0.5
		N/A	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326BF	0.4

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		N/A	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326BS	0.8
		N/A	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326BT	0.7

3) 2014 Sonata 2.0T Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	14	NEW	N/A	2.0T	Poor Engine Start	211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AG	6.6
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AI	6.6
		NEW	N/A	2.0T		211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AH	6.8
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AJ	6.8
		NEW	N/A	2.0T		211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326AA	7.5
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326AC	7.5
		NEW	N/A	2.0T		211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326AB	7.7
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326AD	7.7
		-	N/A	2.0T		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326AY	1.3
		-	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326AZ	1
		NEW	N/A	2.0T	PMIL-ON P1326	211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AK	6.6
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AM	6.6
		NEW	N/A	2.0T		211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AL	6.8
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AN	6.8
		NEW	N/A	2.0T		211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AO	6.6
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326AQ	6.6
		NEW	N/A	2.0T		211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AP	6.8
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AR	6.8
		NEW	N/A	2.0T	Engine Noise	211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326AU	6.6
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326AW	6.6
		NEW	N/A	2.0T		211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AV	6.8
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AV	6.8
		NEW	N/A	2.0T		211012GK80QQH	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AV	6.8
		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AV	6.8

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		RM	N/A	2.0T		211012GK80QQHRM	211112GK60QQH	211112GK70QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326AX	6.8
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326AE	0.5
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326AF	0.4
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326AS	0.8
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326AT	0.7

4) 2014 Sonata 2.4L Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	14	NEW	N/A	2.4L	Poor Engine Start	211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BG	6.1
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BI	6.1
		NEW	N/A	2.4L		211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BH	6.3
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BJ	6.3
		NEW	N/A	2.4L		211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326BA	7
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326BC	7
		NEW	N/A	2.4L		211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326BB	7.2
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326BD	7.2
		-	N/A	2.4L		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326BY	1.3
		-	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326BZ	1
		NEW	N/A	2.4L	PMIL-ON P1326	211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BK	6.1
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BM	6.1
		NEW	N/A	2.4L		211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BL	6.3
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BN	6.3
		NEW	N/A	2.4L	Engine Noise	211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BO	6.1
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326BQ	6.1
		NEW	N/A	2.4L		211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BP	6.3
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BR	6.3
		NEW	N/A	2.4L		211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326BU	6.1
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326BW	6.1
		NEW	N/A	2.4L		211012GK70QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BV	6.3
		RM	N/A	2.4L		211012GK70QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326BX	6.3
		N/A	N/A	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326BE	0.5
		N/A	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326BF	0.4

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		N/A	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326BS	0.8
		N/A	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326BT	0.7

5) 2015-2018 Sonata 2.0T (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	2015-18	NEW	Non-SCC	2.0T	Poor Engine Start	211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326DG	7.1
		NEW	Non-SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326DH	7.3
		NEW	Non-SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326DA	8
		NEW	Non-SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326DB	8.2
		-	Non-SCC	2.0T		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326DY	1.9
		-	Non-SCC	2.0T	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326DZ	1
		NEW	Non-SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326DK	7.1
		NEW	Non-SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326DL	7.3
		NEW	Non-SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326DO	7.1
		NEW	Non-SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326DP	7.3
		NEW	Non-SCC	2.0T	Engine Noise	211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326DU	7.1
		NEW	Non-SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326DV	7.3
		N/A	Non-SCC	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326DE	0.5
		N/A	Non-SCC	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326DF	0.4
		N/A	Non-SCC	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326DS	0.8
		N/A	Non-SCC	2.0T	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326DT	0.7

6) 2015-2018 Sonata 2.0T (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	2015-18	NEW	SCC	2.0T	Poor Engine Start	211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326CG	7.6
		NEW	SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326CH	7.8
		NEW	SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326CA	8.5
		NEW	SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326CB	8.7
		-	SCC	2.0T	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326CY	1.9
		-	SCC	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326CZ	1
		NEW	SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326CK	7.6
		NEW	SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326CL	7.8
		NEW	SCC	2.0T	Engine Noise	211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326CO	7.6
		NEW	SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326CP	7.8
		NEW	SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326CU	7.6
		NEW	SCC	2.0T		211012GK32QQH	211112GK52QQH	211112GK72QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326CV	7.8
		N/A	SCC	2.0T	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326CE	0.5
		N/A	SCC	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326CF	0.4
		N/A	SCC	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326CS	0.8
		N/A	SCC	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326CT	0.7

7) 2015 Sonata 2.4L (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	2015	NEW	Non-SCC	2.4L	Poor Engine Start	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FG	6.2
		NEW	Non-SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FH	6.4
		NEW	Non-SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326FA	7.1
		NEW	Non-SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326FB	7.3
		-	Non-SCC	2.4L		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326FY	1.9
		-	Non-SCC	2.4L	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326FZ	1
		NEW	Non-SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FK	6.2
		NEW	Non-SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FL	6.4
		NEW	Non-SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FO	6.2
		NEW	Non-SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FP	6.4
		NEW	Non-SCC	2.4L	Engine Noise	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326FU	6.2
		NEW	Non-SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FV	6.4
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326FE	0.5
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326FF	0.4
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326FS	0.8
		N/A	Non-SCC	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326FT	0.7

8) 2015 Sonata 2.4L (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	2015	NEW	SCC	2.4L	Poor Engine Start	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EG	6.7
		NEW	SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EH	6.9
		NEW	SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326EA	7.6
		NEW	SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EB	7.8
		-	SCC	2.4L		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326EY	1.9
		-	SCC	2.4L	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326EZ	1
		NEW	SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EK	6.7
		NEW	SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EL	6.9
		NEW	SCC	2.4L	Engine Noise	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EO	6.7
		NEW	SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EP	6.9
		NEW	SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326EU	6.7
		NEW	SCC	2.4L		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EV	6.9
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326EE	0.5
		N/A	SCC	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326EF	0.4
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326ES	0.8
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326ET	0.7

9) 2016 Sonata 2.4L (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	2016	NEW	Non-SCC	2.4L	Poor Engine Start	211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FG	6.2
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FH	6.4
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326FA	7.1
		NEW	Non-SCC	2.4L							Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326FB	7.3
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A			
		-	Non-SCC	2.4L	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326FY	1.9
		-	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326FZ	1
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FK	6.2
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FL	6.4
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A			
		NEW	Non-SCC	2.4L	Engine Noise	211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FO	6.2
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FP	6.4
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326FU	6.2
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FV	6.4
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326FE	0.5
		N/A	Non-SCC	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326FF	0.4
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326FS	0.8
		N/A	Non-SCC	2.4L							Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326FT	0.7
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A			

10) 2016 Sonata 2.4L (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	2016	NEW	SCC	2.4L	Poor Engine Start	211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EG	6.7
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EH	6.9
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326EA	7.6
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326EB	7.8
		-	SCC	2.4L		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326EY	1.9
		-	SCC	2.4L	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326EZ	1
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EK	6.7
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EL	6.9
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EO	6.7
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EP	6.9
		NEW	SCC	2.4L	Engine Noise	211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326EU	6.7
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EV	6.9
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326EE	0.5
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326EF	0.4
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326ES	0.8
		N/A	SCC	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326ET	0.7

11) 2017 Sonata 2.4L (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	17	NEW	Non-SCC	2.4L	Poor Engine Start	211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FG	6.2
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FG	6.2
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FH	6.4
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FH	6.4
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326FA	7.1
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326FA	7.1
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326FB	7.3
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326FB	7.3
		-	Non-SCC	2.4L	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326FY	1.9
		-	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326FZ	1
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FK	6.2
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FK	6.2
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FL	6.4
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FL	6.4
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FO	6.2
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FO	6.2
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FP	6.4
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FP	6.4
		NEW	Non-SCC	2.4L	Engine Noise	211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326FU	6.2
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326FU	6.2
		NEW	Non-SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FV	6.4
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FV	6.4
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326FE	0.5
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326FF	0.4
		N/A	Non-SCC	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326FS	0.8
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326FT	0.7

12) 2017 Sonata 2.4L (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time	
SONATA	17	NEW	SCC	2.4L	Poor Engine Start	211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EG	6.7	
		NEW	SCC			211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EG	6.7	
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EH	6.9	
		NEW	SCC			211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EH	6.9	
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326EA	7.6	
		NEW	SCC			211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326EA	7.6	
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326EB	7.8	
		NEW	SCC			211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326EB	7.8	
		-	SCC	2.4L		PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326EY	1.9
		-	SCC				N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326EZ	1
		NEW	SCC	2.4L	211012GK33QQH		211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EK	6.7	
		NEW	SCC		211012GK34QQH		211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EK	6.7	
		NEW	SCC	2.4L	211012GK33QQH		211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EL	6.9	
		NEW	SCC		211012GK34QQH		211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EL	6.9	
		NEW	SCC	2.4L	Engine Noise		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EO	6.7
		NEW	SCC				211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EO	6.7
		NEW	SCC	2.4L			211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EP	6.9
		NEW	SCC				211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EP	6.9
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326EU	6.7	
		NEW	SCC			211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326EU	6.7	
		NEW	SCC	2.4L		211012GK33QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EV	6.9	
		NEW	SCC			211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EV	6.9	
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326EE	0.5
		N/A	SCC				N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326EF	0.4
		N/A	SCC		N/A		N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326ES	0.8	
		N/A	SCC		N/A		N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326ET	0.7	

13) 2018 Sonata 2.4L (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	18	NEW	Non-SCC	2.4L	Poor Engine Start	211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FG	6.2
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FH	6.4
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326FA	7.1
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326FB	7.3
		-	Non-SCC	2.4L		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326FY	1.9
		-	Non-SCC	2.4L	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326FZ	1
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FK	6.2
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FL	6.4
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326FO	6.2
		NEW	Non-SCC	2.4L	Engine Noise	211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FP	6.4
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326FU	6.2
		NEW	Non-SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326FV	6.4
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326FE	0.5
		N/A	Non-SCC	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326FF	0.4
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326FS	0.8
		N/A	Non-SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326FT	0.7

14) 2018 Sonata 2.4L (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	18	NEW	SCC	2.4L	Poor Engine Start	211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EG	6.7
		NEW	SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EH	6.9
		NEW	SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326EA	7.6
		NEW	SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326EB	7.8
		-	SCC	2.4L	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326EY	1.9
		-	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326EZ	1
		NEW	SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EK	6.7
		NEW	SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EL	6.9
		NEW	SCC	2.4L	Engine Noise	211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326EO	6.7
		NEW	SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EP	6.9
		NEW	SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326EU	6.7
		NEW	SCC	2.4L		211012GK34QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326EV	6.9
		N/A	SCC	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326EE	0.5
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326EF	0.4
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326ES	0.8
		N/A	SCC	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326ET	0.7

15) 2013 Santa Fe Sport 2.0T (FWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	13	NEW	Non-SCC	2.0T (FWD)	Poor Engine Start	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LG	6.9
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LI	6.9
		NEW	Non-SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LH	7.1
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LJ	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326LA	7.8
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326LC	7.8
		NEW	Non-SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326LB	8
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326LD	8
		-	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326LY	2.3
		-	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326LZ	1
		NEW	Non-SCC	2.0T (FWD)	PMIL-ON P1326	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LK	6.9
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LM	6.9
		NEW	Non-SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LL	7.1
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LN	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LO	6.9
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LQ	6.9
		NEW	Non-SCC	2.0T (FWD)	Engine Noise	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LP	7.1
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LR	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326LU	6.9
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326LW	6.9

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

											Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update		
		NEW	Non-SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A		8P1326LV	7.1
											Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update		
		RM	Non-SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A		8P1326LX	7.1
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326LE	0.5
											Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)		
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A		8P1326LF	0.4
											Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326LS	0.8
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326LT	0.7

16) 2013 Santa Fe Sport 2.0T (FWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	13	NEW	SCC	2.0T (FWD)	Poor Engine Start	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KG	7.4
		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KI	7.4
		NEW	SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KH	7.6
		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KJ	7.6
		NEW	SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326KA	8.3
		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326KC	8.3
		NEW	SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326KB	8.5
		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326KD	8.5
		-	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326KY	2.3
		-	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326KZ	1
		NEW	SCC	2.0T (FWD)	PMIL-ON P1326	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KK	7.4
		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KM	7.4
		NEW	SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KL	7.6
		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KN	7.6
		NEW	SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KO	7.4
		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KQ	7.4
		NEW	SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KP	7.6
		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KR	7.6
		NEW	SCC	2.0T (FWD)	Engine Noise	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326KU	7.4
		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326KW	7.4
		NEW	SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KV	7.6
		NEW	SCC	2.0T (FWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KV	7.6

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		RM	SCC	2.0T (FWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KX	7.6
		N/A	SCC	2.0T (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326KE	0.5
		N/A	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326KF	0.4
		N/A	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326KS	0.8
		N/A	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326KT	0.7

17) 2013 Santa Fe Sport 2.0T (AWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	13	NEW	Non-SCC	2.0T (AWD)	Poor Engine Start	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NG	7.3
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NI	7.3
		NEW	Non-SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NH	7.5
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NJ	7.5
		NEW	Non-SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326NA	8.2
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326NC	8.2
		NEW	Non-SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326NB	8.5
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326ND	8.5
		-	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326NY	2.3
		-	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326NZ	1
		NEW	Non-SCC	2.0T (AWD)	PMIL-ON P1326	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NK	7.3
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NM	7.3
		NEW	Non-SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NL	7.5
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NN	7.5
		NEW	Non-SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NO	7.3
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NQ	7.3
		NEW	Non-SCC	2.0T (AWD)	Engine Noise	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NP	7.5
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NR	7.5
		NEW	Non-SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326NU	7.3
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326NW	7.3

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

											Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update		
		NEW	Non-SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A		8P1326NV	7.5
		RM	Non-SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NX	7.5
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326NE	0.5
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326NF	0.4
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326NS	0.8
		N/A	Non-SCC	2.0T (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326NT	0.7

18) 2013 Santa Fe Sport 2.0T (AWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	13	NEW	SCC	2.0T (AWD)	Poor Engine Start	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MG	7.8
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MI	7.8
		NEW	SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MH	8
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MJ	8
		NEW	SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326MA	8.7
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326MC	8.7
		NEW	SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326MB	8.9
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326MD	8.9
		-	SCC	2.0T (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326MY	2.3
		-	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326MZ	1
		NEW	SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MK	7.8
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MM	7.8
		NEW	SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326ML	8
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MN	8
		NEW	SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MO	7.8
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MQ	7.8
		NEW	SCC	2.0T (AWD)	Engine Noise	211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MP	8
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MR	8
		NEW	SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326MU	7.8
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine	8P1326MW	7.8

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

											+ New ECM S/W Available (NO)		
											Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update		
		NEW	SCC	2.0T (AWD)		211012GK03QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A		8P1326MV	8
		RM	SCC	2.0T (AWD)		211012GK03QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MX	8
		N/A	SCC	2.0T (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326ME	0.5
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326MF	0.4
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326MS	0.8
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326MT	0.7

19) 2014-2016 Santa Fe Sport 2.0T (FWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2014-16	NEW	Non-SCC	2.0T (FWD)	Poor Engine Start	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LG	6.9
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LI	6.9
		NEW	Non-SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LH	7.1
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LI	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326LA	7.8
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326LC	7.8
		NEW	Non-SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326LB	8
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326LD	8
		-	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326LY	2.3
		-	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326LZ	1
		NEW	Non-SCC	2.0T (FWD)	PMIL-ON P1326	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LK	6.9
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LM	6.9
		NEW	Non-SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LL	7.1
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LN	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LO	6.9
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LQ	6.9
		NEW	Non-SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LP	7.1
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LR	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326LU	6.9
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326LW	6.9
		NEW	Non-SCC	2.0T (FWD)	Engine Noise	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LP	7.1
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LR	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326LU	6.9
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326LW	6.9

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		NEW	Non-SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LV	7.1
		RM	Non-SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LX	7.1
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326LE	0.5
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326LF	0.4
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326LS	0.8
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326LT	0.7

20) 2014-2016 Santa Fe Sport 2.0T (FWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2014-16	NEW	SCC	2.0T (FWD)	Poor Engine Start	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KG	7.4
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KI	7.4
		NEW	SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KH	7.6
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KJ	7.6
		NEW	SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326KA	8.3
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326KC	8.3
		NEW	SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326KB	8.5
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326KD	8.5
		-	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326KY	2.3
		-	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326KZ	1
		NEW	SCC	2.0T (FWD)	PMIL-ON P1326	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KK	7.4
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KM	7.4
		NEW	SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KL	7.6
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KN	7.6
		NEW	SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KO	7.4
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KQ	7.4
		NEW	SCC	2.0T (FWD)	Engine Noise	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KP	7.6
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KR	7.6
		NEW	SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326KU	7.4
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace	8P1326KW	7.4

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

											Engine + New ECM S/W Available (NO)		
		NEW	SCC	2.0T (FWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KV	7.6
		RM	SCC	2.0T (FWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KX	7.6
		N/A	SCC	2.0T (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update (Serv Camp 953)	8P1326KE	0.5
		N/A	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update (Serv Camp 953)	8P1326KF	0.4
		N/A	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326KS	0.8
		N/A	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326KT	0.7

21) 2014-2016 Santa Fe Sport 2.0T (AWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2014-16	NEW	Non-SCC	2.0T (AWD)	Poor Engine Start	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NG	7.3
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NI	7.3
		NEW	Non-SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NH	7.5
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NJ	7.5
		NEW	Non-SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326NA	8.2
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326NC	8.2
		NEW	Non-SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326NB	8.5
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326ND	8.5
		-	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326NY	2.3
		-	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326NZ	1
		NEW	Non-SCC	2.0T (AWD)	PMIL-ON P1326	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NK	7.3
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NM	7.3
		NEW	Non-SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NL	7.5
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NN	7.5
		NEW	Non-SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NO	7.3
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NQ	7.3
		NEW	Non-SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NP	7.5
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NR	7.5
		NEW	Non-SCC	2.0T (AWD)	Engine Noise	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326NU	7.3
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine	8P1326NW	7.3

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

											+ New ECM S/W Available (NO)		
											Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update		
		NEW	Non-SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A		8P1326NV	7.5
											Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update		
		RM	Non-SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A		8P1326NX	7.5
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326NE	0.5
											Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)		
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A		8P1326NF	0.4
					Not Specified						Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline		
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A		8P1326NS	0.8
											Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)		
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A		8P1326NT	0.7

22) 2014-2016 Santa Fe Sport 2.0T (AWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2014-16	NEW	SCC	2.0T (AWD)	Poor Engine Start	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MG	7.8
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MI	7.8
		NEW	SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MH	8
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MJ	8
		NEW	SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326MA	8.7
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326MC	8.7
		NEW	SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326MB	8.9
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326MD	8.9
		-	SCC	2.0T (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326MY	2.3
		-	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326MZ	1
		NEW	SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MK	7.8
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MM	7.8
		NEW	SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326ML	8
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MN	8
		NEW	SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MO	7.8
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MQ	7.8
		NEW	SCC	2.0T (AWD)	Engine Noise	211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MP	8
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MR	8
		NEW	SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326MU	7.8
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326MW	7.8
		NEW	SCC	2.0T (AWD)		211012GK04QQH	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MV	8
		RM	SCC	2.0T (AWD)		211012GK04QQHRM	211112GK60QQH	211112GK80QQH	254702G650QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace	8P1326MX	8

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

											Engine + New ECM S/W Available (YES) + ECM Update		
		N/A	SCC	2.0T (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326ME	0.5
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326MF	0.4
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326MS	0.8
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326MT	0.7
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A			

23) 2017-2018 Santa Fe Sport 2.0T (FWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2017-18	NEW	Non-SCC	2.0T (FWD)	Poor Engine Start	211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LG	6.9
		NEW	Non-SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LH	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326LA	7.8
		NEW	Non-SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326LB	8
		-	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326LY	2.3
		-	Non-SCC	2.0T (FWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326LZ	1
		NEW	Non-SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LK	6.9
		NEW	Non-SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LL	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326LO	6.9
		NEW	Non-SCC	2.0T (FWD)	Engine Noise	211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LP	7.1
		NEW	Non-SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326LU	6.9
		NEW	Non-SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326LV	7.1
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326LE	0.5
		N/A	Non-SCC	2.0T (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326LF	0.4
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326LS	0.8
		N/A	Non-SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326LT	0.7

24) 2017-2018 Santa Fe Sport 2.0T (FWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2017-18	NEW	SCC	2.0T (FWD)	Poor Engine Start	211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KG	7.4
		NEW	SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KH	7.6
		NEW	SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326KA	8.3
		NEW	SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326KB	8.5
		-	SCC	2.0T (FWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326KY	2.3
		-	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326KZ	1
		NEW	SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KK	7.4
		NEW	SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KL	7.6
		NEW	SCC	2.0T (FWD)	Engine Noise	211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326KO	7.4
		NEW	SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KP	7.6
		NEW	SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326KU	7.4
		NEW	SCC	2.0T (FWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326KV	7.6
		N/A	SCC	2.0T (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326KE	0.5
		N/A	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326KF	0.4
		N/A	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326KS	0.8
		N/A	SCC	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326KT	0.7

25) 2017-2018 Santa Fe Sport 2.0T (AWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2017-18	NEW	Non-SCC	2.0T (AWD)	Poor Engine Start	211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NG	7.3
		NEW	Non-SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NH	7.5
		NEW	Non-SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326NA	8.2
		NEW	Non-SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326NB	8.5
		-	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326NY	2.3
		-	Non-SCC	2.0T (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326NZ	1
		NEW	Non-SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NK	7.3
		NEW	Non-SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NL	7.5
		NEW	Non-SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326NO	7.3
		NEW	Non-SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NP	7.5
		NEW	Non-SCC	2.0T (AWD)	Engine Noise	211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326NU	7.3
		NEW	Non-SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326NV	7.5
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326NE	0.5
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326NF	0.4
		N/A	Non-SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326NS	0.8
		N/A	Non-SCC	2.0T (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326NT	0.7

26) 2017-2018 Santa Fe Sport 2.0T (FWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2017-18	NEW	SCC	2.0T (AWD)	Poor Engine Start	211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MG	7.8
		NEW	SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MH	8
		NEW	SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326MA	8.7
		NEW	SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MB	8.9
		-	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326MY	2.3
		-	SCC	2.0T (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326MZ	1
		NEW	SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MK	7.8
		NEW	SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326ML	8
		NEW	SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326MO	7.8
		NEW	SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MP	8
		NEW	SCC	2.0T (AWD)	Engine Noise	211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326MU	7.8
		NEW	SCC	2.0T (AWD)		211012GK32QQH	211112GK52QQH	211112GK73QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326MV	8
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326ME	0.5
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326MF	0.4
		N/A	SCC	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326MS	0.8
		N/A	SCC	2.0T (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326MT	0.7

27) 2013 Santa Fe Sport 2.4L (FWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	13	NEW	Non-SCC	2.4L (FWD)	Poor Engine Start	211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HG	6.1
		RM	Non-SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HI	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HH	6.3
		RM	Non-SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HJ	6.3
		NEW	Non-SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326HA	7
		RM	Non-SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326HC	7
		NEW	Non-SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326HB	7.2
		RM	Non-SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326HD	7.2
		-	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326HY	1.9
		-	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326HZ	1
		NEW	Non-SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HK	6.1
		RM	Non-SCC	2.4L (FWD)	PMIL-ON P1326	211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HM	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HL	6.3
		RM	Non-SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HN	6.3
		NEW	Non-SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HO	6.1
		RM	Non-SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HQ	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HP	6.3
		RM	Non-SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HR	6.3
		NEW	Non-SCC	2.4L (FWD)	Engine Noise	211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326HU	6.1
		RM	Non-SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326HW	6.1

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

											Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update		
		NEW	Non-SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A		8P1326HV	6.3
		RM	Non-SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HX	6.3
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326HE	0.5
		N/A	Non-SCC	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326HF	0.4
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326HS	0.8
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326HT	0.7

28) 2013 Santa Fe Sport 2.4L (FWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	13	NEW	SCC	2.4L (FWD)	Poor Engine Start	211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GG	6.6
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GI	6.6
		NEW	SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GH	6.8
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GJ	6.8
		NEW	SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326GA	7.5
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326GC	7.5
		NEW	SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326GB	7.7
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326GD	7.7
		-	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326GY	1.9
		-	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326GZ	1
		NEW	SCC	2.4L (FWD)	PMIL-ON P1326	211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GK	6.6
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GM	6.6
		NEW	SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GL	6.8
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GN	6.8
		NEW	SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GO	6.6
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GQ	6.6
		NEW	SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GP	6.8
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GR	6.8
		NEW	SCC	2.4L (FWD)	Engine Noise	211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326GU	6.6
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326GW	6.6
		NEW	SCC	2.4L (FWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GV	6.8
		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GV	6.8

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		RM	SCC	2.4L (FWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GX	6.8
		N/A	SCC	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326GE	0.5
		N/A	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326GF	0.4
		N/A	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326GS	0.8
		N/A	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326GT	0.7

29) 2013 Santa Fe Sport 2.4L (AWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	13	NEW	Non-SCC	2.4L (AWD)	Poor Engine Start	211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JG	6.5
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JL	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JH	6.7
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JJ	6.7
		NEW	Non-SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326JA	7.4
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326JC	7.4
		NEW	Non-SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326JB	7.6
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326JD	7.6
		-	Non-SCC	2.4L (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326JY	1.9
		-	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326JZ	1
		NEW	Non-SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JK	6.5
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JM	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JL	6.7
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JN	6.7
		NEW	Non-SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JO	6.5
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JQ	6.5
		NEW	Non-SCC	2.4L (AWD)	Engine Noise	211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JP	6.7
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JR	6.7
		NEW	Non-SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326JU	6.5
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326JW	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JV	6.7
		RM	Non-SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JX	6.7
		N/A	Non-SCC	2.4L (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326JE	0.5

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326JF	0.4
		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326JS	0.8
		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326JT	0.7

30) 2013 Santa Fe Sport 2.4L (AWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	13	NEW	SCC	2.4L (AWD)	Poor Engine Start	211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IG	7
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326II	7
		NEW	SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IH	7.2
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IJ	7.2
		NEW	SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326IA	7.9
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326IC	7.9
		NEW	SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326IB	8.1
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326ID	8.1
		-	SCC	2.4L (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326IY	1.9
		-	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326IZ	1
		NEW	SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IK	7
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IM	7
		NEW	SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IL	7.2
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IN	7.2
		NEW	SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IO	7
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IQ	7
		NEW	SCC	2.4L (AWD)	Engine Noise	211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IP	7.2
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IR	7.2
		NEW	SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326IU	7
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326IW	7
		NEW	SCC	2.4L (AWD)		211012GK01QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IV	7.2
		RM	SCC	2.4L (AWD)		211012GK01QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IX	7.2
		N/A	SCC	2.4L (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326IE	0.5

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		N/A	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326IF	0.4
		N/A	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326IS	0.8
		N/A	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326IT	0.7

31) 2014-16 Santa Fe Sport 2.4L (FWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2014-16	NEW	Non-SCC	2.4L (FWD)	Poor Engine Start	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HG	6.1
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HI	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HH	6.3
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HJ	6.3
		NEW	Non-SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326HA	7
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326HC	7
		NEW	Non-SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326HB	7.2
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326HD	7.2
		-	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326HY	1.9
		-	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326HZ	1
		NEW	Non-SCC	2.4L (FWD)	PMIL-ON P1326	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HK	6.1
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HM	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HL	6.3
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HN	6.3
		NEW	Non-SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HO	6.1
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HQ	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HP	6.3
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HR	6.3
		NEW	Non-SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326HU	6.1
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326HW	6.1
		NEW	Non-SCC	2.4L (FWD)	Engine Noise	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HV	6.3
		RM	Non-SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HX	6.3
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326HE	0.5
		N/A	Non-SCC	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A			

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326HF	0.4
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326HS	0.8
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326HT	0.7

32) 2014-16 Santa Fe Sport 2.4L (FWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2014-16	NEW	SCC	2.4L (FWD)	Poor Engine Start	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GG	6.6
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GI	6.6
		NEW	SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GH	6.8
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GJ	6.8
		NEW	SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326GA	7.5
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326GC	7.5
		NEW	SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326GB	7.7
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326GD	7.7
		-	SCC	2.4L (FWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326GY	1.9
		-	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326GZ	1
		NEW	SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GK	6.6
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GM	6.6
		NEW	SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GL	6.8
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GN	6.8
		NEW	SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GO	6.6
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GQ	6.6
		NEW	SCC	2.4L (FWD)	Engine Noise	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GP	6.8
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GR	6.8
		NEW	SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326GU	6.6
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326GW	6.6
		NEW	SCC	2.4L (FWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GV	6.8
		RM	SCC	2.4L (FWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GX	6.8
		N/A	SCC	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326GE	0.5

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		N/A	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326GF	0.4
		N/A	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326GS	0.8
		N/A	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326GT	0.7

33) 2014-16 Santa Fe Sport 2.4L (AWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2014-16	NEW	Non-SCC	2.4L (AWD)	Poor Engine Start	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JG	6.5
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JI	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JH	6.7
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JJ	6.7
		NEW	Non-SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326JA	7.4
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326JC	7.4
		NEW	Non-SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326JB	7.6
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326JD	7.6
		-	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326JY	1.9
		-	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326JZ	1
		NEW	Non-SCC	2.4L (AWD)	PMIL-ON P1326	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JK	6.5
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JM	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JL	6.7
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JN	6.7
		NEW	Non-SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JO	6.5
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JQ	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JP	6.7
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JR	6.7
		NEW	Non-SCC	2.4L (AWD)	Engine Noise	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326JU	6.5
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326JW	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JV	6.7
		RM	Non-SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JX	6.7
		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326JE	0.5

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326JF	0.4
		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326JS	0.8
		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326JT	0.7

34) 2014-16 Santa Fe Sport 2.4L (AWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2014-16	NEW	SCC	2.4L (AWD)	Poor Engine Start	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IG	7
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326II	7
		NEW	SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IH	7.2
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IJ	7.2
		NEW	SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326IA	7.9
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326IC	7.9
		NEW	SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326IB	8.1
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326ID	8.1
		-	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326IY	1.9
		-	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326IZ	1
		NEW	SCC	2.4L (AWD)	PMIL-ON P1326	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IK	7
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IM	7
		NEW	SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IL	7.2
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IN	7.2
		NEW	SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IO	7
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IQ	7
		NEW	SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IP	7.2
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IR	7.2
		NEW	SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326IU	7
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326IW	7
		NEW	SCC	2.4L (AWD)	Engine Noise	211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IV	7.2
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IX	7.2
		NEW	SCC	2.4L (AWD)		211012GK02QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IX	7.2
		RM	SCC	2.4L (AWD)		211012GK02QQHRM	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IX	7.2
		N/A	SCC	2.4L (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326IE	0.5

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

		N/A	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326IF	0.4
		N/A	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326IS	0.8
		N/A	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326IT	0.7

35) 2017-18 Santa Fe Sport 2.4L (FWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2017-18	NEW	Non-SCC	2.4L (FWD)	Poor Engine Start	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HG	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HH	6.3
		NEW	Non-SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326HA	7
		NEW	Non-SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326HB	7.2
		NEW	Non-SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Replace Engine + New ECM S/W Available (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326HY	1.9
		-	Non-SCC	2.4L (FWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Replace Engine + New ECM S/W Available (NO) + New ECM S/W Available (YES) + ECM Update	8P1326HZ	1
		-	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HK	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HL	6.3
		NEW	Non-SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326HO	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HP	6.3
		NEW	Non-SCC	2.4L (FWD)	Engine Noise	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326HU	6.1
		NEW	Non-SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326HV	6.3
		NEW	Non-SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326HE	0.5
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326HF	0.4
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326HS	0.8
		N/A	Non-SCC	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326HT	0.7
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A			
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A			
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A			
		N/A	Non-SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A			

36) 2017-18 Santa Fe Sport 2.4L (FWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2017-18	NEW	SCC	2.4L (FWD)	Poor Engine Start	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GG	6.6
		NEW	SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GH	6.8
		NEW	SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326GA	7.5
		NEW	SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326GB	7.7
		-	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326GY	1.9
		-	SCC	2.4L (FWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326GZ	1
		NEW	SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GK	6.6
		NEW	SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GL	6.8
		NEW	SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326GO	6.6
		NEW	SCC	2.4L (FWD)	Engine Noise	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GP	6.8
		NEW	SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326GU	6.6
		NEW	SCC	2.4L (FWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326GV	6.8
		N/A	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326GE	0.5
		N/A	SCC	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326GF	0.4
		N/A	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326GS	0.8
		N/A	SCC	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326GT	0.7

37) 2017-18 Santa Fe Sport 2.4L (AWD) (non-SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2017-18	NEW	Non-SCC	2.4L (AWD)	Poor Engine Start	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IG	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JH	6.7
		NEW	Non-SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326JA	7.4
		NEW	Non-SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326JB	7.6
		-	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326JY	1.9
		-	Non-SCC	2.4L (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326JZ	1
		NEW	Non-SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JK	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JL	6.7
		NEW	Non-SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326JO	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JP	6.7
		NEW	Non-SCC	2.4L (AWD)	Engine Noise	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326JU	6.5
		NEW	Non-SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326JV	6.7
		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326JE	0.5
		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326JF	0.4
		N/A	Non-SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326JS	0.8
		N/A	Non-SCC	2.4L (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326JT	0.7

38) 2017-18 Santa Fe Sport 2.4L (AWD) (SCC) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE SPORT	2017-18	NEW	SCC	2.4L (AWD)	Poor Engine Start	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IG	7
		NEW	SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IH	7.2
		NEW	SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326IA	7.9
		NEW	SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326IB	8.1
		NEW	SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326IY	1.9
		-	SCC	2.4L (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100			
		-	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326IZ	1
		NEW	SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IK	7
		NEW	SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IL	7.2
		NEW	SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326IO	7
		NEW	SCC	2.4L (AWD)	Engine Noise	211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IP	7.2
		NEW	SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326IU	7
		NEW	SCC	2.4L (AWD)		211012GK31QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326IV	7.2
		N/A	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326IE	0.5
		N/A	SCC	2.4L (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326IF	0.4
		N/A	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326IS	0.8
		N/A	SCC	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326IT	0.7

39) 2014-15 Tucson 2.4L (FWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
TUCSON	2014-15	NEW	N/A	2.4L (FWD)	Poor Engine Start	211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326QG	6
		NEW	N/A	2.4L (FWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326QH	6.2
		NEW	N/A	2.4L (FWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326QA	6.9
		NEW	N/A	2.4L (FWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326QB	7.1
		-	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326QY	1.3
		-	N/A	2.4L (FWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326QZ	1
		NEW	N/A	2.4L (FWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326QK	6
		NEW	N/A	2.4L (FWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326QL	6.2
		NEW	N/A	2.4L (FWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326QO	6
		NEW	N/A	2.4L (FWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326QP	6.2
		NEW	N/A	2.4L (FWD)	Engine Noise	211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326QU	6
		NEW	N/A	2.4L (FWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326QV	6.2
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326QE	0.5
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326QF	0.4
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326QS	0.8
		N/A	N/A	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326QT	0.7

40) 2014-15 Tucson 2.4L (AWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
TUCSON	2014-15	NEW	N/A	2.4L (AWD)	Poor Engine Start	211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326RG	6.5
		NEW	N/A	2.4L (AWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326RH	6.7
		NEW	N/A	2.4L (AWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326RA	7.4
		NEW	N/A	2.4L (AWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326RB	7.6
		-	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326RY	1.3
		-	N/A	2.4L (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326RZ	1
		NEW	N/A	2.4L (AWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326RK	6.5
		NEW	N/A	2.4L (AWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326RL	6.7
		NEW	N/A	2.4L (AWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326RO	6.5
		NEW	N/A	2.4L (AWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326RP	6.7
		NEW	N/A	2.4L (AWD)	Engine Noise	211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326RU	6.5
		NEW	N/A	2.4L (AWD)		211012GK36QQH	211112GK50QQH	211112GK70QQH	254702G050QQH	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326RV	6.7
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326RE	0.5
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326RF	0.4
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326RS	0.8
		N/A	N/A	2.4L (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326RT	0.7

41) 2018 Tucson 2.4L (FWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
TUCSON	18	NEW	N/A	2.4L (FWD)	Poor Engine Start	211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326OG	5.9
		NEW	N/A	2.4L (FWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326OH	6.1
		NEW	N/A	2.4L (FWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326OA	6.8
		NEW	N/A	2.4L (FWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	8P1326OB	7
		-	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326OY	1.9
		-	N/A	2.4L (FWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326OZ	1
		NEW	N/A	2.4L (FWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326OK	5.9
		NEW	N/A	2.4L (FWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326OL	6.1
		NEW	N/A	2.4L (FWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326OO	5.9
		NEW	N/A	2.4L (FWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326OP	6.1
		NEW	N/A	2.4L (FWD)	Engine Noise	211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326OU	5.9
		NEW	N/A	2.4L (FWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326OV	6.1
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326OE	0.5
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326OF	0.4
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326OS	0.8
		N/A	N/A	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326OT	0.7

42) 2018 Tucson 2.4L (AWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
TUCSON	18	NEW	N/A	2.4L (AWD)	Poor Engine Start	211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326PG	6.3
		NEW	N/A	2.4L (AWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326PH	6.5
		NEW	N/A	2.4L (AWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	8P1326PA	7.2
		NEW	N/A	2.4L (AWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326PB	7.4
		-	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	8P1326PY	1.9
		-	N/A	2.4L (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	8P1326PZ	1
		NEW	N/A	2.4L (AWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326PK	6.3
		NEW	N/A	2.4L (AWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326PL	6.5
		NEW	N/A	2.4L (AWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	8P1326PO	6.3
		NEW	N/A	2.4L (AWD)	Engine Noise	211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326PP	6.5
		NEW	N/A	2.4L (AWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	8P1326PU	6.3
		NEW	N/A	2.4L (AWD)		211012GK52QQH	211112GK51QQH	211112GK71QQH	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	8P1326PV	6.5
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	8P1326PE	0.5
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	8P1326PF	0.4
		N/A	N/A	2.4L (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	8P1326PS	0.8
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	8P1326PT	0.7

43) 2019 Sonata 2.0T Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	19	NEW	N/A	2.0T	Poor Engine Start	211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F47	8.5
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F47	8.5
		NEW	N/A	2.0T		211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F48	8.4
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F48	8.4
		NEW	N/A	2.0T		211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101F43	8.2
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101F43	8.2
		NEW	N/A	2.0T		211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101F44	8.1
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101F44	8.1
		-	N/A	2.0T	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	21101F57	1.9
		-	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	21101F58	0.7
		NEW	N/A	2.0T		211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F49	8.5
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F49	8.5
		NEW	N/A	2.0T		211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F50	8.4
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F50	8.4
		NEW	N/A	2.0T		211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F51	8.5
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F51	8.5
		NEW	N/A	2.0T	Engine Noise	211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F52	8.4
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F52	8.4
		NEW	N/A	2.0T		211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101F55	8.5
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101F55	8.5
		NEW	N/A	2.0T		211012GK16	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F56	8.4
		RM	N/A	2.0T		211012GK16HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F56	8.4
		N/A	N/A	2.0T	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	21101F45	0.5
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	21101F46	0.4
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	21101F53	0.8
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	21101F54	0.7
		N/A	N/A	2.0T		N/A	N/A	N/A	N/A	N/A			

44) 2019 Sonata 2.4L Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SONATA	19	NEW	N/A	2.4L	Poor Engine Start	211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F63	7.7
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F63	7.7
		NEW	N/A	2.4L		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F64	7.6
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F64	7.6
		NEW	N/A	2.4L		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101F59	7.4
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101F59	7.4
		NEW	N/A	2.4L		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101F60	7.3
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101F60	7.3
		-	N/A	2.4L	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	21101F73	1.9
		-	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	21101F74	0.7
		NEW	N/A	2.4L		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F65	7.7
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F65	7.7
		NEW	N/A	2.4L		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F66	7.6
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F66	7.6
		NEW	N/A	2.4L		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F67	7.7
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F67	7.7
		NEW	N/A	2.4L	Engine Noise	211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F68	7.6
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F68	7.6
		NEW	N/A	2.4L		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101F71	7.7
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101F71	7.7
		NEW	N/A	2.4L		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F72	7.6
		RM	N/A	2.4L		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F72	7.6
		N/A	N/A	2.4L	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	21101F61	0.5
		N/A	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	21101F62	0.4
		N/A	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	21101F69	0.8
		N/A	N/A	2.4L		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	21101F70	0.7

45) 2019 Santa Fe 2.0T (FWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE	19	NEW	N/A	2.0T (FWD)	Poor Engine Start	211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FB3	8.4
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FB3	8.4
		NEW	N/A	2.0T (FWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FB4	8.3
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FB4	8.3
		NEW	N/A	2.0T (FWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FA8	8.1
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FA8	8.1
		NEW	N/A	2.0T (FWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FA9	8
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FA9	8
		-	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	21101FC4	2.1
		-	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	21101FC5	0.7
		NEW	N/A	2.0T (FWD)	PMIL-ON P1326	211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FB5	8.4
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FB5	8.4
		NEW	N/A	2.0T (FWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FB6	8.3
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FB6	8.3
		NEW	N/A	2.0T (FWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FB7	8.4
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FB7	8.4
		NEW	N/A	2.0T (FWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FB8	8.3
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FB8	8.3
		NEW	N/A	2.0T (FWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FC2	8.4
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FC2	8.4
		NEW	N/A	2.0T (FWD)	Engine Noise	211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FC3	8.3
		RM	N/A	2.0T (FWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FC3	8.3
		N/A	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	21101FB1	0.5
		N/A	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	21101FB2	0.4
		N/A	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	21101FB9	0.8
		N/A	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	21101FC1	0.7
		N/A	N/A	2.0T (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A			
		N/A	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A			
		N/A	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A			
		N/A	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A			
		N/A	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A			
		N/A	N/A	2.0T (FWD)		N/A	N/A	N/A	N/A	N/A			

46) 2019 Santa Fe 2.0T (AWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE	19	NEW	N/A	2.0T (AWD)	Poor Engine Start	211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FD1	8.7
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FD1	8.7
		NEW	N/A	2.0T (AWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FD2	8.6
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FD2	8.6
		NEW	N/A	2.0T (AWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FC6	8.4
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FC6	8.4
		NEW	N/A	2.0T (AWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101FC7	8.3
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101FC7	8.3
		-	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	21101FE2	2.1
		-	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	21101FE3	0.7
		NEW	N/A	2.0T (AWD)	PMIL-ON P1326	211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FD3	8.7
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FD3	8.7
		NEW	N/A	2.0T (AWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FD4	8.6
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FD4	8.6
		NEW	N/A	2.0T (AWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FD5	8.7
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FD5	8.7
		NEW	N/A	2.0T (AWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FD6	8.6
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FD6	8.6
		NEW	N/A	2.0T (AWD)		211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FD9	8.7
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FD9	8.7
		NEW	N/A	2.0T (AWD)	Engine Noise	211012GK17	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE1	8.6
		RM	N/A	2.0T (AWD)		211012GK17HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE1	8.6
		N/A	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	21101FC8	0.5
		N/A	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	21101FD7	0.8
		N/A	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	21101FD8	0.7
		N/A	N/A	2.0T (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE1	8.6
		N/A	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE1	8.6
		N/A	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE1	8.6
		N/A	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE1	8.6
		N/A	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE1	8.6
		N/A	N/A	2.0T (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE1	8.6

47) 2019 Santa Fe 2.4L (FWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE	19	NEW	N/A	2.4L (FWD)	Poor Engine Start	211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FE8	7.9
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FE8	7.9
		NEW	N/A	2.4L (FWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE9	7.8
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE9	7.8
		NEW	N/A	2.4L (FWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FE4	7.6
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FE4	7.6
		NEW	N/A	2.4L (FWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE5	7.5
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FE5	7.5
		-	N/A	2.4L (FWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	21101FF9	1.3
		-	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	21101FG1	0.7
		NEW	N/A	2.4L (FWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FF1	7.9
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FF1	7.9
		NEW	N/A	2.4L (FWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FF2	7.8
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FF2	7.8
		NEW	N/A	2.4L (FWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FF3	7.9
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FF3	7.9
		NEW	N/A	2.4L (FWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FF4	7.8
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FF4	7.8
		NEW	N/A	2.4L (FWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FF7	7.9
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FF7	7.9
		NEW	N/A	2.4L (FWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FF8	7.8
		RM	N/A	2.4L (FWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FF8	7.8
		N/A	N/A	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	21101FE6	0.5
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	21101FE7	0.4
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	21101FF5	0.8
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	21101FF6	0.7

48) 2019 Santa Fe 2.4L (AWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
SANTA FE	19	NEW	N/A	2.4L (AWD)	Poor Engine Start	211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FG6	8.2
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FG6	8.2
		NEW	N/A	2.4L (AWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FG7	8.1
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FG7	8.1
		NEW	N/A	2.4L (AWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FG2	7.9
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FG2	7.9
		NEW	N/A	2.4L (AWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FG3	7.8
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FG3	7.8
		-	N/A	2.4L (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	21101FH7	1.3
		-	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	21101FH8	0.7
		NEW	N/A	2.4L (AWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FG8	8.2
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FG8	8.2
		NEW	N/A	2.4L (AWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FG9	8.1
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FG9	8.1
		NEW	N/A	2.4L (AWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FH1	8.2
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FH1	8.2
		NEW	N/A	2.4L (AWD)	Engine Noise	211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FH2	8.1
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FH2	8.1
		NEW	N/A	2.4L (AWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FH5	8.2
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FH5	8.2
		NEW	N/A	2.4L (AWD)		211012GK18	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FH6	8.1
		RM	N/A	2.4L (AWD)		211012GK18HRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FH6	8.1
		N/A	N/A	2.4L (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	21101FG4	0.5
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	21101FG5	0.4
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	21101FH3	0.8
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	21101FH4	0.7

49) 2019 Tucson 2.4L (FWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
TUCSON	19	NEW	N/A	2.4L (FWD)	Poor Engine Start	1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F79	7.8
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F79	7.8
		NEW	N/A	2.4L (FWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F80	7.7
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F80	7.7
		NEW	N/A	2.4L (FWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101F75	7.5
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101F75	7.5
		NEW	N/A	2.4L (FWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101F76	7.4
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101F76	7.4
		-	N/A	2.4L (FWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	21101F89	1.9
		-	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	21101F90	0.7
		NEW	N/A	2.4L (FWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F81	7.8
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F81	7.8
		NEW	N/A	2.4L (FWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F82	7.7
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F82	7.7
		NEW	N/A	2.4L (FWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F83	7.8
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F83	7.8
		NEW	N/A	2.4L (FWD)	Engine Noise	1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F84	7.7
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F84	7.7
		NEW	N/A	2.4L (FWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101F87	7.8
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101F87	7.8
		NEW	N/A	2.4L (FWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F88	7.7
		RM	N/A	2.4L (FWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F88	7.7
		N/A	N/A	2.4L (FWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	21101F77	0.5
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	21101F78	0.4
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	21101F85	0.8
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	21101F86	0.7
		N/A	N/A	2.4L (FWD)		N/A	N/A	N/A	N/A	N/A			

50) 2019 Tucson 2.4L (AWD) Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
TUCSON	19	NEW	N/A	2.4L (AWD)	Poor Engine Start	1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F95	8.2
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F95	8.2
		NEW	N/A	2.4L (AWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F96	8.1
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F96	8.1
		NEW	N/A	2.4L (AWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101F91	7.9
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101F91	7.9
		NEW	N/A	2.4L (AWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101F92	7.8
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101F92	7.8
		-	N/A	2.4L (AWD)	PMIL-ON P1326	N/A	N/A	N/A	N/A	392502G100	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	21101FA6	1.9
		-	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	21101FA7	0.7
		NEW	N/A	2.4L (AWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F97	8.2
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F97	8.2
		NEW	N/A	2.4L (AWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F98	8.1
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101F98	8.1
		NEW	N/A	2.4L (AWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F99	8.2
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101F99	8.2
		NEW	N/A	2.4L (AWD)	Engine Noise	1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FA1	8.1
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FA1	8.1
		NEW	N/A	2.4L (AWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FA4	8.2
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FA4	8.2
		NEW	N/A	2.4L (AWD)		1T20G2GA13F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FA5	8.1
		RM	N/A	2.4L (AWD)		1T20G2GA13FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FA5	8.1
		N/A	N/A	2.4L (AWD)	Not Specified	N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	21101F93	0.5
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow	21101F94	0.4

SUBJECT: OP CODE/PART NUMBER REFERENCE (SERVICE CAMP T3G)

											Standard Procedures + ECM Update (Serv Camp 953)		
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	21101FA2	0.8
		N/A	N/A	2.4L (AWD)		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	21101FA3	0.7

51) 2019 Veloster N 2.0T Op Code Table

Model	MY	NEW/RM*	SCC/Non-SCC	Size	Vehicle Symptom	Engine	Service Kit 1	Service Kit 2	Oil Cooler Pipe	Knock Sensor	Operation Description	Op Code	Op Time
VELOSTER N	19	NEW	N/A	2.0T	Poor Engine Start	1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FI4	8.9
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FI4	8.9
		NEW	N/A	2.0T		1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FI5	8.8
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FI5	8.8
		NEW	N/A	2.0T		1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FH9	8.6
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (NO)	21101FH9	8.6
		NEW	N/A	2.0T		1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101FI1	8.5
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (YES) + Replace Engine + New ECM S/W Available (YES) + ECM update	21101FI1	8.5
		-	N/A	2.0T		N/A	N/A	N/A	N/A	392502G700	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (NO) + Replace Knock Sensor	21101FJ5	2.1
		-	N/A	2.0T		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (NO) + New ECM S/W Available (YES) + ECM Update	21101FJ6	0.7
		NEW	N/A	2.0T	PMIL-ON P1326	1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FI6	8.9
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FI6	8.9
		NEW	N/A	2.0T		1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FI7	8.8
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FI7	8.8
		NEW	N/A	2.0T		1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FI8	8.9
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (NO)	21101FI8	8.9
		NEW	N/A	2.0T		1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FI9	8.8
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (NO PASS) + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FI9	8.8
		NEW	N/A	2.0T		1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FJ3	8.9
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (NO)	21101FJ3	8.9
		NEW	N/A	2.0T	Engine Noise	1T05T2GA14F	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FJ4	8.8
		RM	N/A	2.0T		1T05T2GA14FHRM	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT (PASS) + Audible Noise (YES) + Contact Techline + Replace Engine + New ECM S/W Available (YES) + ECM Update	21101FJ4	8.8
		N/A	N/A	N/A		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures	21101FI2	0.5
		N/A	N/A	N/A		N/A	N/A	N/A	N/A	N/A	Crank Rotation (NO) + OIL MEASURE (NO) + Follow Standard Procedures + ECM Update (Serv Camp 953)	21101FI3	0.4
		N/A	N/A	N/A		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline	21101FI1	0.8
		N/A	N/A	N/A		N/A	N/A	N/A	N/A	N/A	Crank Rotation (YES) + BCT Pass (YES) + Audible Noise (YES) + Contact Techline + ECM Update (Serv Camp 953)	21101FI2	0.7
		N/A	N/A	N/A	Not Specified	N/A	N/A	N/A	N/A	N/A			
		N/A	N/A	N/A		N/A	N/A	N/A	N/A	N/A			
		N/A	N/A	N/A		N/A	N/A	N/A	N/A	N/A			
		N/A	N/A	N/A		N/A	N/A	N/A	N/A	N/A			