



SERVICE BULLETIN

Classification:

AT16-012

Reference:

NTB17-034

Date:

April 26, 2017

2017 SENTRA; CVT JUDDER AND/OR P0746/P0965 STORED

APPLIED VEHICLE: 2017 Sentra (B17)

APPLIED TRANSMISSION: CVT (RE0F11A)

IF YOU CONFIRM

The customer reports a transmission judder (shake, shudder, single or multiple bumps or vibration), hesitation on acceleration, lack of power or RPM flare.

AND/OR

One of these DTCs is stored.

- **P0746 (PRES CNT SOL/A FCTN (L/PRESS SOL/FNCTN))**
- **P0965 (PRESSURE CONTROL SOLENOID B)**

ACTION

- Refer to the **Repair Overview** on page 2.

CAUTION: Always handle the CVT and component assemblies carefully.

IMPORTANT: The purpose of **ACTION** (above) is to give you a quick idea of the work you will be performing. You **MUST** closely follow the entire **SERVICE PROCEDURE** as it contains information that is essential to successfully completing this repair.

Nissan Bulletins are intended for use by qualified technicians, not 'do-it-yourselfers'. Qualified technicians are properly trained individuals who have the equipment, tools, safety instruction, and know-how to do a job properly and safely. NOTE: If you believe that a described condition may apply to a particular vehicle, DO NOT assume that it does. See your Nissan dealer to determine if this applies to your vehicle.

Repair Overview

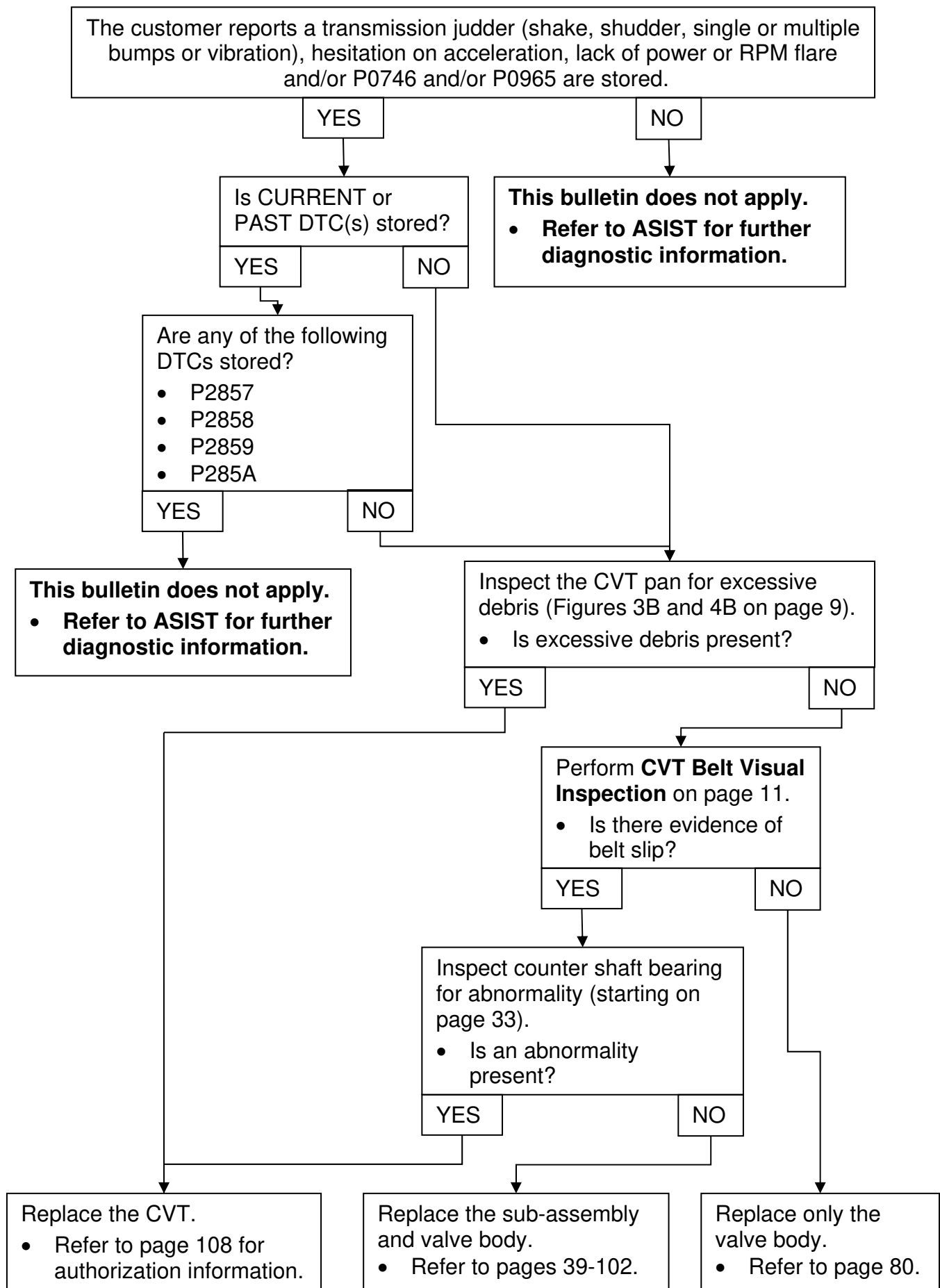


Table of Contents

• Required Tools / Material.....	page 4
• Essential Tools.....	page 4
• Precautions when Disassembling a CVT Assembly.....	page 6
• Control Valve (Valve Body) Removal.....	page 7
• CVT Belt Visual Inspection.....	page 11
• No Belt Damage – Only Valve Body is Replaced.....	page 22
• Belt Damaged.....	page 22
• Remove CVT from the Vehicle and Disassemble External Parts.....	page 23
• Remove the Oil Filter.....	page 25
• Remove the Oil Pan and Torque Converter Housing.....	page 27
• Remove the Oil Seals from the Torque Converter Housing.....	page 28
• Remove the CVT Internal Components.....	page 29
• Remove the Sub-assembly.....	page 39
• Clean the CVT Surfaces.....	page 45
• Clean Oil Passages in CVT Case and Oil Pump Cover.....	page 47
• Measuring the CVT Sub-assembly Case Depth.....	page 53
• New Snap Ring Selection and Installation to the New Sub-assembly.....	page 56
• Install Sub-assembly to CVT Case.....	page 62
• Install the Oil Pump and the Manual Shaft.....	page 67
• Install Powertrain Parts.....	page 70
• Install the Torque Converter Housing.....	page 77
• Install the Valve Body and Oil Pan.....	page 80
• Seal the Sub-assembly Cover.....	page 83
• Install the Exterior Parts.....	page 88
• Install and Adjustment the Transmission Range Switch.....	page 91
• Install the Oil Seals and the Torque Converter.....	page 92
• Install the CVT Assembly.....	page 94
• ADDITIONAL SERVICE WHEN REPLACING TRANSAXLE ASSEMBLY.....	page 94
• PARTS INFORMATION.....	page 103
• CLAIMS INFORMATION.....	page 104
• CVT Assembly Replacement Approval Procedures.....	page 108

REQUIRED TOOLS / MATERIALS

- Petroleum jelly or equivalent
- Extendable magnet
- Large clean surface / 1 to 2 work tables
- Brake cleaner
- Rubbing alcohol
- Plastic scraper
- Mallet
- Sandpaper

Essential Special Service Tools

Additional Essential Tools are available from Tech•Mate online:
www.nissantechmate.com, or by phone: 1-800-662-2001.

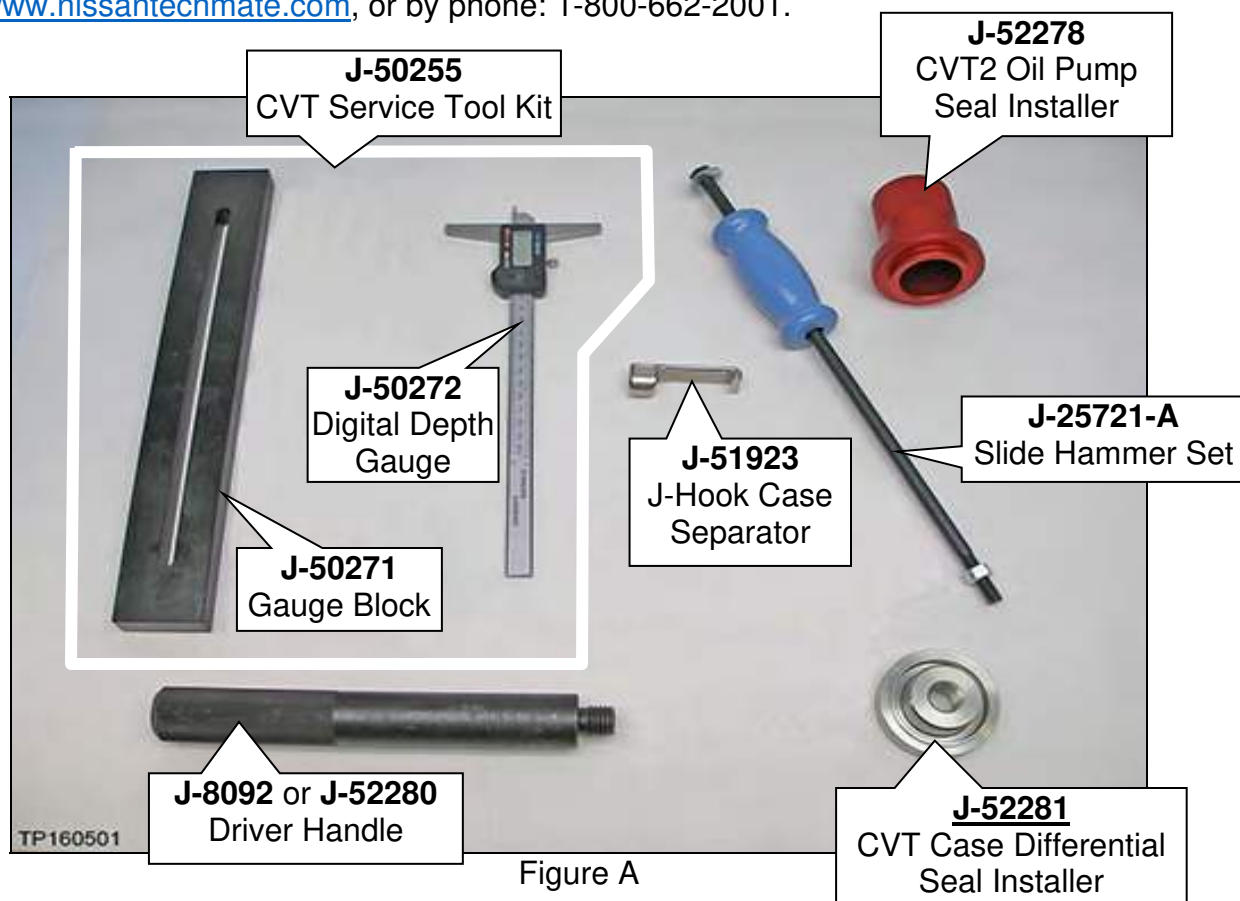


Figure A



Figure B

J-52272 Assembly Guide Pins, Pulley Bracket

Essential Special Service Tools (continued)

Tech Cam J-51951

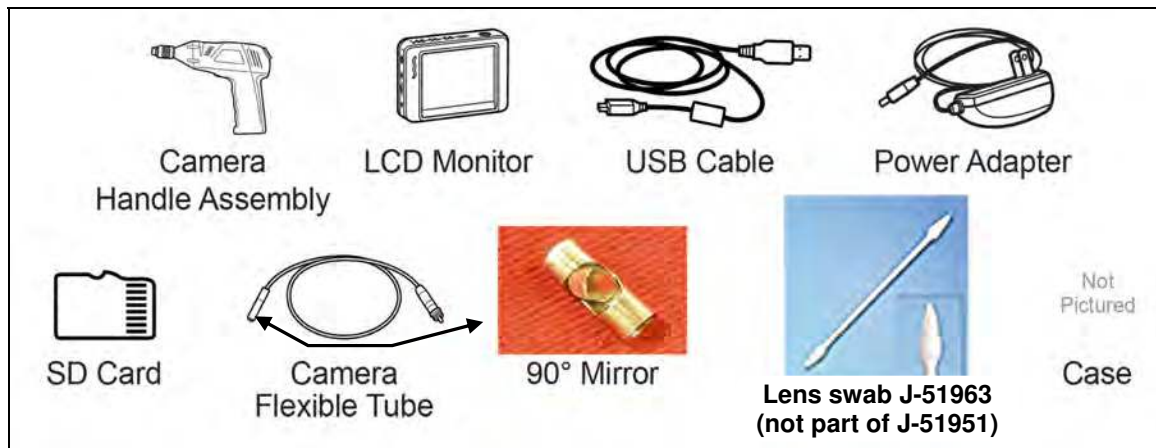


Figure C

J-52306-1 and J-52306-2 Transmission Range Switch Alignment Bracket and Pin



Figure D

Clutch Engagement Tool J-52273



Figure E

Evap Pressure Test Kit J-42909



Figure F

SERVICE PROCEDURE

Precautions when Disassembling a CVT Assembly

IMPORTANT:

Transmissions are vulnerable to particle contamination (dust, metal, lint, etc.).

When disassembling a CVT, make sure your work environment (shop, workbench, etc.), transmission area (sub-frame, oil pan, harness connector, etc.), and your hands are free of any contamination.

It is essential that any foreign contamination be kept out of the CVT internals. Disassembly and re-assembly shall be carried out under the following conditions:

- Wash and clean the exterior of the CVT assembly prior to disassembling.
CAUTION: Cover all air breather and drive shaft holes to prevent water intrusion.
- Work in a covered indoor room to prevent contamination of the CVT.
- Work on clean stainless drain table.
- Avoid debris from dropping into the converter housing, side cover or CVT case.
- Remove any sealant remaining on bolts or mating surfaces of the converter housing, side cover and/or the CVT case using a scraper, and then clean with lint-free paper cloths.
- Store removed parts separately to prevent mix-up. (i.e. small cups)
- Do not use cotton gloves or woven cloths. Latex or rubber gloves are recommended.
 - Only lint-free paper cloths.
- Apply rust penetrant to locator / dowel pins on torque converter housing and side cover of CVT and allow to soak as needed.
- Only disassemble those parts which are mentioned in this bulletin.
- Make sure all parts are clean prior to assembling / installing.
 - Brake cleaner is acceptable to remove remaining CVT fluid and residual sealer.
 - Unpack service parts just before installation.
- Use only specified sealant material.

CAUTION: Non-warrantable damage to the CVT may occur if the steps in this procedure are not followed in order.

Control Valve (Valve Body) Removal

CAUTION:

- Never allow any chemicals or fluids other than NS-3 CVT fluid or suitable cleaners to enter the CVT assembly.
- Never allow any foreign debris, dust, dirt, etc. to enter the CVT assembly.

1. Write down all audio presets.

Presets	1	2	3	4	5	6
AM						
FM 1						
FM 2						
SAT 1						
SAT 2/3						
Bass	Treble		Balance	Fade	Speed Sen. Vol.	

2. Place the vehicle on a lift.

3. Before lifting the vehicle, Place the transmission gear selector in Neutral.

4. Disconnect both battery cables, negative cable first.

5. Raise the vehicle, and then drain the CVT fluid by removing the drain plug.

- Remove engine under cover if needed.

CAUTION: Use caution when looking into the drain hole as there is the risk of fluid entering the eye.

6. Disconnect the engine room harness from the CVT.

7. Remove the drain plug gasket from the drain plug.

- a. Discard the removed drain plug gasket (non-reusable).
- b. Replace drain plug gasket with a new one listed in the Part Information.

8. Remove the oil pan mounting bolts, and then remove the oil pan and oil pan gasket.

- Do not discard bolts. These will be reused during assembly.



Figure 1B

Exploded View

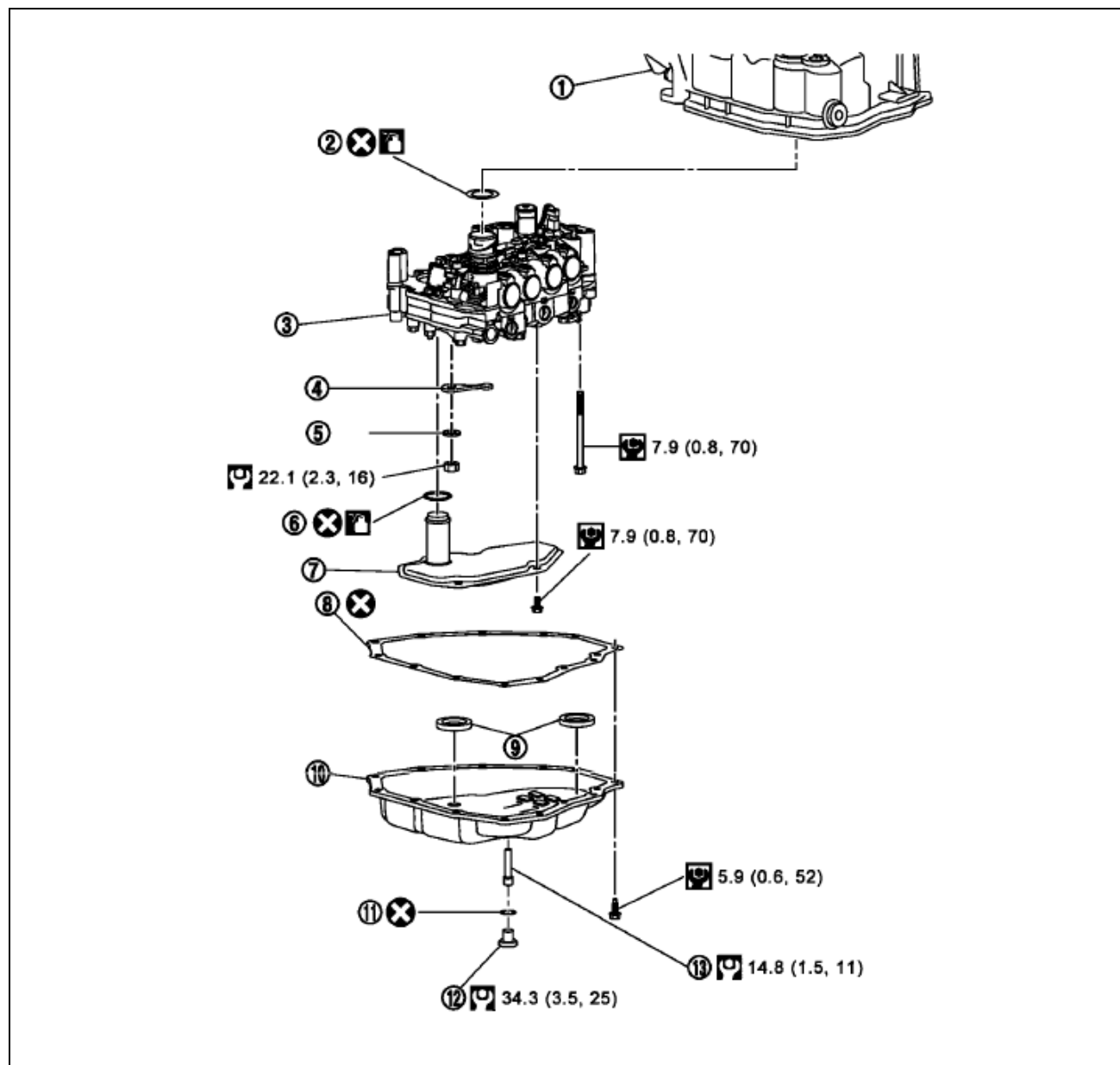


Figure 2B

- 1. Transaxle assembly
- 4. Manual plate
- 7. Strainer
- 10. Oil pan
- 13. Overflow tube

- 2. O-ring
- 5. Washer
- 8. Oil pan gasket
- 11. Drain plug gasket

- 3. Control valve
- 6. O-ring
- 9. Magnet
- 12. Drain plug

- ⊗ : Always replace after every disassembly.
- ⊙ : N•m (kg-m, in-lb)
- ⊠ : N•m (kg-m, in-lb)

9. Inspect inside the CVT pan for any evidence of broken parts.

- Is there any evidence of broken parts or excessive debris?

EXAMPLE:

- Figure 3B is **NG** - Broken parts would include pieces of bearing cages, bearings, clutch material, belt elements, etc.
- Figure 4B is **OK** – Magnets with fine debris or sludge in any amount.
- **YES:** Replace the CVT assembly as follows:
 - a. Document the debris found with video (see page 108 for details).
 - b. Re-install the CVT oil pan gasket and oil pan.
 - c. Call the PCC for CVT replacement authorization (see page 108 for contact information).
 - d. Remove the CVT from the vehicle and then proceed to page 94.
- NOTE:** Refer to the Electronic Service Manual (ESM), section **TN – Transaxle & Transmission** for CVT removal.
- **NO:** Proceed to next step to continue the repair.

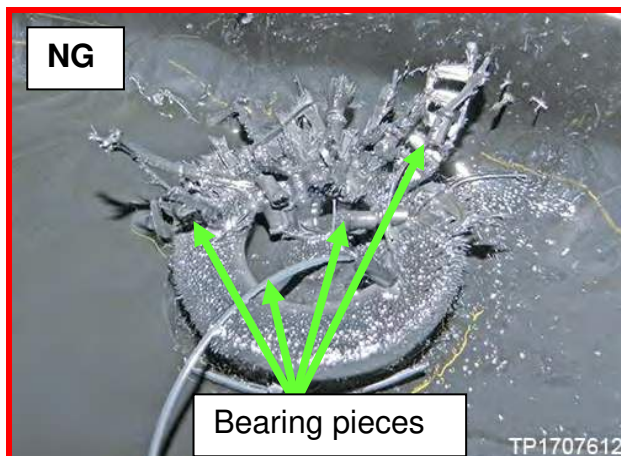


Figure 3B

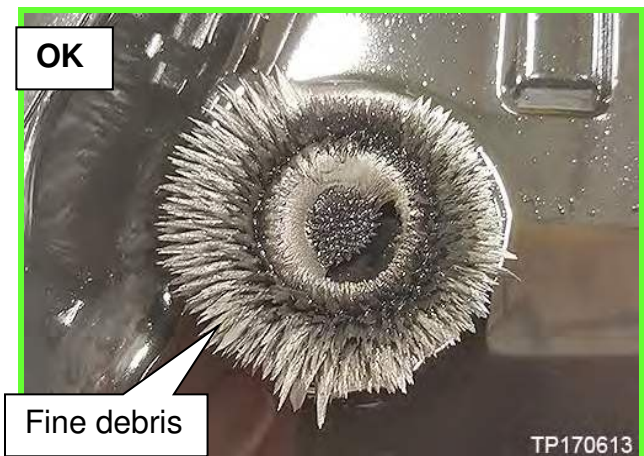


Figure 4B

10. Remove the magnets from the oil pan.

NOTE: The CVT pan may come with two (2) or three (3) magnets.

- Clean the magnets.
- Clean the CVT oil pan.
- Reinstall the magnets to the oil pan in their original positions.

11. Remove the three (3) strainer bolts, and then remove the strainer from the valve body.

- These bolts will be reused.

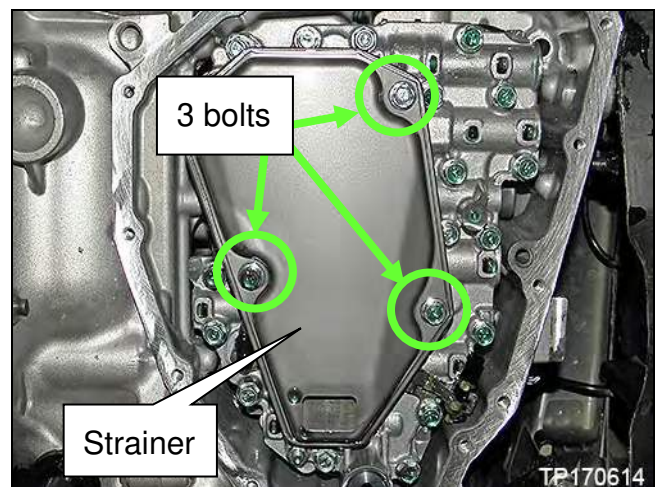


Figure 5B

12. Remove the nut and washer, and then remove the manual plate shown in Figure 6B.

- Use a screwdriver to hold the manual plate (Figure 7B) to keep the shaft from rotating while removing the nut.
- Do not discard nut and washer. These will be reused during assembly.

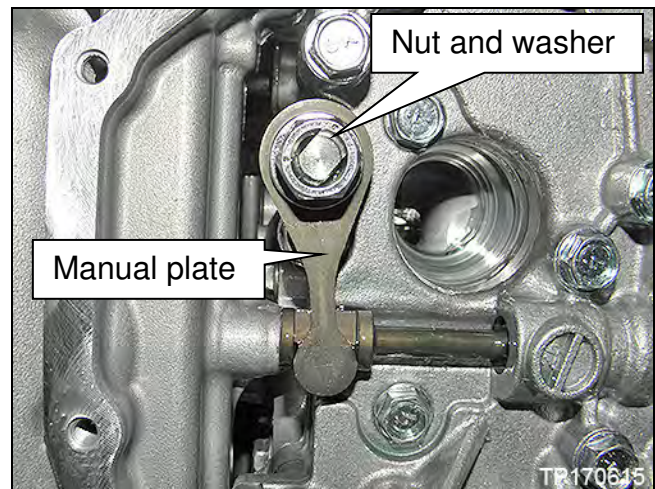


Figure 6B

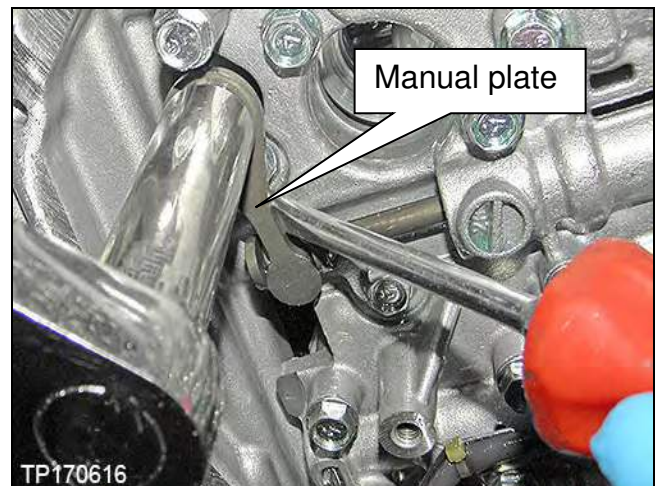


Figure 7B

13. Clean around the CVT unit harness connector to prevent foreign materials from entering into the CVT case.

14. Remove ONLY the eleven (11) valve body bolts with markings as shown in Figure 8B.

- Do NOT remove the bolts with a single dot over the "7".
- The bolts removed will be reused.

15. Press the CVT unit harness connector down into the transaxle case, and then remove the valve body from the transaxle case.

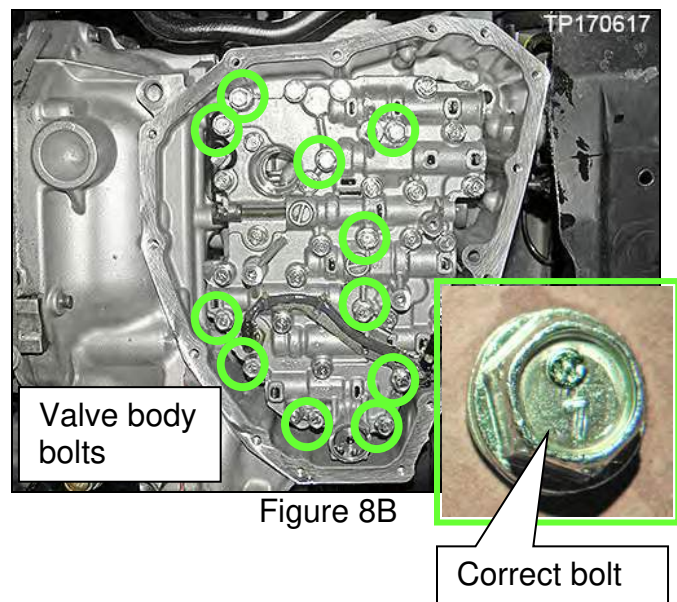


Figure 8B

CAUTION: Do not damage the CVT unit harness connector.

CVT Belt Visual Inspection

1. Secure the front right tire with a suitable strap.
 - This will assist in making the belt turn during the borescope belt inspection step.
2. Mark the front left tire with a suitable marking.
 - This will assure all 360° of the belt is inspected.



Figure 1C

3. Using the steps on pages 12-17 inspect the entirety of the two sides of the belt that come in contact with the pulleys (see Figure 2C):

IMPORTANT:

- Reference the pictures on pages 18-21 for comparison.
- Use boroscope J-51951 with mirror attachment.
- Be sure to remove the protective film from the mirror before the first use.
- Clean the camera lens and mirror before each inspection. Use 90% isopropyl alcohol, and a lens swab from Lens Swab packet J-51963 listed in PARTS INFORMATION.
- Before inspecting, make sure the camera handle's AA batteries are fresh and the LCD monitor's battery is charged.

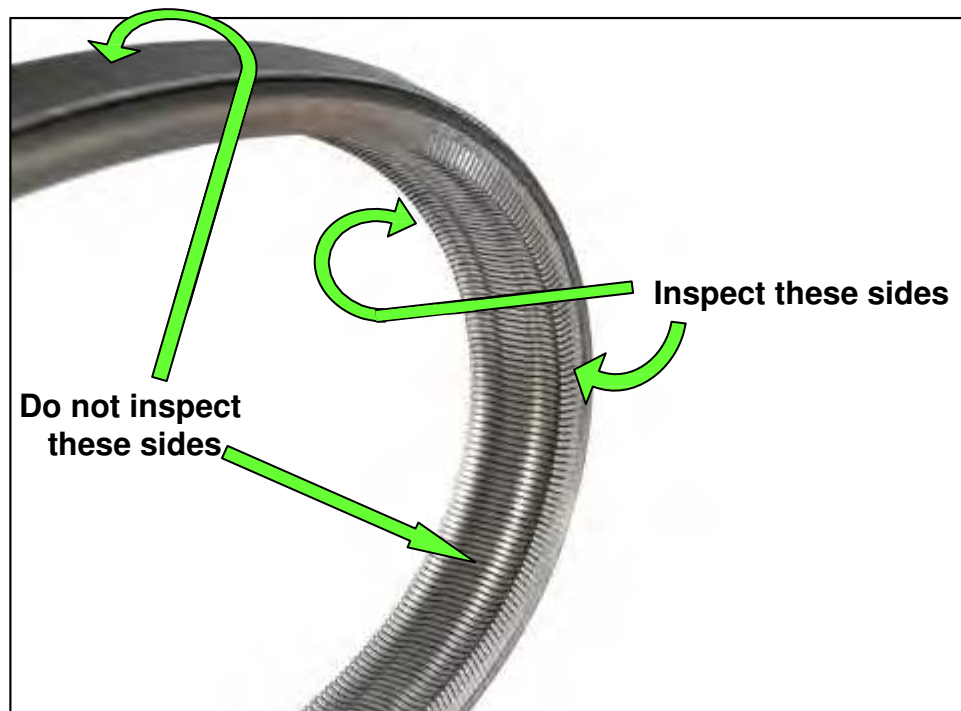


Figure 2C: New belt

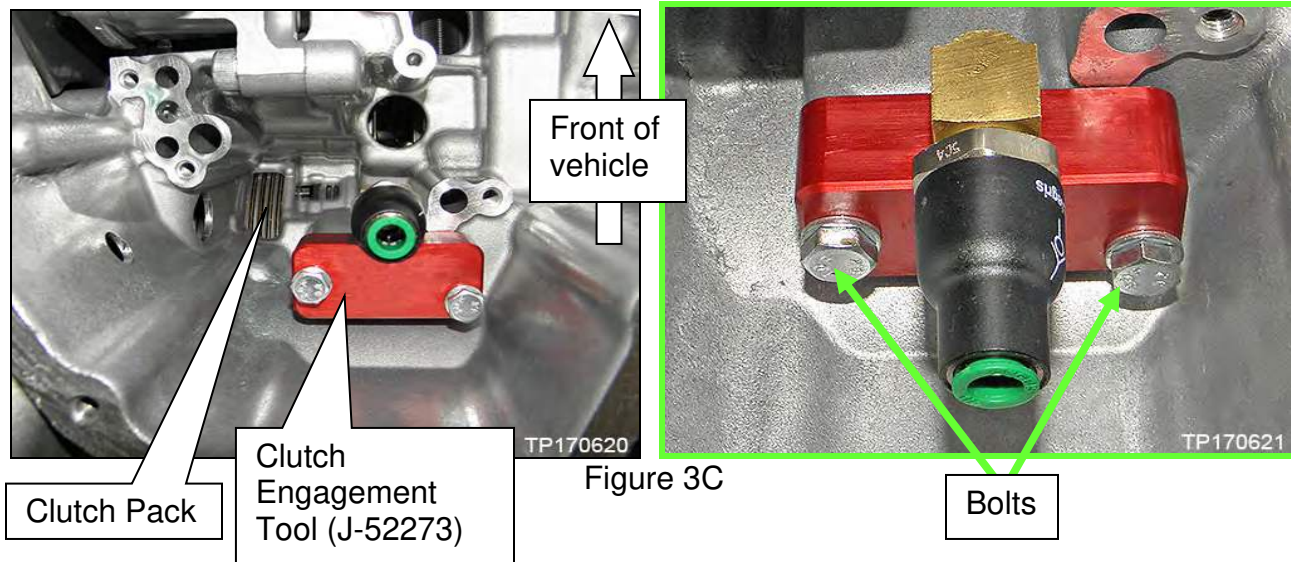
- a. Install the Clutch Engagement Tool (J-52273) to the CVT case with two bolts where shown in Figure 3C finger tight.

- Bolt torque not to exceed: 2.26 N•m (0.23 kg-m, **20 in-lb.**)

CAUTION:

- Do not over torque the bolts. The threads are easily damaged.
- Make sure an O-ring is installed to the Clutch Engagement Tool (J-52273) before installation.

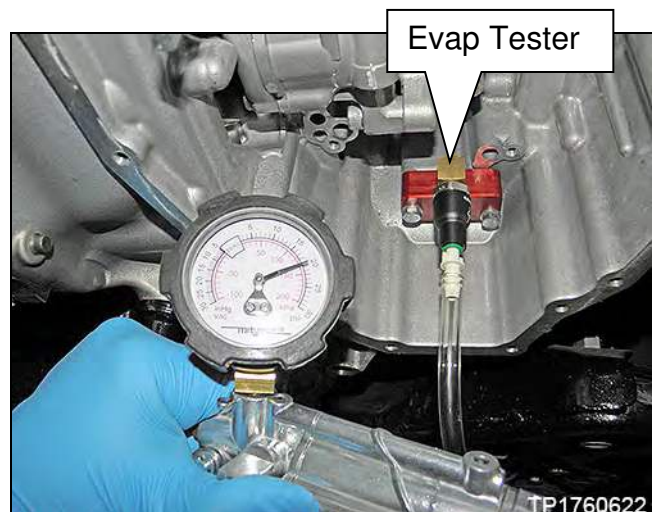
NOTE: The O-ring for the Clutch Engagement Tool comes with the attachment. To obtain only the O-ring, refer to PARTS INFORMATION for the part number.



- b. Connect the Evap Tester from Evap Pressure Test Kit (J-42909) to the Clutch Engagement Tool (J-52273) and pump to 20 PSI.

IMPORTANT:

- Proper pressure has been achieved when the CVT belt moves while the left front wheel is rotated and the vehicle is in NEUTRAL with the right front wheel secured.
- Do NOT over pressurize the system as internal damage to the CVT could result.
- Evap Tester should be removed from the Clutch Engagement Tool (J-52273) quick connect once the clutch has been engaged and the belt is observed moving with tire rotation.
 - Pressure will be retained.



c. Insert the boroscope where shown in Figure 5C as follows:

- I. Face the mirror of the boroscope toward the driver's side of the vehicle (CVT side cover).
- II. Insert the lens approximately 7.5 inches from the CVT oil pan gasket surface as shown in Figure 6C on page 14.
- III. And then view the side of the belt that contacts the pulley.

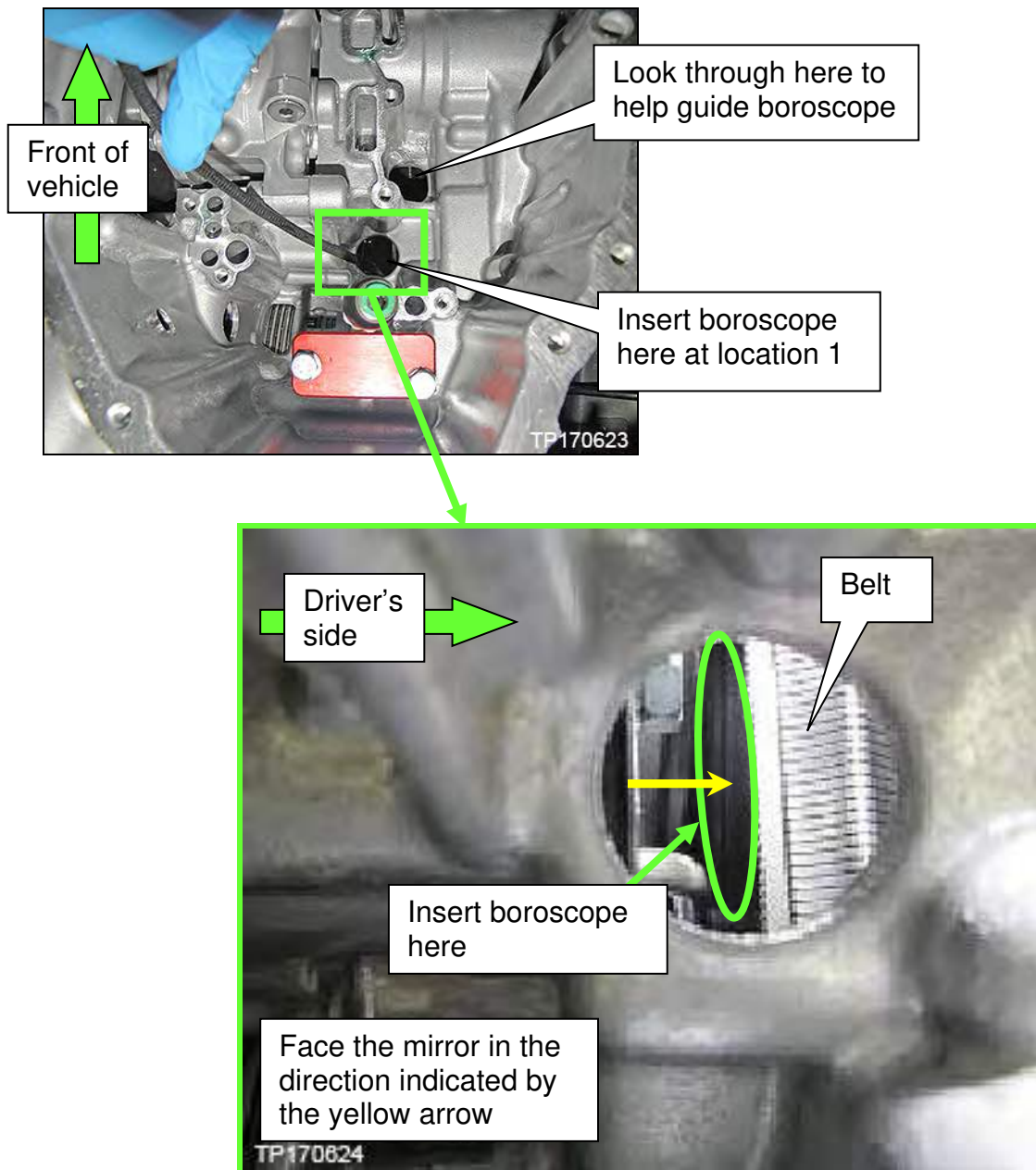


Figure 5C

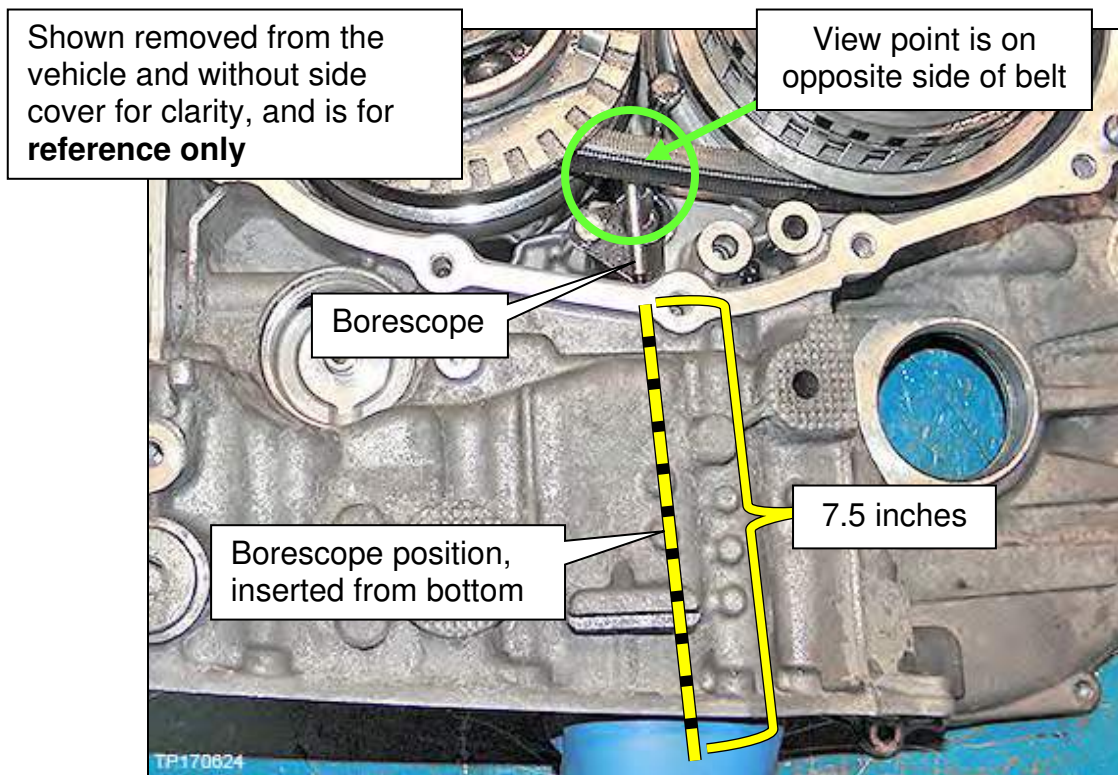


Figure 6C

- d. Using the mark applied to the left front tire for reference, slowly and carefully rotate the front left tire one full turn in either direction to view all of the belt.
 - Holding the borescope (camera flexible tube) with one hand allows rotation of the tire with the other hand (see Figure 7C).
 - If evidence of belt slip is identified as shown on pages 18-21, skip to step 5 on page 22.
 - If the belt does not move when rotating the front left tire, return to step 3b on page 12.



Figure 7C

- e. If the inspection result confirms that no slippage has occurred on the observed side, inspect the other side of the belt as follows:
 - I. Print page 15 and then shape the boroscope camera flexible tube like the image in Figure 8C.

For the following steps print this page as a template to adjust the borescope camera flexible tube to match.

- Do not shrink or enlarge sheet size when printing.

Figure 8C: Template for borescope camera flexible tube is shown actual size.

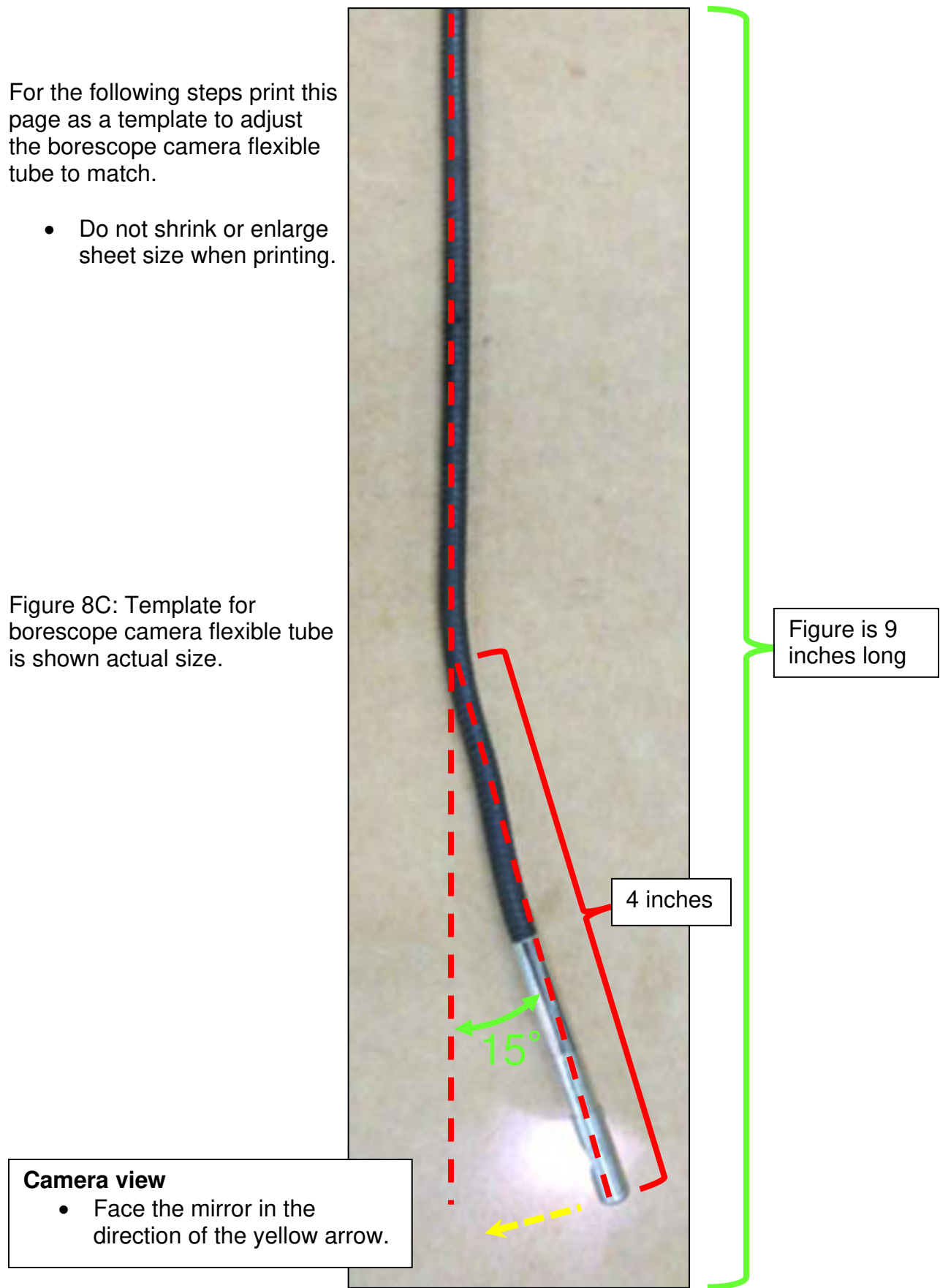


Figure 8C

- II. Face the mirror of the boroscope toward passenger side (Engine side).
- III. Insert the boroscope in the second location where shown in Figure 9C.
- IV. Insert the lens approximately 8.7 inches from the CVT case rim as shown in Figure 10C on the next page.
- V. And then view the side of the belt that contacts the pulley.

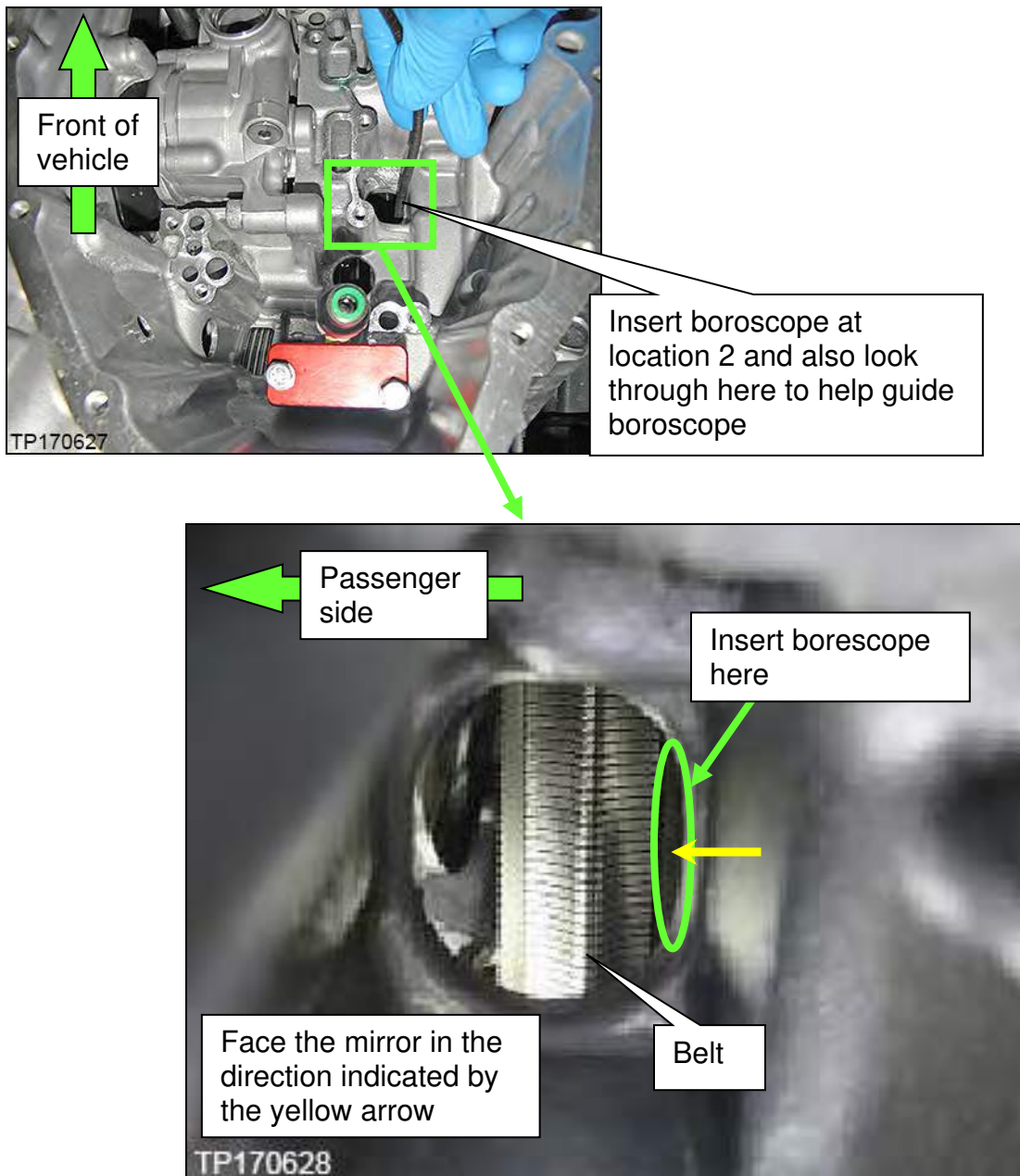


Figure 9C

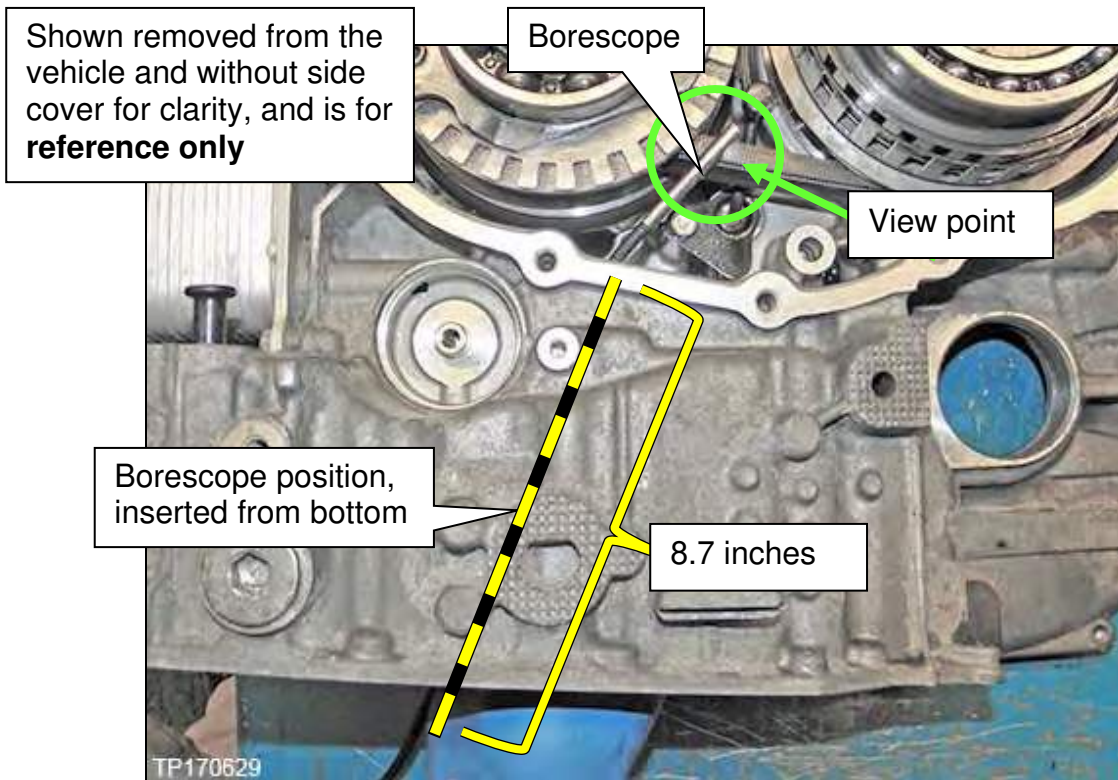


Figure 10C

- f. Using the mark applied to the left front tire for reference, slowly and carefully rotate the front left tire one full turn in either direction to view all of the belt.
 - Holding the boroscope (camera flexible tube) with one hand allows rotation of the tire with the other hand (see Figure 7C).
 - If evidence of belt slip is identified as shown on pages 18-21, skip to step 5 on page 22.

IMPORTANT: If the belt does not move when rotating the front left tire, supply additional air with Evap Tester (J-45664) to re-engage the clutch as necessary.

- g. Is the inspection result OK (no evidence of slip) for 360° rotation of both sides of the belt?

YES: Remove the Clutch Engagement Tool (J-52273) from the CVT case and then proceed to step 4 on page 22.

NO: Remove the Clutch Engagement Tool (J-52273) from the CVT case and then skip to step 5 on page 22.

CAUTION: The remaining CVT fluid may spray when the Clutch Engagement tool is removed. Place a rag over the Clutch Engagement tool and SLOWLY loosen the two bolts until the audible depressurization is noted.

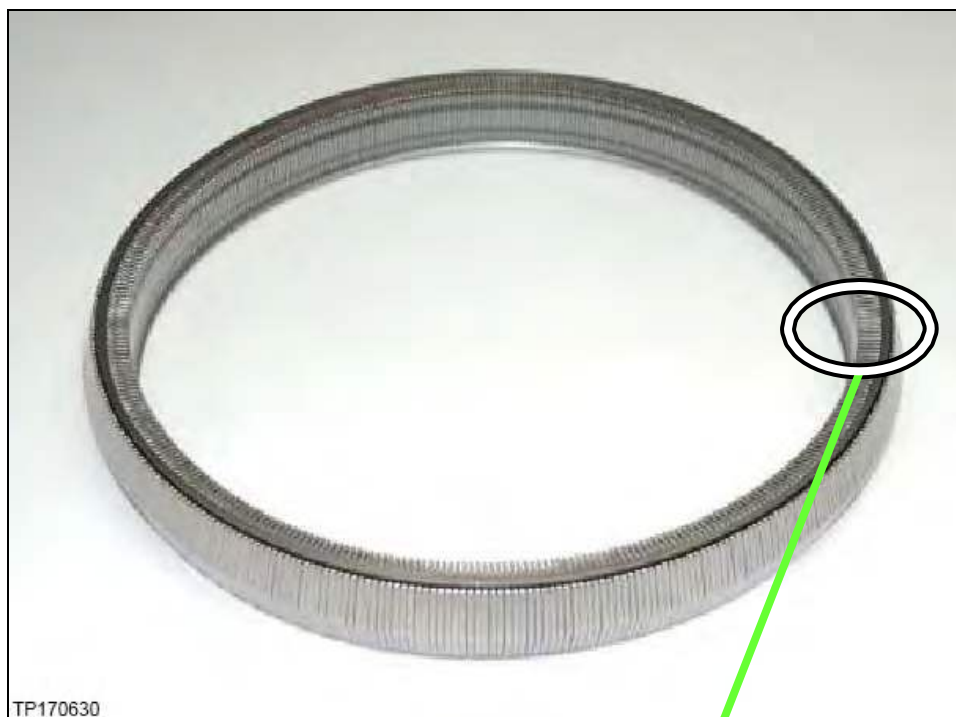


Figure 11C New belt

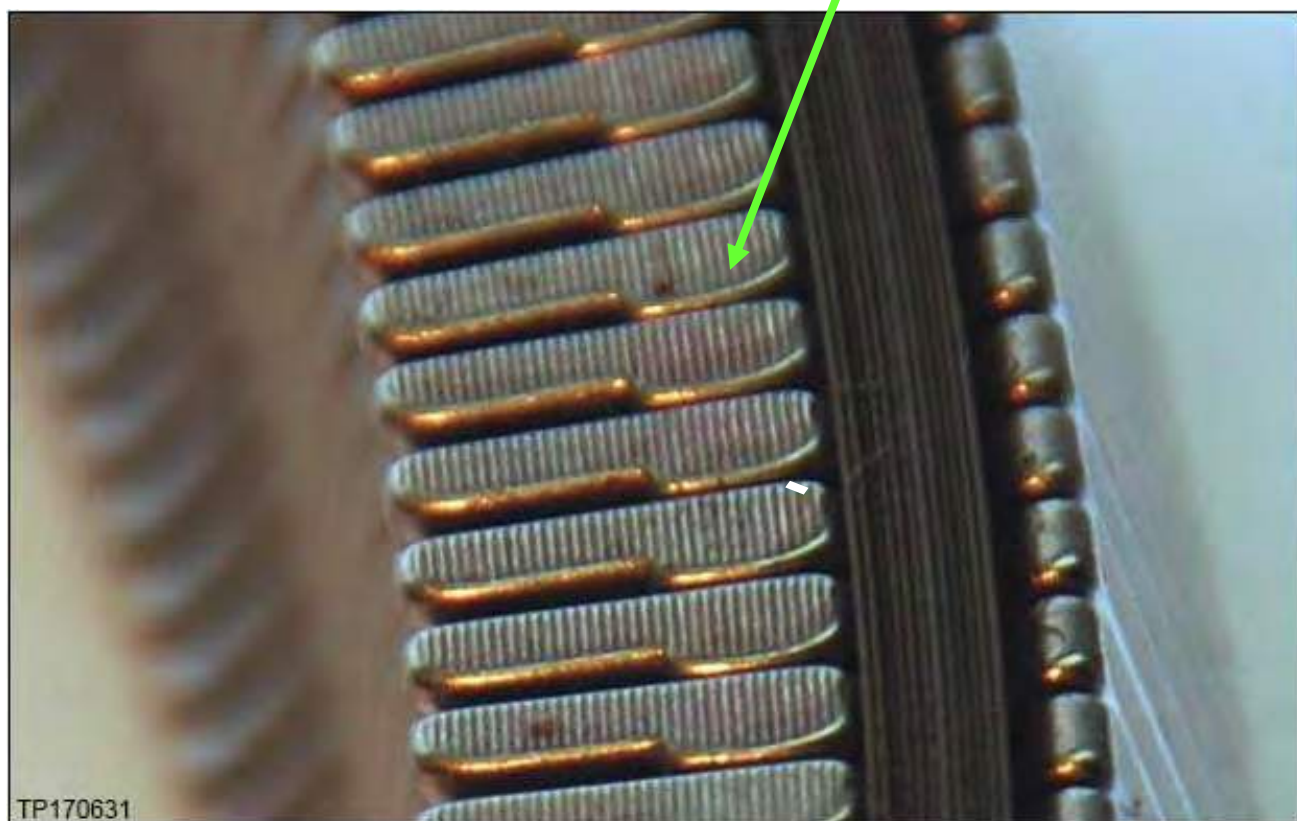


Figure 9C: Close-up of section to be inspected

Pictures in Figure 13C and 14C were taken with borescope J-51951.

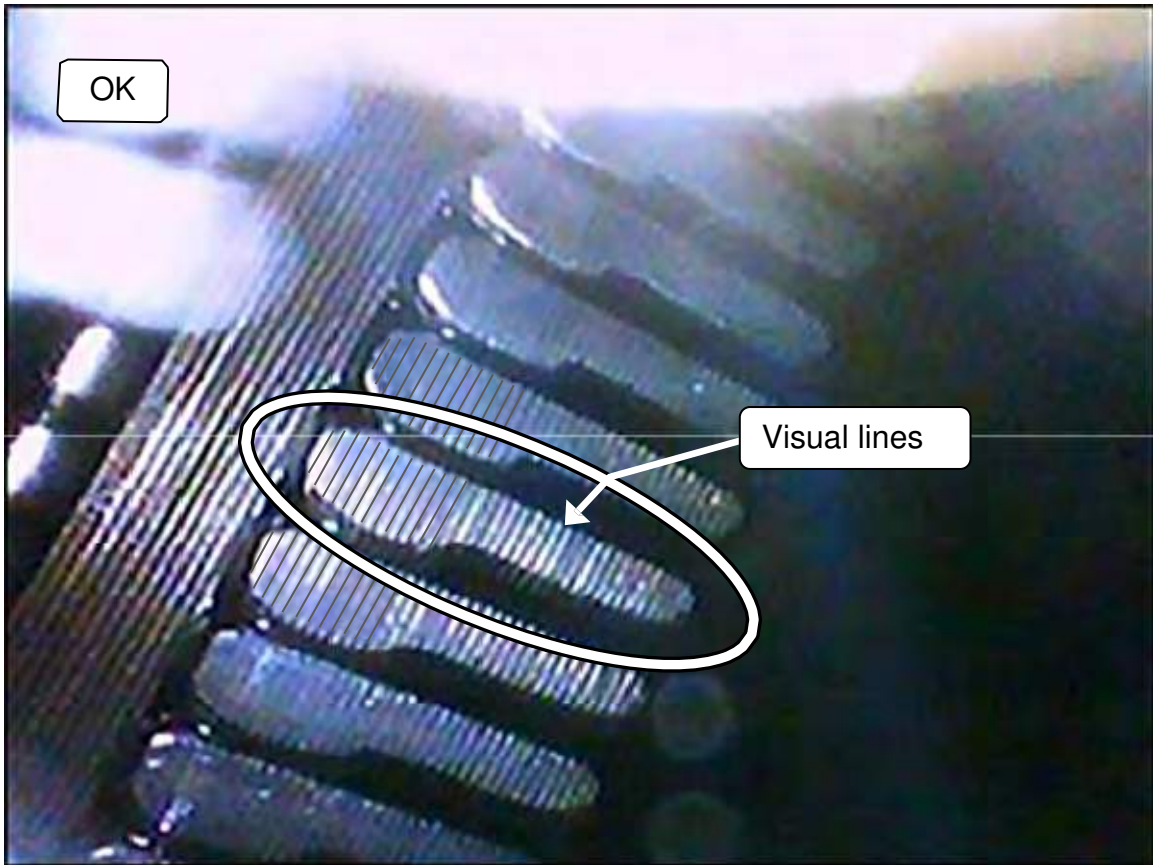


Figure 13C: Belt is OK

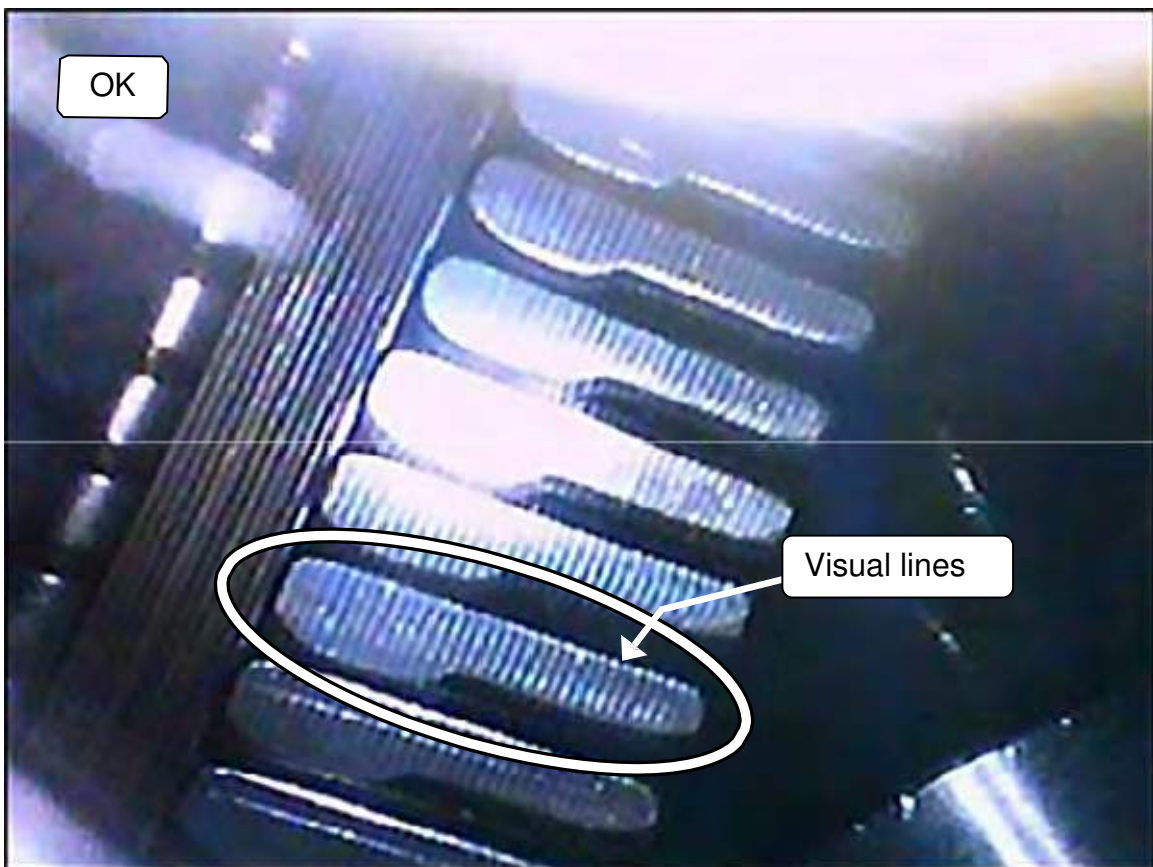


Figure 14C: Belt is OK

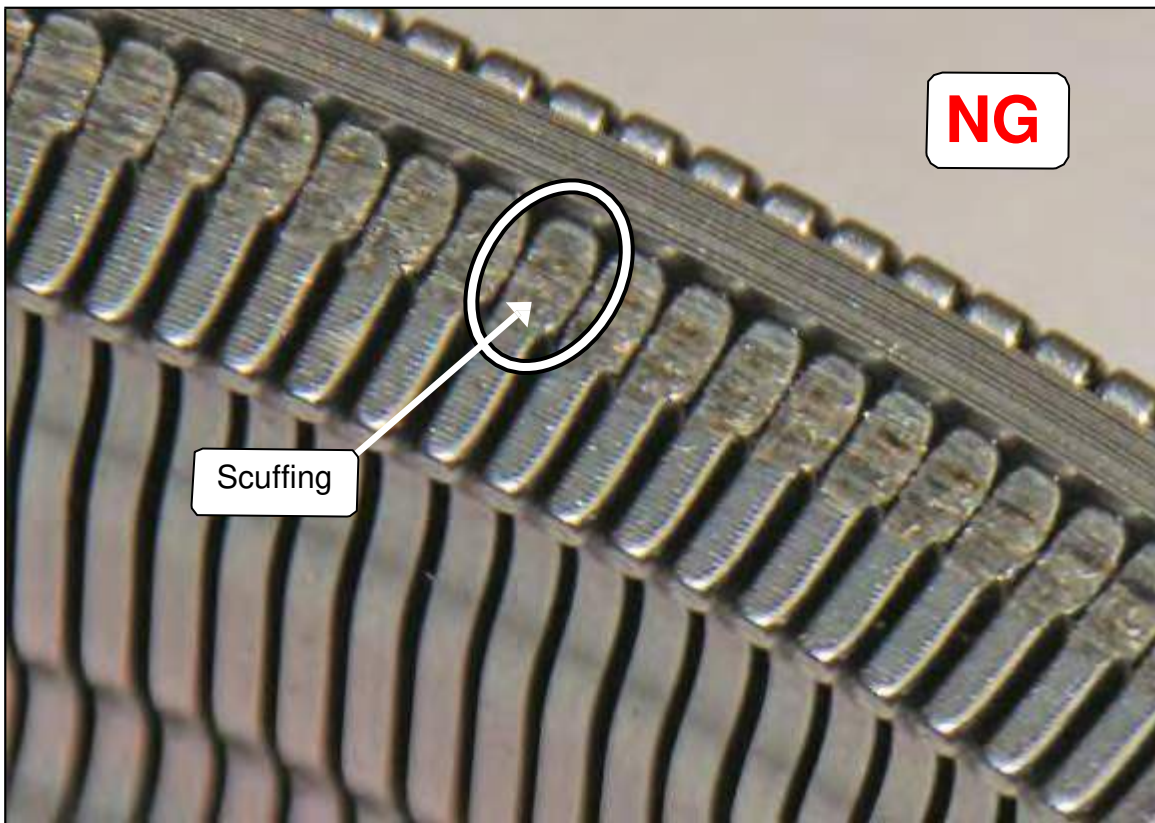


Figure 15C: Example of NG belt

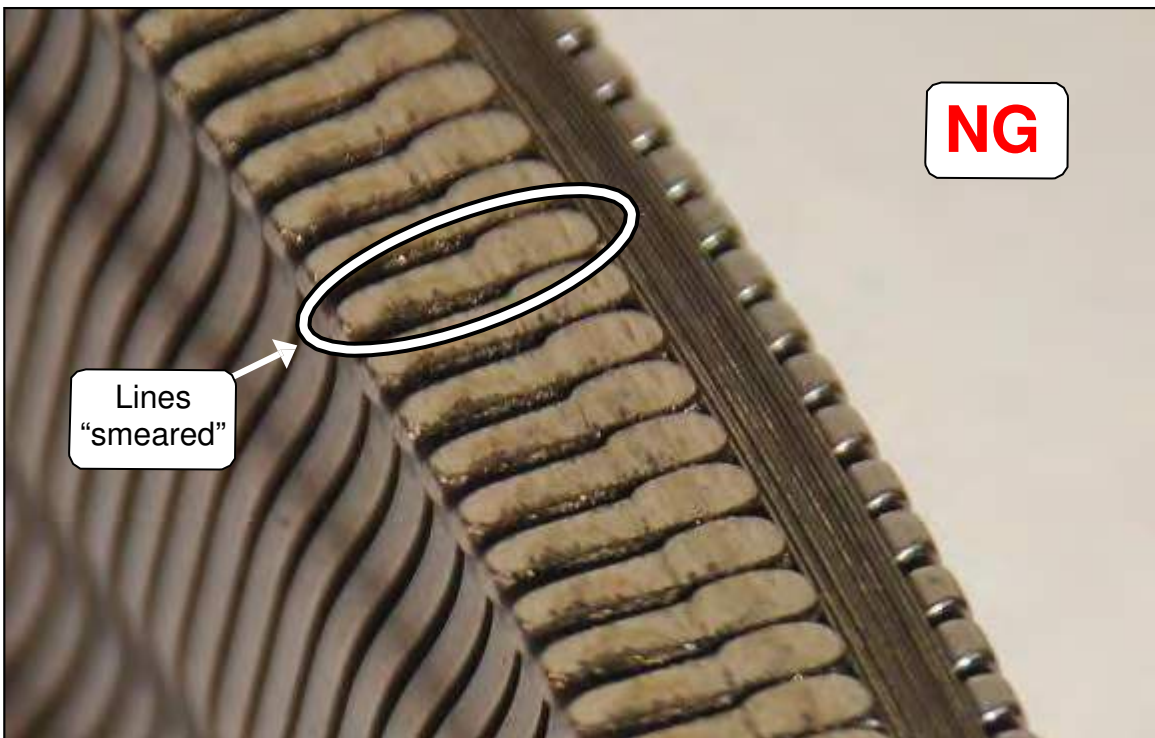


Figure 16C: Example of NG belt

Pictures in Figure 17C-19C were taken with borescope J-51951



Figure 17C: Example of NG belt



Figure 18C: Example of NG belt



Figure 19C: Example of NG belt

No Belt Damage – Only Valve Body is Replaced

4. Install a new valve body in the reverse order of disassembly:

- Refer to the Electronic Service Manual (ESM), section **TM – Transaxle & Transmission** for CVT removal.
- a. Connect both battery cables, negative cable last.
- b. Reset/reinitialize systems as needed.
 - Refer to the ESM, section **PG – Power Supply & Ground Elements**, for a listing of systems that require reset/initialization after reconnecting the 12V battery.
 - Look in the PG section index for **ADDITIONAL SERVICE WHEN REMOVING BATTERY NEGATIVE TERMINAL**.
 - This list often includes items such as radio, power windows, clock, sunroof, etc.

IMPORTANT:

- c. Perform **ADDITIONAL SERVICE WHEN REPLACING TRANSAXLE ASSEMBLY** starting on page 94.

Belt Damaged

5. Install the original (removed) oil pan gasket and oil pan temporarily with at least two oil pan bolts, hand tight.

IMPORTANT: DO NOT discard the remaining oil pan bolts. These bolts will be re-used.



Figure 20C

6. Replace the belt and pulley sub-assembly, valve body.

- Go to **Remove CVT from the Vehicle and Disassemble External Parts** on the next page.

Remove CVT from the Vehicle and Disassemble External Parts

1. Remove the CVT from the vehicle.
 - Refer to the Electronic ESM, section **TM – Transaxle & Transmission** for CVT removal.

2. Put the CVT assembly on a work bench with the oil pan side down.

CAUTION: Take care not to damage the oil pan.

3. Remove the torque converter.
 - The torque converter will be reused during reassembly.

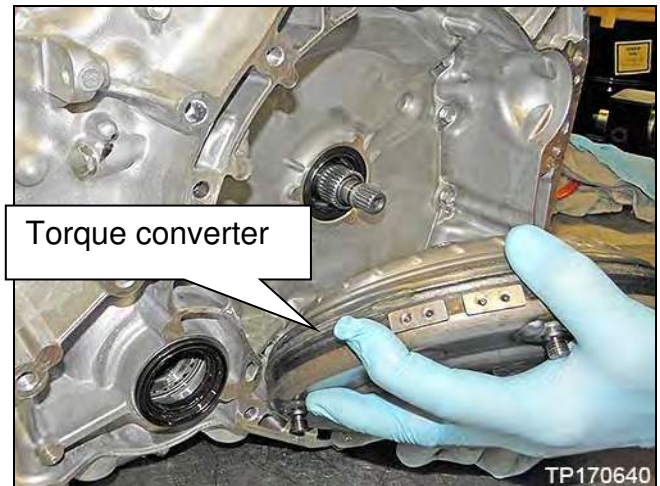


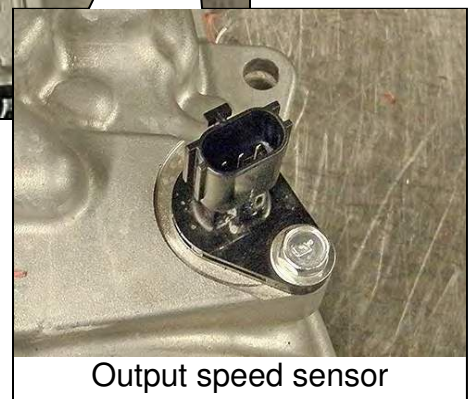
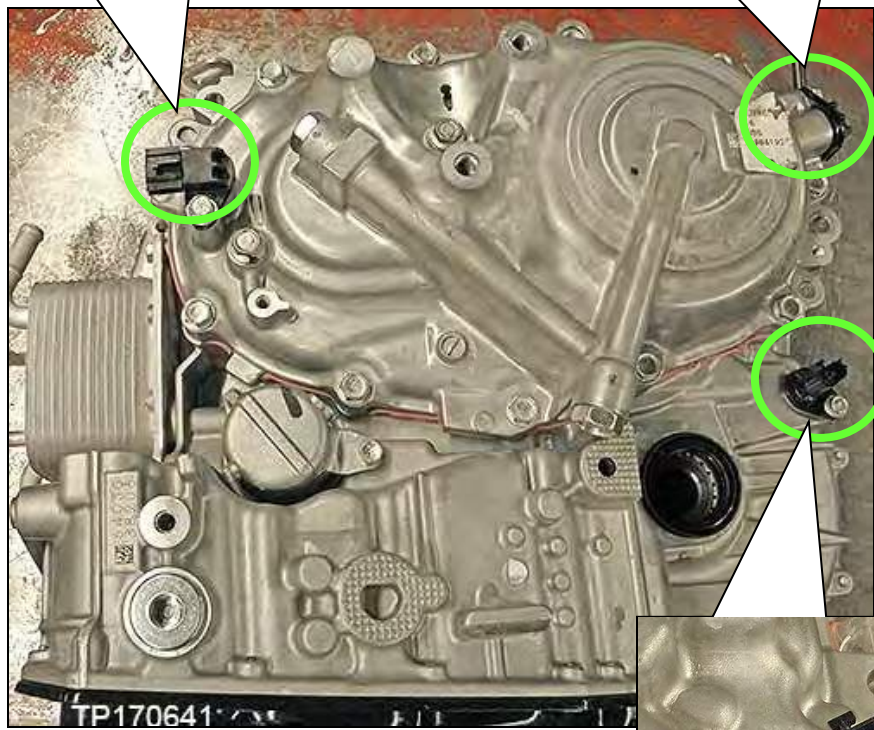
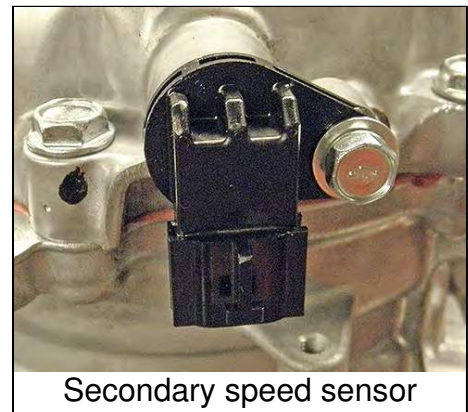
Figure 1D

4. Drain the CVT fluid out of the torque converter.



Figure 2D

5. Remove the output speed sensor, primary speed sensor and secondary speed sensor from the CVT (Figure 3D).
 - These sensors will be reused.
 - Inspect all three sensors for debris on the magnet and clean as necessary.
6. Remove the O-rings from all three speed sensors.
 - Discard the removed O-rings. These will be replaced during reassembly.



Remove the Oil Filter

1. Remove the oil filter from the CVT case as follows:

- a. Remove the oil filter cover bolt.
 - This bolt will be reused.

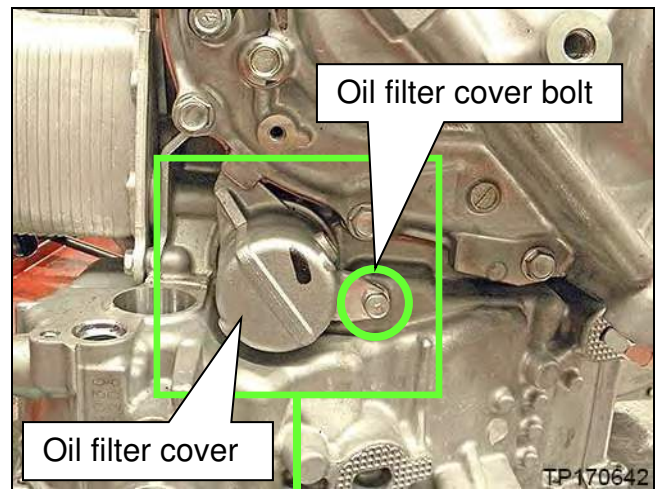


Figure 1E

- b. Rotate the oil filter cover counterclockwise approximately 15 degrees or until the cover clears the locking tab.
- c. Pull the oil filter cover away from the CVT case to remove.

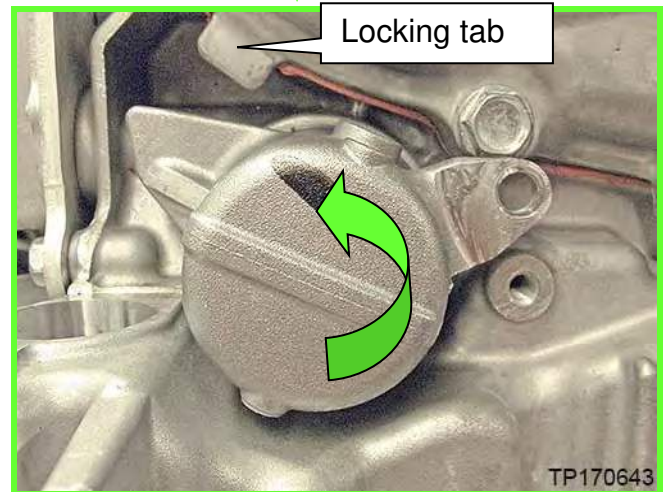


Figure 2E

2. Pull the oil filter with grommet away from the CVT case to remove.

- Discard the removed filter with grommet (non-reusable).

NOTE: Grommet may separate from the filter and remain on the CVT case.

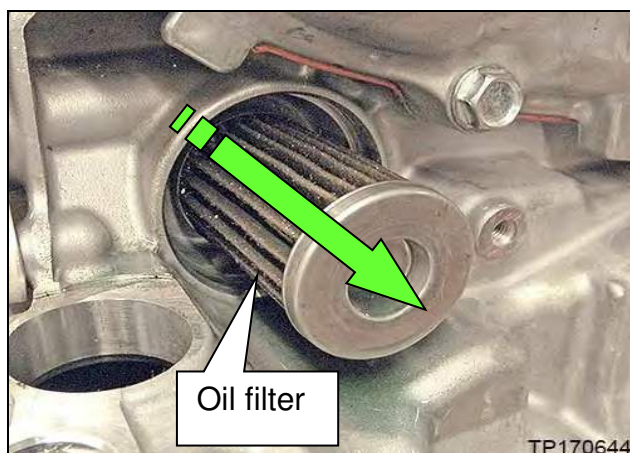


Figure 3E

3. Remove the O-ring from the oil filter cover.
 - Discard the removed O-ring (non-reusable).



Figure 4E

4. Thoroughly wipe and clean the inside of the oil filter cover.
 - Brake cleaner may be used during this step to thoroughly remove any residual material.



Figure 5E

5. Thoroughly wipe and clean the filter bore (highlighted in green) of the CVT case.

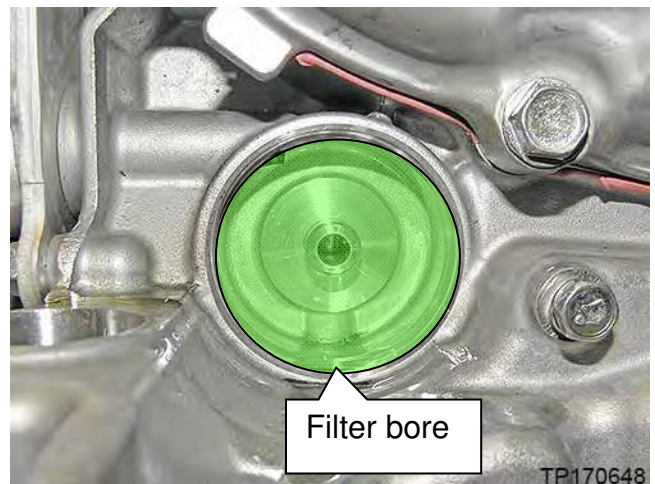


Figure 6E

Remove the Oil Pan and Torque Converter Housing

1. Reposition the CVT assembly on the work bench with the torque converter housing side facing up.
 - Use plastic or wood blocks to stabilize the CVT assembly on the work bench if needed.

NOTE: CVT fluid will drain from the CVT case when the oil pan is removed.

2. Remove the oil pan and oil pan gasket which were installed to the CVT temporarily. **Bolts will be reused.**
 - Discard the removed oil pan gasket.
 - Keep the original oil pan for installation during reassembly.
3. Remove the nineteen (19) bolts shown in Figure 2F from the torque converter housing.
 - Do not discard these bolts. They will be temporarily re-used later in this procedure.

NOTE: Some bolts are not visible in Figure 2F. Green circles give the general area of bolt locations.
4. Removed the torque converter housing from the CVT case.
 - Use a Slide Hammer (J-25721-A) at the three locations shown in Figure 2F if needed.
 - The input shaft thrust bearing washer may be attached to the torque converter housing, remove it and put it aside; it will be reused.



Figure 1F

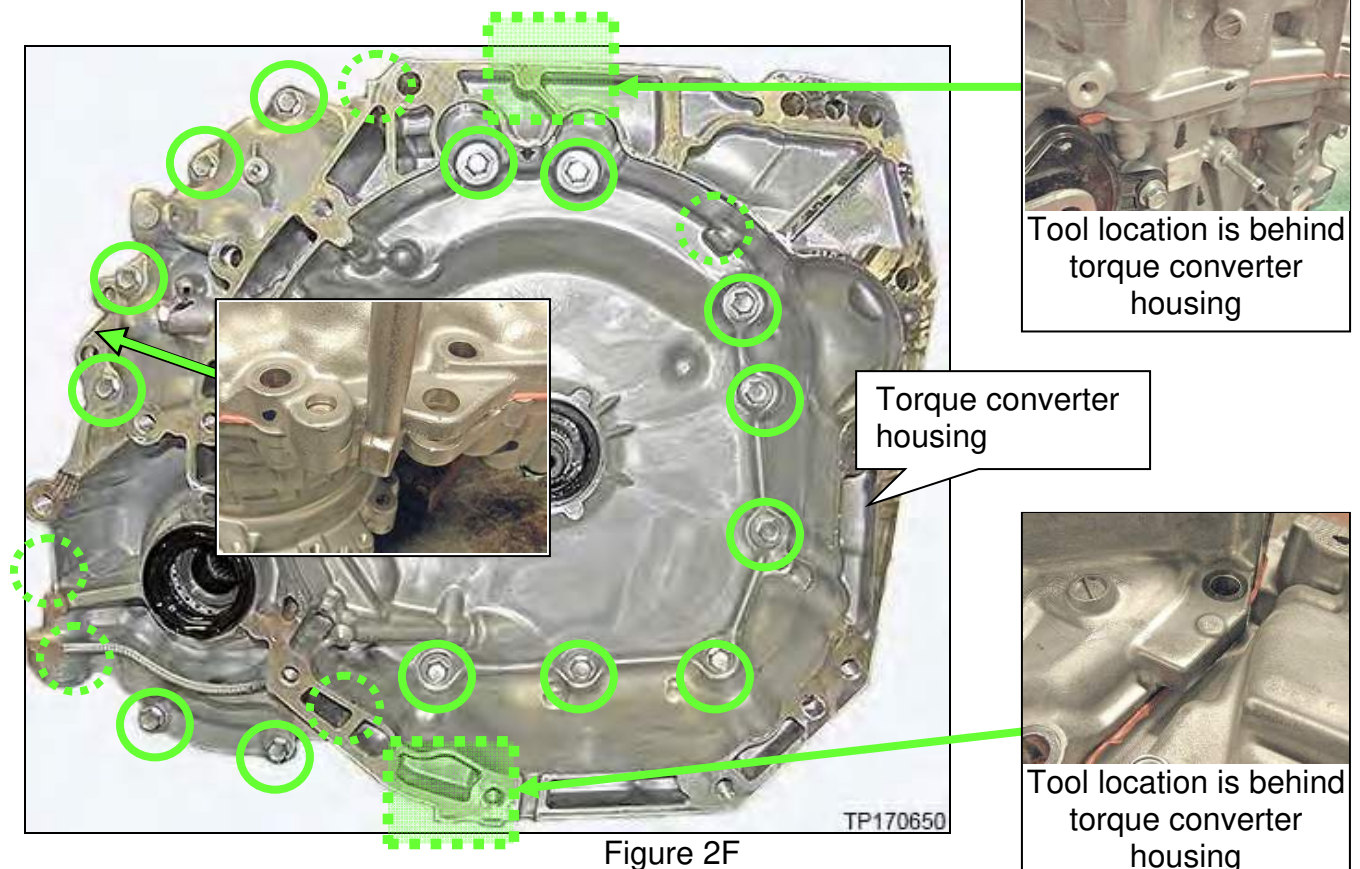


Figure 2F

Remove the Oil Seals from the Torque Converter Housing

1. Remove the torque converter oil seal from the torque converter housing with a suitable tool.
 - Take care not to damage the seal-to-case surface when removing seal.
 - Discard the torque converter oil seal (non-reusable).
2. Remove the differential side oil seal from the torque converter housing with a suitable tool.
 - Discard the differential side oil seal (non-reusable).

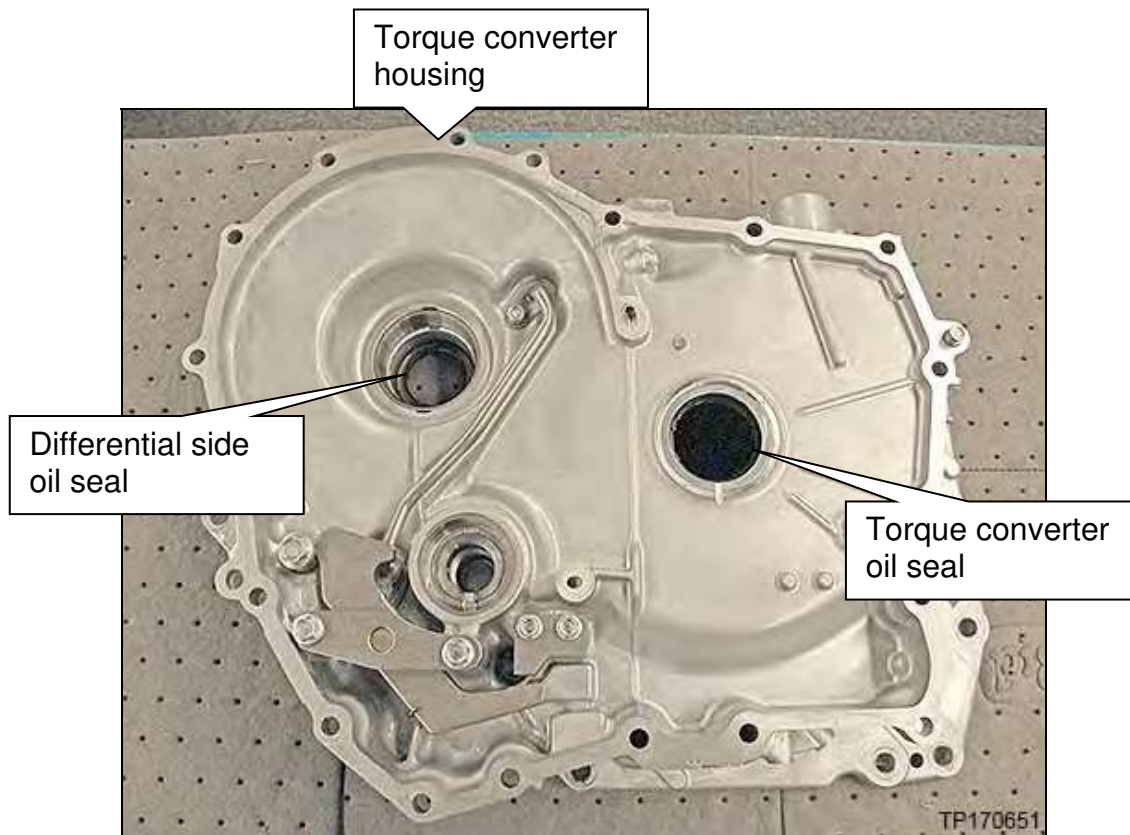
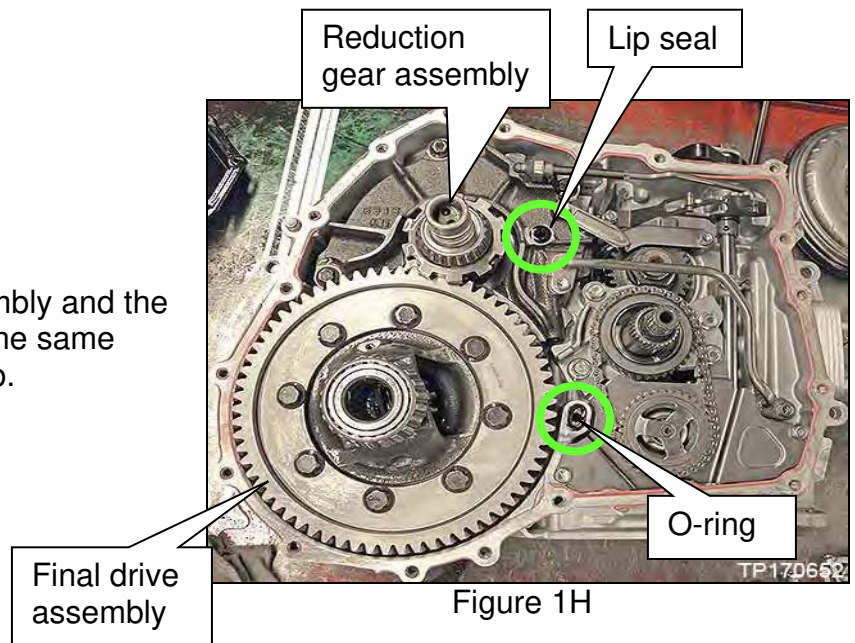


Figure 1G

Remove the CVT Internal Components

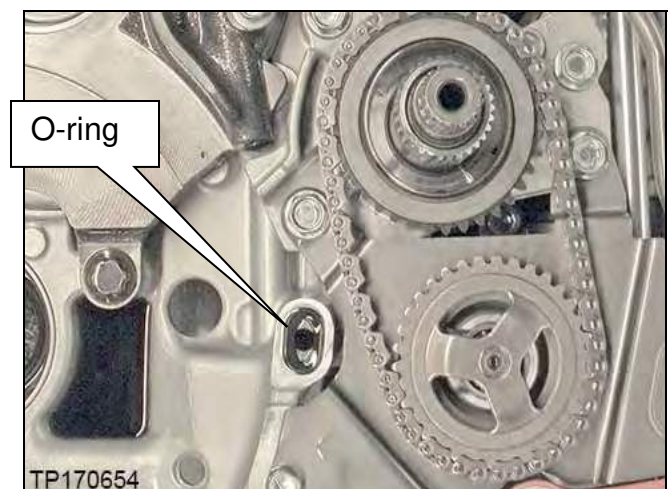
1. Remove the final drive assembly and the reduction gear assembly at the same time by lifting both straight up.



2. Remove the lip seal from the CVT case.
 - Discard the removed lip seal (non-reusable).



3. Remove the O-ring from the CVT case.
 - Discard the removed O-ring (non-reusable).



4. Remove the O-ring from the input shaft.
 - Discard the removed O-ring (non-reusable).
5. Remove the thrust bearing from the drive sprocket and set aside to reuse during re-assembly.

NOTE: The thrust washer for the thrust bearing may either be on the drive sprocket or may have remained with the torque converter housing when it was removed.

- The thrust washer will be reused later in this procedure.

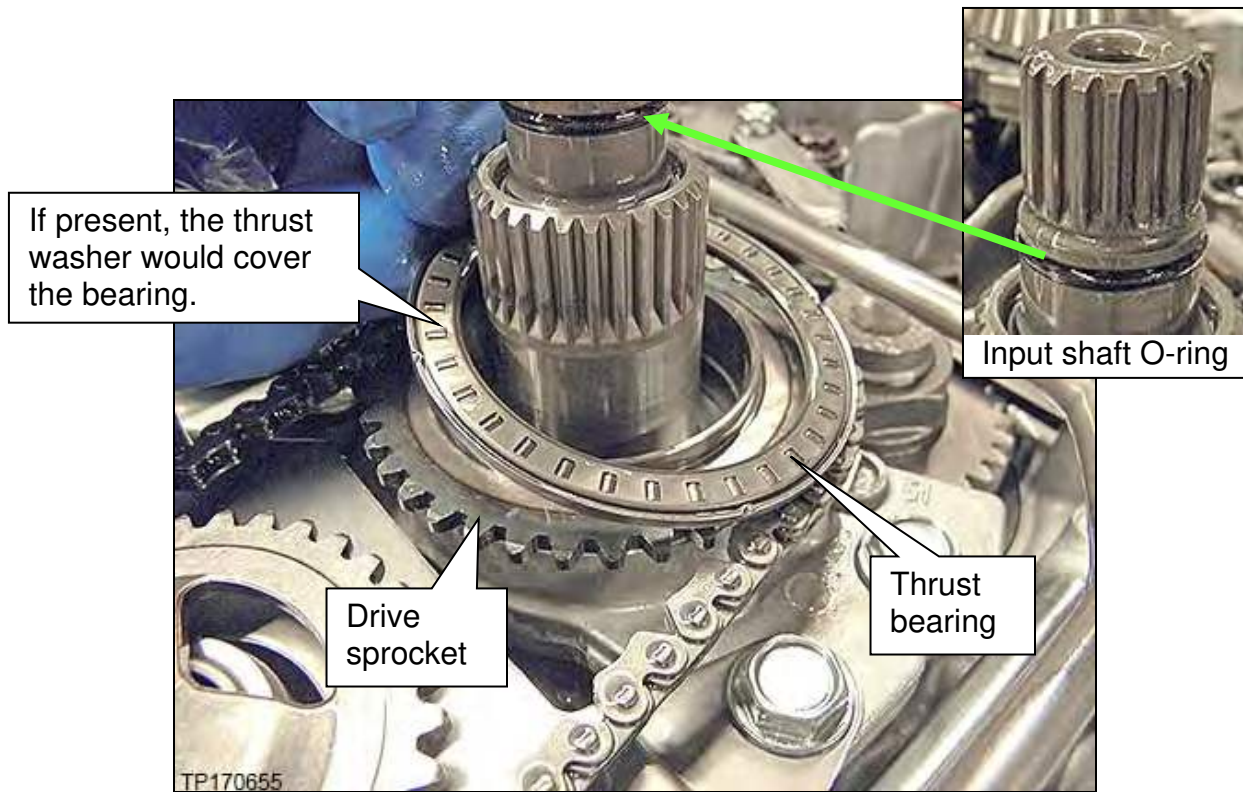


Figure 4H

6. Spread the snap ring shown in Figure 5H and then remove both sprockets and the chain.

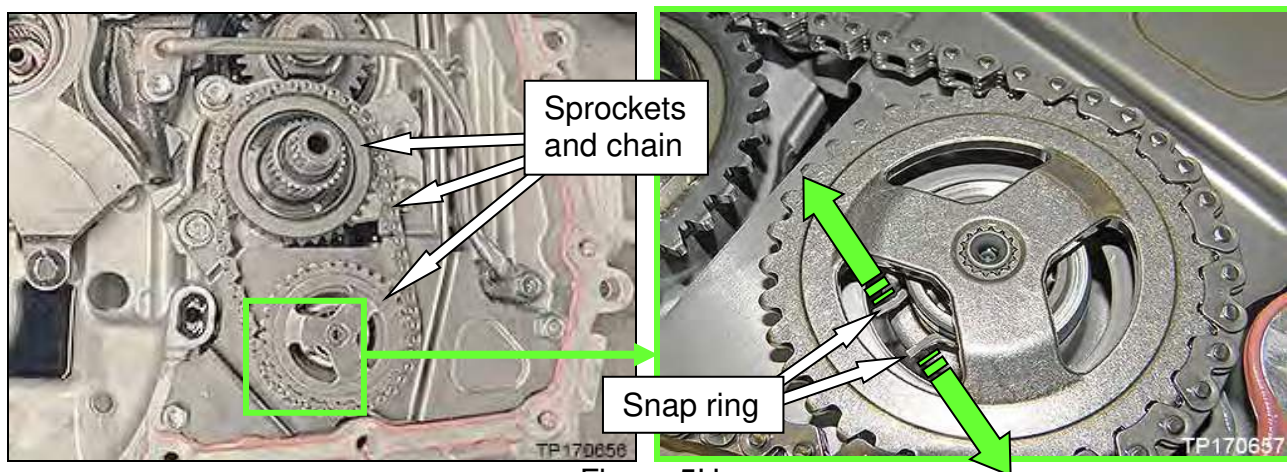


Figure 5H

7. Remove the parking rod from the detent plate.
 - Rotate the parking rod vertically to align the tab on the parking rod (Figure 7H) with the slot on the detent plate and then separate from the detent plate.

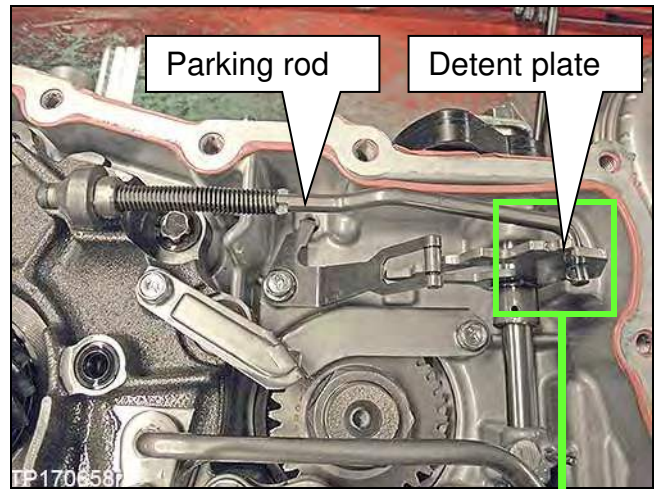


Figure 6H

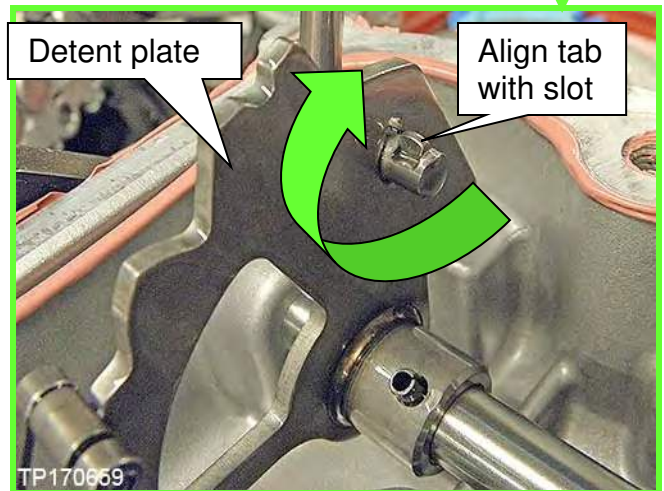


Figure 7H

8. Remove the two (2) bolts shown in Figure 8H and then remove the reverse brake tube from the CVT.
- Do not discard. These will be reused during assembly.

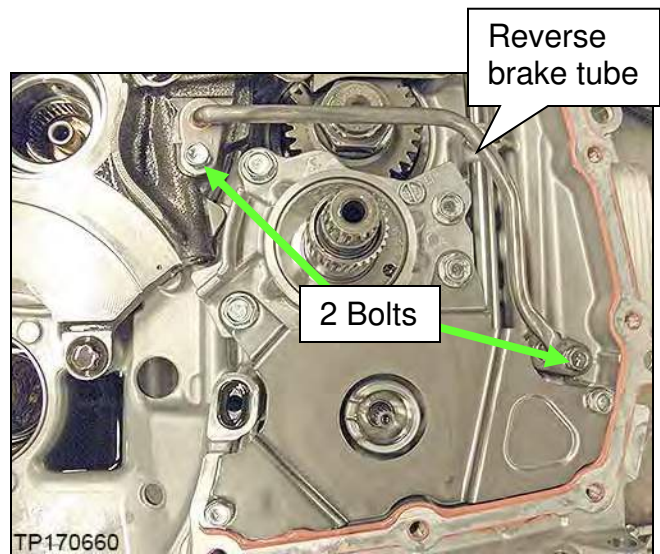


Figure 8H

9. Remove the sleeve from the reverse brake tube.
- Discard the removed sleeve (non-reusable).

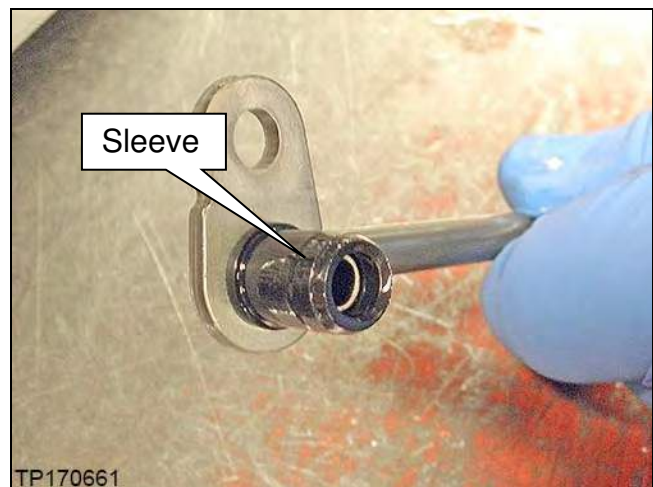


Figure 9H

10. Remove the six (6) bolts shown in Figure 10H and then remove the chain cover.
- Do not discard. These will be reused during assembly.

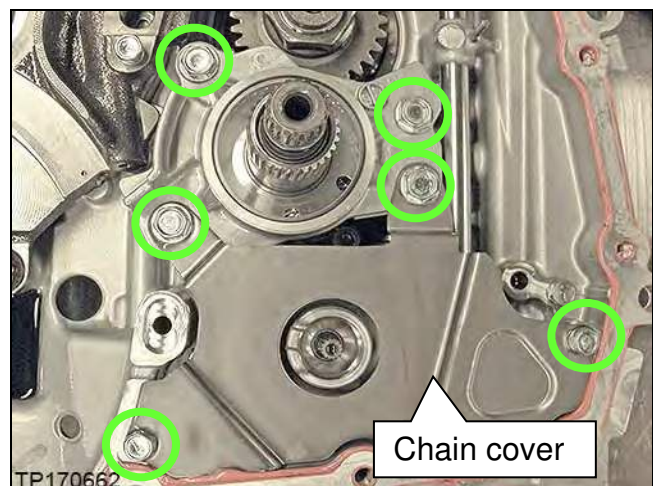
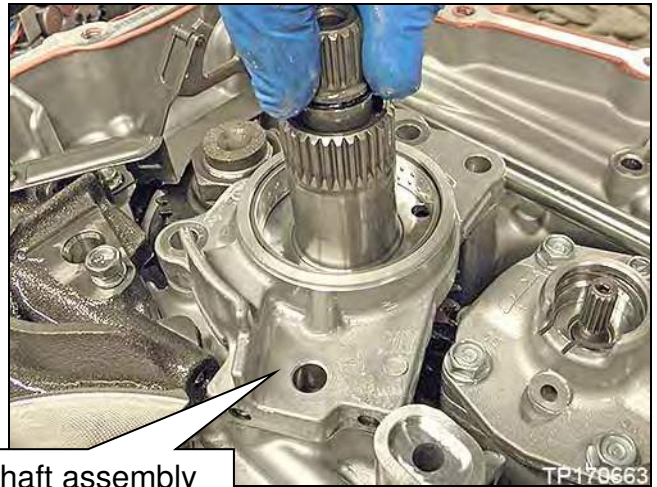


Figure 10H

11. Remove the input shaft assembly and the oil pump cover (dummy cover) from the CVT as a unit.

- Hold input shaft assembly by the end, as shown in Figure 11H, and pull straight up to remove.

CAUTION: If the input shaft is not held at the end the dummy cover, shaft and bearing will separate.



Input shaft assembly and the oil pump cover (dummy cover)

Figure 11H

12. Confirm the “type” of bearing used on the end of the input shaft, and then proceed to the indicated step.

- For type “A” Roller Bearing proceed to step 13 on page 34.
- For type “B” Ball Bearing skip to step 15 on page 35.
- For type “C” Sealed Ball Bearing skip to step 15 on page 35.



Bearing type A

Bearing type B and C.
• Type C shown

Figure 12H

13. Remove the outer race of the roller bearing from the counter bearing bore of the CVT case by hand.

CAUTION: Do not use excessive force to remove the bearing race. A magnet can be used to lift this bearing if needed.

NOTE: The outer race of the roller bearing might remain on the shaft when removing the input shaft and dummy cover.

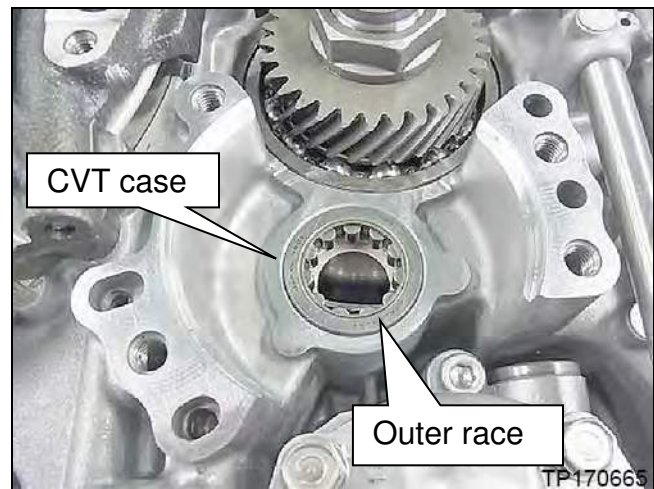


Figure 13H

14. Inspect type “A” bearing (Roller bearing) as follows:

- Inspect the bearing outer race and input shaft for flaking and/or pitting.
- Install the bearing outer race onto the input shaft assembly with the “bearing number” facing the gear, and then rotate the bearing while applying an axial load by hand to check for any abnormality.

CAUTION: DO NOT drop the outer race of the bearing.

- Were any abnormalities found or felt in the bearing (sound, flat spots, flaking)?

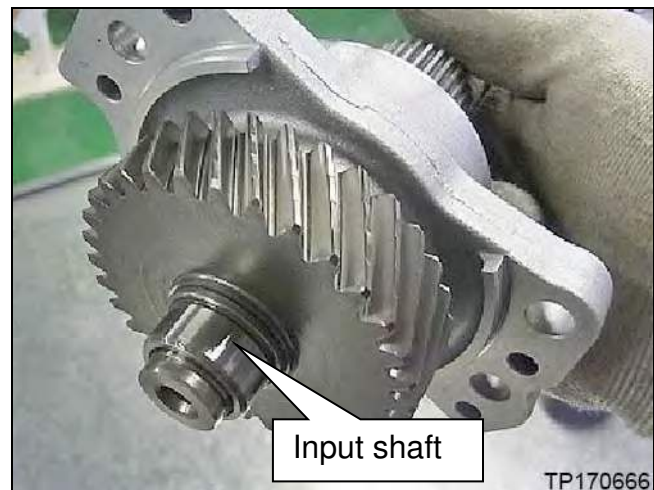


Figure 14H

- **NO:** Put bearing and shaft aside and then skip to step 17 on page 35.
- **YES:**
 - a) Document the abnormalities found with video and then contact the PCC for authorization to replace the CVT. See page 108 for PCC contact information.
 - b) Loosely re-assemble the CVT in the reverse order of disassembly with the original parts, and then replace the CVT.

IMPORTANT: Refer to page 94, **Install the CVT Assembly**, for additional information when replacing a CVT.

15. Inspect type “B” and type “C” bearings (ball bearing) as follows:

- Apply an axial load and rotate the bearing by hand to check for any abnormality (sound, flat spot, flaking).
- Were any abnormalities observed in the bearing when applying an axial load (sound, flat spots, flaking)?

- **NO:** Proceed to step 16.

- **YES:**

- a) Document the abnormalities found with video, then contact the PCC for authorization to replace the CVT (see page 108 for details).
- b) Loosely re-assemble the CVT in the reverse order of disassembly with the original parts.
- c) Replace the CVT.

IMPORTANT: Refer to page 94, **Install the CVT Assembly**, for additional information when replacing a CVT.



Figure 15H

16. If the bearing is judged to be OK, remove the shim (Figure 16H) from the bottom of the counter bearing bore.

- A magnet can be used to remove the shim if needed.
- This shim will be reused later in this procedure.

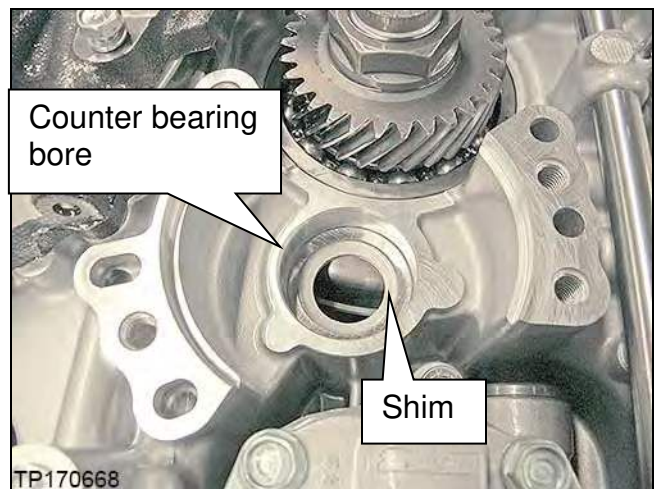


Figure 16H

17. Remove the differential side oil seal from the CVT case by driving it away from the case with a suitable tool.

- Discard the differential side oil seal (non-reusable).
- Take care not to damage the seal to case surface when removing seal.

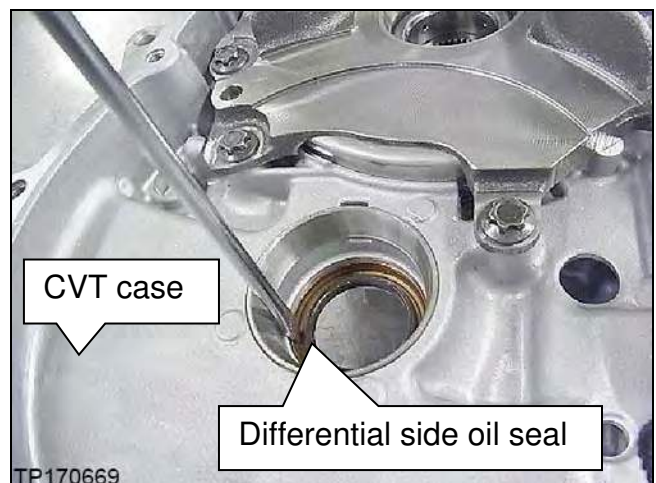


Figure 17H

18. Rotate the manual shaft (Figure 18H) until it stops in the park position (see Figure 19H).

IMPORTANT: Confirm that the detent plate is in the **PARK** position before proceeding. **Do not** remove the roll pin in any other position. This will allow pin removal and avoid damage to the case.

19. Remove the roll pin completely from the manual shaft with a 3 mm punch.

- Discard the roll pin (non-reusable).

CAUTION: Do not enlarge the hole by using an inappropriately sized punch.

IMPORTANT: Do not leave the roll pin in the CVT case.

20. Remove the detent spring bolt shown in Figure 19H and then remove the detent spring from the CVT case.

- Do not discard the bolt. It will be reused during reassembly.

21. Remove the manual shaft retaining pin (straight pin) from the CVT case by grasping and pulling vertically by hand.

- Do not discard the pin. It will be reused during reassembly.

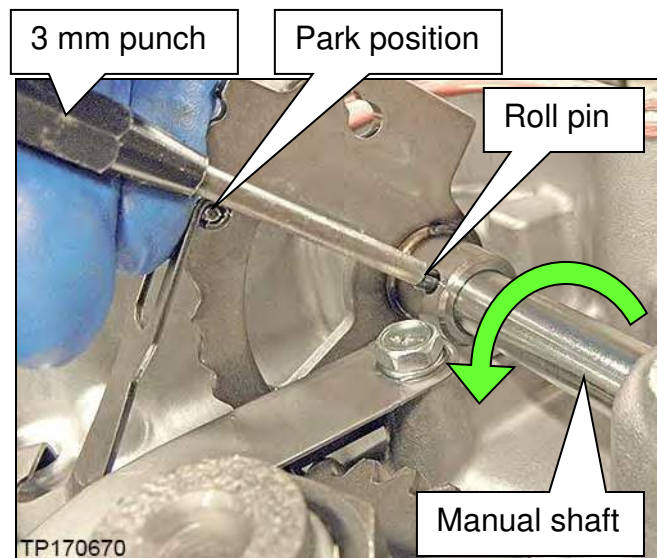


Figure 18H



Figure 19H

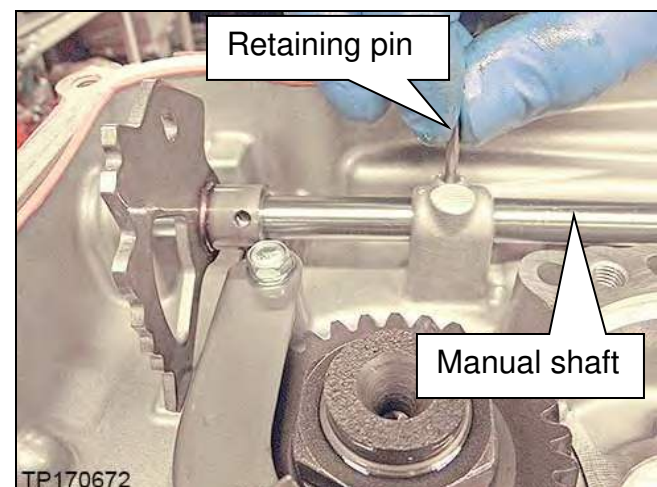


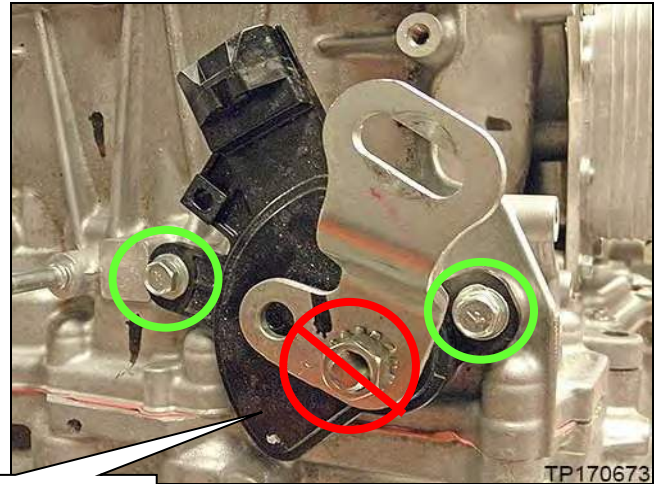
Figure 20H

22. Remove the two (2) bolts shown in Figure 21H for the transmission range switch.

- Do not discard the bolts. They will be reused during reassembly.

CAUTION:

- DO NOT remove the manual shaft lock nut at this step.
- DO NOT try to remove the transmission range switch from the manual shaft.



Transmission range switch

Figure 21H

23. Slide the manual shaft approximately 5.3 inches (135 mm) out of the CVT case to allow removal of the oil pump in step 24.

CAUTION: Do not remove the manual shaft completely from the CVT case. If the retaining pin slot contacts the seal damage may occur.

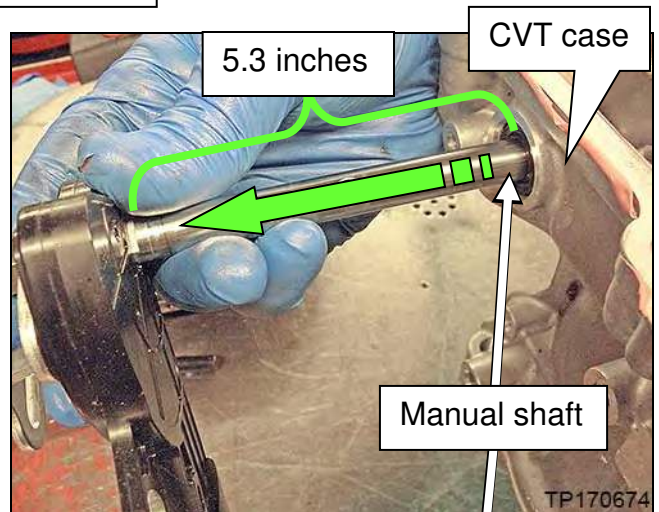


Figure 22H

24. Remove the three (3) Allen bolts shown in Figure 23H and then remove the oil pump from the CVT case.

- This oil pump will not be reused.
- Do not discard Allen bolts. They will be reused during reassembly.

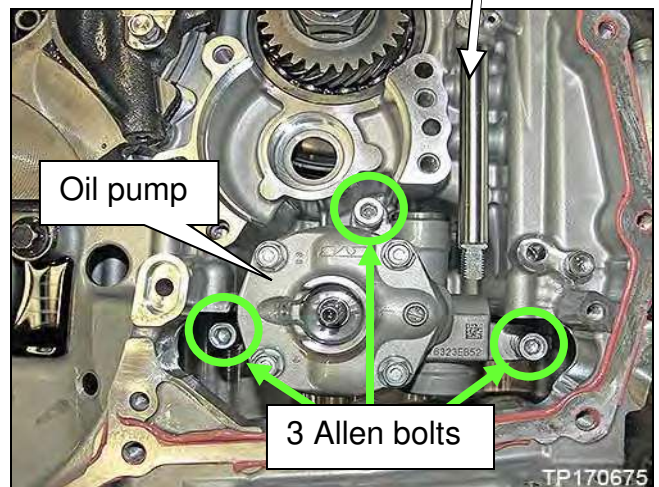


Figure 23H

25. Remove the snap ring from the original oil pump.

CAUTION: DO NOT discard the removed snap ring. This snap ring will be re-used.



Figure 24H

26. Remove the oil pump gasket from the CVT case.

- Discard the oil pump gasket (non-reusable).



Figure 25H

27. Temporarily install the transmission range switch with the two (2) original bolts removed in step 22 on page 37, finger tight.

- The transmission range switch will be permanently installed later in this procedure.

Remove the Sub-assembly

IMPORTANT: The following steps (1-8) are **ONLY** to separate the sealant of the side cover.

The sub-assembly with belt and pulley **CANNOT** be removed from the CVT while in this orientation and will be removed from the case at a later step.

1. Reposition the CVT on the work bench with the torque converter housing side down.

NOTE: A wood block may be used to stabilize the CVT during disassembly/reassembly.



Figure 1J

2. Remove the two (2) pulley bearing retainer bolts shown in Figure 2J.
 - Do not discard bolts. They will be temporarily installed during a later step.

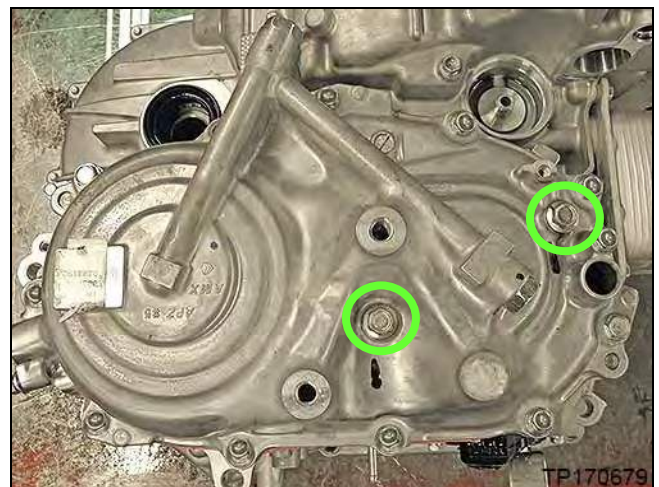


Figure 2J

3. Remove the eleven (11) side cover bolts shown in Figure 3J.
 - Retain two (2) of these bolts. They will be temporarily installed during a later step.

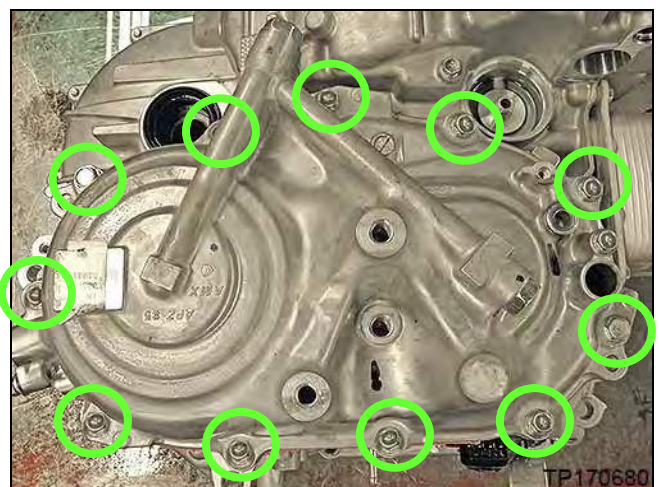


Figure 3J

4. Remove the side cover with a slide hammer (J-25721-A) to separate the side cover and CVT case.
- There are three slide hammer tool points shown in Figure 4J.
 - The mating surfaces will be cleaned at a later step.
 - This step will help with sub-assembly removal at a later step.

CAUTION:

- Do not use the speed sensor bore for slide hammer tool location.
- Do not pry the surfaces apart as internal damage may result.

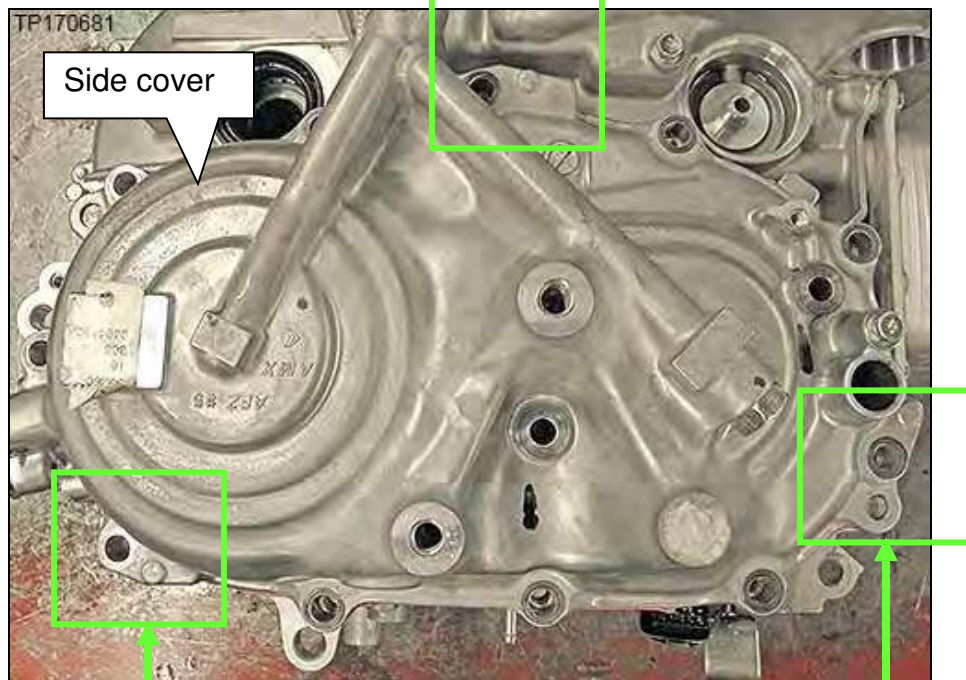
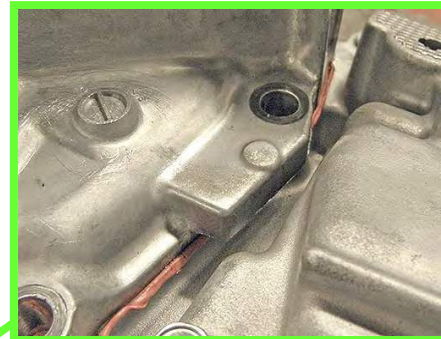
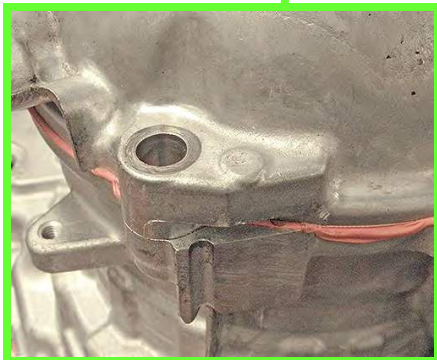


Figure 4J



5. Align the primary pulley bearing retainer bolt holes with the bolt hole on the case as shown in Figure 5J.

NOTE: This helps alignment of the bearing retainer bolt threads after re-installing the original side cover.

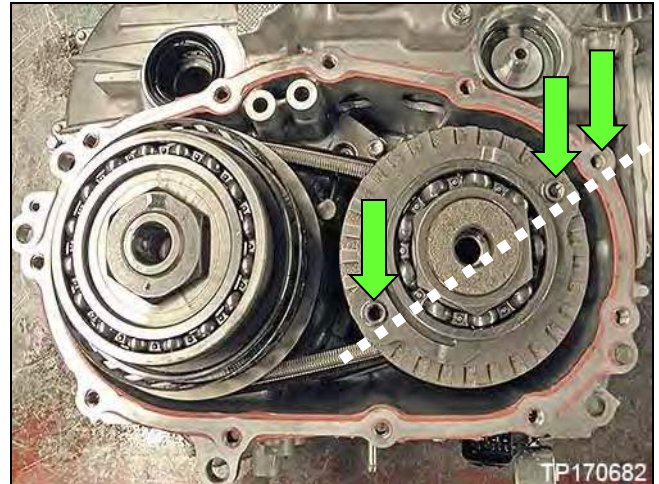


Figure 5J

6. Install one of the “Assembly Guide Pins, Pulley Bracket” (Guide Pin J-52272) to one of the two pulley bearing retainer bolt holes.
 - This will assist in installation of the original side cover to the pulley assembly.

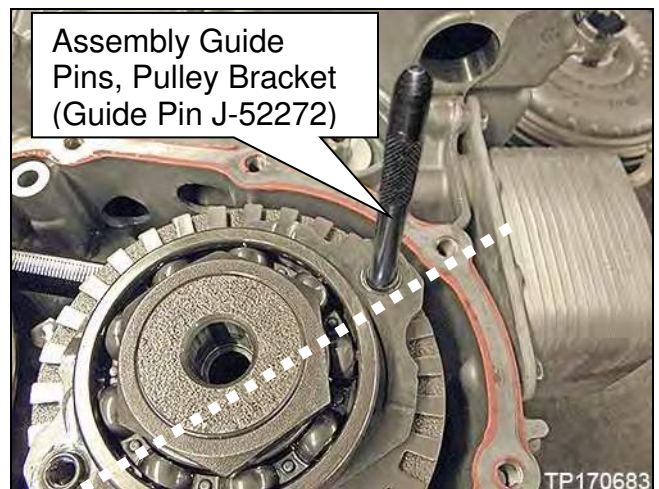


Figure 6J

7. Place the original side cover onto the CVT case.
 - Position the primary pulley bearing retainer to allow the guide pin to be inserted through the bolt hole of the side cover.



Figure 7J

8. Install the two (2) original pulley bearing retainer bolts (Figure 8J) as follows:
 - Use the original bolts and O-rings at this step.
 - a. Install one pulley bearing retainer bolt by hand (finger tight) into open bearing retainer bolt hole.
 - b. Remove the Guide Pins from the other bearing retainer bolt hole.
 - c. Install the other bearing retainer bolt by hand (finger tight).
9. Temporarily reattach the removed side cover onto the CVT case with two (2) original bolts on opposite corners, hand tight.

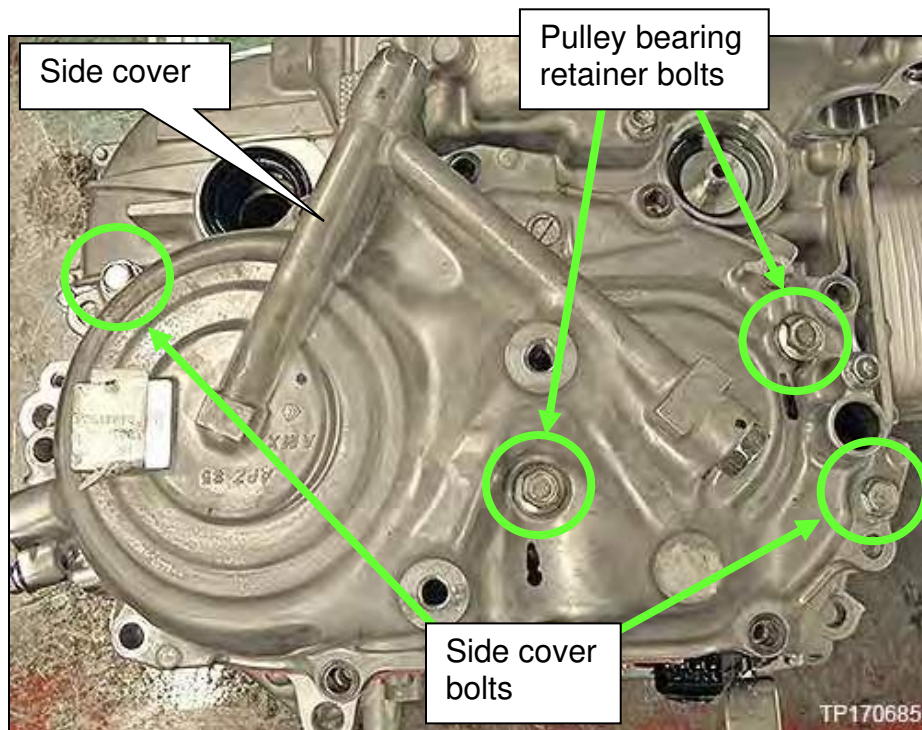


Figure 8J

10. Reposition the CVT with the side cover facing down.

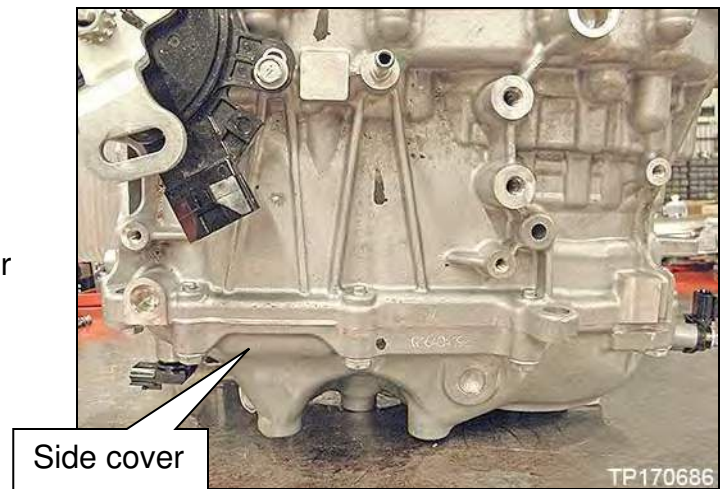


Figure 9J

11. Remove the two (2) side cover bolts which were temporarily installed to hold the side cover to the CVT in step 9 on the previous page.

NOTE: Only one (1) bolt is shown in Figure 10J and is for reference only.



Figure 10J

12. Lift the CVT case vertically off of the sub-assembly and side cover.

- Weight: 10.65 kg (**34 lbs.**)
- This sub-assembly will not be reused.

IMPORTANT: The sub-assembly must be separated from the case as shown in Figure 11J.



Figure 11J

13. Place the CVT case on the work bench with the torque converter side facing down.



Figure 12J

14. Remove the lubrication tube bolt shown in Figure 13J and then remove the lubrication tube from the CVT case.

- Do not discard the bolt or lubrication tube. These will be reused during reassembly.

IMPORTANT: This step is to insure that the lubrication tube is not bent during sub-assembly installation.

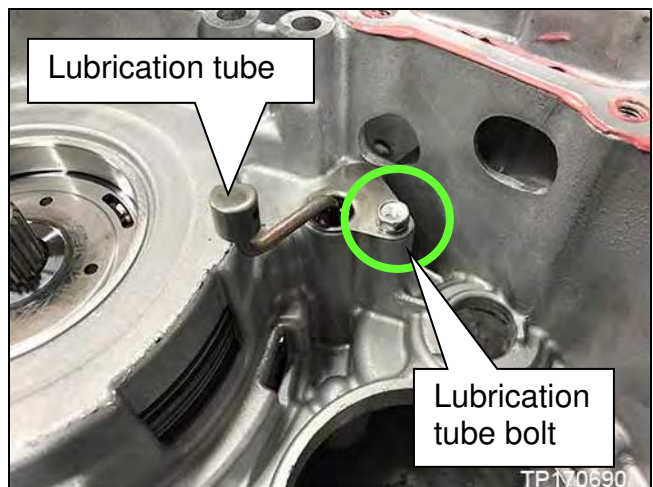


Figure 13J

15. Place the CVT case on the work bench with the torque converter side facing up.



Figure 14J

Clean the CVT Surfaces

CAUTION: During the next two steps;

- Avoid any debris from dropping into the torque converter housing, side cover or the CVT case. It is extremely important to keep any debris away from CVT internals to prevent drivability concerns.
- Use brake cleaner to remove the remaining CVT fluid and any residual sealant.
- Do not use sanding discs, abrasive tools, or metal blades on sealing surfaces.
- To clean dowel pins a mild abrasive sandpaper can be used to remove all rust and debris.
 - This will assist at a later step when mating the CVT Case to the sub-assembly and again when mating the CVT Case to the torque converter housing.

1. Remove any sealant that remains on the sealing surfaces of the torque converter housing and CVT case using a plastic scraper, and then clean with a lint-free paper towel.

- Use ONLY brake cleaner to clean surfaces.

CAUTION: Debris must be kept out of the inside of the CVT and transmission range switch connection to prevent a future drivability concern.

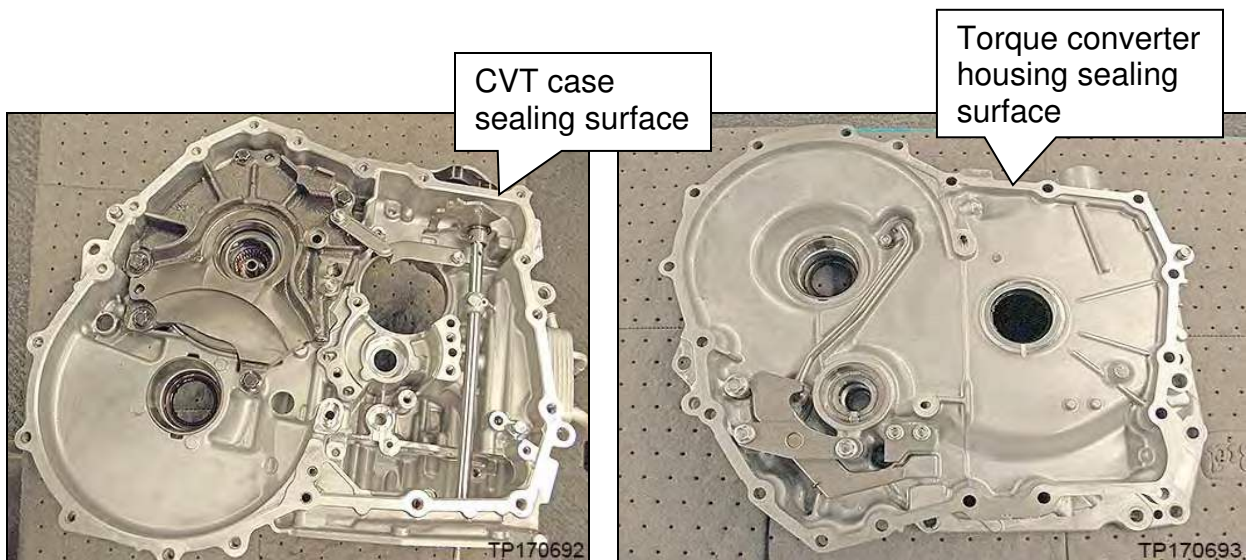


Figure 1K

Figure 2K

2. Remove any sealant that remains on the sealing surface of the CVT case where it seals with the sub-assembly side cover.
 - A plastic scraper can be used.
 - Use ONLY brake cleaner to clean surfaces.
 - Clean with a lint-free paper towel.

CVT case
sealing surface

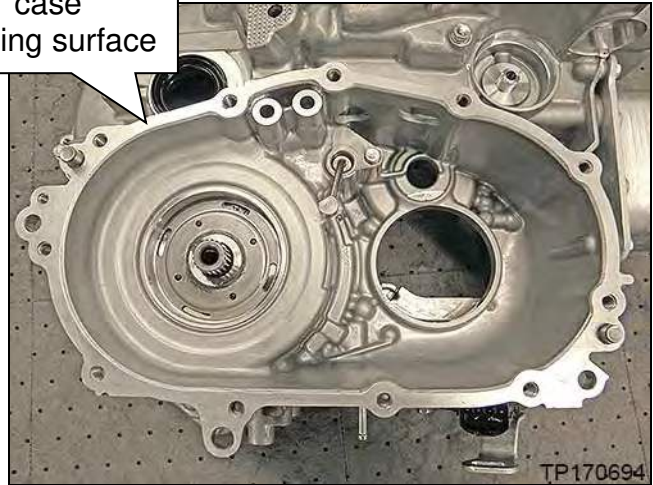


Figure 3K

CAUTION: Debris must be kept out of the inside of the CVT and transmission range switch connection to prevent possible drivability concerns.

Clean Oil Passages in CVT Case and Oil Pump Cover

In the following steps:

- Brake cleaner and compressed air will be used to clean out oil passages in the CVT assembly.

WARNING: Wear eye/face protection when using compressed air and cleaning fluids.

CAUTION: Regulate air pressure up to a maximum of 75 PSI.

1. Place the CVT case on the work bench with sub-assembly side down.

- Use wood blocks as necessary to stabilize the assembly during these steps.

CAUTION: Make sure the surface of the work bench has been cleaned.



TP170695

Figure 1L

2. Spray brake cleaner into each oil passage, indicated in green, of the CVT case where shown in Figure 2L and Figure 3L, until the fluid runs clear for 5 seconds.

IMPORTANT: Do not apply brake cleaner or compressed air to passages shown in red.

3. Apply compressed air in the same passages to remove remaining cleaner and debris.

NOTE: Do not stand in front of the passages while using compressed air.

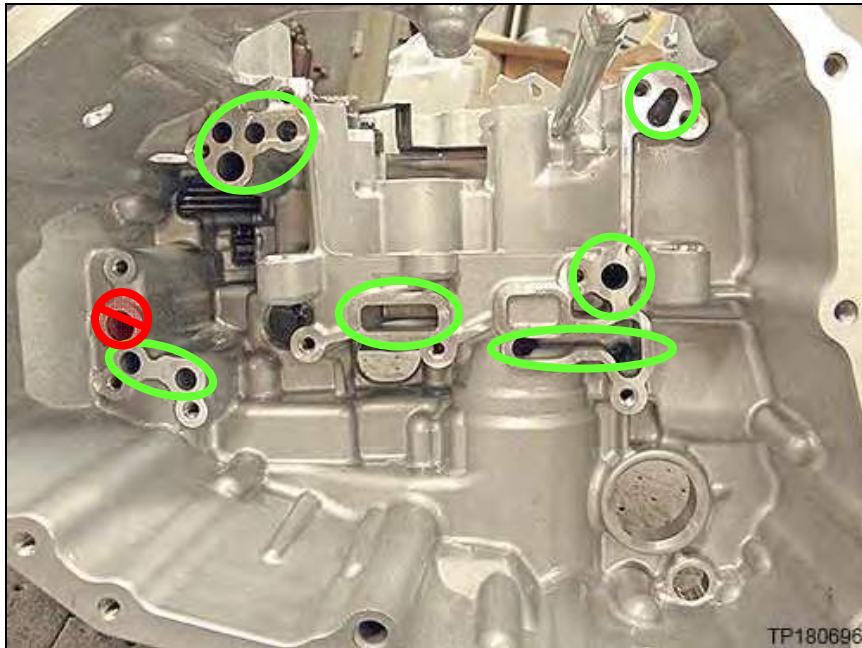


Figure 2L

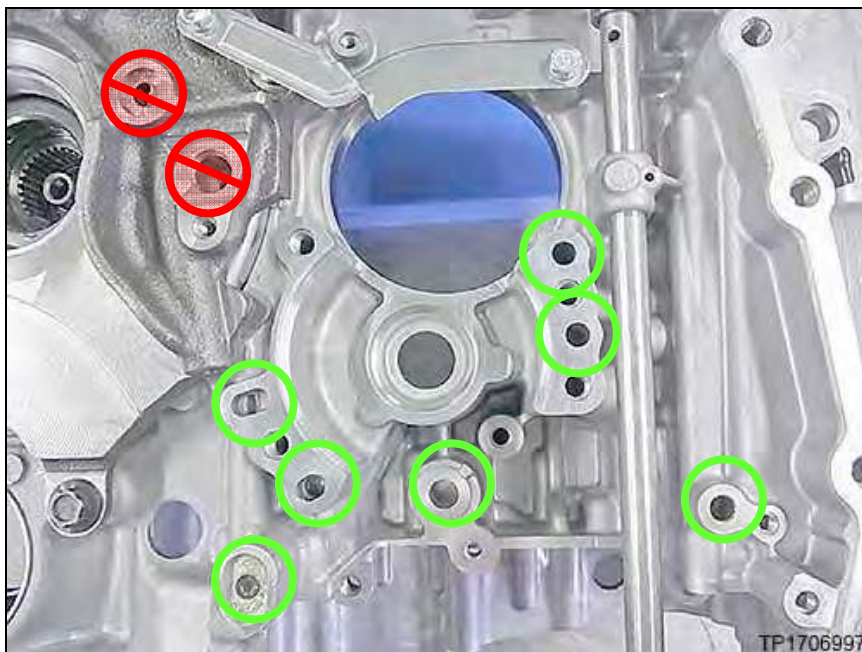


Figure 3L

4. Spray brake cleaner into the reverse brake tube.
 - Apply compressed air in the same passages to remove remaining cleaner and debris.

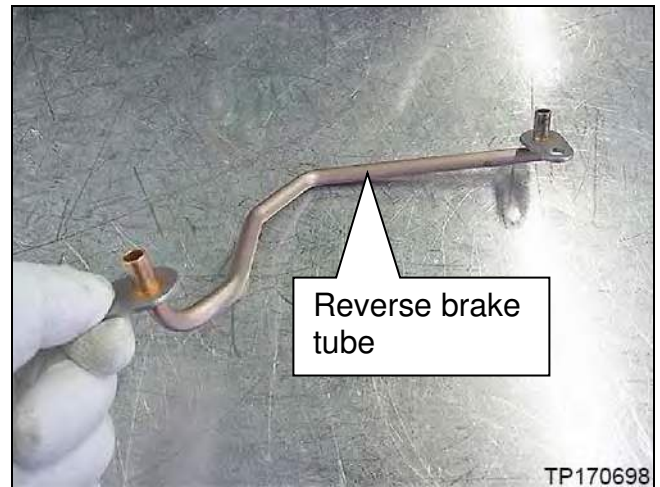


Figure 4L

5. Clean the counter bearing bore area (Figure 5L).

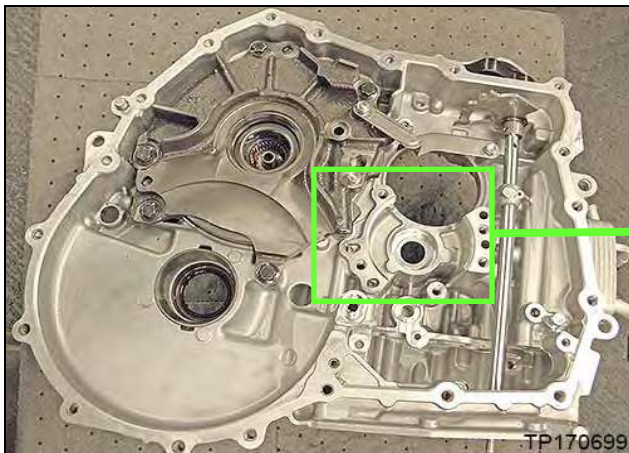


Figure 5L

6. Spray brake cleaner into the high clutch fluid passage on the torque converter housing.

CAUTION: Brake cleaner will exit the passage shown as “fluid discharge” in Figure 6L while cleaning passage.

- Apply compressed air in the same passages to remove remaining cleaner and debris.

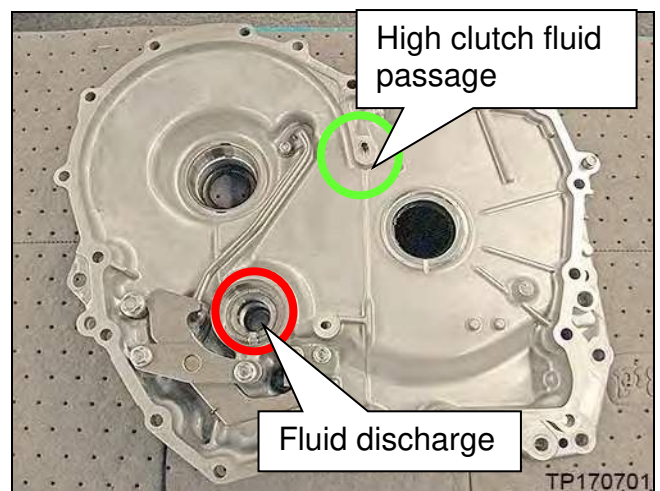


Figure 6L

7. Spray brake cleaner into the reduction gear bearing fluid passage on the torque converter housing.

CAUTION: Do not face the passage indicated in red of Figure 7L while cleaning.

- Apply compressed air in the same passages to remove remaining cleaner and debris.

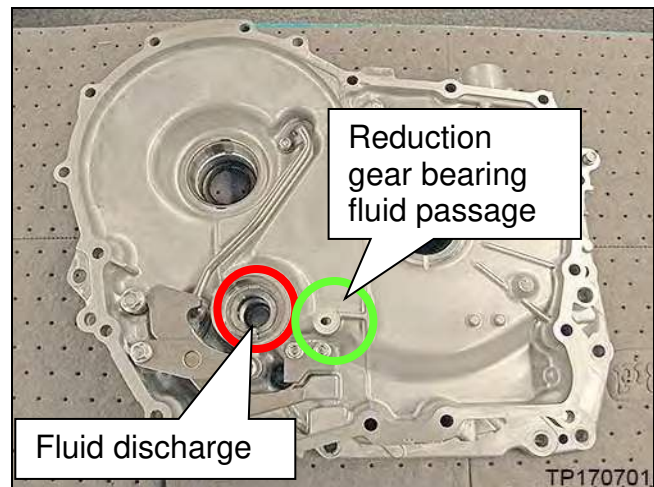


Figure 7L

8. Clean the passages of the oil pump cover as follows:

- a. Remove the input shaft from the oil pump cover.

CAUTION: Do not drop the counter bearing outer race (roller bearing type only).

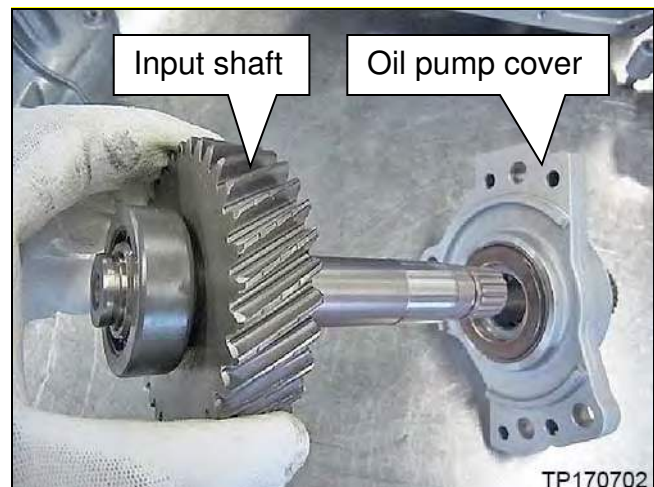


Figure 8L

- b. Note the orientation and then remove the thrust bearing.

- Do NOT discard. This will be reused at a later step.

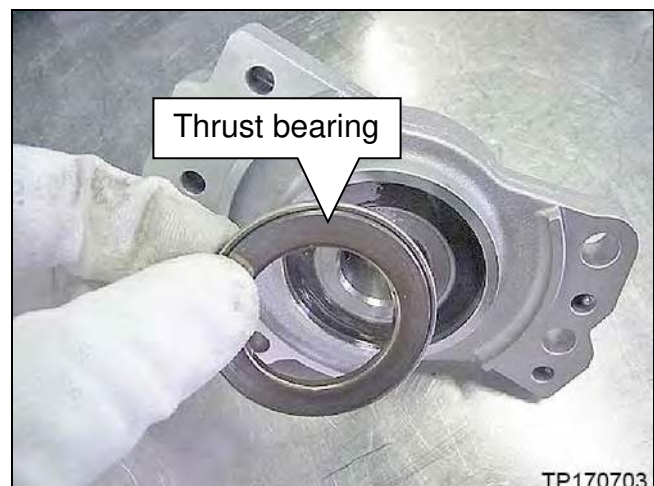


Figure 9L

c. Remove the washer.

- Do NOT discard. This will be reused at a later step.

d. Spray brake cleaner into the oil pump cover oil passages indicated in green shown in Figure 11L.

- Apply compressed air in the same passages to remove remaining cleaner and debris.



Figure 10L

CAUTION: Do not face the passage indicated in red in Figures 11L and 12L while cleaning.

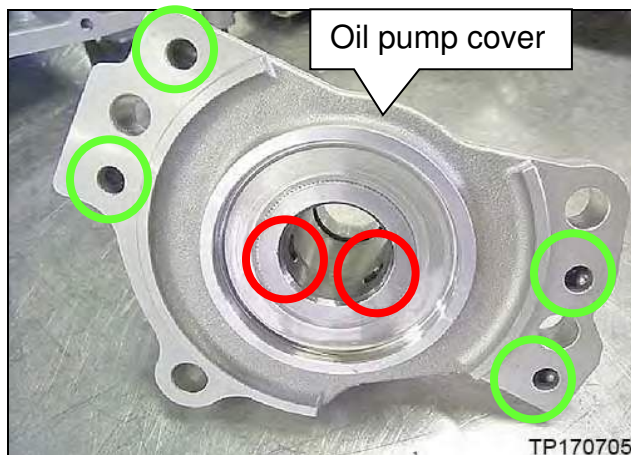


Figure 11L

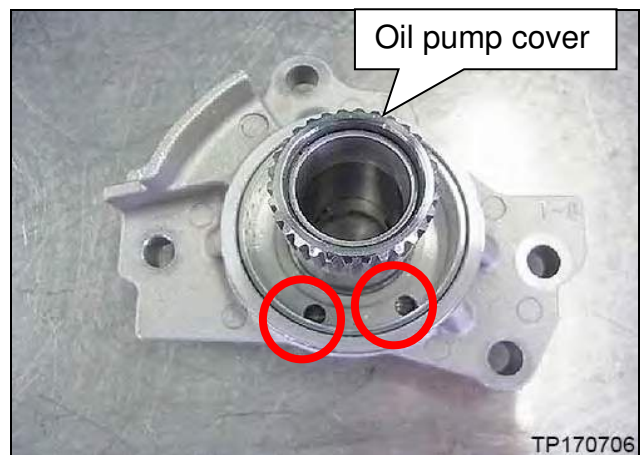


Figure 12L

e. Install the original washer.

NOTE:

- Orientation is NOT critical for the washer.
- Apply petroleum jelly to the washer to hold it in place during assembly.



Figure 13L

f. Install the original thrust bearing.

- **Orientation IS critical.** See Figure 15L for thrust bearing cross section.

CAUTION:

- The thrust bearing has two sides. Refer to Figures below.
- Apply petroleum jelly or equivalent to hold in place.

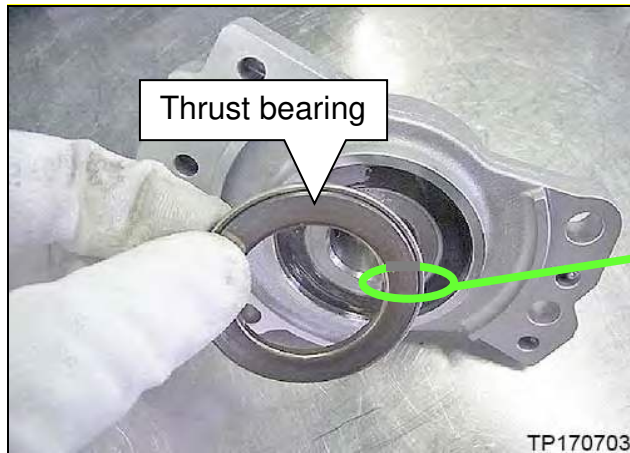


Figure 14L

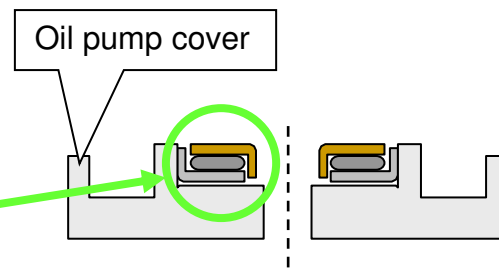


Figure 15L

g. Insert the input shaft to the oil pump cover (Figure 16L).

CAUTION:

- The input shaft has a sealing ring.
- Be careful not to damage the sealing ring while assembling the input shaft to the oil pump cover.
- Apply petroleum jelly to the sealing ring on the input shaft before installation.
 - Sealing ring is hidden behind input gear in Figure 16L.

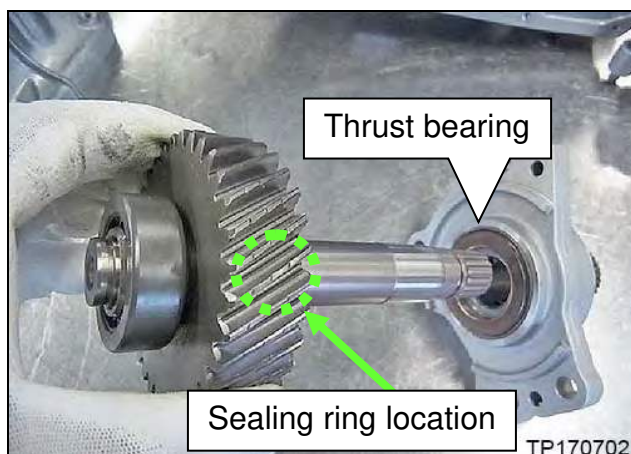


Figure 16L



Figure 17L

- Make sure all exposed internal areas of the CVT (including the oil pan and magnets) have been thoroughly cleaned.
- Cover all parts with a lint-free covering, when not being worked on, to prevent contamination which could cause drivability concerns.

Measuring the CVT Sub-assembly Case Depth

1. Temporarily install the torque converter housing to the CVT case with two (2) bolts at opposite corners, hand tight (Figure 1M).

- Use original bolts to secure.

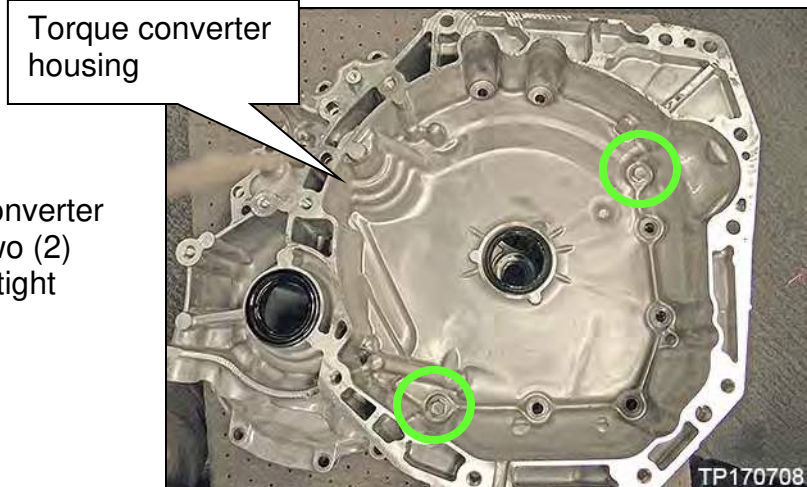


Figure 1M

2. Reposition the CVT on the work bench with the torque converter housing side facing down (Figure 2M).
3. Clean and then zero the Digital Depth Gauge (J-50272).
4. Set the Digital Gauge to millimeters.



Figure 2M

5. Clean the Gauge Block (J-50271).

NOTE: Only if a Gauge Block (J-50271) is not available, measurement "X" (Figure 5M, page 54) will need to be determined for the measuring bar being used. This can be done either with a set of calipers or with Digital Depth Gauge (J-50272).

6. Confirm the sealing surfaces of the CVT case is clean.
7. Place Gauge Block (J-50271) across sub-assembly sealing surface as shown in Figure 3M.

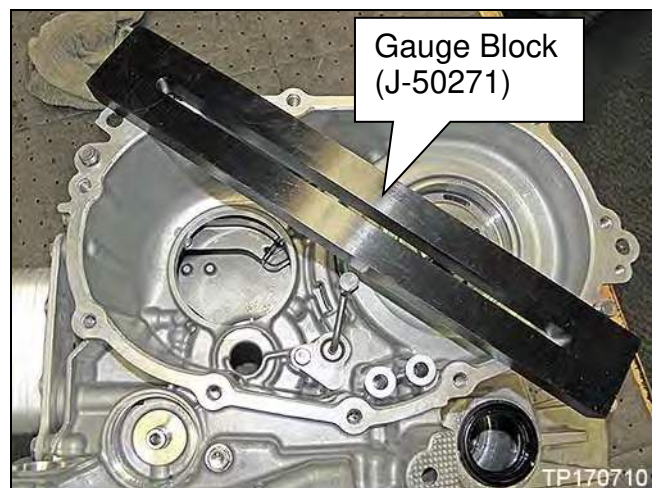


Figure 3M

8. Measure the average distance (**Y**) shown in Figure 5M as follows:

- Refer to the Figures 4M and 5M and then proceed to page 55.
- Measure only from areas that do not have any signs of contact.

IMPORTANT: Please refer to Figure 4M for acceptable areas (highlighted in green) to measure “**Y**”.

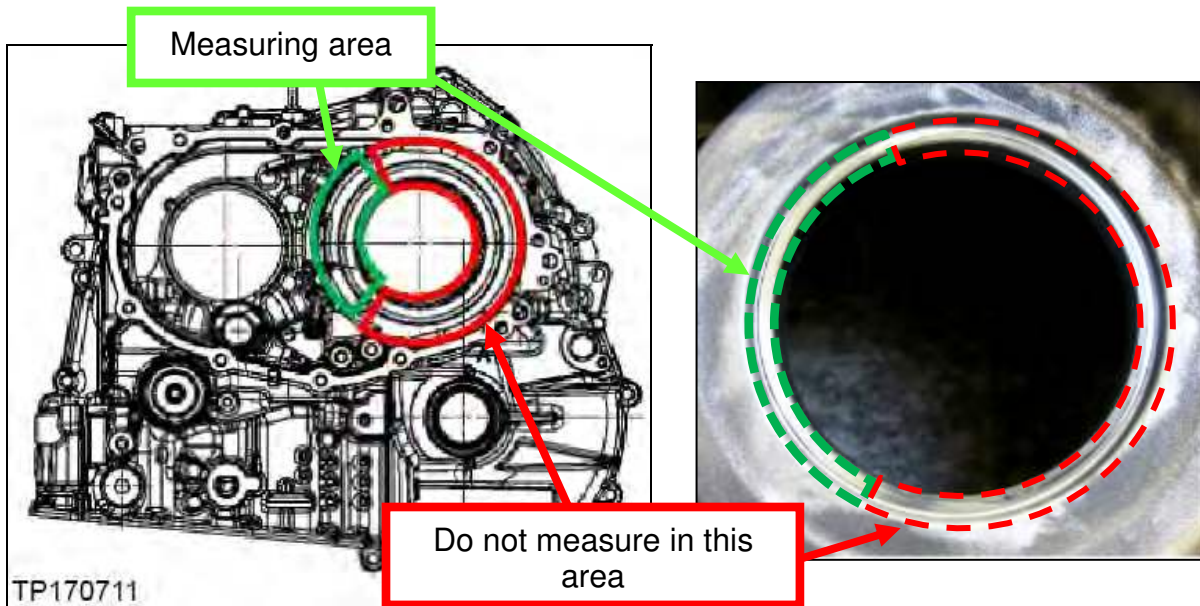


Figure 4M

Y = The distance between the upper surface of the Gauge Block and the surface where snap ring seats.

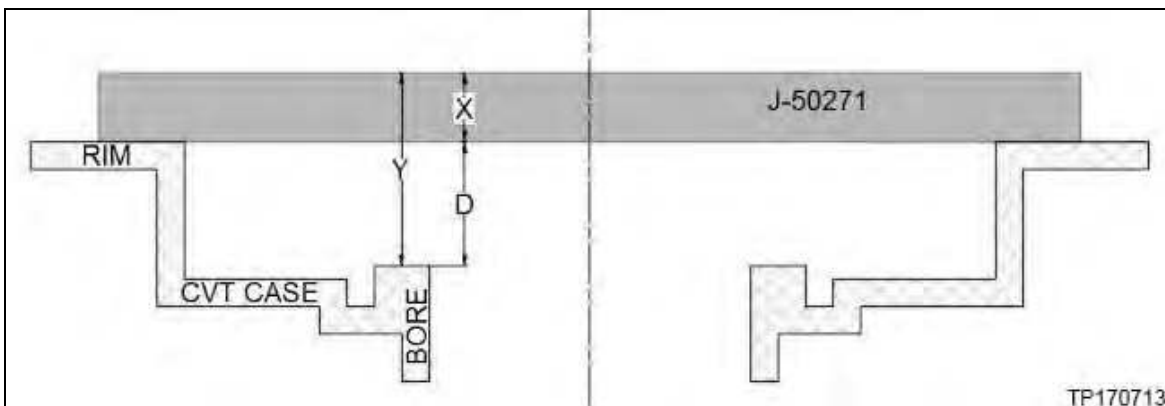


Figure 5M

Proceed to the next page.

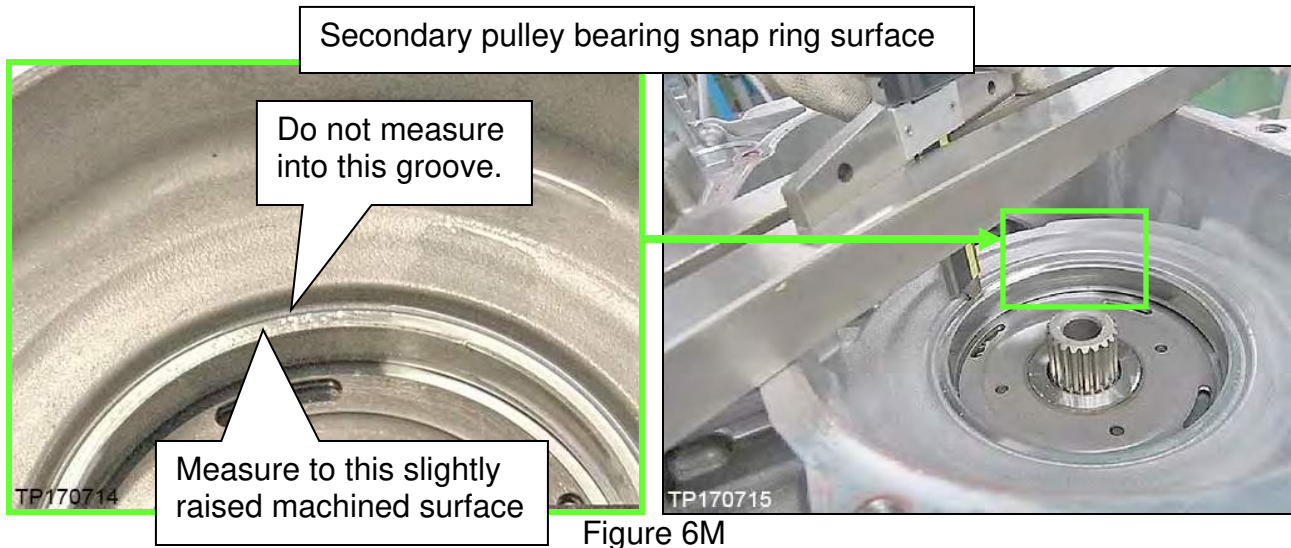


Figure 6M

- a. Measure between the top of the Gauge Block (J-50271), to where the snap ring on the secondary pulley bearing seats (Figure 6M).

- This will be measured in three locations to calculate an average for “Y”.

Y1 _____, Y2 _____, Y3 _____

- b. Calculate the average for “Y” with the formula below and then record it below.

$$Y = \frac{(Y1+Y2+Y3)}{3} \text{ (millimeter)}$$

Y = _____

- c. Calculate case depth “D” as follows:

IMPORTANT: Essential tool Gauge Block (J-50271) is **20 mm** thick.

- Average depth calculated in step 8b → Y _____
- Subtract Gauge Block thickness → − X _____
- Calculated depth → = D _____

D = Distance between the sub-assembly sealing surface and the secondary pulley front bearing surface with the snap ring attached.

EXAMPLE:

If Y = 61.39 mm

And − X = 20.00 mm

D = 41.39 mm

New Snap Ring Selection and Installation to the New Sub-assembly

1. Remove the top of the shipping box of the new sub-assembly.

NOTE: Outer cardboard of the shipping box can be disassembled for easy removal of the sub-assembly by removing the shipping tape.



Figure 1N

2. Remove the upper board with foam spacer assembly.
 - Packing material may be different then what is shown in Figure 2N.

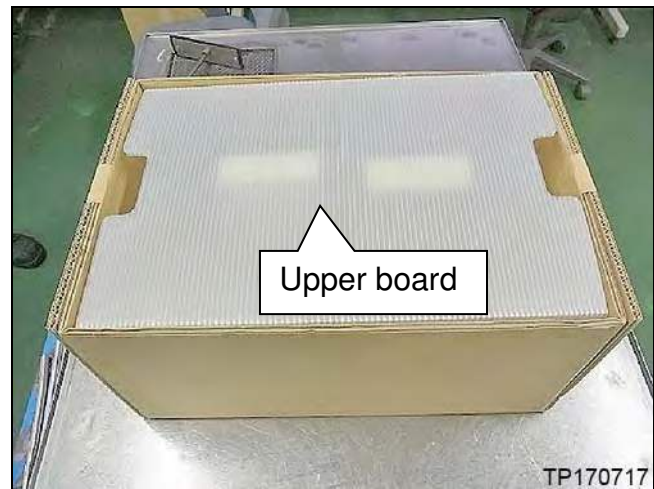


Figure 2N

3. Locate the data sheet in the shipping box and place it in a safe place.
 - This data sheet is required for snap ring selection in the following steps.

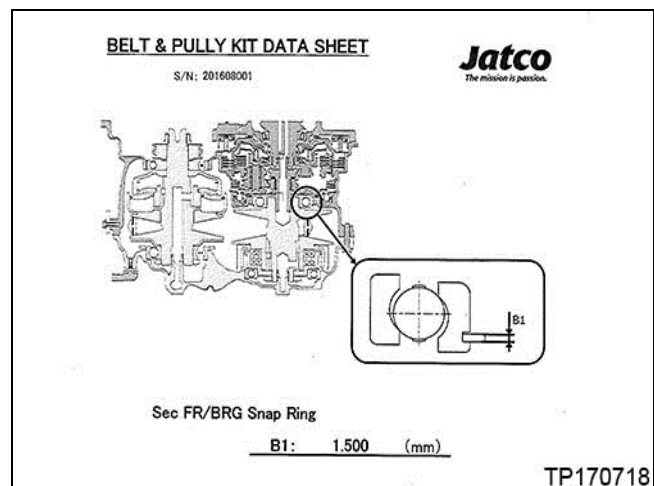


Figure 3N

4. Locate the plastic bag which contains the snap rings (Figure 4N).

- There are six individual snap rings in the plastic bag.
- Take the plastic bag out of the shipping box, and put aside on the work bench.

NOTE: See **Reference # 5** in **KIT PARTS REFERENCE** on page 105.



Figure 4N

5. Take the new sub-assembly out of the shipping box and place it on the work bench.

CAUTION:

- Hold the sub-assembly by the side cover **ONLY** when removing it from the shipping box.
- **DO NOT** handle the belt or pulleys of the sub-assembly when removing from the shipping box.
- **DO NOT BREAK** the foam cushion in the shipping box. This will be used as a stabilizer for the sub-assembly during the repair.

NOTE: See **Reference # 4** in **KIT PARTS REFERENCE** on page 105.



Figure 5N

6. Take the lower board with foam cushion (lower board) out of the shipping box (Shown in Figure 7N).

IMPORTANT: Step 7 is for kits that have a separate spacer (Figure 6N). In later kits this spacer will be part of the Lower board and step 7 will not be used.

7. Take the spacer (Figure 6N) out of the shipping box and place on the work bench where the sub-assembly will be installed, and then place the lower board top of the spacer as shown in Figure 7N.

NOTE: The spacer will be the last item that is removed from the shipping box and is approximately 1 inch thick.

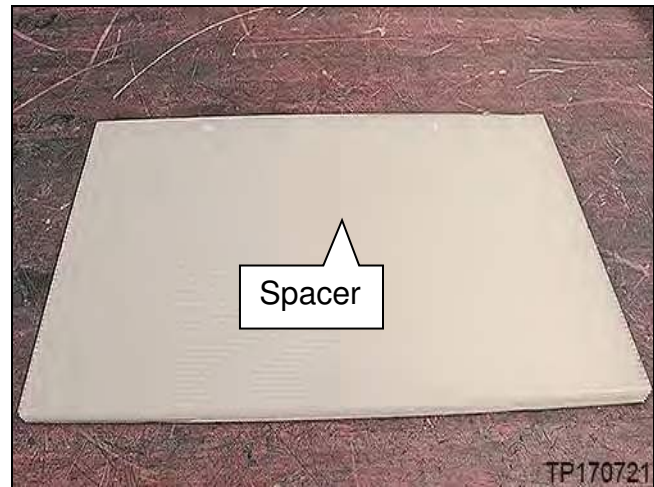


Figure 6N

- Position the lower board so that it hangs over the spacer.
- Align the lower board so that the left and right cut outs are even with the spacer.

NOTE: The positioning of the lower board with foam cushion will allow the CVT case enough clearance from the work bench to allow it to seat flush with the sub-assembly.

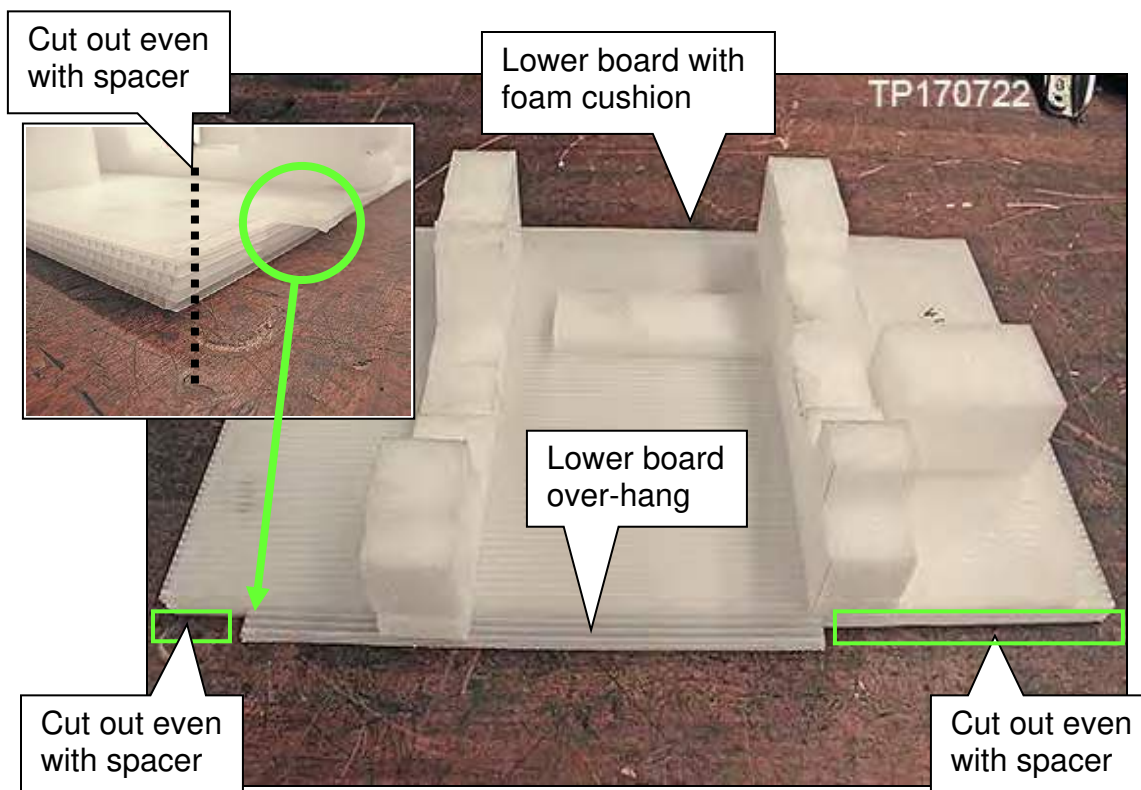
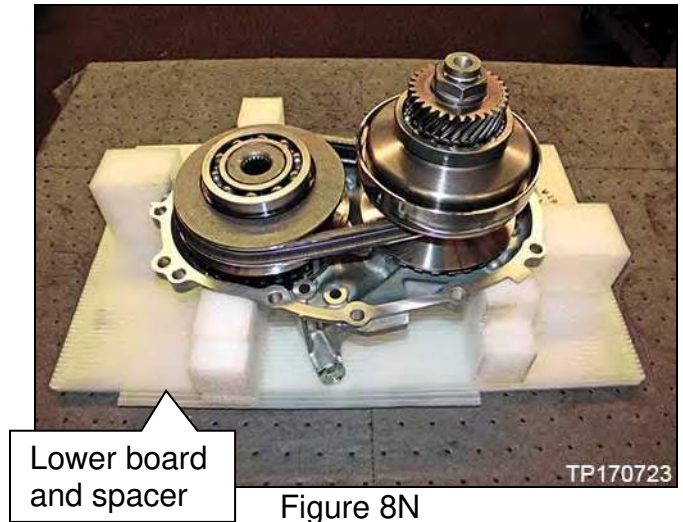


Figure 7N

8. Remove the sub-assembly from the plastic bag.

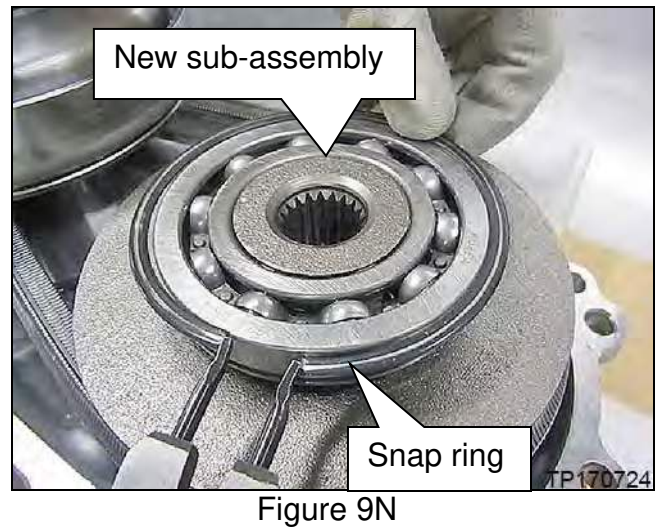
9. Place the new sub-assembly onto the lower board.

- The sub-assembly must be level and oriented as shown in Figure 8N for proper seating of the CVT case later in this procedure.



10. Remove the snap ring from the secondary pulley front bearing of the new sub-assembly.

- Discard the removed snap ring.



12. Select the appropriate Part Number from Table A shown below, based on the calculated result of “E” in step 11.

EXAMPLE: If **E = 1.65**, and is between or equal to **1.64 to 1.67**, choose new snap ring Part Number “**31506 3JX9C**”.

E (MM)	PART NUMBER	SNAP RING REFERENCE (MM)
1.55 to 1.59	31506 3JX9A	1.61
1.60 to 1.63	31506 3JX9B	1.65
1.64 to 1.67	31506 3JX9C	1.69
1.68 to 1.71	31506 3JX9D	1.73
1.72 to 1.75	31506 3JX9E	1.77
1.76 to 1.76	31506 3JX8A	1.79

Reference only. This does not equal “E”

Table A

E (MM)	PART NUMBER	SNAP RING REFERENCE (MM)
1.55 to 1.59	31506 3JX9A	1.61
1.60 to 1.63	31506 3JX9B	1.65
1.64 to 1.67	31506 3JX9C	1.69
1.68 to 1.71	31506 3JX9D	1.73
1.72 to 1.75	31506 3JX9E	1.77
1.76 to 1.76	31506 3JX8A	1.79

13. Open the plastic bag (with snap rings) that was removed from the shipping box in step 4, and then choose the correct Part Number selected from Table A.

NOTE: There are six individually packed snap rings in the plastic bag. See **Reference # 5** in **KIT PARTS REFERENCE** on page 105.

14. Measure the new snap ring and confirm its thickness is equal to the Snap Ring Reference in Table A.

15. Install the selected snap ring to the secondary pulley front bearing of the new sub-assembly.

NOTE: Discard unused snap rings.



Figure 10N



Figure 11N

Install Sub-assembly to CVT Case

1. Make sure the CVT case sealing surface of the side cover is thoroughly cleaned.
2. **Make sure the dowel pins are cleaned and any rust has been removed.**

CVT case sealing surface

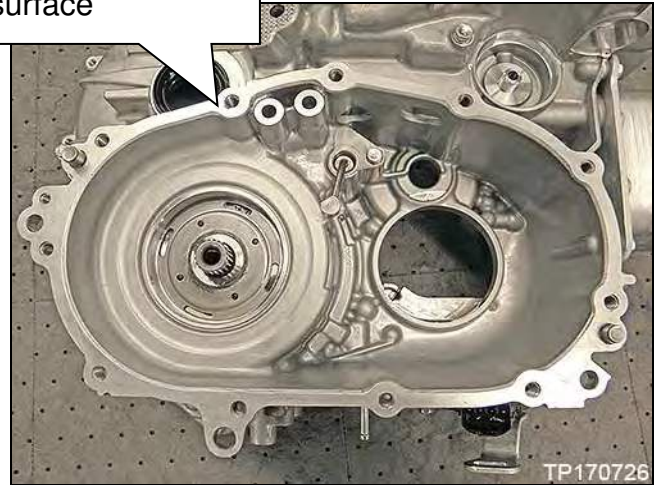


Figure 1P

3. Flip the CVT case over on the work bench with the torque converter housing side facing up.

CAUTION: Make sure the work bench surface is thoroughly cleaned before flipping the CVT case.

4. Remove the two (2) temporary bolts and then remove the torque converter housing from the CVT case.

- Discard these bolts.

Torque converter housing

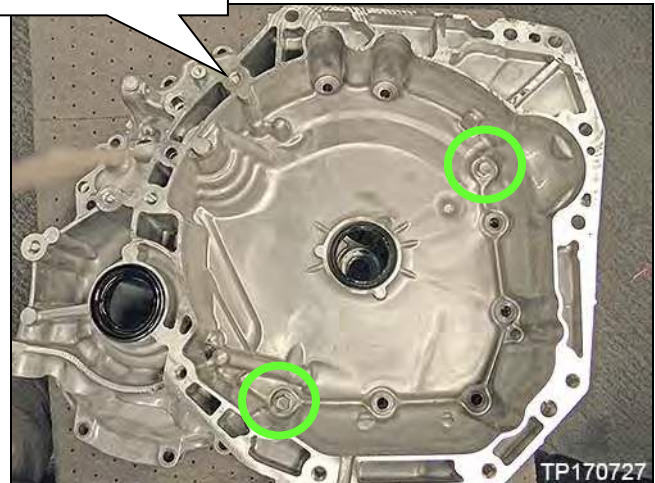


Figure 2P

5. Install the CVT case onto the new sub-assembly as follows:

NOTE: Sealant will be applied between these components at a later step.

- a. Slowly lower the CVT case onto the sub-assembly.

IMPORTANT:

- Only use the weight of the CVT case when installing it to the sub-assembly.
- Do NOT use any other external force to seat the CVT case to the sub-assembly.



- b. Align the “primary pulley front bearing bore” of the CVT case to the primary pulley front bearing of the sub-assembly.

NOTE: Figure 4P is shown looking down into the CVT case while it is being lowered.

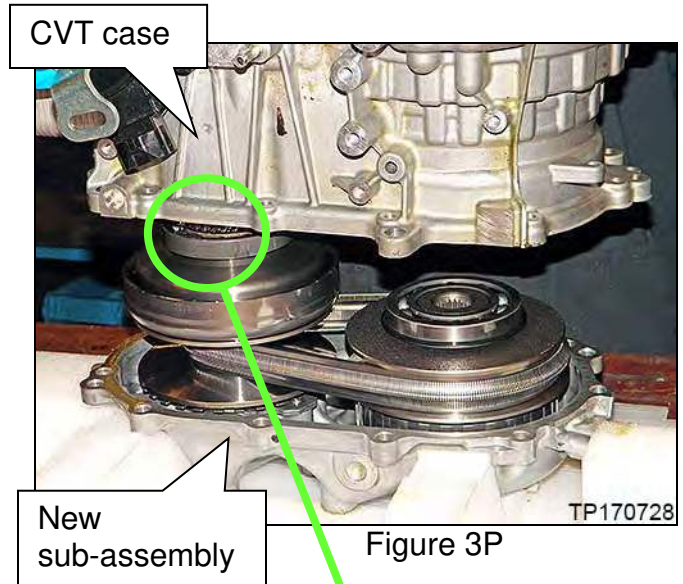


Figure 3P

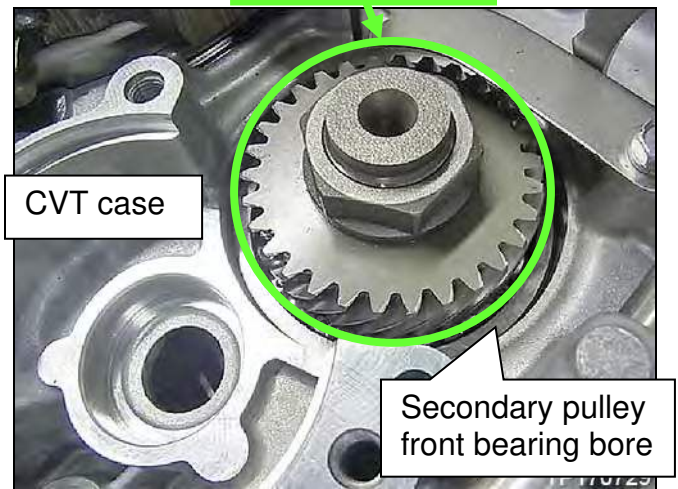


Figure 4P

- c. Align one of two dowel pin holes found on the CVT case to the sub-assembly.

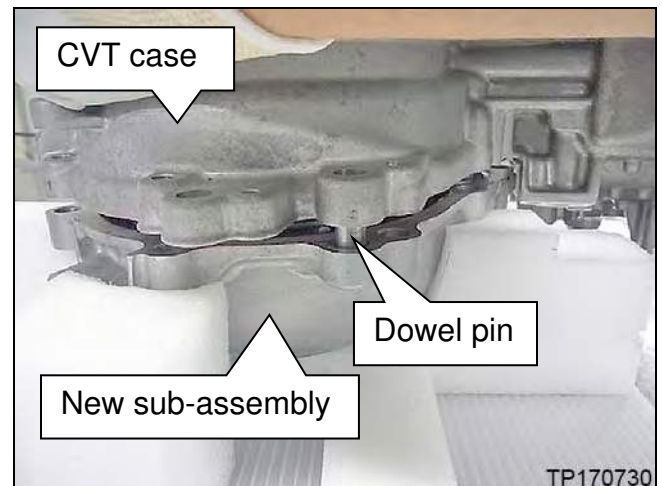


Figure 5P

- d. Align the second dowel pin of the sub-assembly with the hole on the opposite side of the CVT case and seat CVT case.

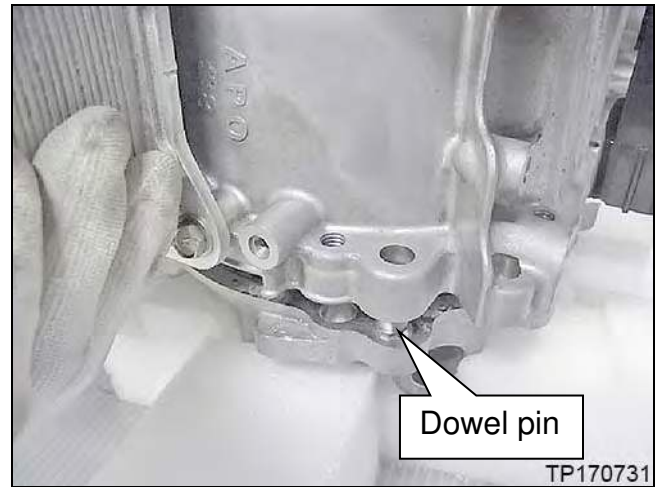


Figure 6P

- e. If the CVT case will not seat on the sub-assembly:
- 1) Access the counter driven gear through the top of the CVT case, **and**
 - 2) Rotate the counter driven gear on the primary pulley back and forth.

NOTE: This will allow the splines of the secondary pulley and the planetary carrier plate to align. See Figure 8P.

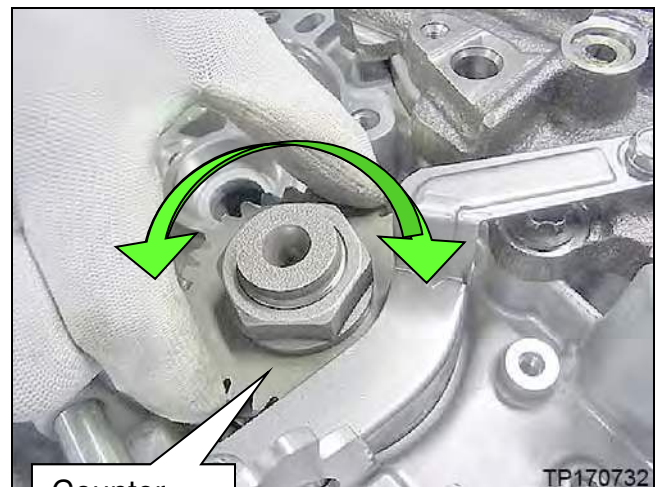


Figure 7P

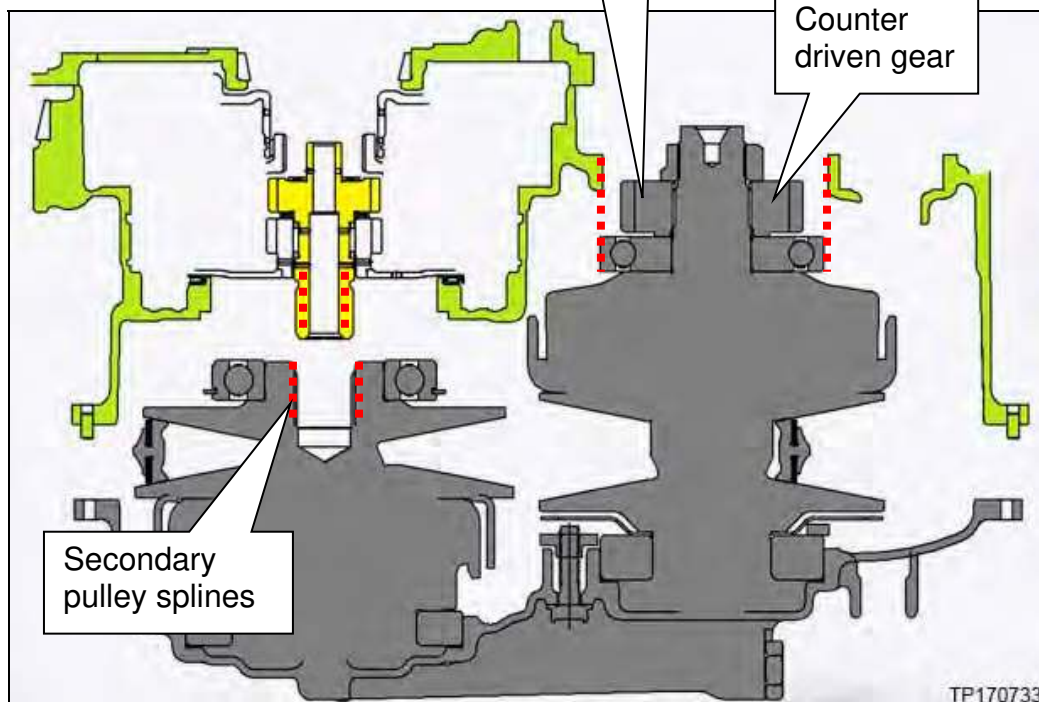


Figure 8P

- f. Confirm that the mating surface of the CVT case is seated to the sub-assembly completely.
- If the CVT case does not sit completely flush with the sub-assembly, DO NOT apply any vertical force to seat it.
 - 1) If this occurs, first lift the CVT case up slightly and then lower.
 - 2) Repeat until the CVT case and sub-assembly sit flush with each other.

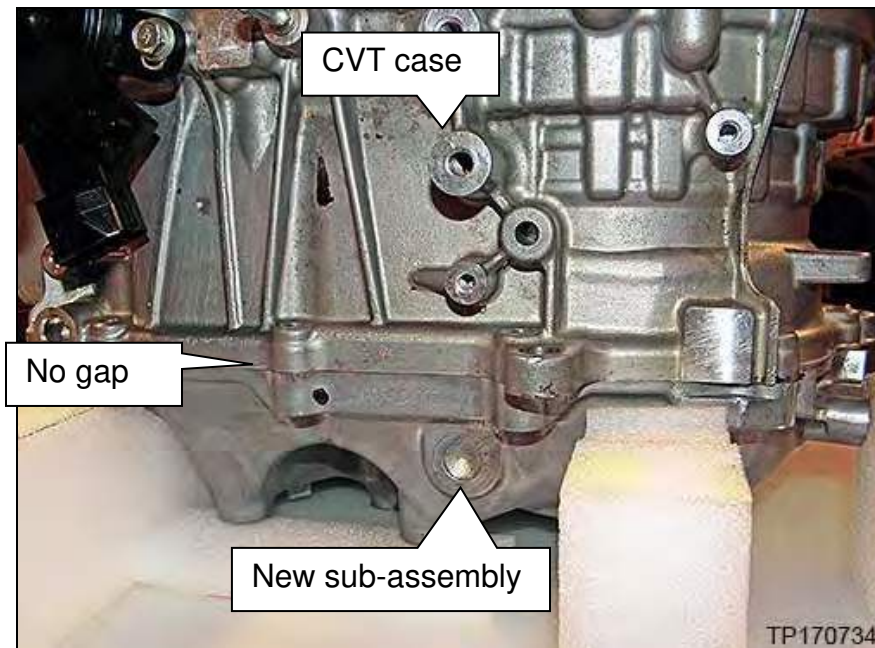


Figure 9P

- g. Rotate the counter driven gear back and forth by hand to confirm that rotation is smooth.

6. Temporarily install two (2) original bolts hand tight to hold the sub-assembly to the CVT case.

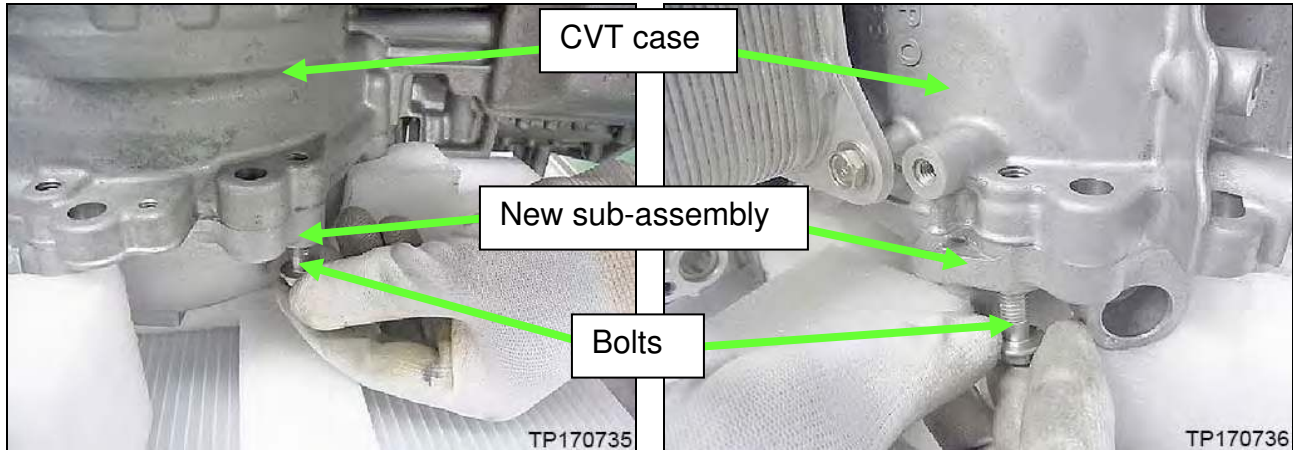


Figure 10P

Figure 11P

7. Lift the sub-assembly / CVT case away from the cradle and set aside; discard the cradle.
 - Leave the sub-assembly side cover facing down as shown in Figure 12P.
 - Weight: 29 kg (**64 lbs.**)

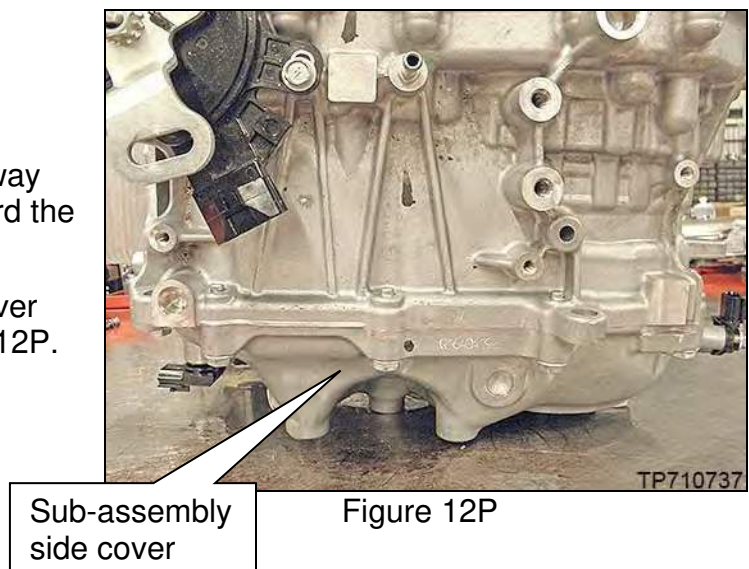


Figure 12P

Install the Oil Pump and the Manual Shaft

1. Install the oil pump gasket to the CVT case.
 - Use a new gasket (non-reusable).
 - Apply CVT Fluid before installation.

NOTE: See **Reference # 14** in **KIT PARTS REFERENCE** on page 106.

2. Remove the hand tight transmission range switch bolts and then slide the manual shaft out only far enough to install the oil pump.

CAUTION: Do not remove the manual shaft completely from the CVT case. If the retaining pin slot contacts the seal damage may occur.

3. Install a new oil pump to the CVT case.
 - Reuse the three original Allen bolts for the oil pump.
 - 35 mm (**1.4 inches**) long bolt.
 - Bolt torque:
20.3 N•m (2.1 kg-m, **15 ft-lbs.**)

NOTE: See **Reference # 13** in **KIT PARTS REFERENCE** on page 106.

4. Install the snap ring that came out of the original oil pump to the new oil pump.

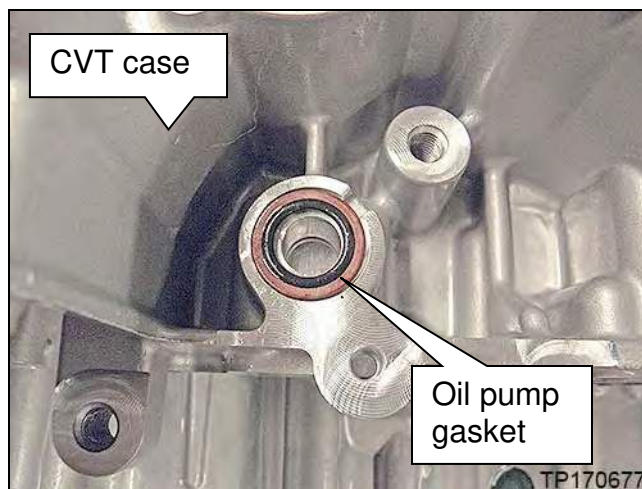


Figure 1Q

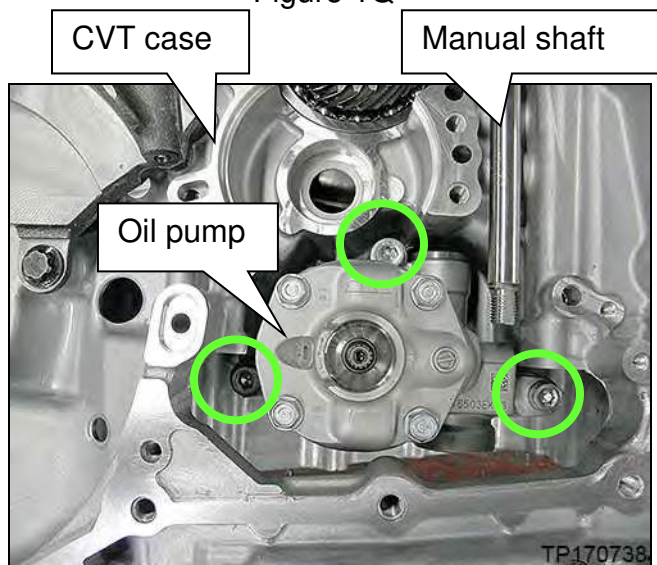


Figure 2Q

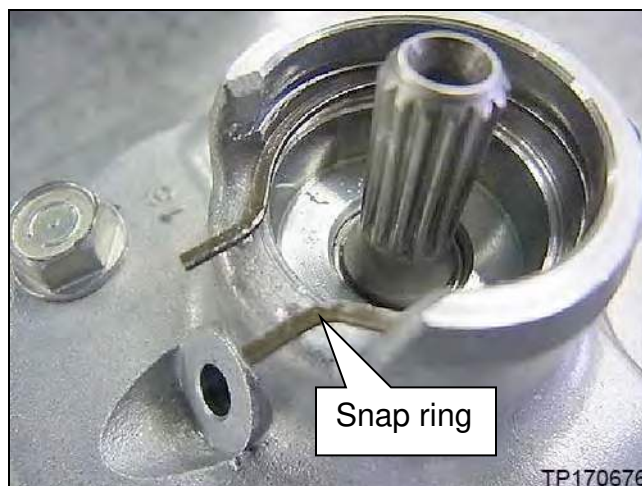


Figure 3Q

5. Slide the manual shaft back to the original position.

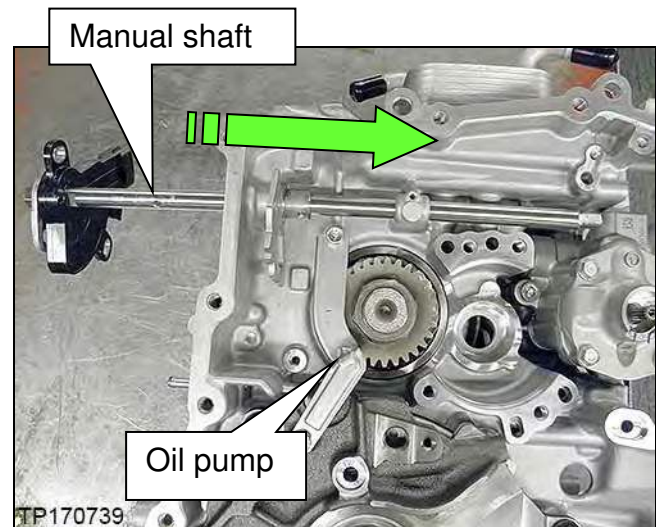


Figure 4Q

6. Install the original retaining pin as shown in Figure 5Q.
- Align the manual shaft groove (Figure 6Q) to allow the retaining pin (Figure 5Q) to go through completely.

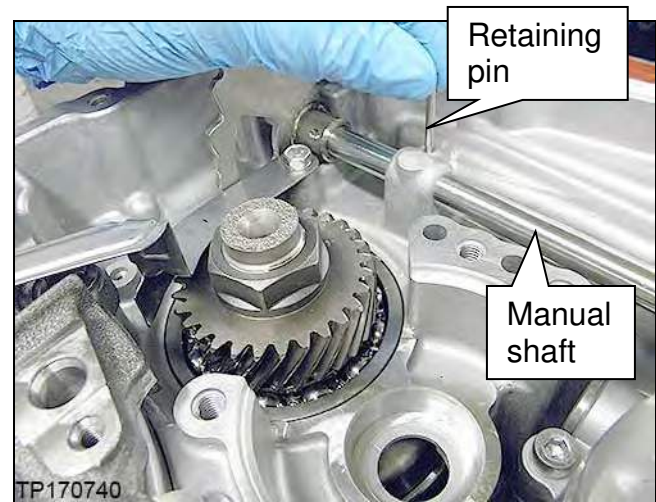


Figure 5Q

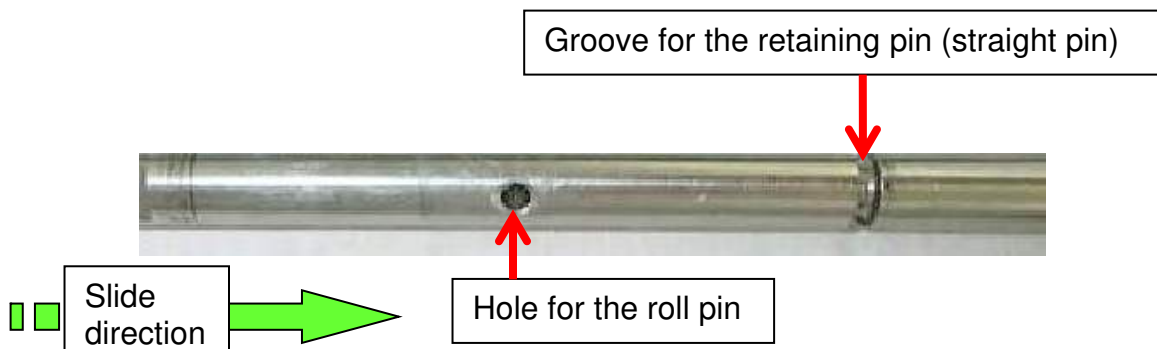


Figure 6Q

IMPORTANT:

In the following step:

- Do not drive the roll pin flush with the detent plate.
- If the roll pin is driven flush, it will be overextended on the opposite side and the manual shaft/detent plate assembly will not rotate.
- The roll pin MUST be the same length on both sides of the detent plate after it is installed through the detent plate and manual shaft.

7. Install the new roll pin through the detent plate and manual shaft.

- The roll pin must be inserted through the detent plate so that both ends are the same length.
- Use a new roll pin (non-reusable).
- Punch size: Diameter 3 mm, Length 20 mm or longer.

CAUTION: Use the appropriate size punch to prevent damage to the roll pin or detent plate.

NOTE: See **Reference # 12** in **KIT PARTS REFERENCE** on page 106.

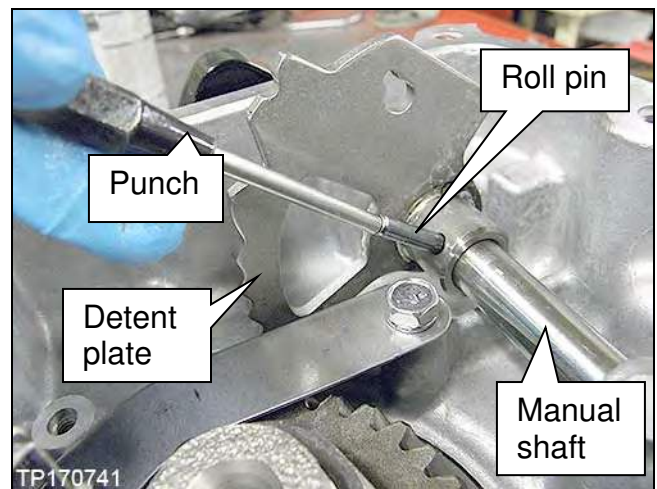


Figure 7Q

Install Powertrain Parts

1. Install the original manual shaft detent spring to the CVT case.

IMPORTANT: Locate the tab of the detent spring to the hole of the CVT case.

- 16 mm (**0.6 inch**) long bolt.
 - Bolt torque:
6.8 N•m (0.70 kg-m, **60 in-lbs.**)

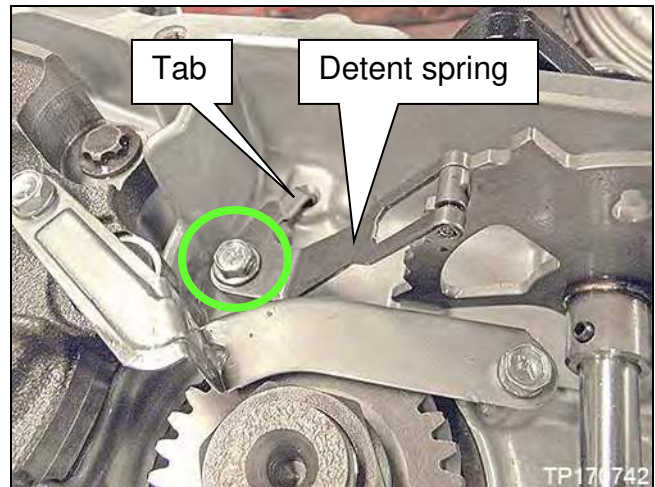


Figure 1R

2. Install the original shim for the input shaft in the counter bearing bore.

NOTE: See page 35.



Figure 2R

3. If the counter bearing is a type "B" or "C" (ball bearing) skip to step 6 on page 71.

NOTE: Type "B" counter bearing shown in Figure 3R. Type "A" is similar.



Figure 3R

4. If the counter bearing is a type “A” (roller bearing):

- If not already, install the outer race of the roller bearing to the counter bearing bore of the CVT case.

IMPORTANT: Apply CVT Fluid to the outer race of the roller bearing before installation.

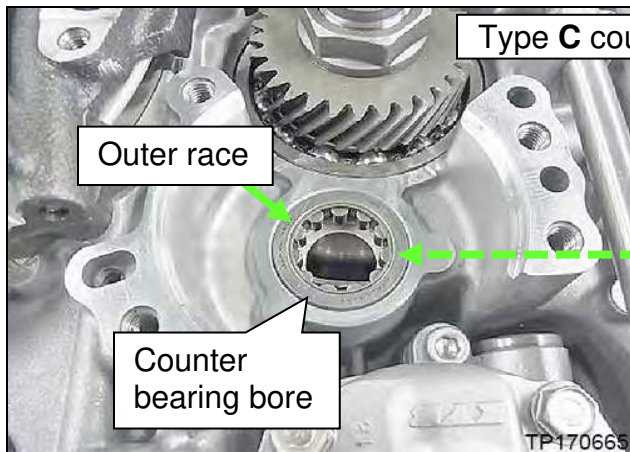


Figure 4R

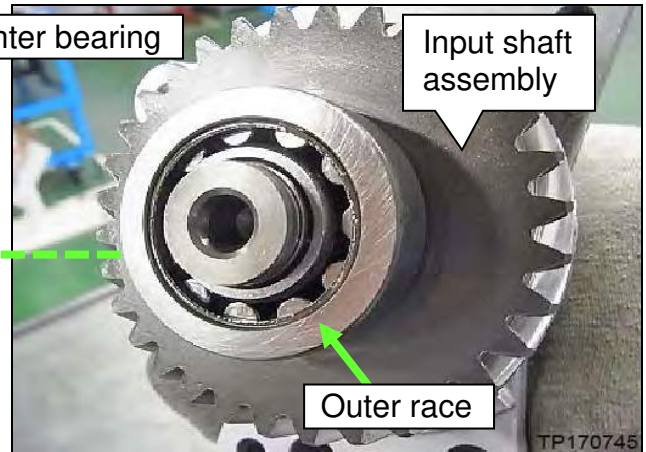


Figure 5R

5. If the input shaft assembly is for any reason separated into individual components, see steps 8e-8g on pages 51-52 to reassemble those parts.

6. Install the input shaft assembly to the CVT case

- Hold the tip of the input shaft so that the input shaft and the pump cover remain together.
- Confirm that the oil pump cover seats onto the CVT case completely.

CAUTION: Do not draw the input shaft assembly down to the case with the mounting bolts.

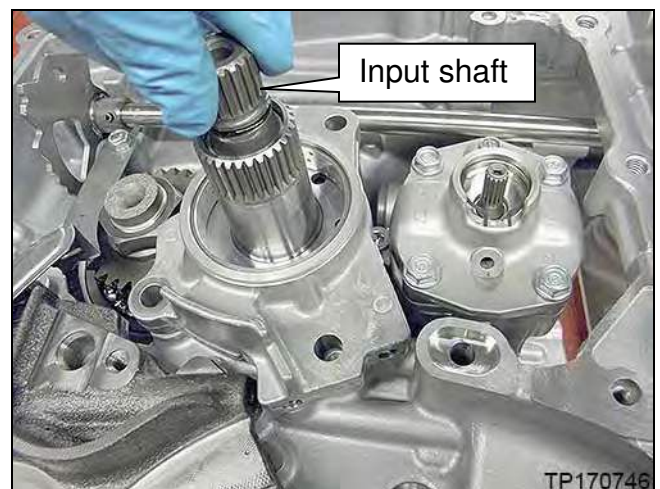


Figure 6R

7. Install the original chain cover and the six (6) original bolts and then tighten.

- 16 mm (**0.6 inches**) long bolt
2 pieces.
 - Bolt torque:
5.6 N•m (0.60 kg-m, **50 in-lbs.**)
- 30 mm (**1.2 inches**) long bolt
4 pieces.
 - Bolt torque:
27.1 N•m (2.8 kg-m, **20 ft-lbs.**)

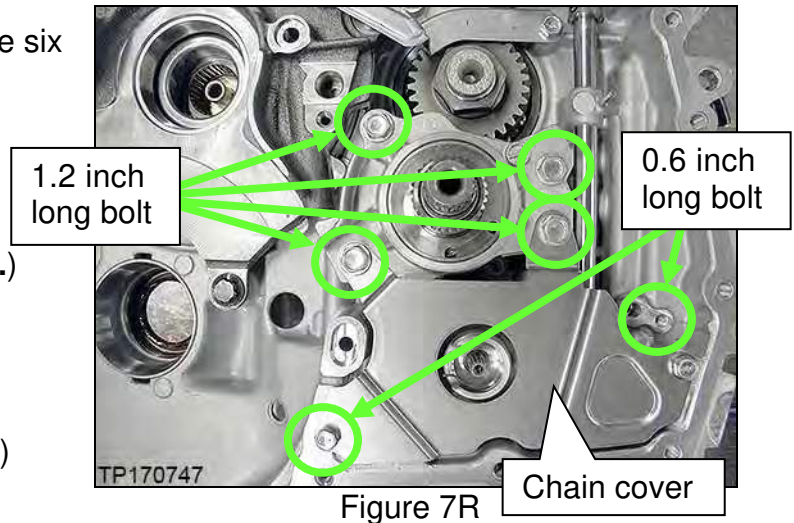


Figure 7R

8. Rotate that input shaft by hand to confirm that the shaft rotates freely.

9. Install the sleeve to the reverse brake tube.

- Use a new sleeve (non-reusable).
- Apply CVT Fluid to the sleeve before installation.

NOTE: See **Reference # 20** in **KIT PARTS REFERENCE** on page 106.

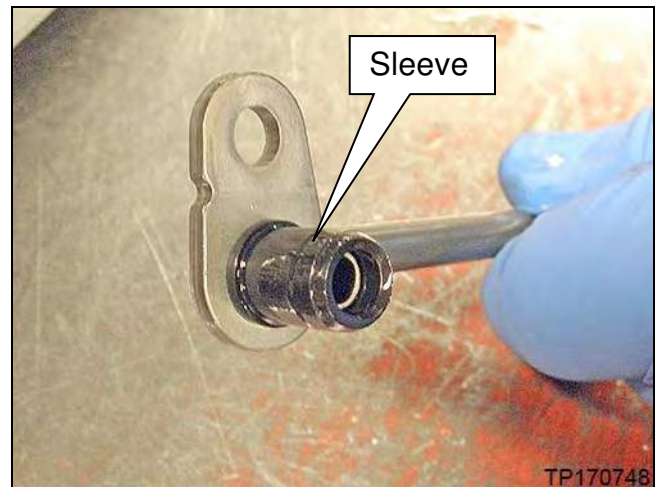


Figure 8R

10. Install the reverse brake tube to the CVT case.

- 16 mm (**0.6 inches**) long bolt.
 - Bolt torque:
5.6 N•m (0.60 kg-m, **50 in-lbs.**)

CAUTION: Insert the tube to the CVT case vertically and evenly to avoid damages to the sleeve.

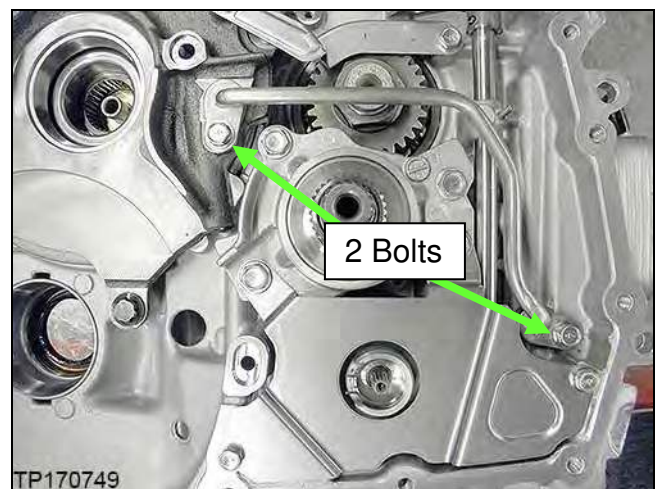


Figure 9R

11. Connect the parking rod to the detent plate as shown in Figure 10R.

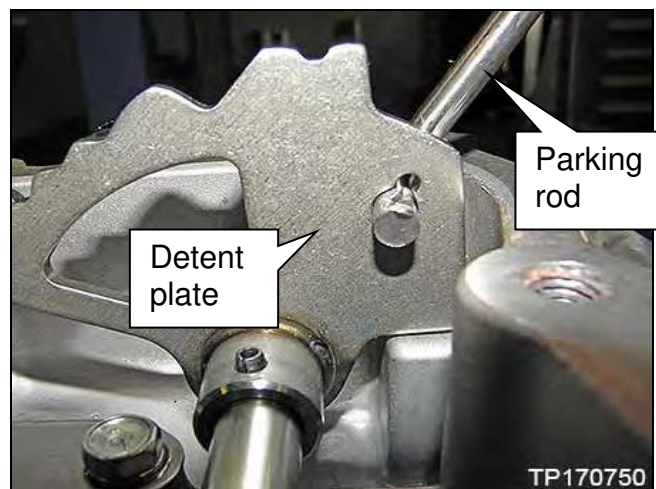


Figure 10R

12. Rotate the detent plate until the detent is in the "D" position (see Figure 11R).

- The detent spring position shall be on the second left concave of the detent plate.

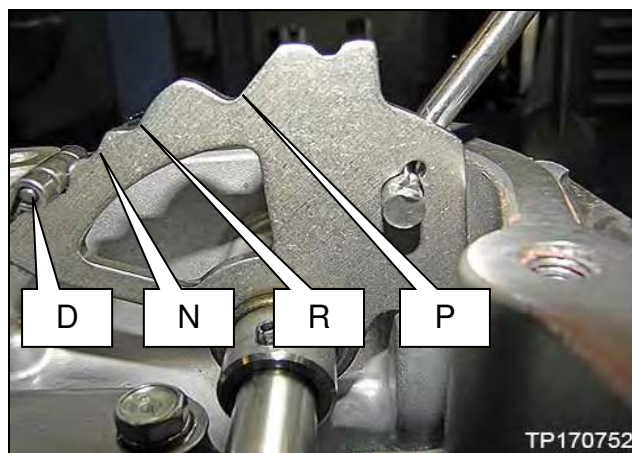
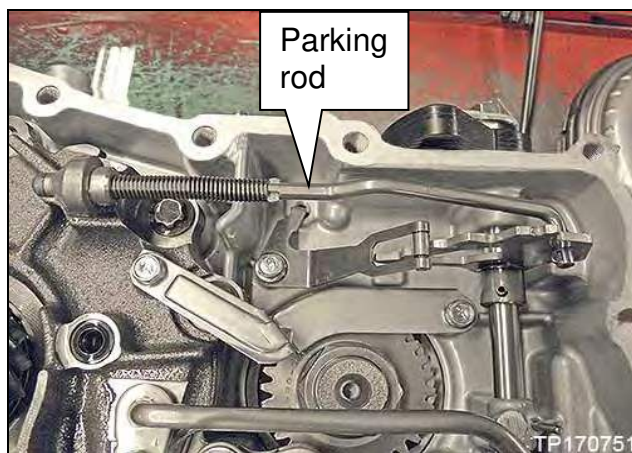


Figure 11R

13. Install the oil pump chain onto the oil pump sprocket and the drive sprocket and then lower onto the oil pump shaft (driven sprocket) (Figure 12R).
14. Expand the snap ring with a suitable tool (Figure 12R), and then push down on the driven sprocket until it bottoms out.
15. Release the snap ring and then pull up on the driven sprocket until the snap ring locks into its groove (Figure 12R).

NOTE: A click sound can be heard when the snap locks in place.

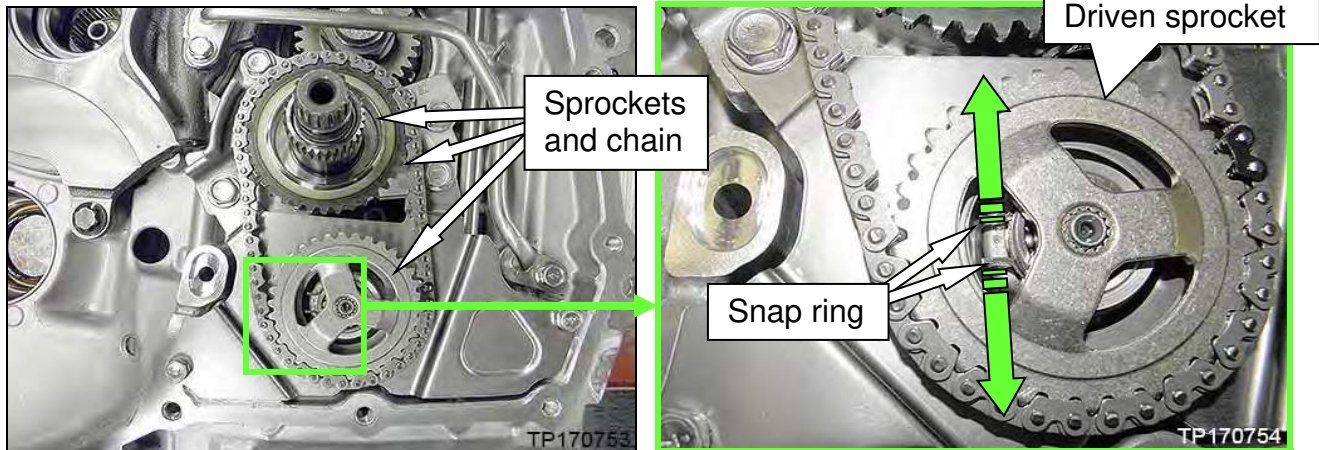


Figure 12R

16. Install the original thrust bearing onto the drive sprocket.

IMPORTANT: Install the thrust bearing with the exposed bearings facing up.

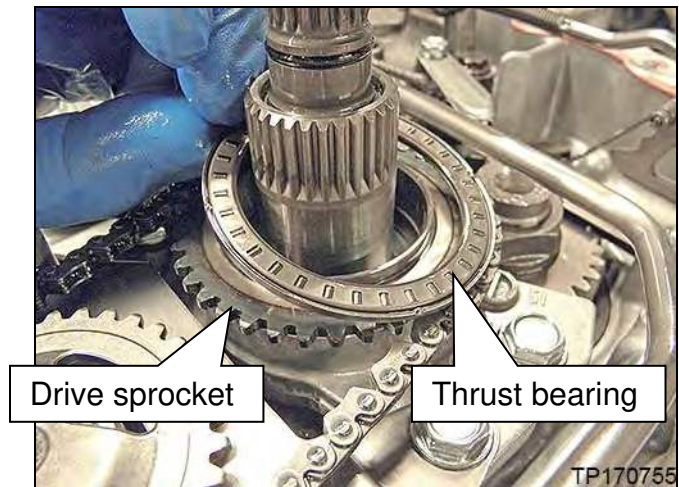


Figure 13R

17. Rotate the input shaft by hand to confirm that the chain, pump and shaft rotate freely.

18. Install the new O-ring onto the input shaft.

- Use a new O-ring (non-reusable).
- Apply CVT Fluid to the O-ring before installation.

NOTE: See **Reference # 7** in **KIT PARTS REFERENCE** on page 105.



Figure 14R

19. Install the CVT case O-ring (oval O-ring) to the CVT case.

- Use a new oval O-ring (non-reusable).
- Apply CVT Fluid to the O-ring before installation.

NOTE: See **Reference # 11** in **KIT PARTS REFERENCE** on page 106.

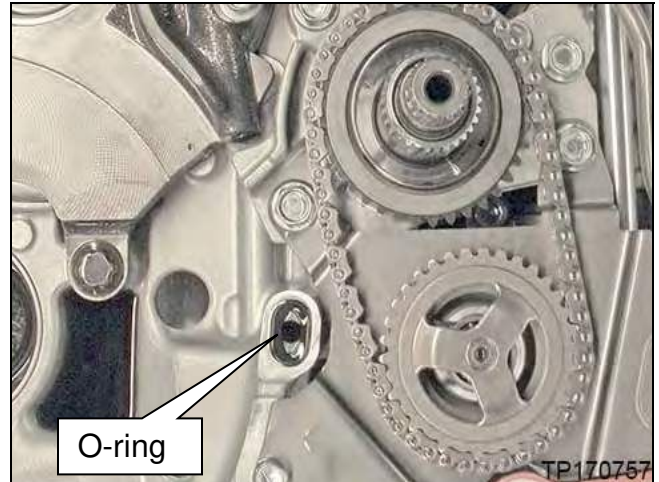


Figure 15R

20. Install the lip seal to the CVT case.

- Use a new lip seal (non-reusable).
- Apply CVT Fluid to the lip seal before installation.

NOTE: See **Reference # 10** in **KIT PARTS REFERENCE** on page 106.

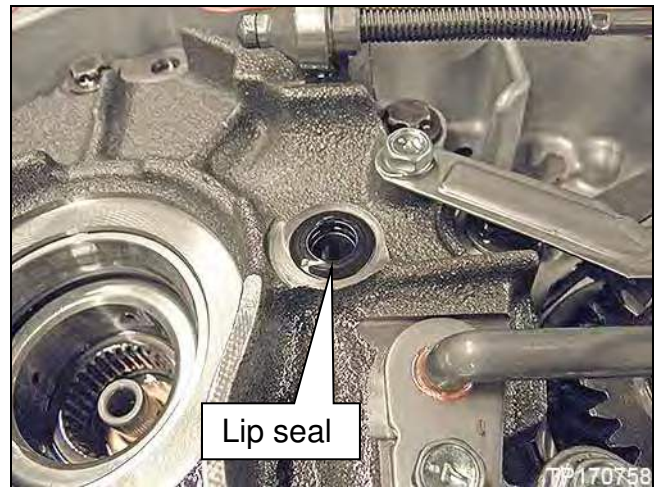


Figure 16R

21. Confirm that both seals are seated in their grooves.

- Use petroleum jelly to help hold the seals in place.

22. Replace the two machine cut seals (Ring Seals) of the reduction gear assembly, shown in Figure 17R and then center them in their grooves.

- Confirm that the Ring Seals are not protruding in any direction.

CAUTION: These seals are VERY delicate. Handle with care.

NOTE: See **Reference # 21** in **KIT PARTS REFERENCE** on page 106.

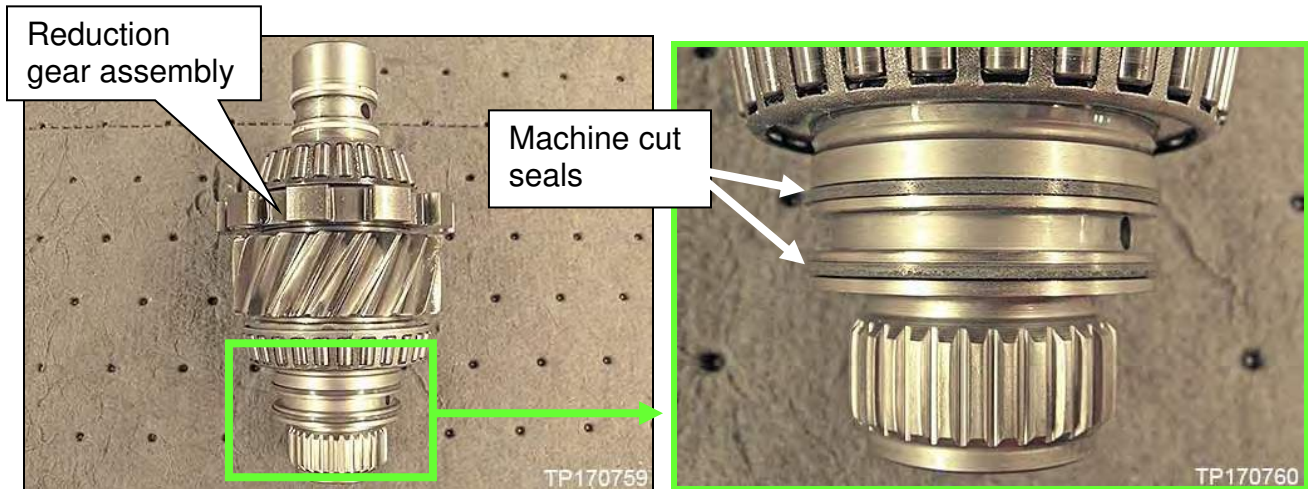


Figure 17R

CAUTION: in the following step use extreme care when installing the final drive and reduction gear assembly.

- The machine cut seals are VERY delicate and will damage easily if forced.
- The reduction gear assembly should seat without any additional force.
- If the reduction gear assembly does not seat, remove it and confirm that machine cut seals are in place and centered in their grooves.

23. Confirm that the thrust bearing is in place in the bottom of the reduction gear assembly bore.

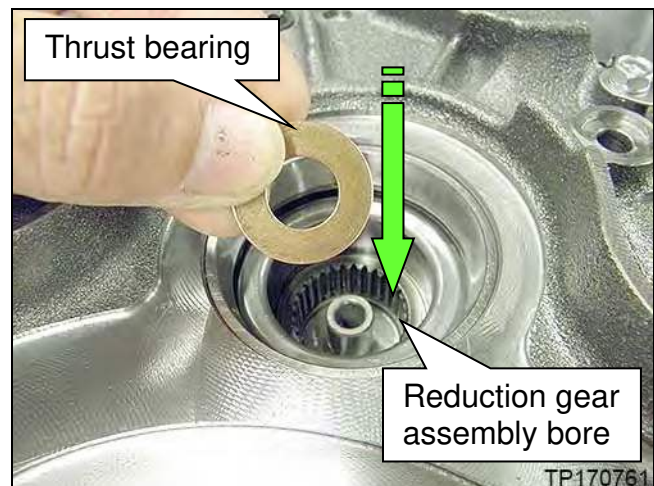


Figure 18R

24. Install the final drive and reduction gear assembly together into the CVT case.

- If the reduction gear assembly does not seat, remove it and confirm that machine cut seals are in place and centered in their grooves.



Figure 19R

25. Rotate the final drive by hand to confirm that it rotates freely.

Install the Torque Converter Housing

1. Place the original thrust washer on the torque converter housing.
 - Apply petroleum jelly to the mating surface side of the washer to hold the washer on the converter housing.

NOTE: Both sides of the thrust washer are the same, orientation is not critical.



Figure 1S

2. Remove any remaining CVT fluid on the sealing surfaces of the torque converter housing and the CVT case.

NOTE: Brake cleaner is acceptable to remove remaining CVT fluid.

CAUTION: Avoid any debris from dropping into the torque converter housing or the CVT case.

3. Apply sealant to the CVT case side of the torque converter housing to CVT case mating surface.

- Sealant bead diameter: 2.0 mm

Sealant:

- Loctite 5460 (See the Parts Information section of this bulletin)
- Color: Pink

IMPORTANT:

- Confirm that the mating surfaces are clean before applying sealant.
- Make sure that the starting point and the ending point of the sealant is between two bolt holes. Overlap both ends of the bead by 3 – 5 mm.
- If the Guide Pins were removed to clean the case surfaces, reinstall them now.

CAUTION: Be careful not to contact or contaminate the sealant. If the sealant has been disturbed or contaminated in any way before case assembly, remove the sealant completely and re-apply.

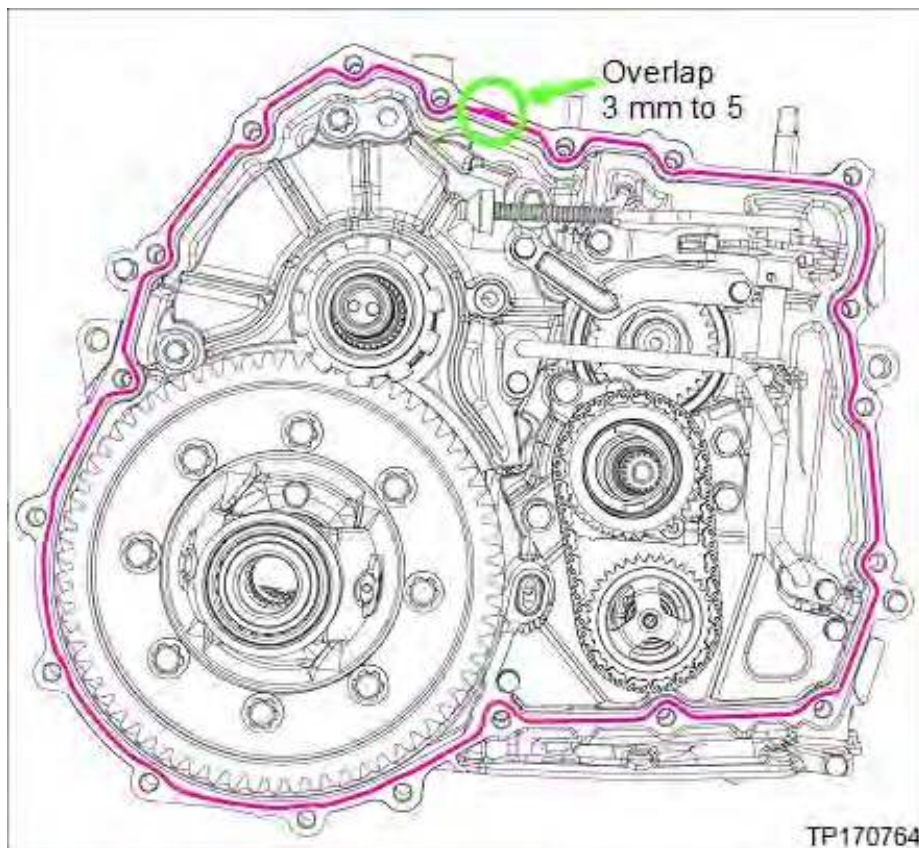


Figure 2S

4. Install the torque converter housing onto the CVT case with nineteen (19) new bolts and torque to the pattern shown in Figure 3S.

NOTE: If the torque converter housing does not fully seat, the CVT may not be in DRIVE.

- Use new bolts.

NOTE: See **Reference # 9** in **KIT PARTS REFERENCE** on page 106.

➤ Bolt torque: 27.1 N•m (2.8 kg-m, **20 ft-lbs.**)

IMPORTANT: Tighten the bolts in specific order shown below.

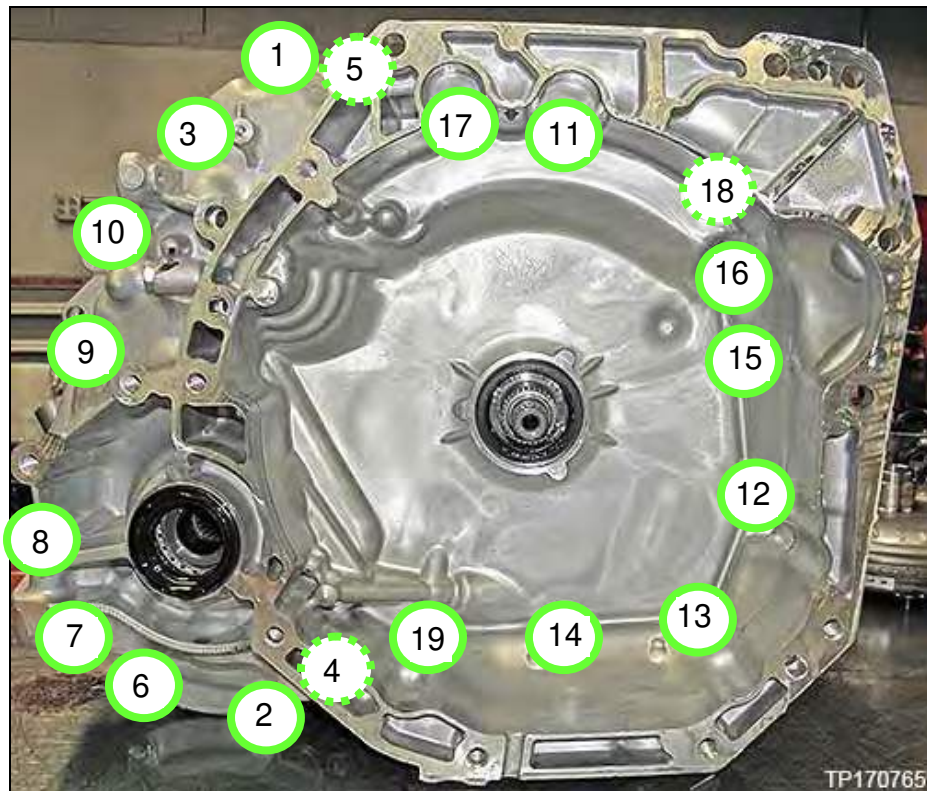


Figure 3S

Install the Valve Body and Oil Pan

1. Rotate the CVT assembly so that the torque converter housing side is facing down.
2. Make sure that the terminal assembly is attached to the bracket of the new valve body (Figure 1T).

NOTE:

- Apply CVT Fluid to the O-ring of the terminal connector.
- See **Reference # 1** in **KIT PARTS REFERENCE** on page 105.

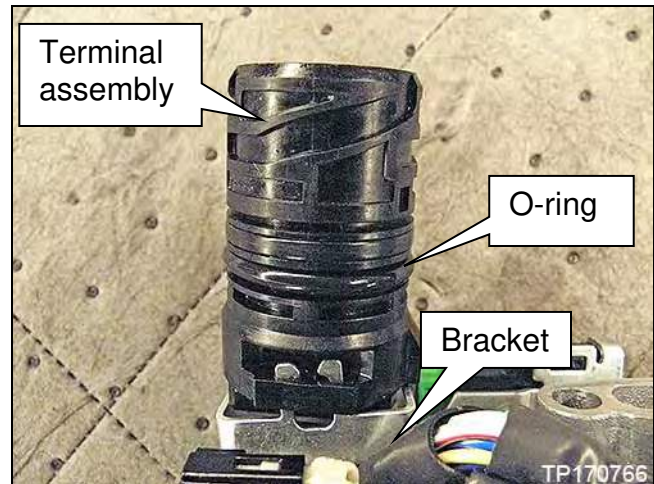


Figure 1T

3. Install the new valve body assembly to the CVT case.
 - Insert the terminal assembly through the hole of the CVT case, and then push the new valve body horizontally with even pressure to seat the valve body completely.

NOTE: A clicking sound may be heard while the new valve body is seated to the CVT case.



Figure 2T

4. First tighten all eleven (11) original valve body bolts finger tight by hand, and then tighten to the specified bolt torque below.

CAUTION: These bolts are easily stripped. Use care to not over-torque.

- 87 mm (**3.4 inches**) long bolt.
11 pieces
 - Bolt torque:
7.9 N•m, (0.80 kg-m, **70 in-lbs.**)

CAUTION: Manual valve may slide down and interfere with CVT case.

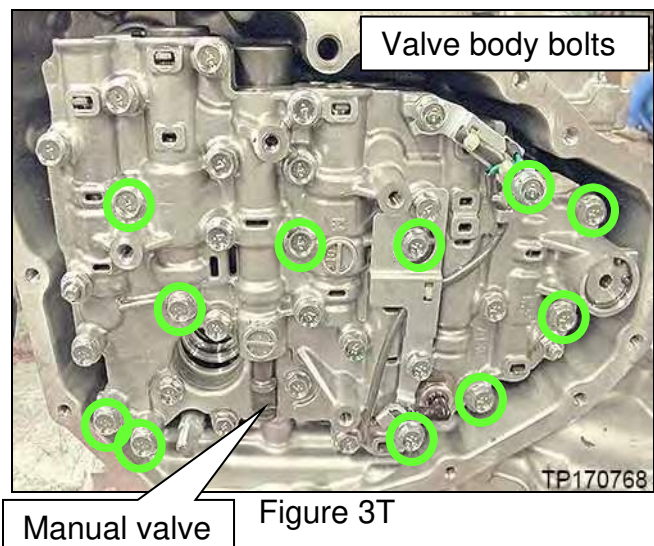


Figure 3T

5. Install the original manual plate to the manual shaft with the original spring washer and lock nut.
- Use a crescent wrench on the transmission range switch side of the manual rod to keep the shaft from rotating while torquing.
 - Nut torque:
21.7 N•m (2.2 kg-m, **16 ft-lbs.**)

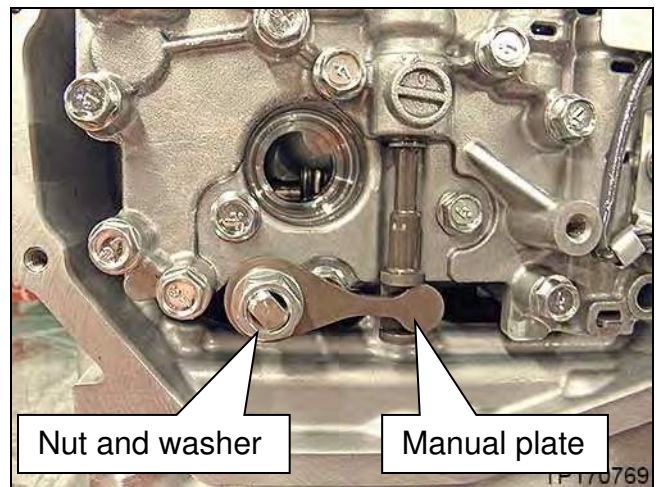


Figure 4T

6. Confirm that the new O-ring is on the new oil strainer.
- Apply CVT Fluid to the O-ring before installation.

NOTE:

- The new oil strainer comes with a new O-ring.
- See **Reference # 3** in **KIT PARTS REFERENCE** on page 105.



Figure 5T

7. Install the new strainer to the valve body with the three (3) original bolts.
- 12 mm (**0.5 inches**) long bolt.
3 pieces
 - Bolt torque:
7.9 N•m (0.80 kg-m, **70 in-lbs.**)

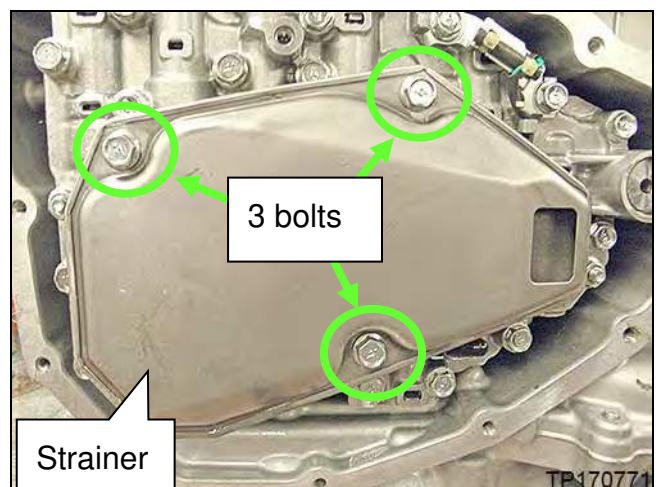


Figure 6T

8. Install the original oil pan with a new oil pan gasket using the original bolts.

- Bolt torque:
5.6 N•m (0.60 kg-m, **50 in-lbs.**)

NOTE: See **Reference # 2** in **KIT PARTS REFERENCE** on page 105.



Figure 7T

Seal the Sub-assembly Cover

1. Reposition the CVT on the work bench with the torque converter housing side facing down.
2. Remove the two temporary side cover bolts.

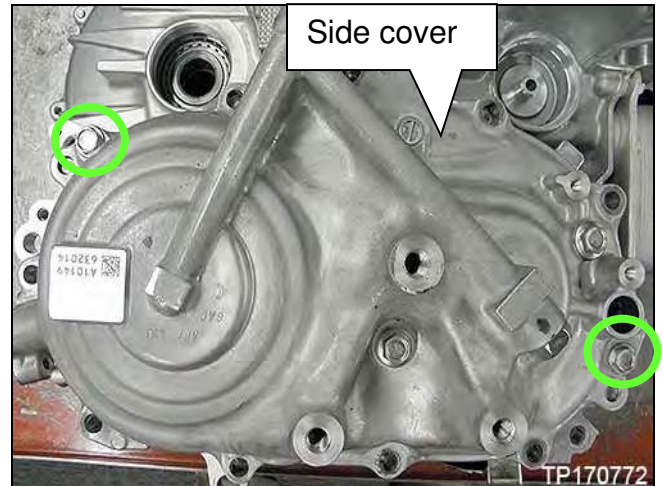


Figure 1U

3. Remove the two pulley bearing retainer bolts.
 - These bolts will be reused later in this procedure.

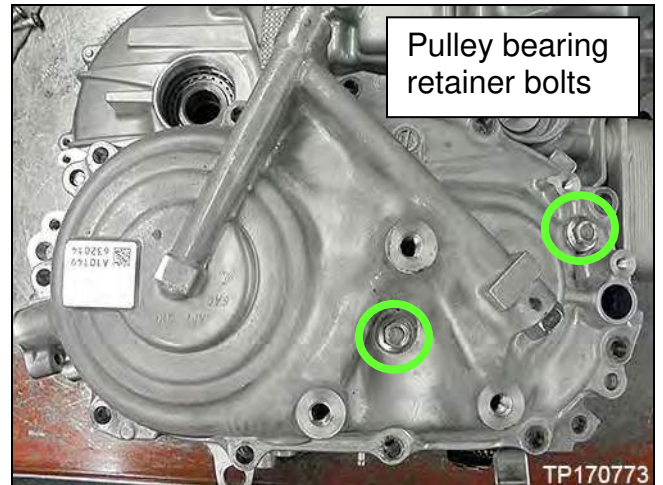


Figure 2U

4. Remove the side cover.
 - Use a slide hammer (J-25721-A) if needed.
 - There are three slide hammer tool locations on the side cover.

NOTE: Figure 3U shown with side cover removed.



Figure 3U

5. Install the original lubrication tube into the CVT case.

- Place the fluid jet nozzle under the CVT belt and then insert the lubrication tube into the CVT case.

CAUTION: Take care not to contact the CVT belt with any tools during tube installation.

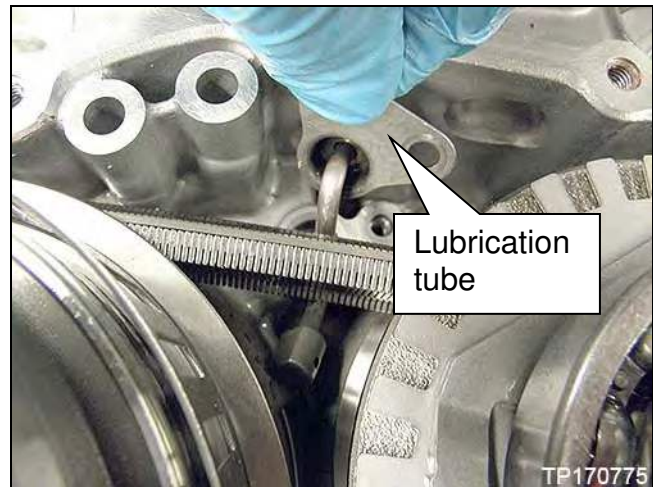


Figure 4U

6. Install the original lubrication tube bolt.

- 16 mm (0.6 inch) long bolt.
 - Bolt torque:
6.8 N•m (0.70 kg-m, **60 in-lb**)

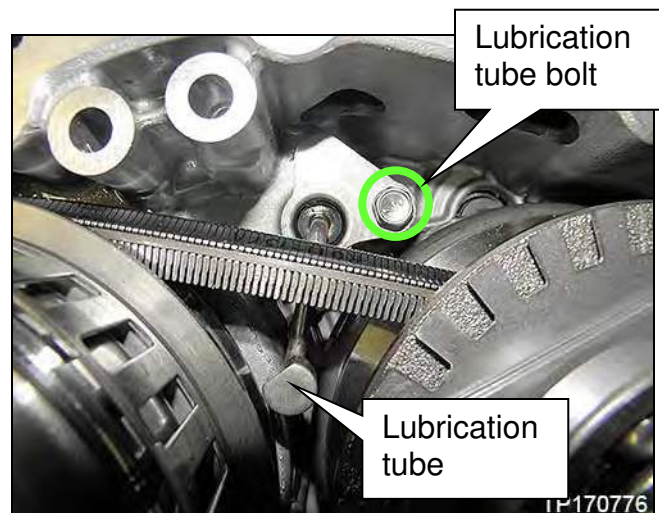


Figure 5U

7. Apply sealant to the side cover sealing surface of the CVT case.

- Sealant bead diameter: 2.0 mm

Sealant:

- Loctite 5460 (See the Parts Information section of this bulletin)
- Color: Pink

IMPORTANT:

- Confirm that the mating surfaces are clean before applying sealant.
- Make sure that the starting point and the ending point of the sealant is between two bolt holes. Overlap both ends of the bead by 3 – 5 mm.

CAUTION: Be careful not to contact or contaminate the sealant. If the sealant has been disturbed or contaminated in any way before side cover assembly is installed, remove the sealant completely and re-apply.



Figure 6U

8. Screw in Guide Pin (J-52272) to either one of two female bolt threads of the pulley bearing retainer.
 - Place the guide pin next to the case bolt hole as shown in Figure 7U.
9. Install side cover.



Figure 7U

10. Install eleven (11) new side cover bolts, and then torque all of the side cover bolts to the specified torque in the sequence shown in Figure 8U.
 - 32.8 mm (**1.3 inches**) long bolt. 11 pieces
 - Bolt torque: 27.1 N•m (2.8 kg-m, **20 ft-lbs.**)

NOTE: See **Reference # 6** in **KIT PARTS REFERENCE** on page 105.

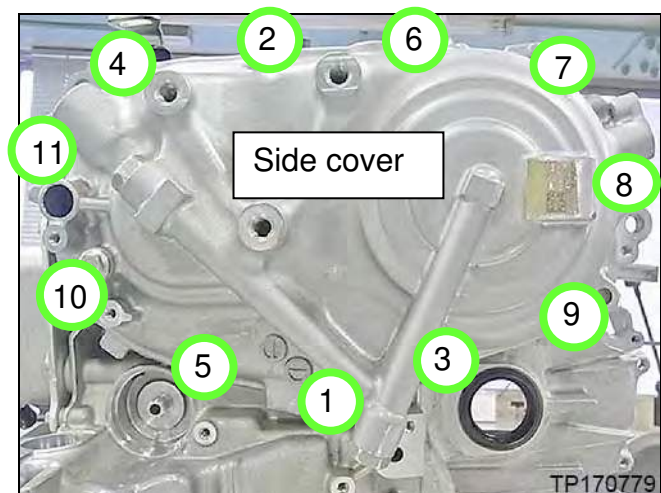


Figure 8U

11. Remove the O-rings that came on the new bearing retainer bolts and replace them with new O-rings from Parts Information.

NOTE: See **Reference # 8** in **KIT PARTS REFERENCE** on page 105.

12. Screw in one (1) original pulley bearing retainer bolt, hand tight.

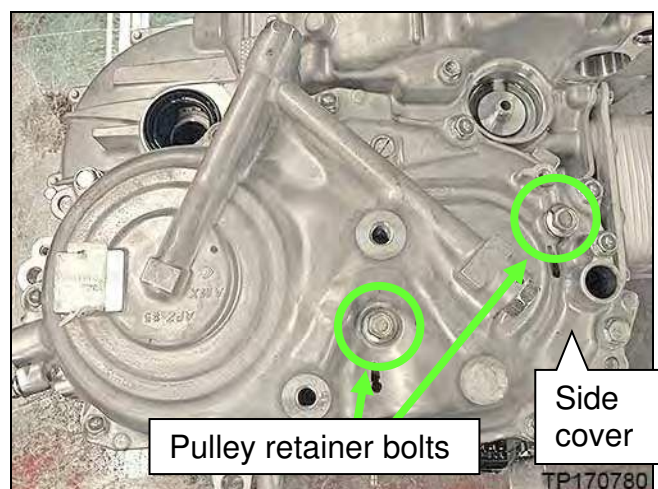


Figure 9U

13. Remove the Guide Pin (J-52272) and then install the other pulley bearing retainer bolt, hand tight.

14. Torque the two pulley bearing retainer bolts to specified torque.

- Bolt torque:
28.8 N•m, (2.90 kg-m, **21 ft-lbs.**)



Figure 10U

Install the Exterior Parts

1. Install new O-rings to the original output speed sensor, primary pulley speed sensor and secondary pulley speed sensor and then install them to the CVT.

- Use a new O-rings (non-reusable).

NOTE: See **Reference # 19** in **KIT PARTS REFERENCE** on page 106.

- Apply CVT Fluid to the O-rings before installation.
- 16 mm (**0.6 inches**) long bolts.
 - Bolt torque: 5.6 N•m (0.60 kg-m, **50 in-lbs.**)

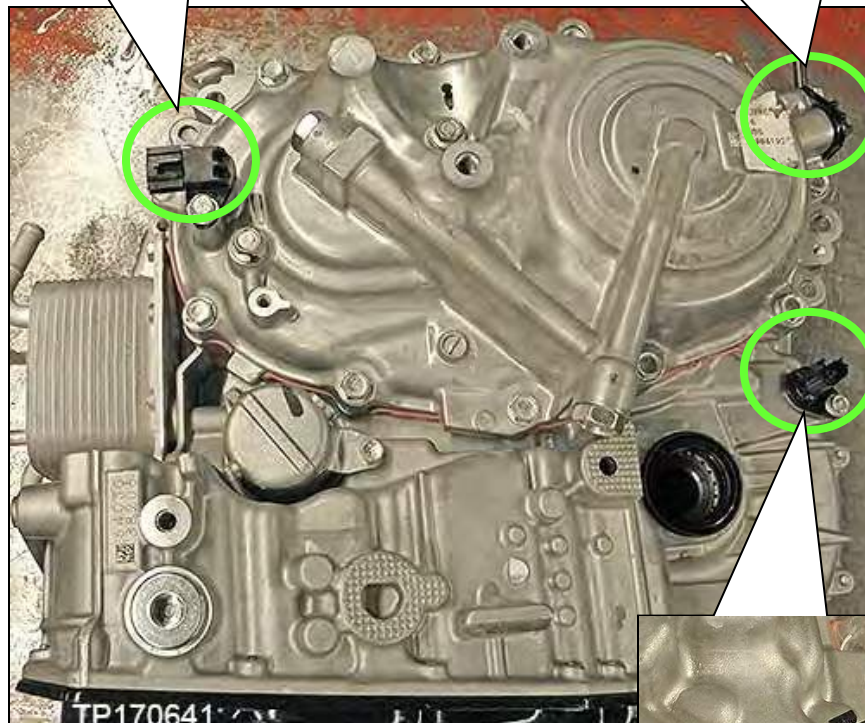
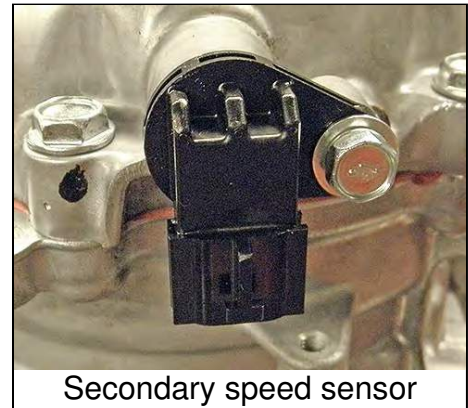
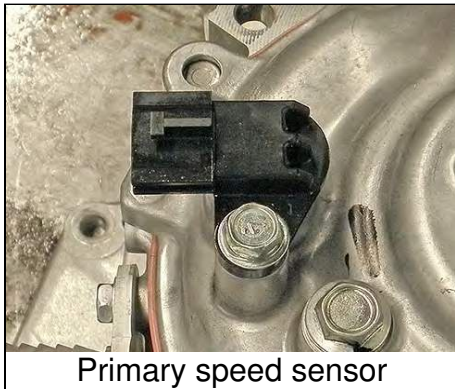
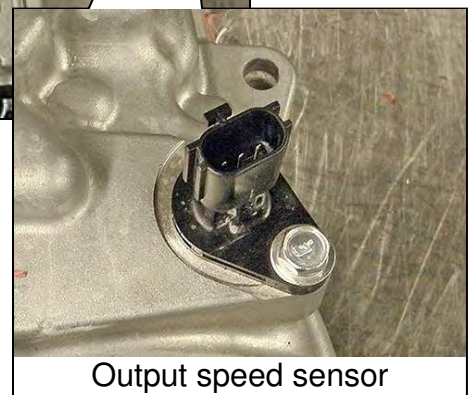


Figure 1V



2. Install a new fluid filter to the CVT case.

- Make sure a grommet is attached to the fluid filter.
- Apply CVT Fluid to the grommet of the fluid filter.

NOTE: See **Reference # 16** in **KIT PARTS REFERENCE** on page 106.

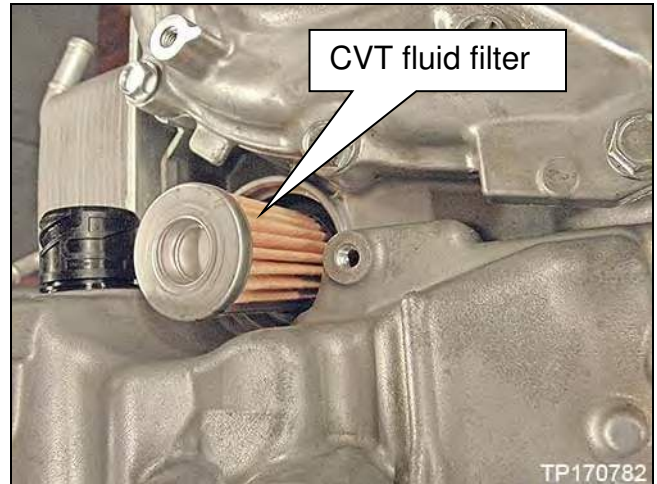


Figure 2V

3. Install new O-ring to the fluid filter cover.

- Apply CVT fluid to the O-ring.

NOTE: See **Reference # 15** in **KIT PARTS REFERENCE** on page 106.



Figure 3V

4. Install the fluid filter cover to the CVT case as follows:

- a. Locate the tab of the fluid filter cover below the tab of the side cover.
- b. Push the fluid filter cover onto the CVT case.
- c. Rotate the fluid filter cover clockwise, and then match the bolt hole of the fluid filter cover and the bolt hole of the CVT case.

➤ Confirm that the fluid filter tab is underneath the side cover tab.

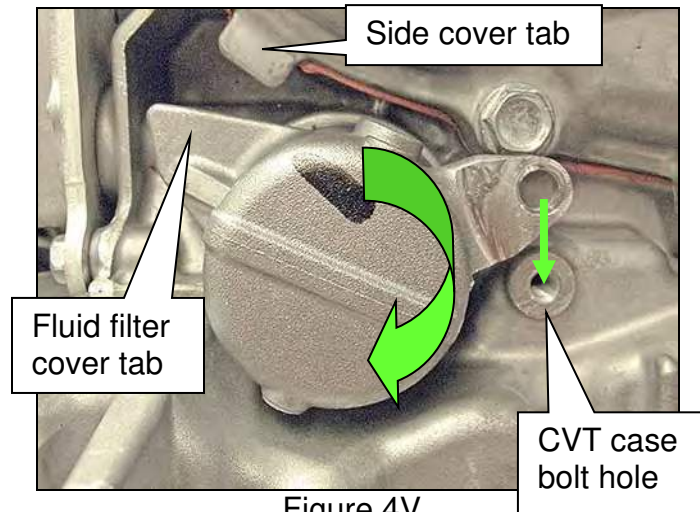


Figure 4V

d. Install the original bolt.

- 16 mm (**0.6 inches**) long bolt.
- Bolt torque:
6.8 N•m (0.70 kg-m, **60 in-lbs.**)

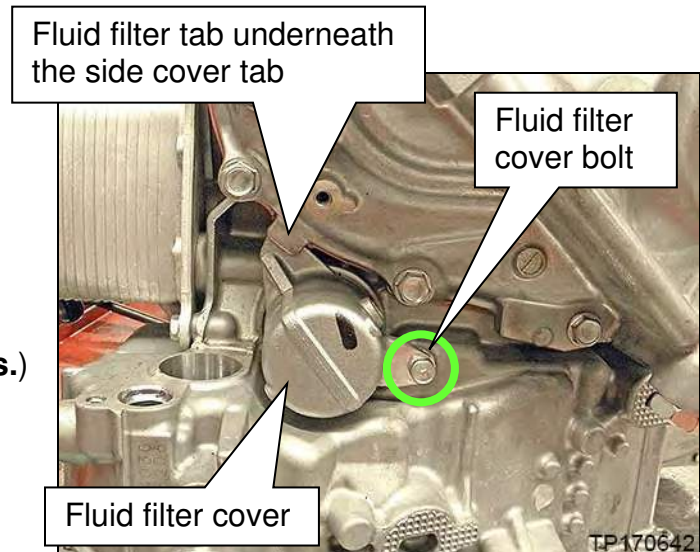


Figure 5V

Install and Adjustment the Transmission Range Switch

1. Rotate the manual shaft to the “N” position (two clicks from counterclockwise or left hard stop).
2. Remove the lock nut, washer and manual lever from the manual shaft.
 - They will be reused.
3. Adjust the transmission range switch position as follows:

- a. Install the alignment pin (#J-52306-2) into the Transmission Range Switch Alignment Bracket (#J-52306-1) as shown in Figure 2W.
- b. Attach the combined alignment tool onto the manual shaft as shown in Figure 3W with part number facing out.

NOTE: The combined alignment tool will only insert into the transmission range switch while in Neutral.

- Transmission range switch may need to be rotated to allow pin to align.
 - Alignment pin will insert into guide hole in the transmission range switch (Figure 1W).
- c. Install the two original bolts for the transmission range switch (Figure 3W).

- Bolt torque:
5.6 N•m (0.60 kg-m, **50 in-lbs.**)

- Remove the adjustment tool when complete.

4. Install the manual lever to the manual shaft.
 - a. Set the original manual lever onto the manual shaft.
 - b. Install the washer and the lock nut.
 - c. Torque the lock nut.
 - Nut torque:
16.3 N•m (1.7 kg-m, **12 ft-lbs.**)

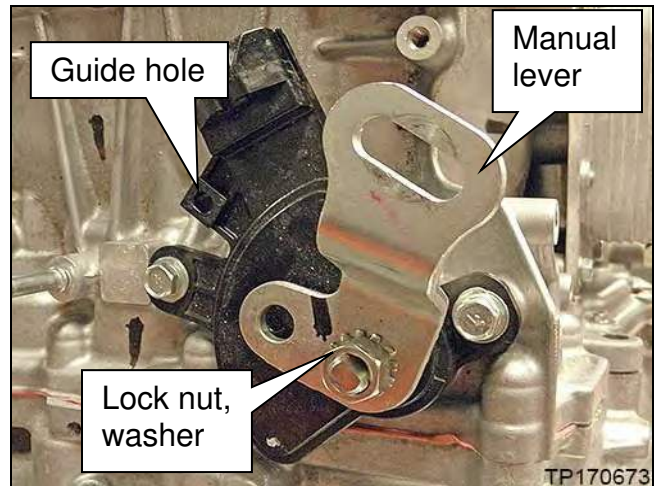


Figure 1W

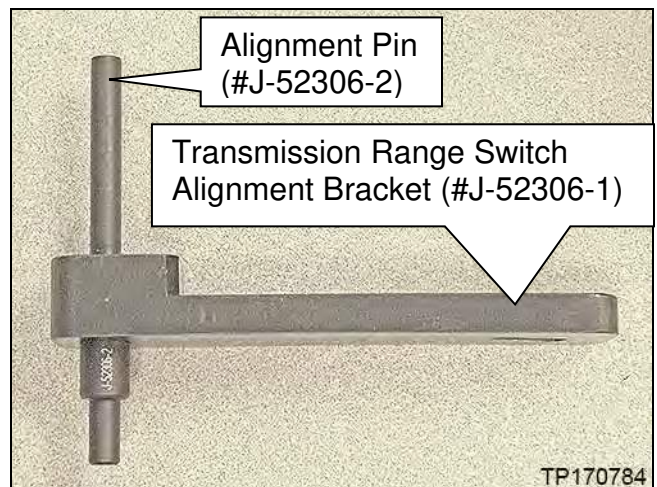


Figure 2W

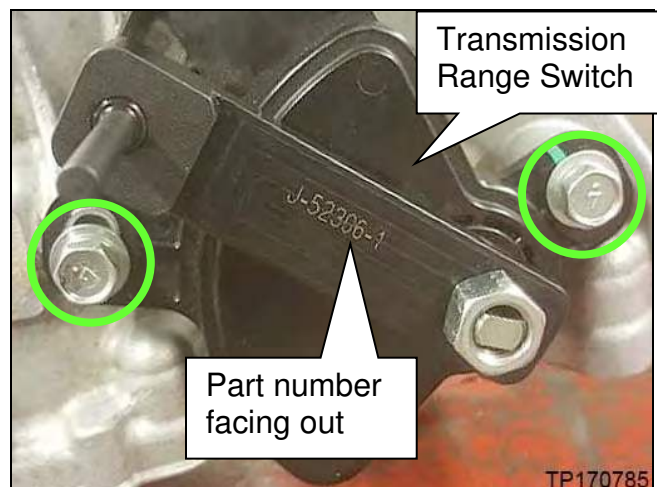


Figure 3W

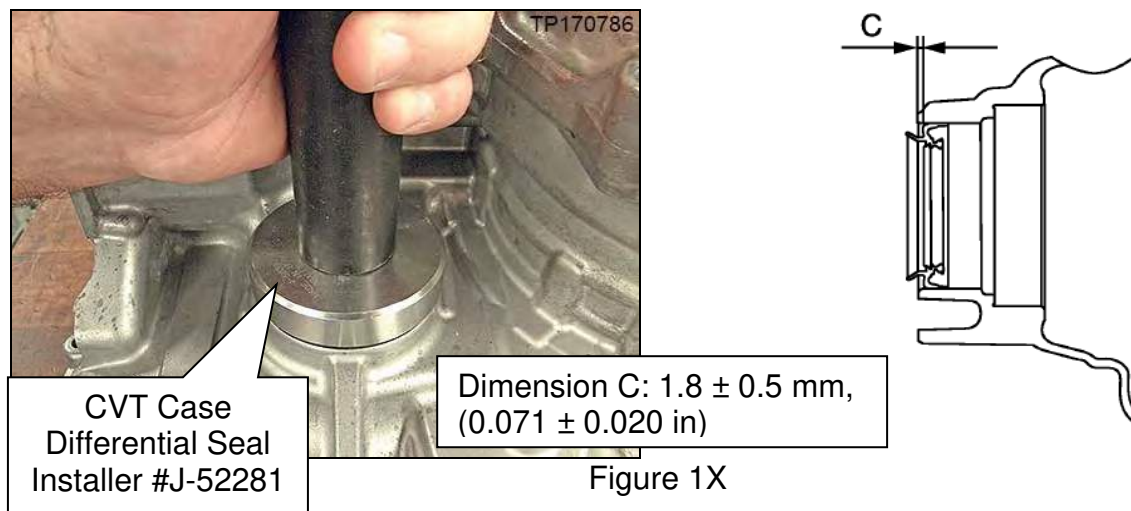
Install the Oil Seals and the Torque Converter

1. Install the differential side oil seal to the CVT case (Figure 1X).

- Use a new oil seal (non-reusable). See **Reference # 18** in **KIT PARTS REFERENCE** on page 106.

CAUTION:

- Apply CVT Fluid to the oil seal before installation.
- Drive the differential side oil seal in until the amount of oil seal protrusion from the CVT case edge matches dimension C shown in Figure 1X.

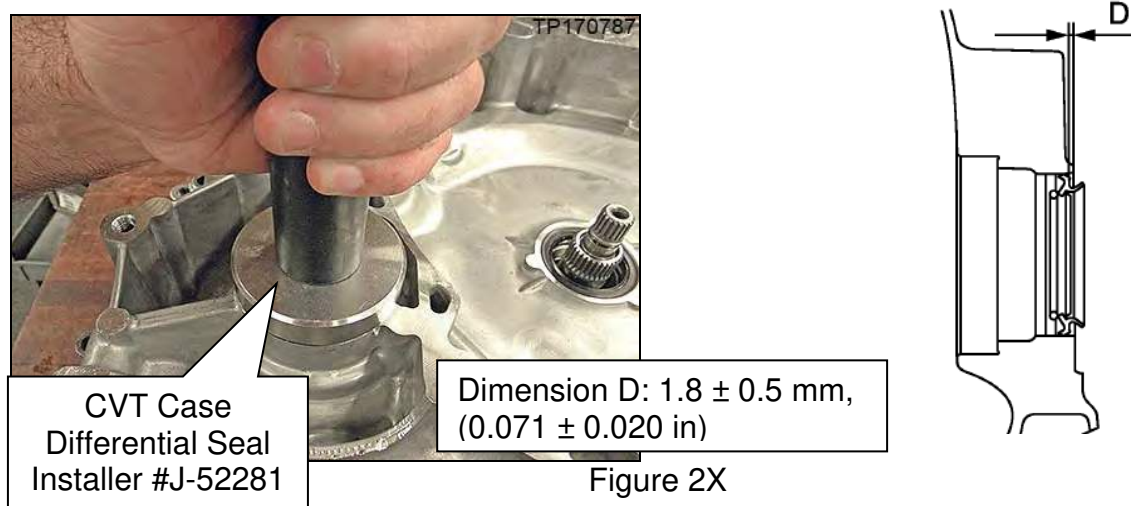


2. Install the differential side oil seal to the converter housing (Figure 2X).

- Use a new oil seal (non-reusable). See **Reference # 18** in **KIT PARTS REFERENCE** on page 106.

CAUTION:

- Apply CVT Fluid to the oil seal before installation.
- Drive the differential side oil seal in until the amount of oil seal protrusion from the torque converter housing edge matches the dimension D shown in Figure 2X.



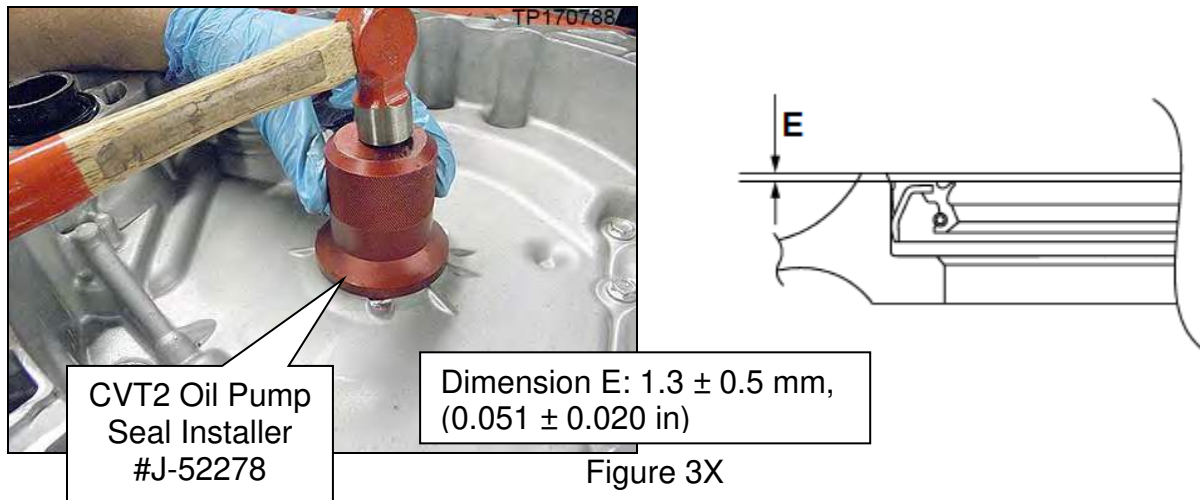
3. Install the torque converter housing oil seal to the torque converter housing (Figure 3X).

- Use a new oil seal (non-reusable).

NOTE: See **Reference # 17** in **KIT PARTS REFERENCE** on page 106.

CAUTION:

- Apply CVT Fluid to the oil seal before installation.
- Drive the converter housing oil seal evenly so that converter housing oil seal sits below the case by dimension E as shown in Figure 3X.



4. Place the CVT on a work surface with the oil pan side facing down.

5. Install the original torque converter.

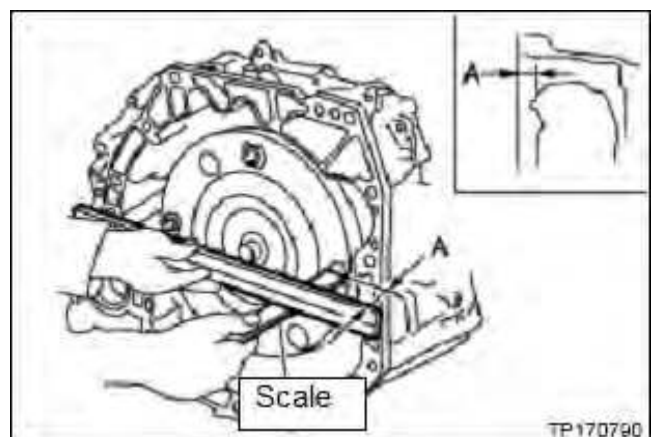
CAUTION: Locate the two oil pump engagement tabs on the end of the torque converter snout horizontally while inserting to avoid damaging the torque converter oil seal.



Figure 4X

6. Measure dimension A to confirm that the torque converter is installed to the correct position.

- Dimension A: 14.4 mm (0.567 in)



Install the CVT Assembly

- 1. Install the CVT assembly in the vehicle.
 - Refer to the ESM, section **TM-Transaxle & Transmission**, for CVT installation.
- 2. Connect both battery cables, negative cable last.
- 3. Fill Transmission with CVT fluid.
- 4. Reset/reinitialize systems as needed.
 - Refer to the ESM, section **PG – Power Supply & Ground Elements**, for a listing of systems that require reset/initialization after reconnecting the 12V battery.
 - Look in the PG section index for ADDITIONAL SERVICE WHEN REMOVING BATTERY NEGATIVE TERMINAL.
 - This list often includes items such as radio, power windows, clock, sunroof, etc.

ADDITIONAL SERVICE WHEN REPLACING TRANSAXLE ASSEMBLY

The following procedures, starting on the next page, must be performed in this order.

- a. **ERASE CALILBRATION DATA**.....Page 95
- b. **ERASE LEARNING VALUE**.....Page 96
- c. **CONFORM CVTF DETERIORTN**.....Page 98
- d. **Auxiliary gearbox clutch point learning**.....Page 100
- e. **Erase DTCs**

Proceed to the next page.

1. Connect the CONSULT PC to the vehicle.
2. Start CONSULT III PLUS (C-III plus).
3. Wait for the plus VI to be recognized.
 - The serial number will display when the plus VI is recognized.
4. Navigate C-III plus to the screen shown in Figure 1Y below.
 - **Diagnosis (All Systems) / TRANSMISSION / Work support**
5. Select **ERASE CALILBRATION DATA**.
6. Select **Start**.

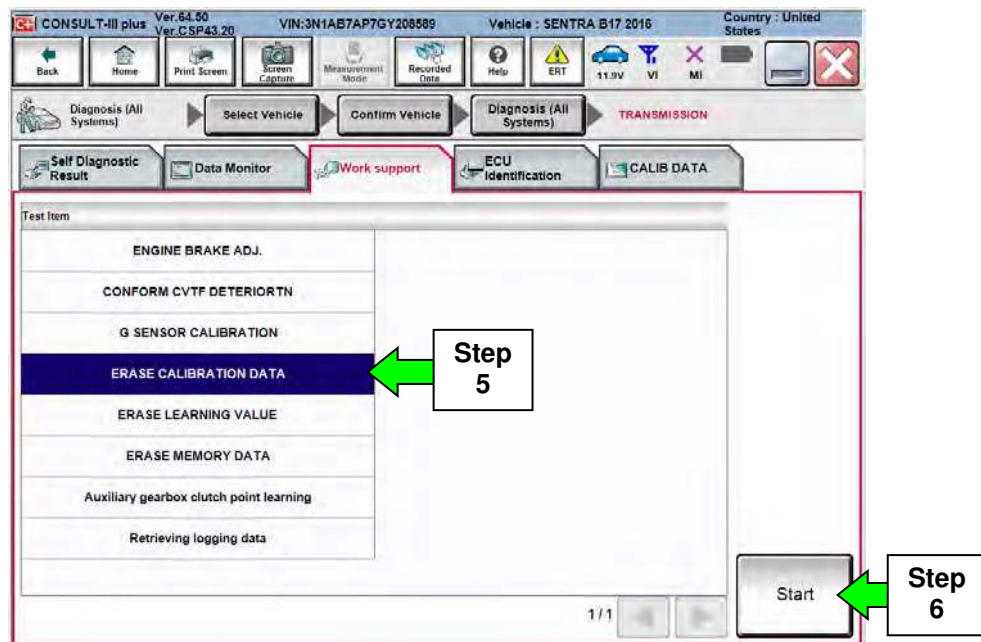


Figure 1Y

7. Select **Start**.

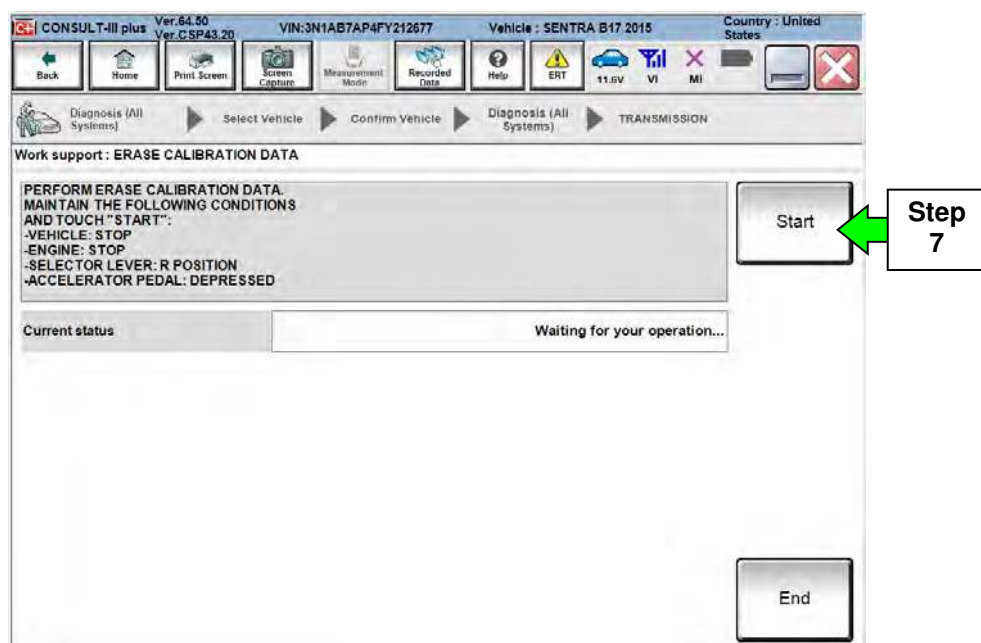


Figure 2Y

8. When the **Current status** changes to **COMPLETED**, select **End**.

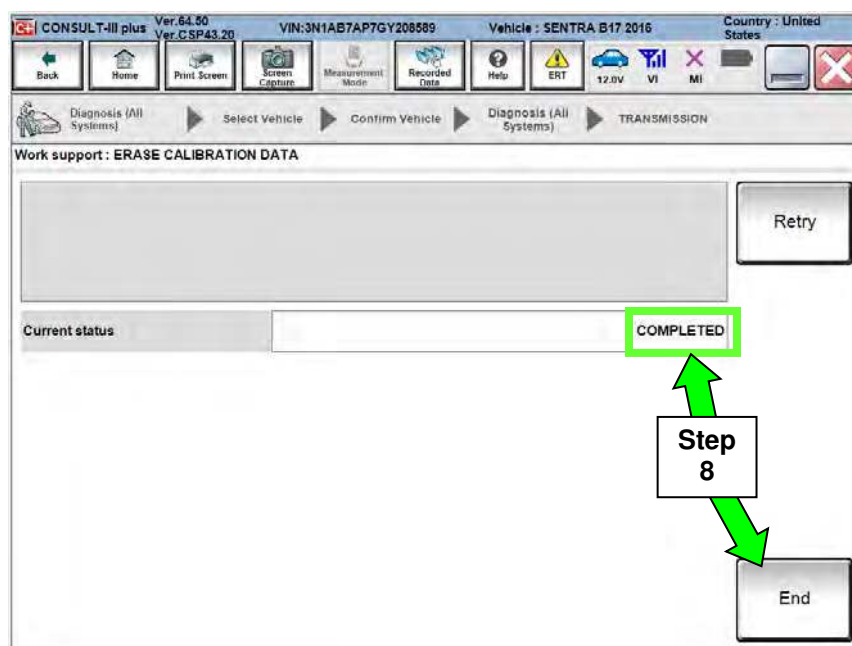


Figure 3Y

9. With the C-III plus still connected, select **ERASE LEARNING VALUE**.

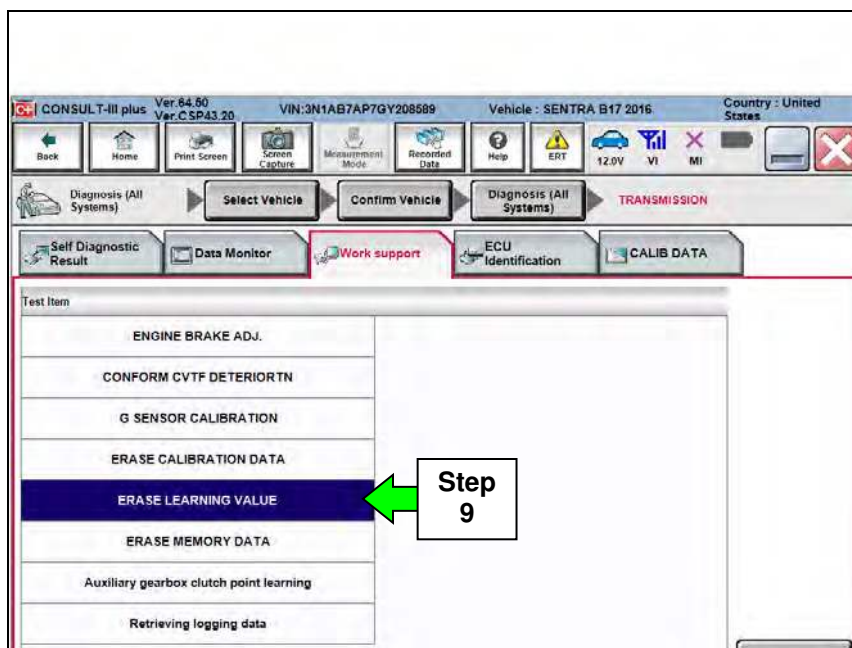


Figure 4Y

10. Select **Start**.

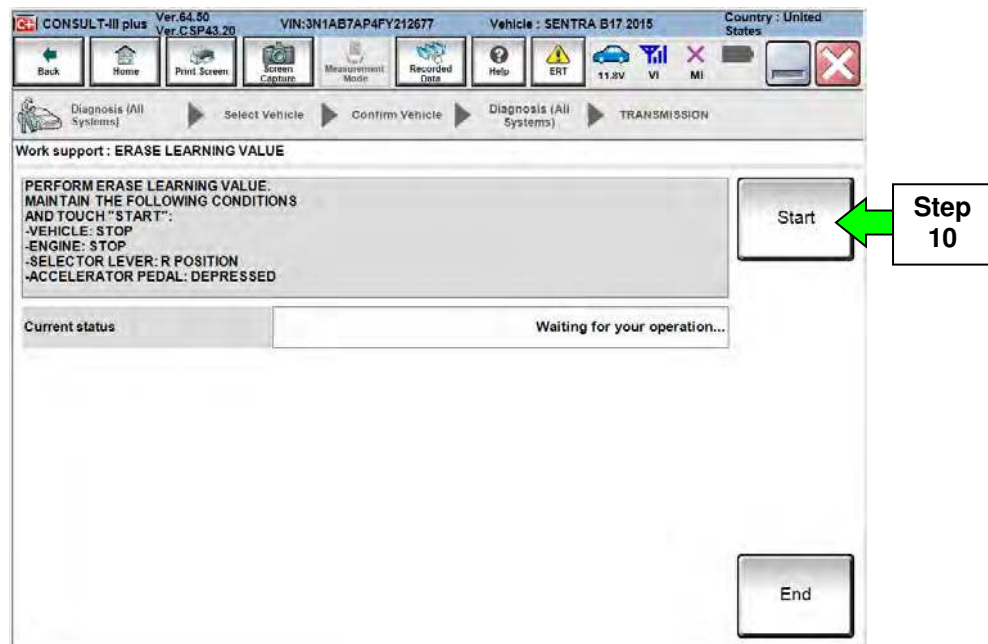


Figure 5Y

11. When the **Current status** changes to **COMPLETED** select **End**.

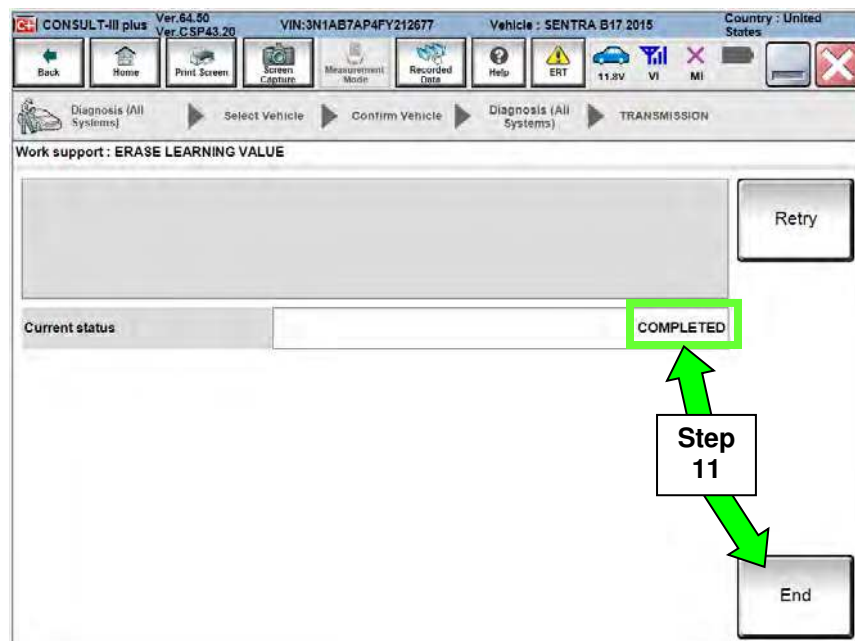


Figure 6Y

12. With the C-III plus still connected, select **CONFORM CVTF DETERIORTN**.

13. Select **Start**.

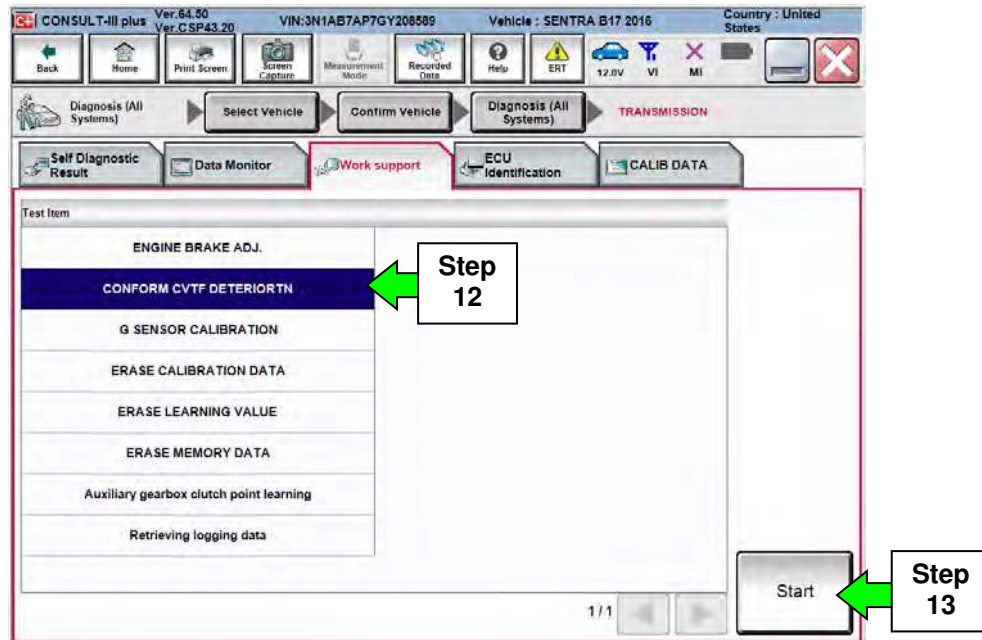


Figure 7Y

14. Select **Start**.

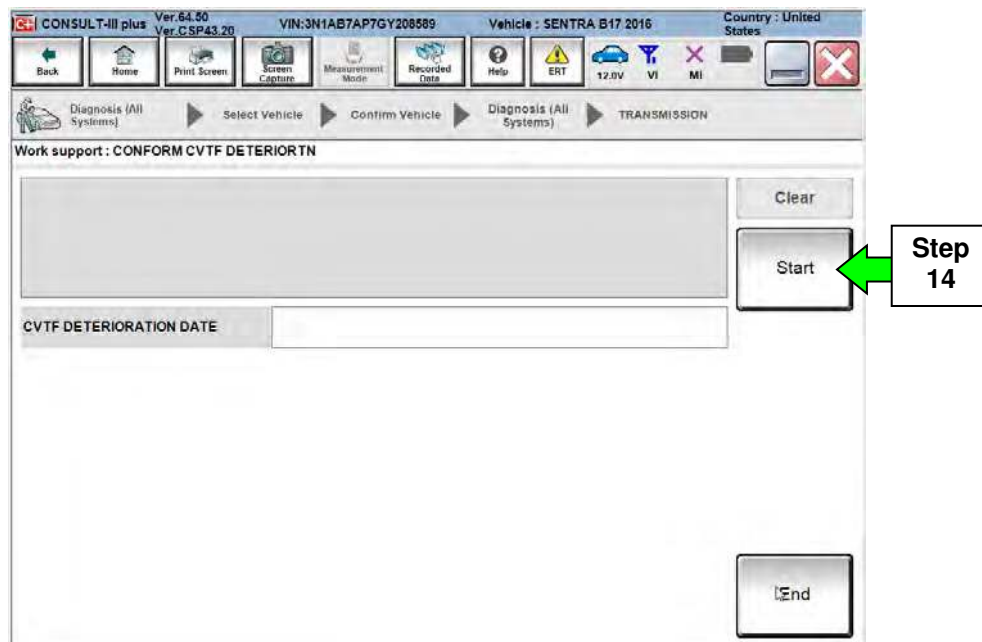


Figure 8Y

15. Select **Clear**.

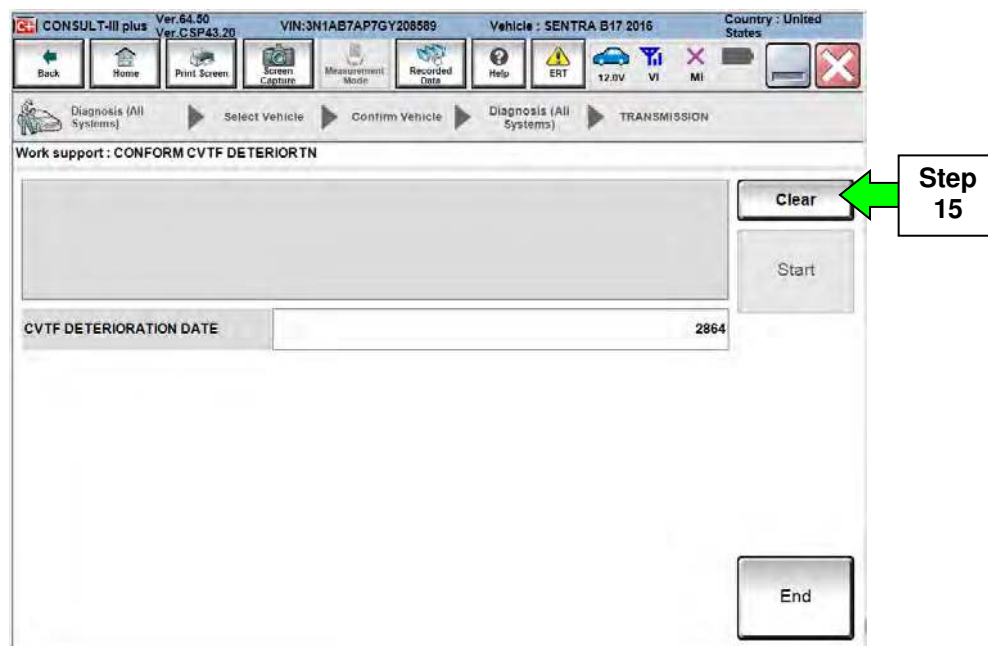


Figure 9Y

16. Select **Yes**.

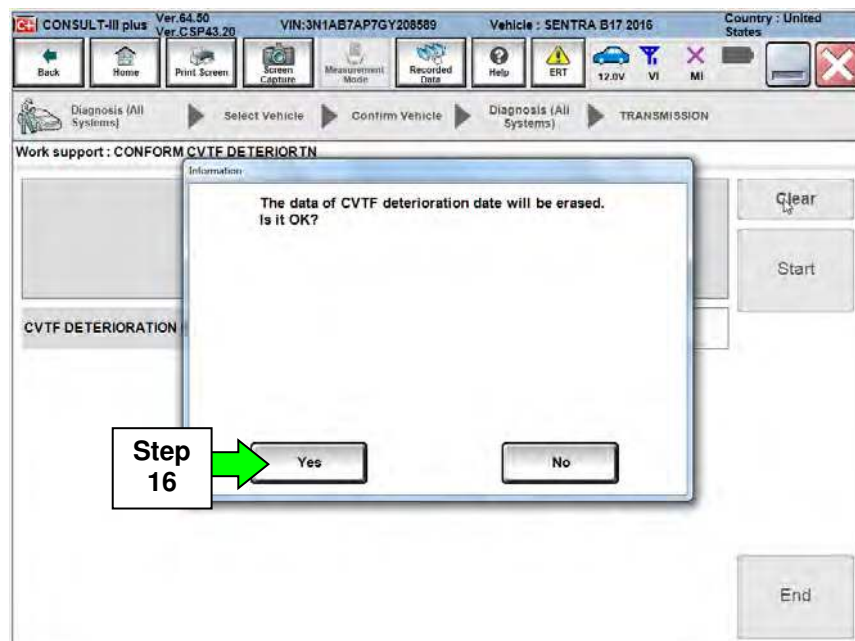


Figure 10Y

17. When **CVTF DETERIORATION DATE** changes to “0”, select **End**.

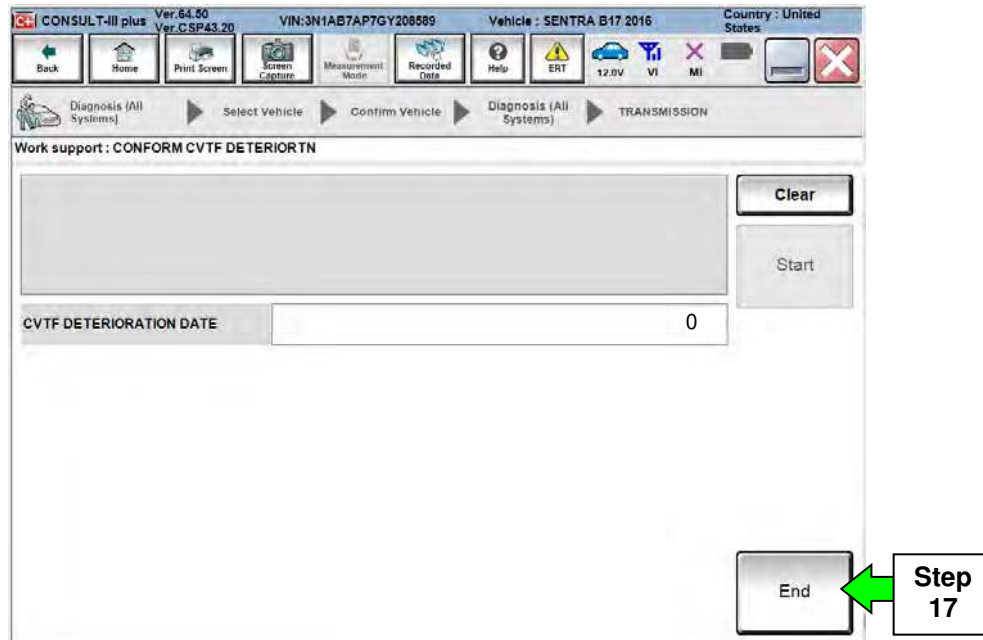


Figure 11Y

18. Start the engine.

19. Set the parking brake, turn OFF the A/C, and then bring the engine to normal operating temperature range with CVT fluid temperature over 122°F (50°C).

20. Select **Auxiliary gearbox clutch point learning** and then **Start**.

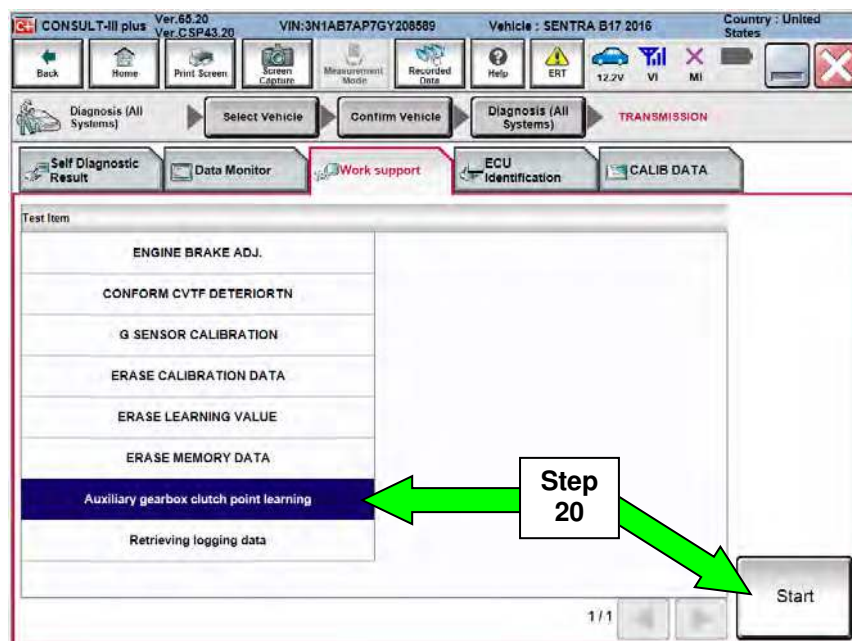


Figure 12Y

21. Follow the on screen instructions to meet all parameters displayed in Figure 13Y and then select **Start**.

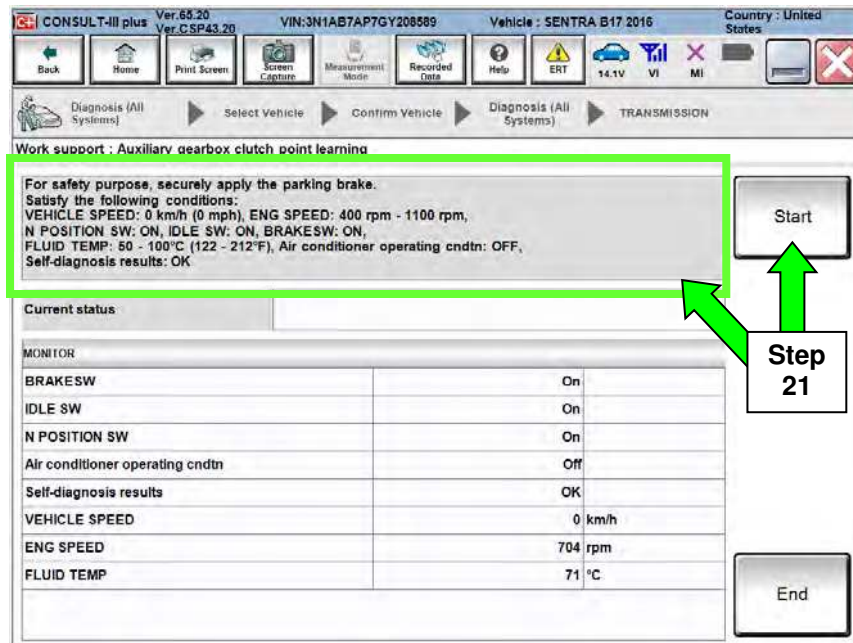


Figure 13Y

22. With brake pedal still applied, shift the CVT selector lever into the D position.

- Figure 15Y on the next page will be displayed after shifting into D position.

NOTE: The Current status will show EXECUTING, but until the vehicle is shifted into the D position Auxiliary gearbox clutch point learning will not complete.

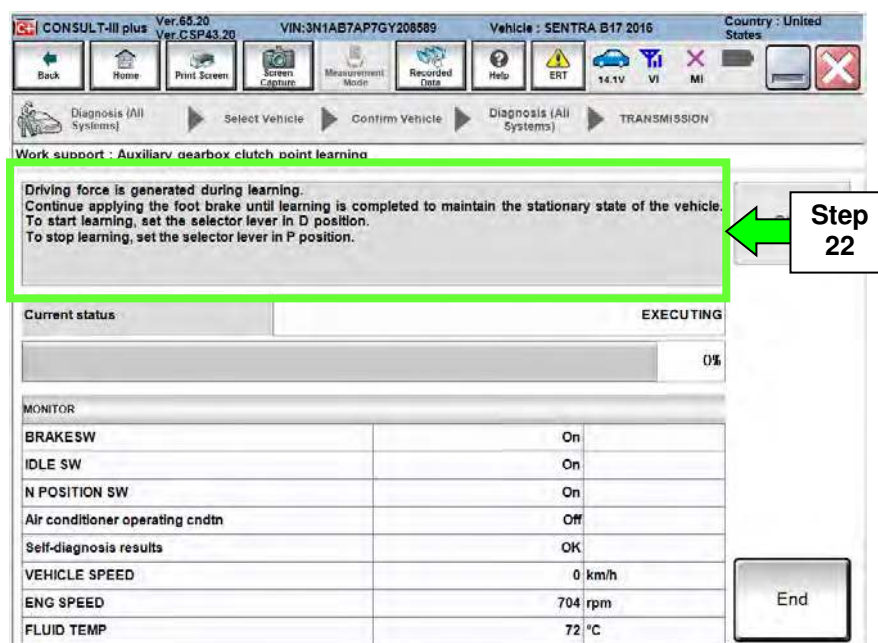


Figure 14Y

23. Continue to depress the brake pedal until the Current status shows “Completed” as shown in Figure 16Y.

NOTE: This may take several minutes to complete.

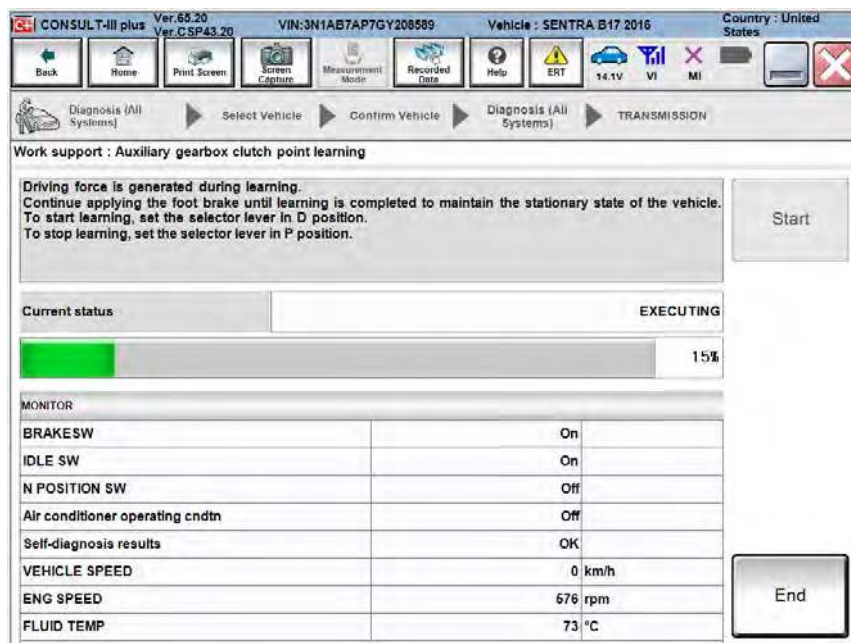


Figure 15Y

24. Select End.

25. Shift the vehicle into “P”, turn ignition OFF and release the brake pedal.

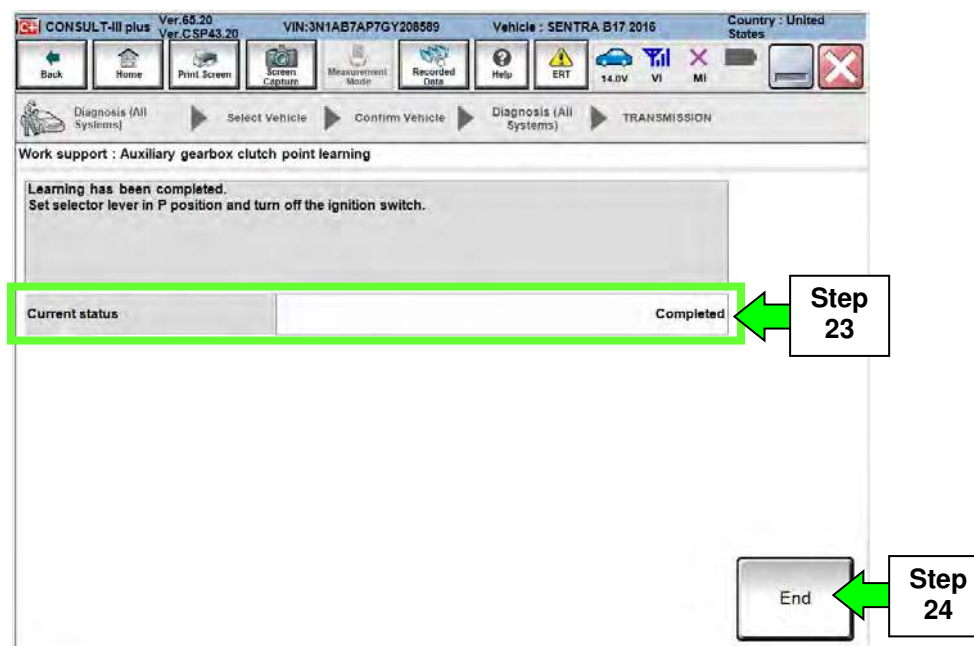


Figure 16Y

26. Perform step 20 to step 24 one additional time (Total: Two times).

27. Turn OFF C-III plus.

28. Disconnect C-III plus from the vehicle.

29. Verify the CVT operates normally and no abnormal noises are heard during a test drive.

30. Erase DTCs.

Procedure complete.

PARTS INFORMATION

At this time, do not order kits for stock.

REPAIR	DESCRIPTION	PART #	QUANTITY
Sub-assembly Repair	KIT-CONTROL VALVE	3170E-X428C	1 if needed
	KIT-PULLEY	31214-3JX9A	1 if needed
	KIT-OIL PUMP	31340-X429E	1 if needed
	Loctite 5460 Sealant (2) (4)	999MP-LT5460P	(1) (3)
Control Valve Replacement	KIT-CONTROL VALVE	3170E-X428C	1 if needed
CVT Replacement	CVT Assembly (6)	(7)	1 if needed
Applies to all repairs	Nissan NS-3 CVT Fluid (1) (4)	999MP-NS300P	As needed
	Additional Engagement Tool O-Rings (5)	11440	As needed
	WASHER-DRAIN (CVT Oil Pan Drain Plug Gasket)	11026-31X00	1
	Lens Swab packet	J-51963	(8)

- (1) Nissan NS-3 CVT Fluid and Loctite 5460 Sealant can be ordered through the Nissan Maintenance Advantage program: Phone: 877-NIS-NMA1 (877-647-6621) or Website: Order via link on dealer portal www.NNAnet.com and click on the "Maintenance Advantage" link.
- (2) One container of Loctite 5460 Sealant is good for approximately 5 repairs.
- (3) Bill out Loctite 5460 Sealant (or equivalent) under **expense code 008**. Do not include the Loctite 5460 Sealant part number on the claim.
- (4) For warranty repairs, Nissan NS-3 CVT Fluid and Loctite 5460 Sealant **must** be used. For customer pay repairs, Nissan NS-3 CVT and Loctite 5460 Sealant Fluid or their equivalents are recommended.
- (5) Engagement tool will initially come with 10 O-rings. Additional O-rings are available from Tech•Mate online: www.nissantechmate.com, or by phone: 1-800-662-2001.
- (6) If the CVT is being replaced, no other parts in the table above, except NS-3 CVT fluid or equivalent, are needed.
- (7) Refer to the electronic parts catalog (FAST or equivalent) for the correct part number.
- (8) Shop supplies.

CLAIMS INFORMATION

Submit a Primary Part (PP) type line claim using the following claims coding:

OPERATION	PFP	OP CODE	SYM	DIA	FRT
CVT R&R	(1)	JD01AA JD023A	ZE	32	(2)
Inspect CVT Belt, Belt = NG (Includes control valve R&I)		JX36AA			1.2
Replace CVT Sub-assembly		JX45AA			3.0

(1) Reference the Parts Information Table and use the applicable Belt and Pulley Assembly Part Number (31214-3JX9A) as the Primary Failed Part.

(2) Reference the current Nissan Warranty Flat Rate Manual and use the indicated Flat Rate Time.

EXPENSE CODE

EXPENSE CODE	DESCRIPTION	MAX AMOUNT
008	Sealant	\$12.46

OR

Submit a Primary Part (PP) type line claim using the following claims coding:

OPERATION	PFP	OP CODE	SYM	DIA	FRT
Inspect CVT Pan for Excessive Debris = NG	(1)	JX49AA	ZE	32	0.3
Replace CVT		JD01AA JD023A			(2)

(1) Reference the electronic parts catalog (FAST) and use the applicable CVT assembly part number as the Primary Failed Part.

(2) Reference the current Nissan Warranty Flat Rate Manual and use the indicated Flat Rate Time.

OR

Submit a Primary Part (PP) type line claim using the following claims coding:

OPERATION	PFP	OP CODE	SYM	DIA	FRT
Inspect CVT Belt, Belt = OK	(1)	JX37AA	ZE	32	0.4
Replace Valve Body		JD48AA			(2)

(1) Reference the Parts Information Table and use the applicable Control Valve Assembly Part Number (3170E-X428C) as the Primary Failed Part.

(2) Reference the current Nissan Warranty Flat Rate Manual and use the indicated Flat Rate Time.

NOTE: FRT allows adequate time to access DTC codes. No other diagnostic procedures subsequently required. Do NOT claim any diagnostic OP Codes with this claim.

PART KITS REFERNECE TABLE

NOTE:

- This Table is for reference only. Part numbers listed cannot be ordered individually.
- These part numbers are for identification of the correct part within the kit (part number is listed on the bag for each individual part.
- Some parts have more than one part number listed. In this case, one of the part numbers listed will be in the kit.

KIT-CONTROL VALVE (3170E-X428C) PARTS REFERENCE (Kit Content)

REFERENCE #	DESCRIPTION	PART NUMBER	QTY:
1	VALVE ASSY – CONTROL (Control valve)	31705-X428C or 31705-X429E	1
2	GASKET-OIL PAN (Oil pan gasket)	31397-3JX0A	1
3	STRAINER ASSY-OIL, AUTO TRANS (Oil pan strainer)	31728-3XX0A, or 31728-3XX0B, or 31728-3JX0B	1

KIT-PULLEY (31214-3JX9A) PARTS REFERENCE (Kit Content)

REFERENCE #	DESCRIPTION	PART NUMBER	QTY:
4	PULLEY ASSY (Sub assembly: Belt & Pulley)	31209-3JX9A	1
5	SNAP RING KIT (Snap ring kit)	31506-3JX1K	1
6	BOLT (Side cover bolts)	31377-3JX0E, or 31377-X420B, or 31377-3XX2B	11
7	SEAL-O RING (Input shaft O ring)	31526-3MX0A, or 31526-X420C, or 31526-3XX0C	1
8	SEAL – O RING	31526-8E000 or 31526-28X0C	2

Parts kits reference table continued.

KIT-OIL PUMP (31340-X429E) PARTS REFERENCE (Kit Content)

REFERENCE #	DESCRIPTION	PART NUMBER	QTY:
9	BOLT (Torque converter case bolts)	31377-X420B, or 31377-3JX0E, or 31377-3XX2B	19
10	SEAL-LIP (Lip seal)	31528-1XZ0A, or 31528-1XA01, or 31528-1XX0A	1
11	SEAL-O RING (Case O ring)	31526-X420B, or 31526-50X0D or 31526-3JX0B or 31526-3XX0B	1
12	PIN-RET (Manual shaft roll pin)	31906-1XF0A	1
13	PUMP ASSY-OIL (Oil pump)	31340-X420B or 31340-3JX0D or 31340-X420A or 31340-3XX0B	1
14	GSKT-OIL PUMP (Oil pump gasket)	31366-3JX0B or 31366-3JX0A or 31366-3XX0A	1
15	SEAL-O RING (Oil filter cover O ring)	31526-3JX3A or 31526-3JX1B	1
16	FLTR ASSY-OIL,AUTO TRANS (Oil filter)	31726-28X0A or 31726-3JX0A or 31726-3XX0A	1
17	SEAL ASSY-OIL (Torque converter Seal)	31375-3JX1A	1
18	SEAL-OIL,DIFF (Axle seals)	38342-3VX0A	2
19	SEAL-O RING (Primary/Secondary/Output Sensor O-ring)	31526-1XG0C	3
20	SLEEVE-OIL DIST	31374 80X01	1
21	RING-SEAL	31525 3JX0B or 31525 X420A	2

PART KITS VISUAL REFERNECE

- The following Figures show the smaller components of individual kits.
- KIT- CONTROL VALVE is not shown.

KIT-PULLEY. Sub-assembly not shown



Figure G

KIT-OIL PUMP



Figure H

CVT Assembly Replacement Approval Procedures

- If CVT inspection **indicates CVT assembly replacement** is required:
 - a. Complete the PCC CVT Preauthorization Form in ASIST.
 - b. Attach the required video (15 seconds or less) to the CVT Preauthorization Form.
 - Failure to submit a continuous video showing evidence of abnormalities and the VIN will cause immediate denial of request for CVT unit replacement.
 - c. Call the PCC [for](#) authorization at **800-973-9992 (opt 2)**.

IMPORTANT: Make sure the video has a clear image of the VIN on the F.M.V.S.S. certification label (VIN label).