

Technical Service Bulletin (TSB)

Flash: Transmission Control Module (TCM) Updates

REFERENCE:	TSB: 21-027-25 REV. B GROUP: 21 - Transmission and Transfer Case	Date:	October 18, 2025	REVISION:	21-027-25 REV. A
VEHICLES AFFECTED:	2025 (DJ) RAM 2500 Pickup This bulletin applies to vehicles equipped with the 6.7L I6 Cummins HO Turbo Diesel Eng (Sales Code ETM) and 8-Spd Torqueflite HD Auto Trans (Sales Code DFM).			MARKET APPLICABILITY: ☒ NA☐ MEA ☐ SA☐ IAP ☐ EE☐ CH NOTE: This bulletin applies to the North America market.	
CUSTOMER SYMPTOM:	Customers must experience a Malfunction Indicator Lamp (MIL) illumination and the vehicle must exhibit/set one or more of the following Diagnostic Trouble Codes (DTCs): • P0827-00 - Up and Down Shift Switch Circuit Low. • P0826-00 - Up and Down Shift Switch Circuit. • P085F-00 - Up and Down Shift Switch Circuit Range/Performance. • P1DCD-00 - TCM Monitoring Processor Performance Multiple Clutches Locked Up. Customers may also experience one or more of the following: • Vehicle stuck in default gear, and possibly stranded for many minutes. • Rough or bumpy 2-3 power on upshifts and/or 3-2 coast down shifts. • Vehicle enters into limp home mode. Other software improvements: • Decreased sensitivity to DTCs P1D8A and P1D8B.				
CAUSE:	TCM software				

This bulletin supersedes Technical Service Bulletin (TSB) 21-027-25 REV. A, date of issue September 17, 2025, which should be removed from your files. All revisions are highlighted with ****asterisks**** and include updated LOPs, Diagnosis statement and Repair Procedure step.

This Technical Service Bulletin (TSB) has also been released as a Rapid Service Update (RSU) 25-052, date of issue April 02, 2025. All applicable RSU VINs have been loaded. To verify this RSU service action is applicable to the vehicle, use VIP or perform a VIN search in DealerCONNECT/Service Library. All repairs are reimbursable within the provisions of warranty. This RSU will expire 18 months after the date of issue.

REPAIR SUMMARY:

This bulletin involves inspecting and possibly reprogramming the TCM with the latest available software.

CLAIMS DATA:

Labor Operation No:	Labor Description	Skill Category	Labor Time
**18-19-05-SU	Module, Transmission Control (TCM) - Inspect Software Level (0 - Introduction)	2 - Automatic Transmission	0.2 Hrs.
18-19-05-SV	Module, Transmission Control (TCM) - Inspect and Reprogram (0 - Introduction)	2 - Automatic Transmission	0.3 Hrs.**
Failure Code	RF	Required Flash - RSU	
	CC	Customer Concern	

The dealer must choose which failure code to use depending on if this is a Rapid Service Update (RSU) or Technical Service Bulletin.

- The “RF” failure code is required for essential module flash/reprogramming and can only be used after confirmation that the VIN is included on the RSU.
- The failure code “RF” (Required Flash) can no longer be used on Technical Service Bulletin flashes. The “RF” failure code must be used on an RSU.
- If the customer’s concern matches the SYMPTOM/CONDITION identified in the Technical Service Bulletin, failure code CC is to be used. When utilizing this failure code, the 3C’s must be supplied.

DIAGNOSIS:

Using a Scan Tool (wiTECH) with the appropriate Diagnostic Procedures available in DealerCONNECT/Service Library, verify all related systems are functioning as designed. If DTCs or symptom conditions, other than the ones listed above are present, record the issues on the repair order and repair as necessary before proceeding further with this bulletin.

****If a customer’s VIN is listed in VIP or your RSU VIN list, perform the repair. If any vehicle not on the VIN list exhibits any of the symptoms listed above in the customer symptom section, perform the Repair Procedure.****

SPECIAL TOOLS/EQUIPMENT:

Description	Ref. No.	Notes
wiTECH or Equivalent	—	—

REPAIR PROCEDURE:

NOTE: Install a battery charger to ensure battery voltage does not drop below 13.2 volts. Do not allow the charging voltage to climb above 13.5 volts during the flash process.

NOTE: If this flash process is interrupted/aborted, the flash should be restarted.

1. Is the vehicle on the RSU VIN list?

- YES >>> Proceed to [Step 2](#).
- NO >>> Proceed to [Step 3](#).

2. Does the TCM have the latest software already installed?
 - YES >>> This bulletin has been completed, use Inspect LOP ****(18-19-05-SU)**** to close the active RSU.
 - NO >>> Proceed to [Step 3](#).
3. Reprogram the TCM with the latest software. ****If any issues arise when flashing a module using the wiTECH Diagnostic Application, please submit a ticket to the Helpdesk. The helpdesk can be found within the Help menu.****
4. Clear any DTCs that may have been set in any modules due to reprogramming. The wiTECH application will automatically present all DTCs after the flash and allow them to be cleared.

POLICY:

Reimbursable within the provisions of the warranty.

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