

# Technical Service Bulletin

|                        |                                                                                                                                  |
|------------------------|----------------------------------------------------------------------------------------------------------------------------------|
| <b>Topic</b>           | Engine coolant - Overheat condition - Warning evident within the DIP - DTC's P2B6500 and P2B8600 are evident                     |
| <b>Market area</b>     | Bentley: worldwide (2WBE),China 723 Volkswagen (Anhui) Automotive CO (6723),China 796 VW Import Comp. Ltd (Vico), Beijing (6796) |
| <b>Brand</b>           | Bentley                                                                                                                          |
| <b>Transaction No.</b> | 2066669/4                                                                                                                        |
| <b>Level</b>           | EH                                                                                                                               |
| <b>Status</b>          | Released for publishing                                                                                                          |
| <b>Release date</b>    | Nov 14, 2025                                                                                                                     |

## Diagnostic trouble codes

| Diagnostic address          | Diagnostic trouble code                           | Fault symptom | Storage state |
|-----------------------------|---------------------------------------------------|---------------|---------------|
| 0011 - Engine electronics 2 | P2B6500: Coolant Pump "B" Air in System           |               | static        |
| 0011 - Engine electronics 2 | P2B8600: Coolant Pump "A" Overspeed/Air in System |               | static        |
| 0001 - Engine electronics   | P2B6500: Coolant Pump "B" Air in System           |               | static        |
| 0001 - Engine electronics   | P2B8600: Coolant Pump "A" Overspeed/Air in System |               | static        |

## New customer code

| Object of complaint                           | Complaint type           | Position |
|-----------------------------------------------|--------------------------|----------|
| engine -> cooling system                      | functionality            |          |
| engine -> cooling system -> coolant reservoir | leaks -> coolant leaking |          |
| engine -> cooling, lubrication                | functionality            |          |

# Vehicle data

## W12 - Continental GT/GTC & Flying Spur

### Sales types

| Type   | MY   | Brand | Designation | Engine code | Gearbox code | Final drive code |
|--------|------|-------|-------------|-------------|--------------|------------------|
| 3S31BB | 2018 | E     |             | *           | *            | *                |

|        |      |   |  |   |   |   |
|--------|------|---|--|---|---|---|
| 3S31BB | 2019 | E |  | * | * | * |
| 3S31BB | 2020 | E |  | * | * | * |
| 3S31BB | 2021 | E |  | * | * | * |
| 3S31BB | 2022 | E |  | * | * | * |
| 3S31EB | 2021 | E |  | * | * | * |
| 3S31EB | 2022 | E |  | * | * | * |
| 3S31EB | 2023 | E |  | * | * | * |
| 3S31EB | 2024 | E |  | * | * | * |
| 3S41BB | 2019 | E |  | * | * | * |
| 3S41BB | 2020 | E |  | * | * | * |
| 3S41BB | 2021 | E |  | * | * | * |
| 3S41BB | 2022 | E |  | * | * | * |
| 3S41EB | 2021 | E |  | * | * | * |
| 3S41EB | 2022 | E |  | * | * | * |
| 3S41EB | 2023 | E |  | * | * | * |
| 3S41EB | 2024 | E |  | * | * | * |
| ZG21BB | 2020 | E |  | * | * | * |
| ZG21BB | 2021 | E |  | * | * | * |
| ZG21BB | 2022 | E |  | * | * | * |
| ZG21BB | 2023 | E |  | * | * | * |
| ZG21BB | 2024 | E |  | * | * | * |
| ZG26BB | 2023 | E |  | * | * | * |
| ZG26BB | 2024 | E |  | * | * | * |

## Documents

| Document name              |
|----------------------------|
| <a href="#">master.xml</a> |

## Technical Service Bulletin

Transaction No.:

**2066669/4**

Engine coolant - Overheat condition - Warning evident within the DIP - DTC's  
P2B6500 and P2B8600 are evident

Release date: Nov  
14, 2025

## Condition

### Customer statement

- Engine cooling system overheating

And/or

- Coolant loss

And/or

- Warning light in Drivers Information Panel (DIP) as Figure 1

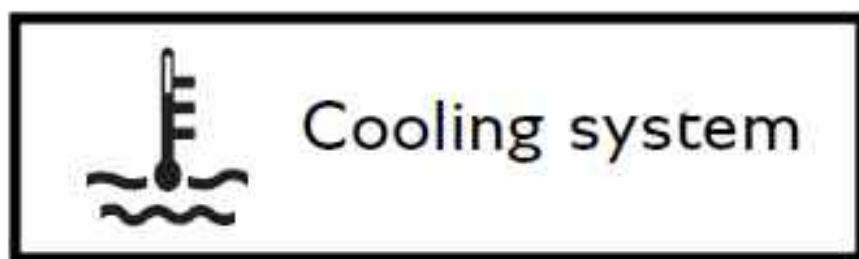


Figure 1

### Workshop findings

The following DTC's may also be evident within 0001 and/or 0011

- P2B6500 and/or P2B8600

## Technical Background



**NOTE:** Should the symptoms or a combination of the symptoms mentioned within the Customer statement /workshop findings section be evident, the operative should refer to TPI 2071239/- before conducting the instructions within the Measure section of this TPI and the raising of a DISS query.

### Revision history

#### TPI 2066669/4

Technical Background update – TPI 2071239 is to be referred to first before any DISS query in relation to this TPI can be raised.

## Production Solution

-

Service



CAUTION: The operative must ensure the engine has cooled sufficiently before carrying out this procedure



CAUTION: The operative must wear eye protection for the duration of this procedure



It is imperative the instructions are strictly followed, the steps must be conducted to ensure the coolant system is to specification before conducting any repair work or replacement of parts

1) Referring to Rep.Gr 19 - Conduct a coolant system pressure test **NOTE: Depending on the amount of coolant which has been lost the coolant system may have to be filled and the coolant bleed process conducted before carrying out the pressure test**

Were any issues found after conducting step 1 (Coolant pressure test)?

**No** - Conduct step 2

**Yes** - Raise a DISS query ensuring all applicable information is attached to the DISS query for example: Current ODIS log, photographs/videos, clear symptom description **NOTE: The operative must wait for a reply from Product Support before conducting any further work**

2) Referring to Figure 2 - Locate the vent hose shown (975 122 447H)

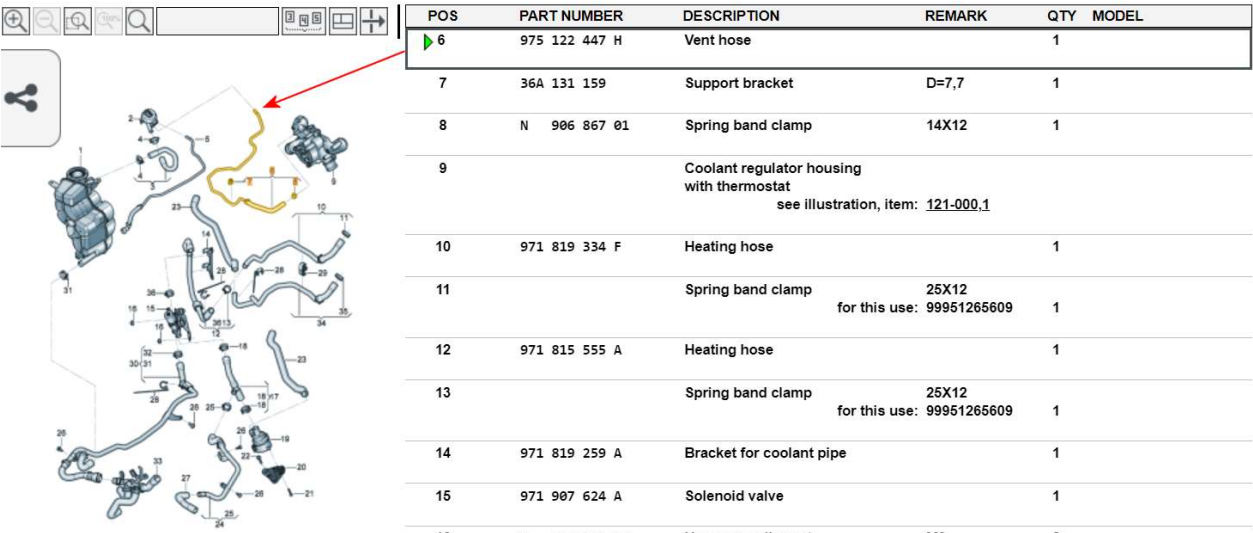


Figure 2

- The vent hose has an internal check valve, the valve is positioned within the vent hose at the location shown in Figure 3 (Circled)



Figure 3

- Referring to Figure 4 - The coolant flows in the direction shown (Arrows) in the event the internal check valve is faulty the flow of the coolant will be restricted (***Causing the symptoms described within the customer findings/workshop findings section***)



Figure 4

3) The operation/condition of the check valve can be confirmed as follows:

- Referring to Figure 5 - Disconnect the vent hose from the Thermostat housing

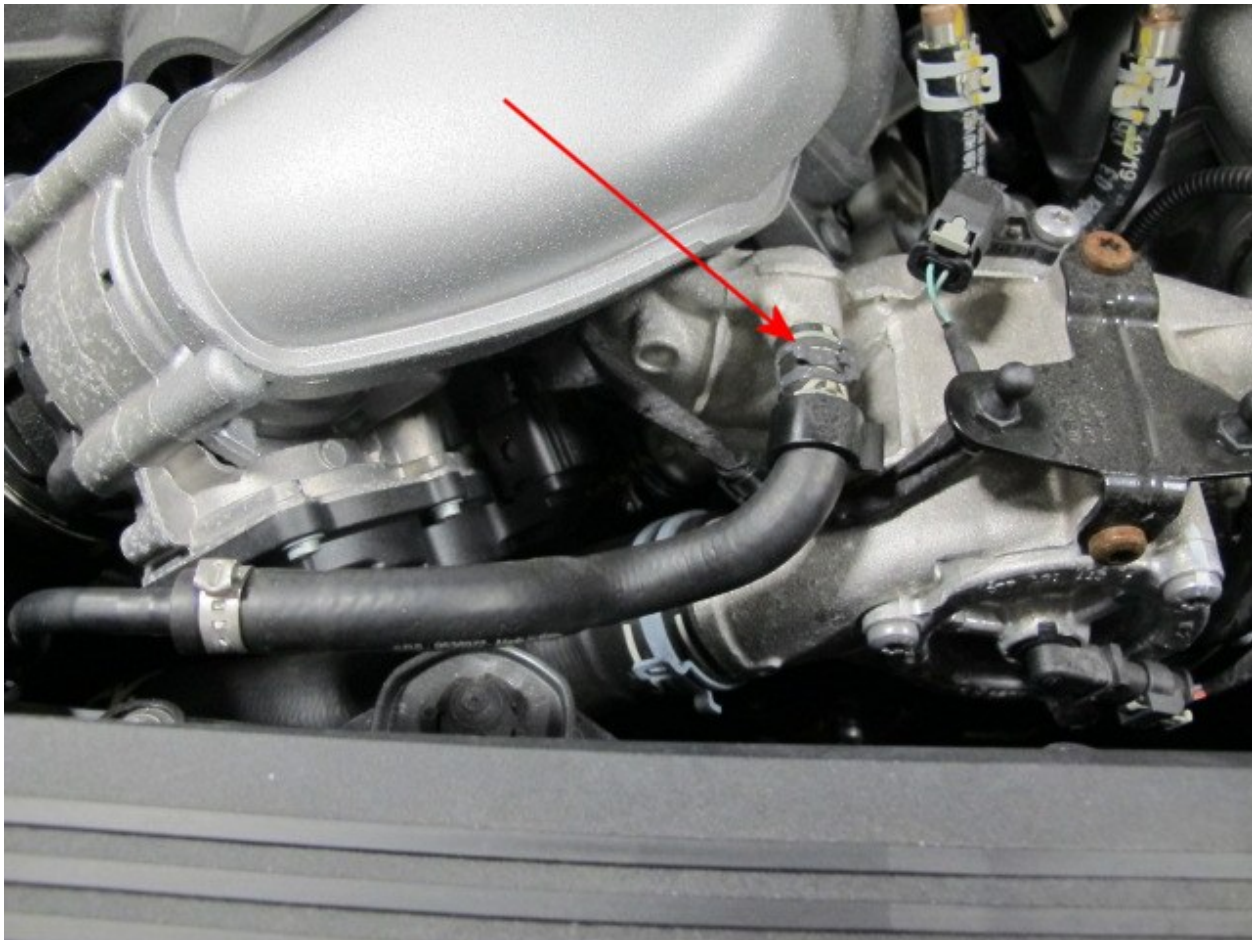


Figure 5

- Referring to Figure 6 - To minimise coolant loss, temporarily fit a blanking plug over the stub pipe

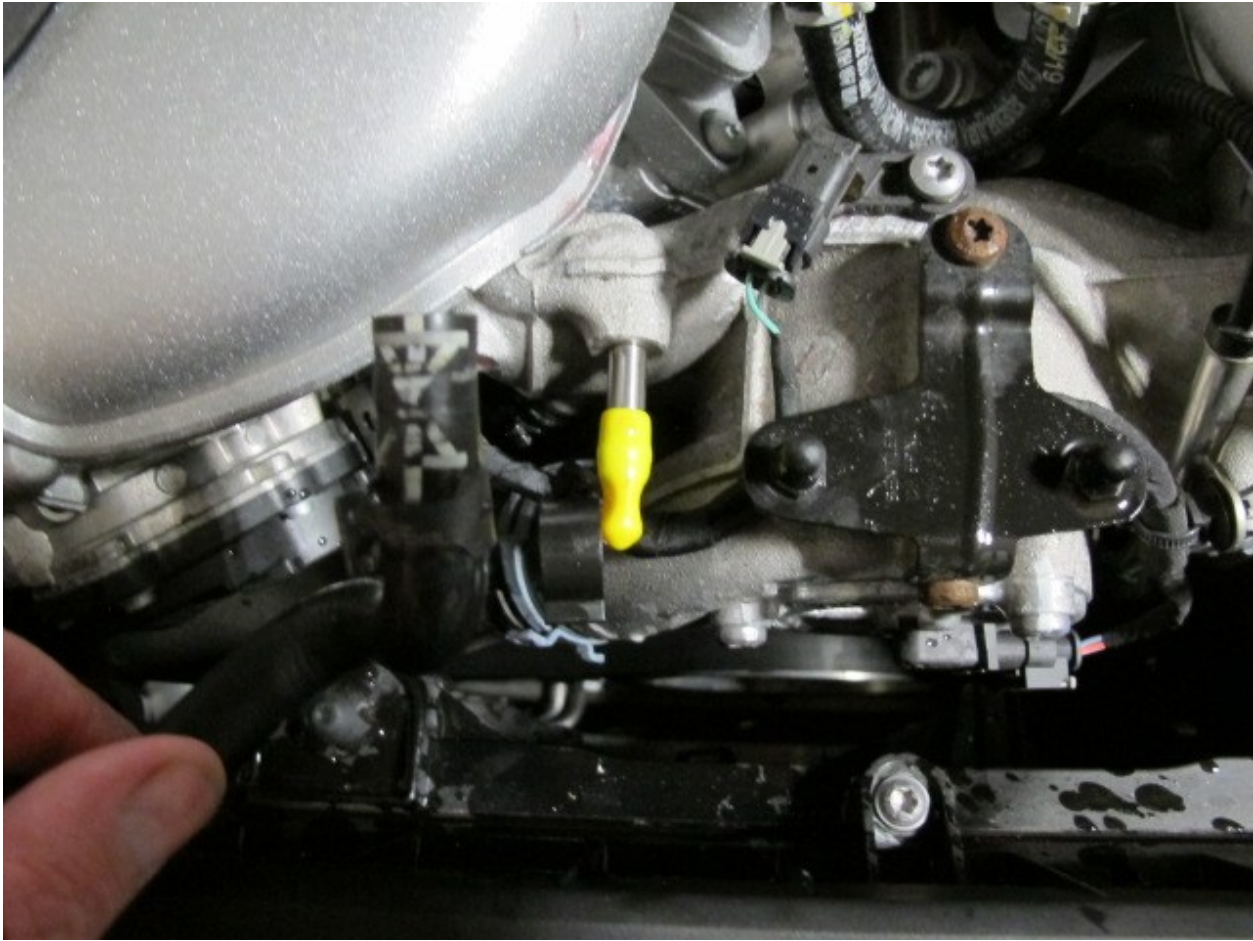


Figure 6

4) Referring to Figure 7 - Remove the coolant reservoir cap (Point A)

- Open the service clip on the bleeder valve (Point B)

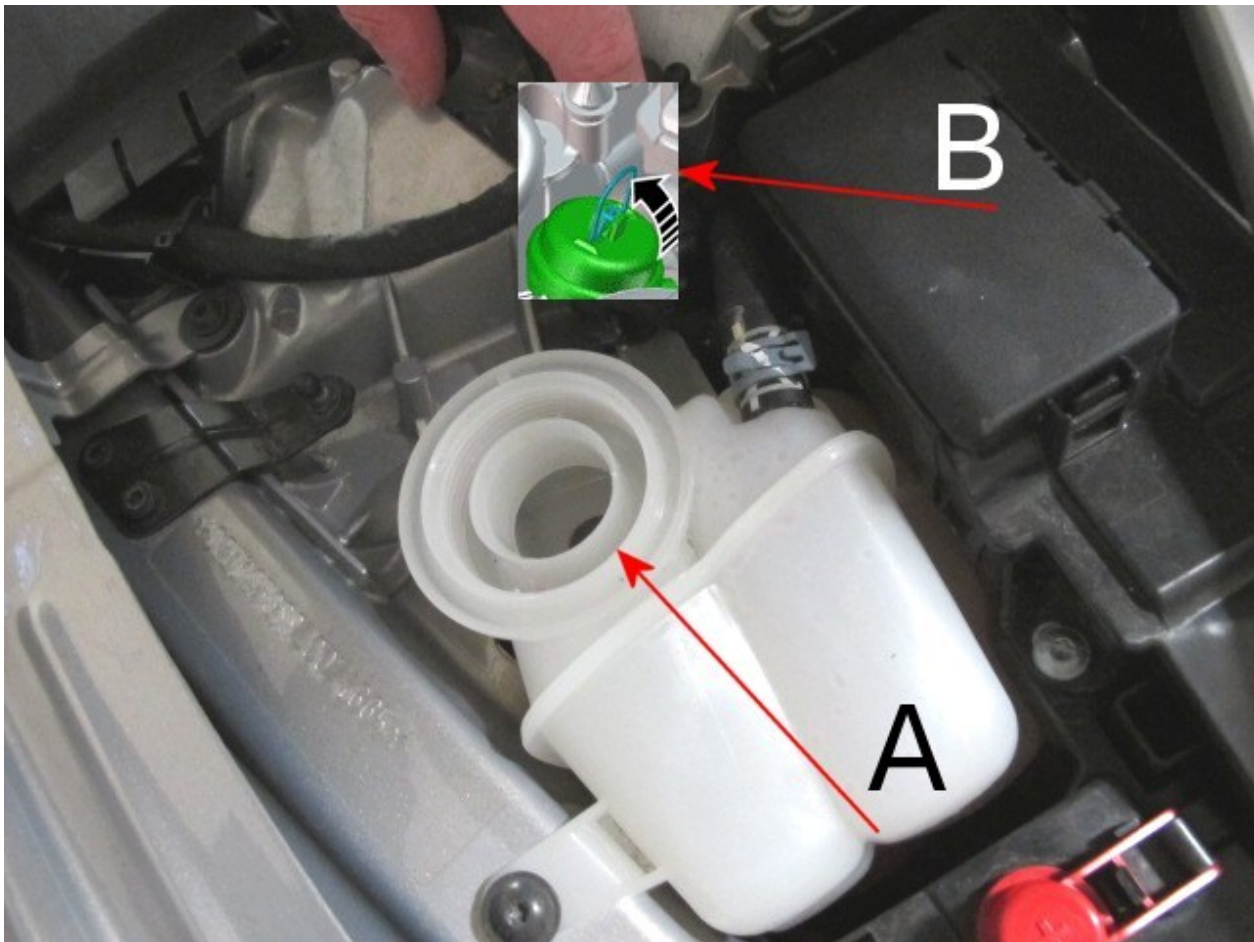


Figure 7

5) Referring to Figure 8 - Apply light air pressure into hose (Arrow)

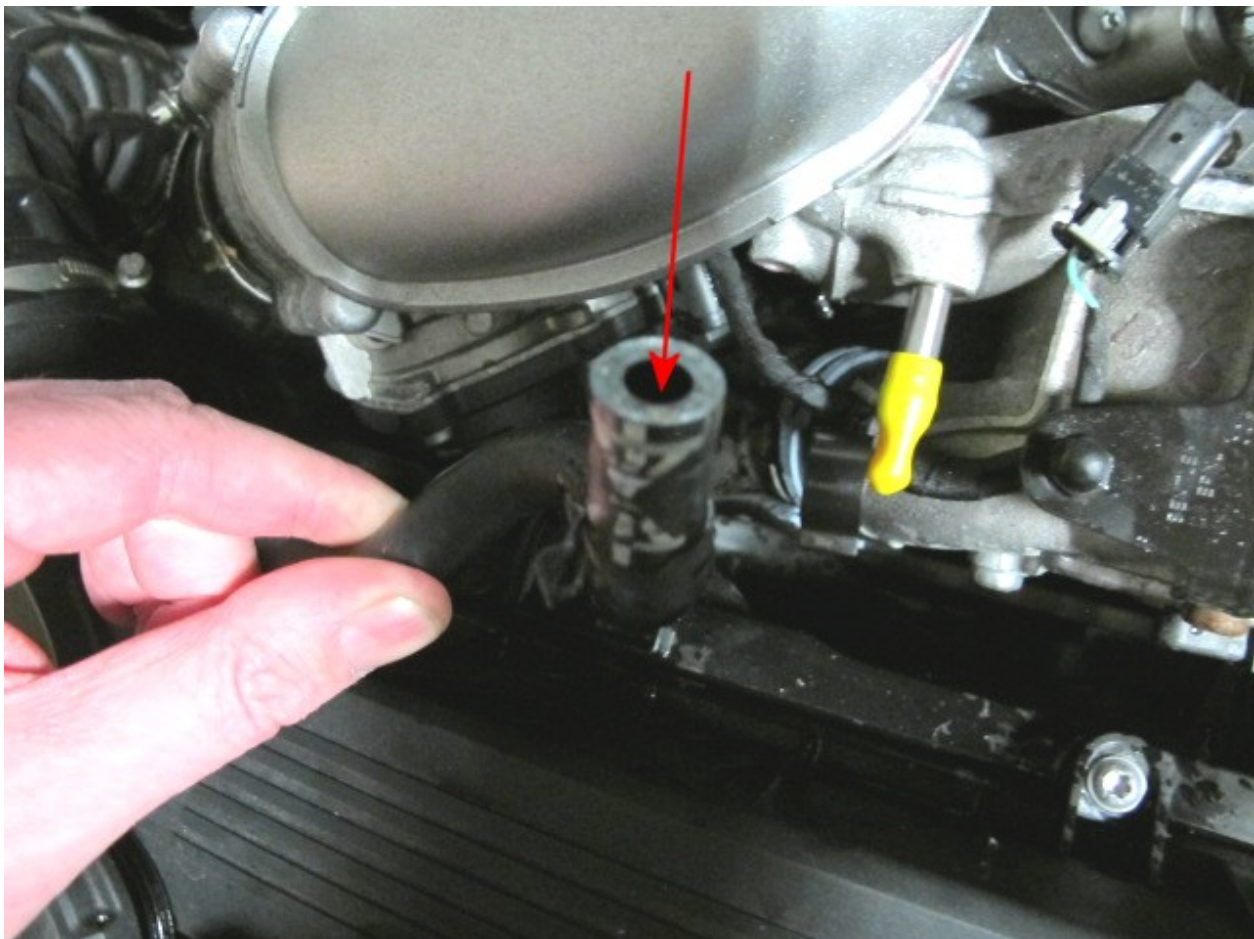


Figure 8

**Does the air flow through the vent line without any restrictions?**

**No** - Go to step 4

**Yes** - Raise a DISS query and await feedback before conducting any further work

4) Replace the vent line

- Once the vent line has been replaced - Referring to Rep.Gr 19 - Bleed the coolant system
- Erase all applicable DTC's
- Conduct a road test - On return check to confirm that no coolant related DTC's are evident

**Warranty**

Warranty Type 110 or 910

Damage Service Number 19 44

Damage Code 00 10

**Time to pressure test the coolant system**

Labour Operation Code 19 01 01 00

Time 10 TU

**Time to replace the vent hose**

Labour Operation Code 19 62 19 07

Time 40 TU

**Time to top up and bleed the coolant system**

Labour Operation Code 01 50 00 00

Time As per DIS log (Must not exceed 50 TU)

**Road test**

Labour Operation Code 01 21 00 00

Time 50 TU

**Required Parts and Tools**

| Description                           | Part Number   | Quantity |
|---------------------------------------|---------------|----------|
| Vent hose                             | 975 122 447H  | 1        |
| Springband clamp (Thermostat housing) | Refer to ETKA | 1        |